MITSUBISHI

三菱工業用ミシン部品カタログ

Industrial Sewing Machine Parts Catalog

Model PLK-B5050
PLK-B10050

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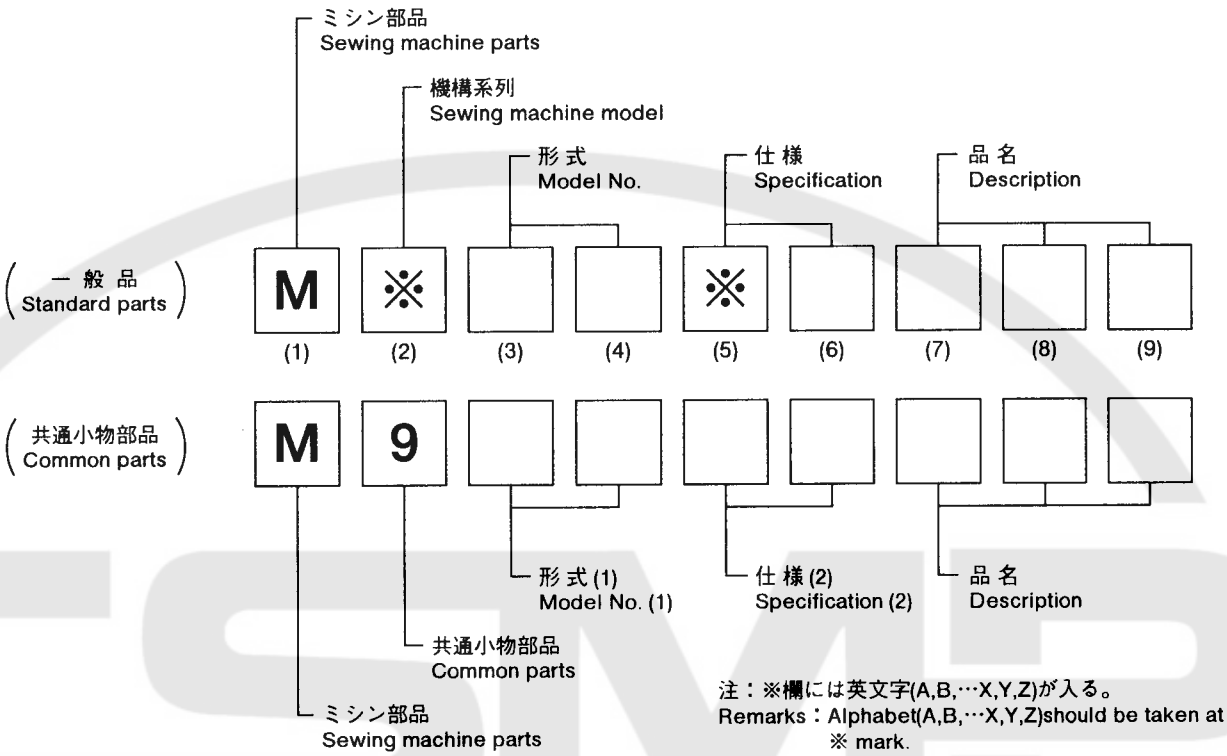
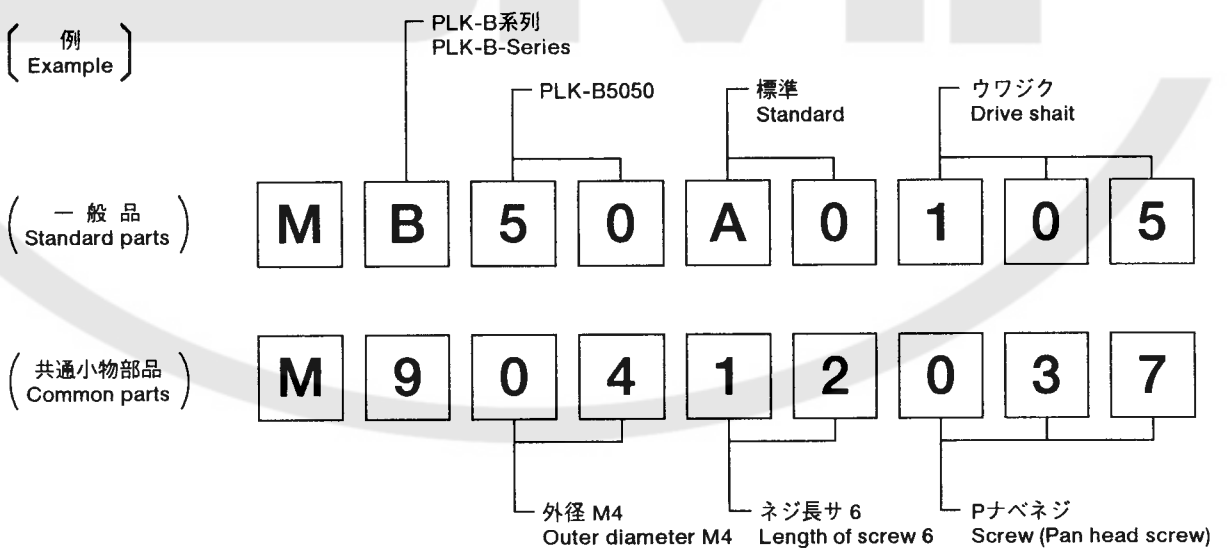
P-206 199810

部品コードの採番形式
MITSUBISHI SPARE PARTS No. Designation system

1．部品コードについて　CONCERNING PARTS CODE.
部品をご注文される場合は、部品コードをお知らせください。
Please inform the part number, when then these parts are ordered.

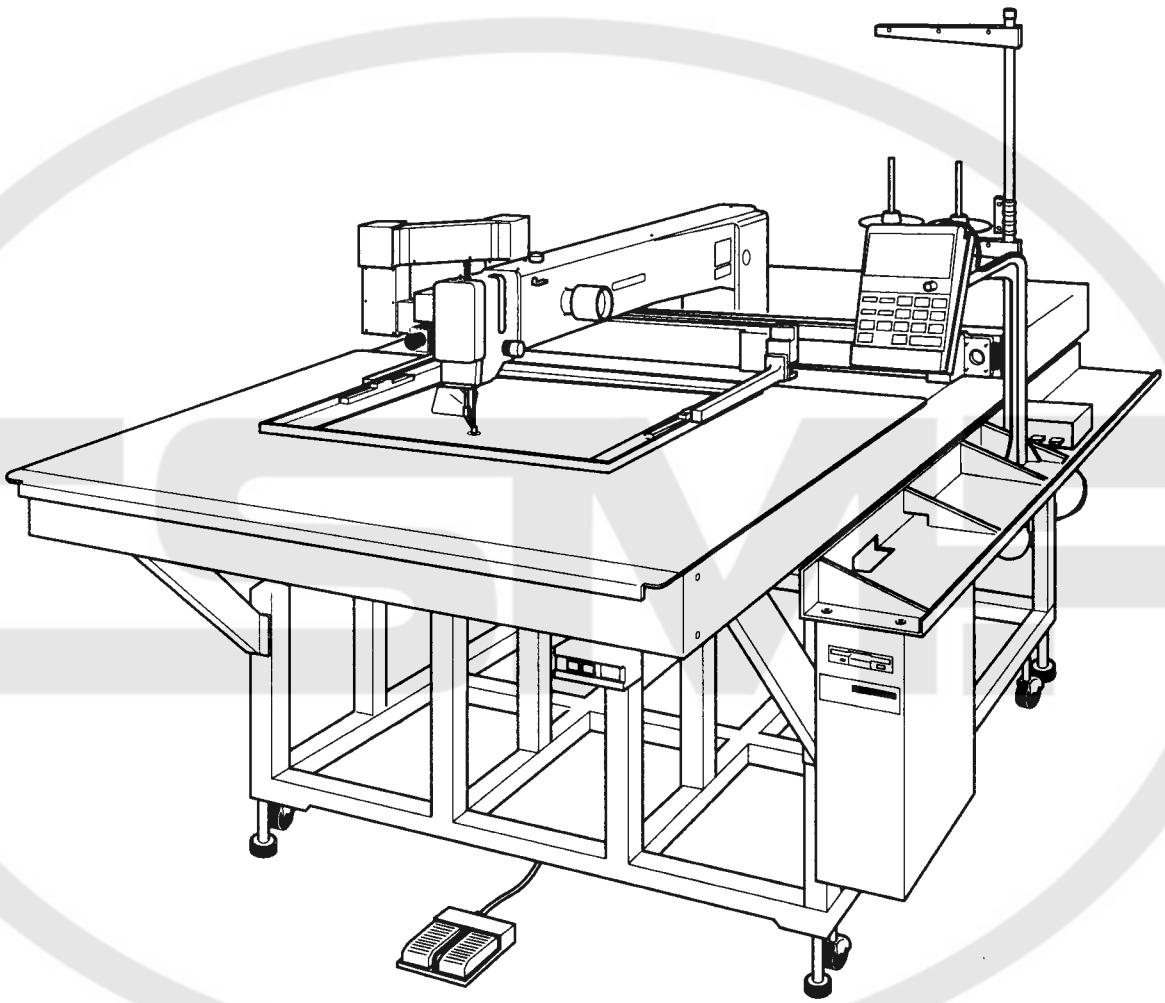




2．変更マークについて　CONCERNING MODIFICATION MARK.
変更マーク欄に＊記号のある部品は、形状、寸法等の変更履歴がありますので、ご注文の際にはご使用のミシンの製品番号と併せてご連絡ください。
The parts marked with ＊in the modification colum has been changed the shape or size etc. So when these modified parts are ordered please inform the serial number of the sewing machine.

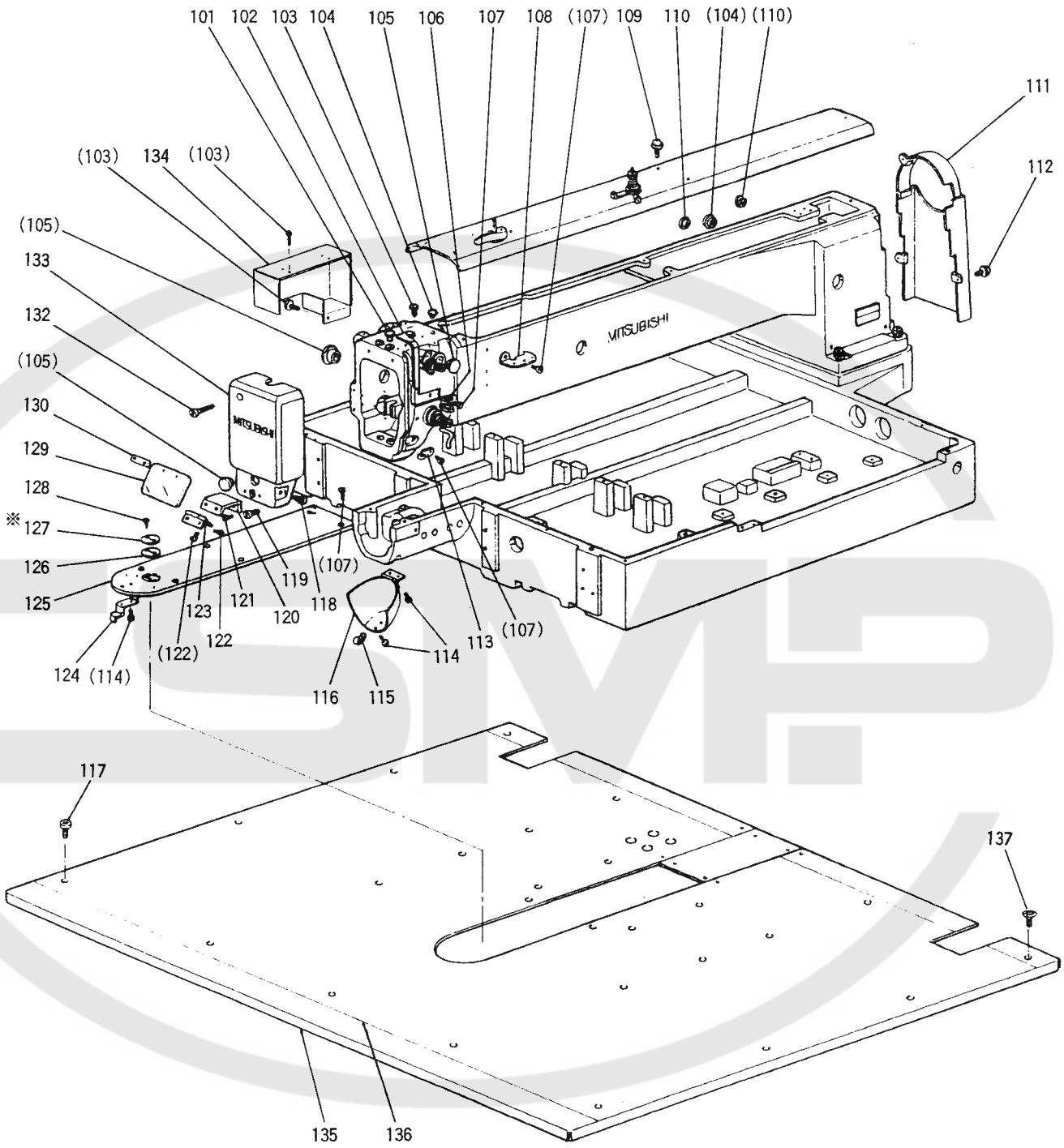
注：一般品についての機種形名は、その部品が最初に使用された機種形名を示します。従って長期に亘る場合は、機種の改廃が行われるため、当初の機種以外の機種で使用されている場合があります。
Sewing machine Models, of Standard Parts are indicated model of these parts are registered firstry. Parts are used for not only the indicated model, but also another models, in reason of New development, improvement after.

A 全体構成
CONSTRUCTION



注）本図は PLK-B5050 を示します。
Note : Drawing shows PLK-B5050.

B 本体関係（Ⅰ）
ARM BED AND IT'S ACCESSORIES（Ⅰ）



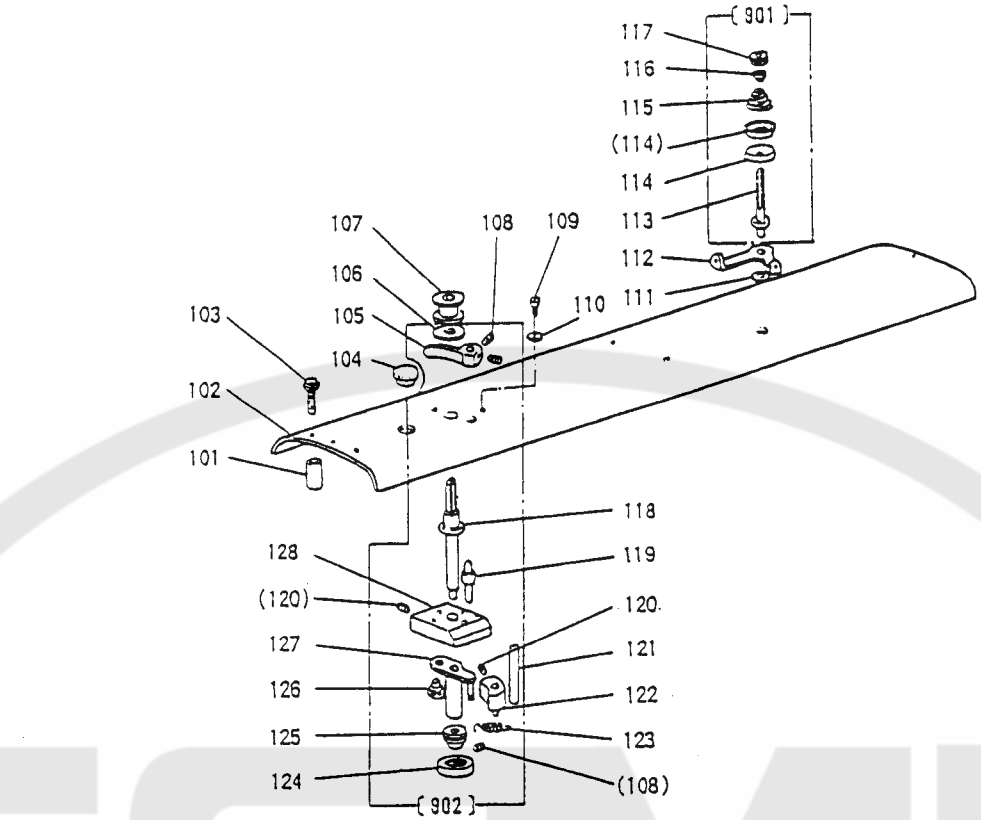
注）電子ミシン PLK-B5050-LG，ならびに PLK-B10050-LG の機種は図中の Fig.No. に※印を付した部品を変更しています。詳しくは[T]オプションパーツの項を参照願います。

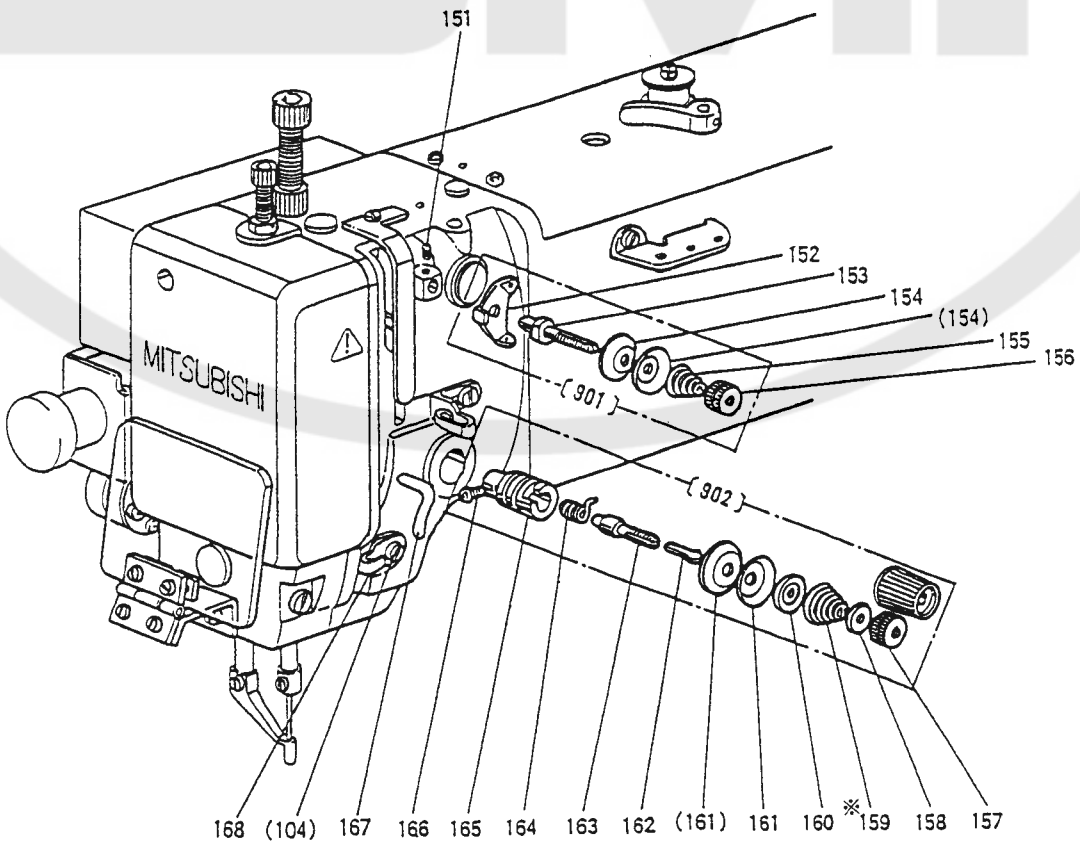
Note : The parts marked ※ on Fig Number are changed in PLK-B5050-LG and PLK-B10050-LG from standard shown in[T]Option Parts page.

[B] 本体関係 (I)
ARM BED & IT'S ACCESSORIES (I)

Fig. No.	変更 Mod.	部品ｺｰﾄﾞ Parts.No.	部品名	Description	使用個数 Amt. Reg. B5050	B10050
B101		MN10A4742	ﾌﾀ	Oil cap	1	1
B102		MA20A0584	ﾃﾝﾋﾞﾝｶﾊﾞｰ	Thread take-up cover	1	1
B103		M91054004	SW-PWﾂｷﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞM4×8	Screw M4×8	8	8
B104		M91304080	ｺﾞﾑｾﾝ	Rubber plug	3	3
B105		M91910080	ｺﾞﾑｾﾝ	Rubber plug	6	6
B106		MG43A0181	ｲﾄｱﾝﾅｲ(ﾅｶ)	Thread guide	1	1
B107		M90990002	ﾋﾗﾈｼﾞM4×8	Screw M4×8	9	9
B108		MF36A1180	ｲﾄｱﾝﾅｲ	Thread guide	1	1
B109		M91276004	SW-PWﾂｷﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞM4×30	Screw M4×30	5	5
B110		M90883080	ｺﾞﾑｾﾝ	Rubber plug	3	3
B111		MB35E0776	ﾍﾞﾙﾄｶﾊﾞｰ	Belt cover	1	1
B112		M91330004	SW-PWﾂｷﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞM5×8	Screw M5×8	3	3
B113		MF70A1180	ｲﾄｱﾝﾅｲ(ｼﾀ)	Thread guide	1	1
B114		M90906003	ﾏﾙﾋﾗﾈｼﾞ9/64(40)×3.2	Screw 9/64(40)×3.2	6	6
B115		MS01A0361	ｶｹｶﾞﾈ	Latch	1	1
B116		MB60E6339	ｼﾘﾝﾀﾞｰｶﾊﾞｰｸﾐﾀﾃ	Cylinder cover	1	1
B117		M90992002	ﾋﾗﾈｼﾞM4×8	Screw M4×8	25	54
B118		M90909003	ﾏﾙﾋﾗﾈｼﾞ9/64(40)×6	Screw 9/64(40)×6	1	1
B119		M91079004	ﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞM4×16	Screw M4×16	1	1
B120		MB60A0601	ｱｲｶﾞｰﾄﾞﾄﾘﾂｹｲﾀ	Eye guard adapter	1	1
B121		M91110002	ﾋﾗﾈｼﾞ11/64(40)×8	Screw 11/64(40)×8	2	2
B122		M90806002	ﾋﾗﾈｼﾞ1/8(44)×6	Screw 1/8(44)×6	4	4
B123		MS01A1739	ﾋﾝｼﾞ	Hinge	1	1
B124		MS01A0192	ｲﾀﾊﾞﾈ	Leaf spring	1	1
B125		MS18A0470	ｽﾍﾞﾘｲﾀ	Slide plate	1	1
B126		MS01A1476	ｽﾍﾟｰｻ	Spacer	1	1
B127		MS03A1101	ﾊﾘｲﾀ	Needle plate	1	1
B128		M90605010	ｻﾗﾈｼﾞ2/32(56)×2.8	Screw 2/32(56)×2.8	2	2
B129		MS01A0160	ｱｲｶﾞｰﾄﾞ	Eye guard	1	1
B130		MS01A0477	ｱﾃｶﾞﾈ	Adapter	1	1
B132		M90432038	ﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞM4×30	Screw M4×30	1	1
B133		MB60E0830	ﾒﾝｲﾀｸﾐﾀﾃ	Face plate	1	1
B134		MB61A2339	ﾘﾝｸｶﾊﾞｰ	Link cover	1	1
B135		MB50E0470	ｽﾍﾞﾘｲﾀ ASSY	Slide plate assy	1	*
B135		MB15E0470	ｽﾍﾞﾘｲﾀ ASSY	Slide plate assy	*	1
B136		MB50A0797	ﾎｺﾞﾌｨﾙﾑ	Film sheet	1	*
B136		MB15A0797	ﾎｺﾞﾌｨﾙﾑ	Film sheet	*	1
B137		M91064004	ｻﾗﾈｼﾞM4×6	Screw M4×6	36	36

C 本体関係（Ⅱ）
ARM BED AND IT'S ACCESSORIES（Ⅱ）

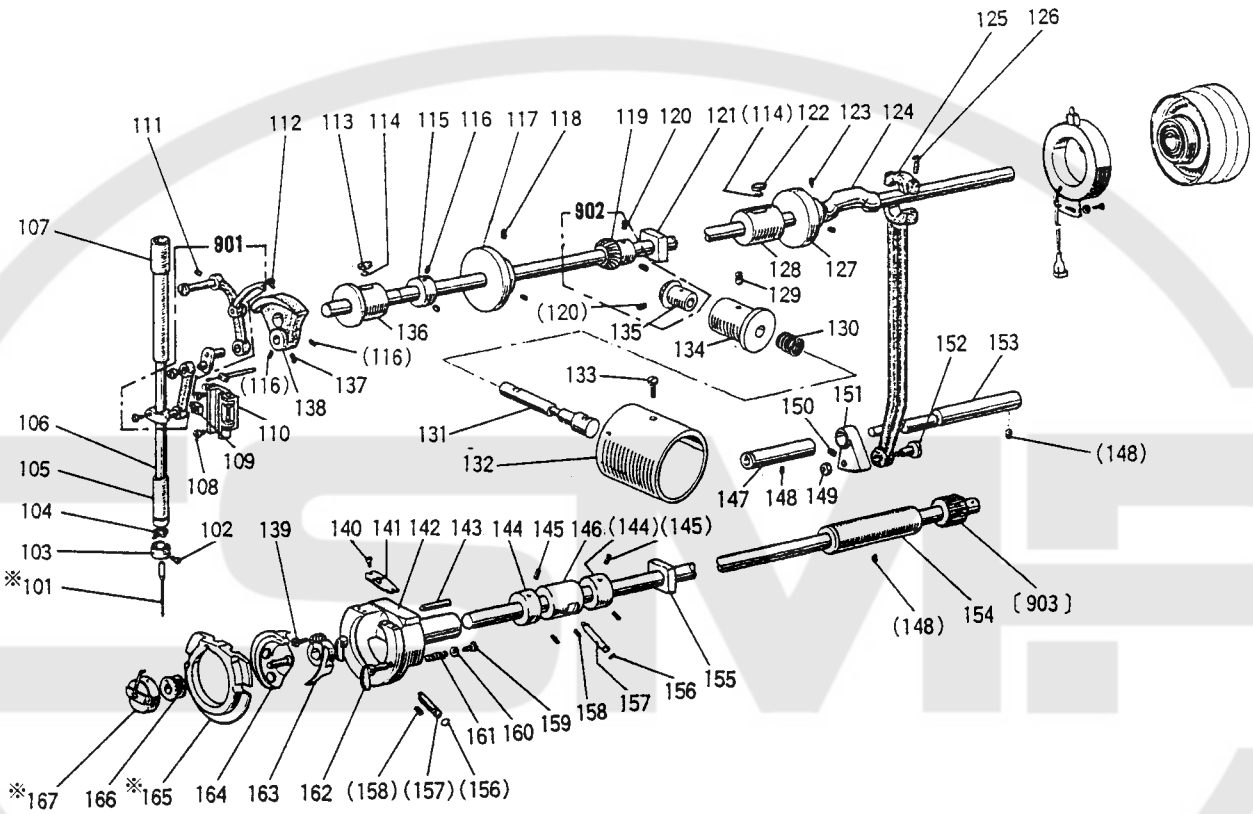




[C] 本体関係 (Ⅱ)
ARM BED & IT'S ACCESSORIES (Ⅱ)

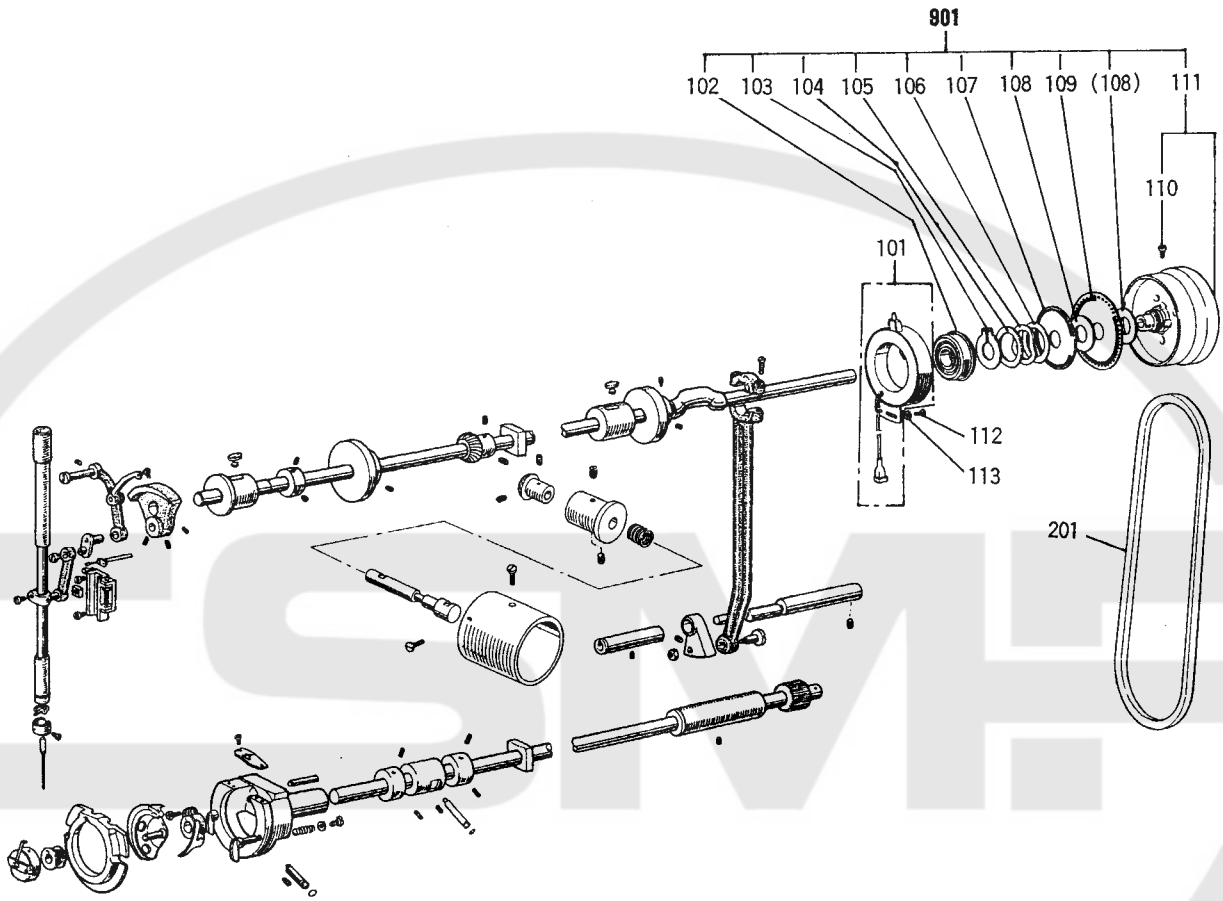
Fig. No.	変更 Mod.	部品ｺｰﾄﾞ Parts.No.	部品名	Description	使用個数 Amt. Reg. B5050	B10050
C101		MB62A0352	ｽﾍﾟｰｻ	Spacer	5	5
C102		~~MB62E0550~~ MB35A0400	ﾄｯﾌﾟｶﾊﾞｰ	Top cover	1	1
C103		M91276004	SW-PWﾂｷﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞM4×30	Screw M4×30	5	5
C104		M91910080	ｺﾞﾑｾﾝ	Rubber plug	1	1
C105		MA20A1950	ﾚﾊﾞｰ	Lever	1	1
C106		MA20A0476	ｽﾍﾟｰｻ	Spacer	1	1
C107		MA10A0123	ﾎﾞﾋﾞﾝ	Bobbin	1	1
C108		M91057020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞM3×4	Screw M3×4	4	4
C109		M94002017	ｾﾌﾃｨｿｹｯﾄM4×8	Bolt M4×8	2	2
C110		M90421050	ｻﾞｶﾞﾈ4	Washer 4	3	3
C111		MG75A1476	ｽﾍﾟｰｻ	Spacer	1	1
C112		MS14A1180	ｲﾄｱﾝﾅｲ	Thread guide	1	1
C113		MS14A0553	ﾁｮｳｼﾎﾞｳ	Thread tension stud	1	1
C114		MF10A0555	ﾁｮｳｼｻﾞﾗ	Thread tension disc	2	2
C115		MM11A0245	ｴﾝｽｲﾊﾞﾈ	Thread tension spring	1	1
C116		MM11A0702	ﾊﾞﾈｱﾝﾅｲ	Spring guide	1	1
C117		M91602046	ﾂﾏﾐﾅｯﾄ	Thumb nut	1	1
C118		MA04A1530	ﾀﾞﾝﾂｷｼﾞｸ	Driven shaft	1	1
C119		MA04A2530	ﾀﾞﾝﾂｷｼﾞｸ	Shaft	1	1
C120		M91055020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞM4×4	Screw M4×4	2	2
C121		M90601064	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ6×56	Spring pin 6×56	1	1
C122		MS14A0350	ｶﾑ	Cam	1	1
C123		MS14A0572	ﾂﾙﾏｷﾊﾞﾈ	Helical spring	1	1
C124		MS03A0417	ｺﾞﾑﾜ	Tire	1	1
C125		MA20A0194	ｲﾄﾏｷｸﾞﾙﾏ	Wheel	1	1
C126		M99006063	ﾂﾊﾞﾂｷｼﾞｸ	Pin	1	1
C127		MB60E2750	ﾌﾞｯｼｭｸﾐﾀﾃ	Bushing assy	1	1
C128		MB60A1601	ﾄﾘﾂｹﾀﾞｲ	Bracket	1	1
C151		M91053020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞM4×6	Screw M4×6	1	1
C152		MF00A0181	ｲﾄｱﾝﾅｲ(ﾌﾟﾘﾃﾝｼｮﾝ)	Thread guide	1	1
C153		MF90A0553	ﾁｮｳｼﾎﾞｳ	Thread tension stud	1	1
C154		MF10A1555	ﾁｮｳｼｻﾞﾗ	Thread tension discs	2	2
C155		MF36A0245	ｴﾝｽｲﾊﾞﾈ	Thread tension spring	1	1
C156		M91101046	ﾂﾏﾐﾅｯﾄ	Thumb nut	1	1
C157		M91605045	ﾁｮｳｾﾂﾅｯﾄ	Thumb nut	1	1
C158		MT60A0802	ﾏﾜﾘﾄﾞﾒ	Thumb nut revolution stopper	1	1
C159		MN52A1245	ｴﾝｽｲﾊﾞﾈ	Thread tension spring	1	1
C160		MM11A0556	ﾁｮｳｼｻﾞﾗｵｻｴ	Thread tension releasing disc	1	1
C161		MF10A0555	ﾁｮｳｼｻﾞﾗ	Thread tension discs	2	2
C162		M90204060	ﾋﾟﾝ	Thread tension releasing pin	1	1
C163		MF10A0553	ﾁｮｳｼﾎﾞｳ	Thread tension stud	1	1
C164		MF10A0187	ｲﾄﾄﾘﾊﾞﾈ	Thread take-up spring	1	1
C165		MF10A0709	ﾌﾞｯｼｭ	Thread tension regulator bushing	1	1
C166		M90901002	ﾋﾗﾈｼﾞ9/64(40)×4	Screw 9/64(40)×4	1	1
C167		MF10A0181	ｲﾄｱﾝﾅｲ(ｼﾀ)	Thread guide	1	1
C168		MF70A1180	ｲﾄｱﾝﾅｲ	Thread guide	1	1
C901		MF00E0550	ﾁｮｳｾﾂｷｸﾐﾀﾃ(ﾌﾟﾘﾃﾝｼｮﾝ)	Pre-tension assy	1	1
C902		MA16E0210	ｳﾜｲﾄﾁｮｳｾﾂｷｸﾐﾀﾃ	Thread tension regulator assy	1	1

D 縫い機構（Ⅰ）
SEWING MECHANISM（Ⅰ）



[D] 縫い機構 (I)
SEWING MECHANISM (I)

Fig. No.	変更 Mod.	部品ｺｰﾄﾞ Parts.No.	部品名	Description	使用個数 Amt.Reg. B5050	B10050
D101		MS02A0128	ﾐｼﾝﾊﾞﾘDP×17 #18	Needle DP×17 #18	1	1
D102		M90815002	ﾋﾗﾈｼﾞ1/8(44)×4.5	Screw 1/8(44)×4.5	1	1
D103		MF21D0181	ｲﾄｱﾝﾅｲ	Thread guide	1	1
D104		MF01A0181	ｲﾄｱﾝﾅｲ	Thread guide	1	1
D105		MG30A0664	ﾊﾘﾎﾞｳﾒﾀﾙ(ｼﾀ)	Needle bar bushing (lower)	1	1
D106		MS01A0660	ﾊﾘﾎﾞｳ	Needle bar	1	1
D107		MS01A0663	ﾊﾘﾎﾞｳﾒﾀﾙ(ｳｴ)	Needle bar bushing (upper)	1	1
D108		M90990002	ﾋﾗﾈｼﾞM4×8	Screw M4×8	2	2
D109		MF10A0325	ｶｸｺﾏ	Square block	1	1
D110		MS03E0662	ﾊﾘｸｶﾞｲﾄﾞ(ｸﾐ)	Guide complete	1	1
D111		M91221001	ﾄﾒﾈｼﾞM5×12	Screw M5×12	2	2
D112		M91802006	ﾎﾞｳｻｷﾋﾗﾈｼﾞ	Screw	1	1
D113		MA20A0740	ﾌｪﾙﾄ	Felt	1	1
D114		MS10A1740	ﾌｪﾙﾄ	Felt	2	2
D115		MF80A0352	ｶﾗｰ	Collar	1	1
D116		M91602001	ﾄﾒﾈｼﾞ1/4(40)×4	Screw 1/4(40)×4	4	4
D117		MS14A0682	ﾌﾟｰﾘｰ	Pulley	1	1
D118		M94006021	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞM4×6	Screw M4×6	2	2
D119		MF40A0333	ｶｻﾊｸﾞﾙﾏ	Bevel gear	1	1
D120		M91606001	ｱﾀﾏﾅｼﾄﾒﾈｼﾞ1/4(40)×6	Screw 1/4(40)×6	4	4
D121		MA35A0833	ﾒﾀﾙ	Bushing	1	1
D122		MF60A2740	ﾌｪﾙﾄ	Felt	1	1
D123		M91602001	ﾄﾒﾈｼﾞ1/4(40)×4	Screw 1/4(40)×4	2	2
D124		MB35A0230	ｳﾜｼﾞｸ	Arm shaft	1	1
D125		MB60E0956	ﾚﾝｾﾂｶﾝ	Connecting rod	1	1
D126		M91203002	ﾋﾗﾈｼﾞ3/16(28)×15	Screw 3/16(28)×15	2	2
D127		MS01A0350	ｲﾄｷﾘｶﾑ	Thread trimmer cam	1	1
D128		MS10A0234	ｳﾜｼﾞｸﾒﾀﾙ(ﾅｶ)	Arm shaft bushing (middle)	1	1
D129		M91224001	ﾄﾒﾈｼﾞM5×8	Screw M5×8	2	2
D130		MA35A2572	ﾂﾙﾏｷﾊﾞﾈ	Spring	1	1
D131		MA35A3530	ﾀﾞﾝﾂｷｼﾞｸ	Shaft	1	1
D132		MA35A0682	ﾌﾟｰﾘｰ	Pulley	1	1
D133		M91502002	ﾋﾗﾈｼﾞ15/64(28)×12	Screw 15/64(28)×12	4	4
D134		MB35A0833	ﾒﾀﾙ	Bushing	1	1
D135		MF40A0331	ｶｻﾊｸﾞﾙﾏ(ｳﾜｼﾞｸ)	Bevel gear for arm shaft	1	1
D136		MS10A0232	ｳﾜｼﾞｸﾒﾀﾙ(ﾋﾀﾞﾘ)	Arm shaft bushing (left)	1	1
D137		M91606001	ｳﾜｼﾞｸﾒﾀﾙ(ﾋﾀﾞﾘ)	Arm shaft bushing (left)	1	1
D138		MS01A0383	ｸﾗﾝｸ	Crank	1	1
D139		M95001021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄM5×16	Bolt M5×16	1	1
D140		M90853002	ﾋﾗﾈｼﾞ1/8(40)×4	Screw 1/8(40)×4	2	2
D141		MS01A0329	ｶﾏｲﾄｱﾝﾅｲ	Thread guide	1	1
D142		MS01A0121	ｿﾄｶﾞﾏ	Outer hook	1	1
D143		M90001060	ﾍｲｺｳﾋﾟﾝm6-4×18	Pin m6-4×18	1	1
D144		MM11A0352	ｶﾗｰ	Collar	2	2
D145		M91503001	ﾄﾒﾈｼﾞ15/64(28)×4.5	Screw 15/64(28)×4.5	4	4
D146		MB62A0453	ｼﾀｼﾞｸﾒﾀﾙ(ﾅｶ)	Hook shaft bushing (middle)	1	1
D147		MS01A0833	ﾒﾀﾙ	Bushing	1	1
D148		M91222001	ﾄﾒﾈｼﾞM5×6	Screw M5×6	3	3
D149		M91802045	ﾅｯﾄ	Nut	1	1
D150		M95004021	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞM5×5	Screw M5×5	1	1
D151		MS01A0508	ｾｸﾀﾊｸﾞﾙﾏ	Sector gear	1	1
D152		M98003015	ﾀﾞﾝﾂｷﾋﾗﾈｼﾞ 9/32(28)	Screw 9/32(28)	1	1
D153		MS01A0891	ﾖｳﾄﾞｳｼﾞｸ	Rock shaft	1	1
D154		MS03A8833	ﾒﾀﾙ	Hook shaft bushing	1	1
D155		MA35A1833	ﾒﾀﾙ	Bushing	1	1
D156		M90500085	Oﾘﾝｸﾞ	O-ring	1	1
D157		MS01A0761	ﾍﾝｼﾝｼﾞｸ	Eccentric shaft	1	1
D158		M91222001	ｸﾎﾞﾐｻｷﾄﾒﾈｼﾞM5×6	Screw M6×6	2	2
D159		M90802003	ﾏﾙﾋﾗﾈｼﾞ1/8(44)×4.5	Screw 1/8(44)×4.5	2	2
D160		M93006050	ｻﾞｶﾞﾈ3.5	Washer 3.5	2	2
D161		MS01A0572	ﾂﾙﾏｷﾊﾞﾈ	Spring	2	2
D162		MS09A0950	ｶﾏｵｻｴﾂﾏﾐ	Hook clamp	2	2
D163		MS01A0611	ﾄﾞﾗｲﾊﾞｰ	Hook driver	1	1
D164		MA10A0120	ﾅｶｶﾞﾏ	Inner hook	1	1
D165		MS01A0616	ﾅｶｶﾞﾏｵｻｴ	Hook retaine	1	1
D166		MA10A0123	ﾎﾞﾋﾞﾝ	Bobbin	1	1
D167		MS17A0125	ﾎﾞﾋﾞﾝｹｰｽ	Bobbin case	1	1
D901		MS01E0580	ﾃﾝﾋﾞﾝﾊﾘｸｸﾐﾀﾃ	Thread take-up lever assy	1	1
D902		MF10E0335	ｶｻﾊｸﾞﾙﾏｸﾐﾀﾃ	Bevel gear assy	1	1
D903		MA20E0450	ｼﾀｼﾞｸｸﾐﾀﾃ	Hook shaft assy	1	1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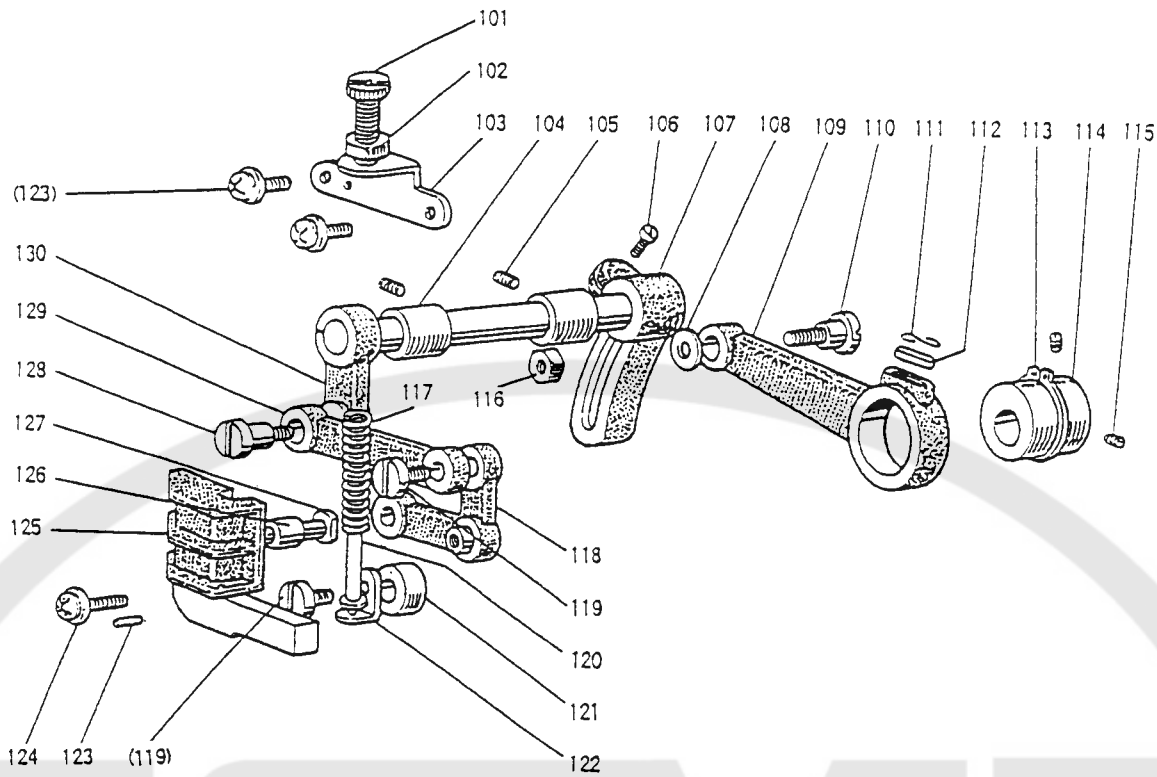
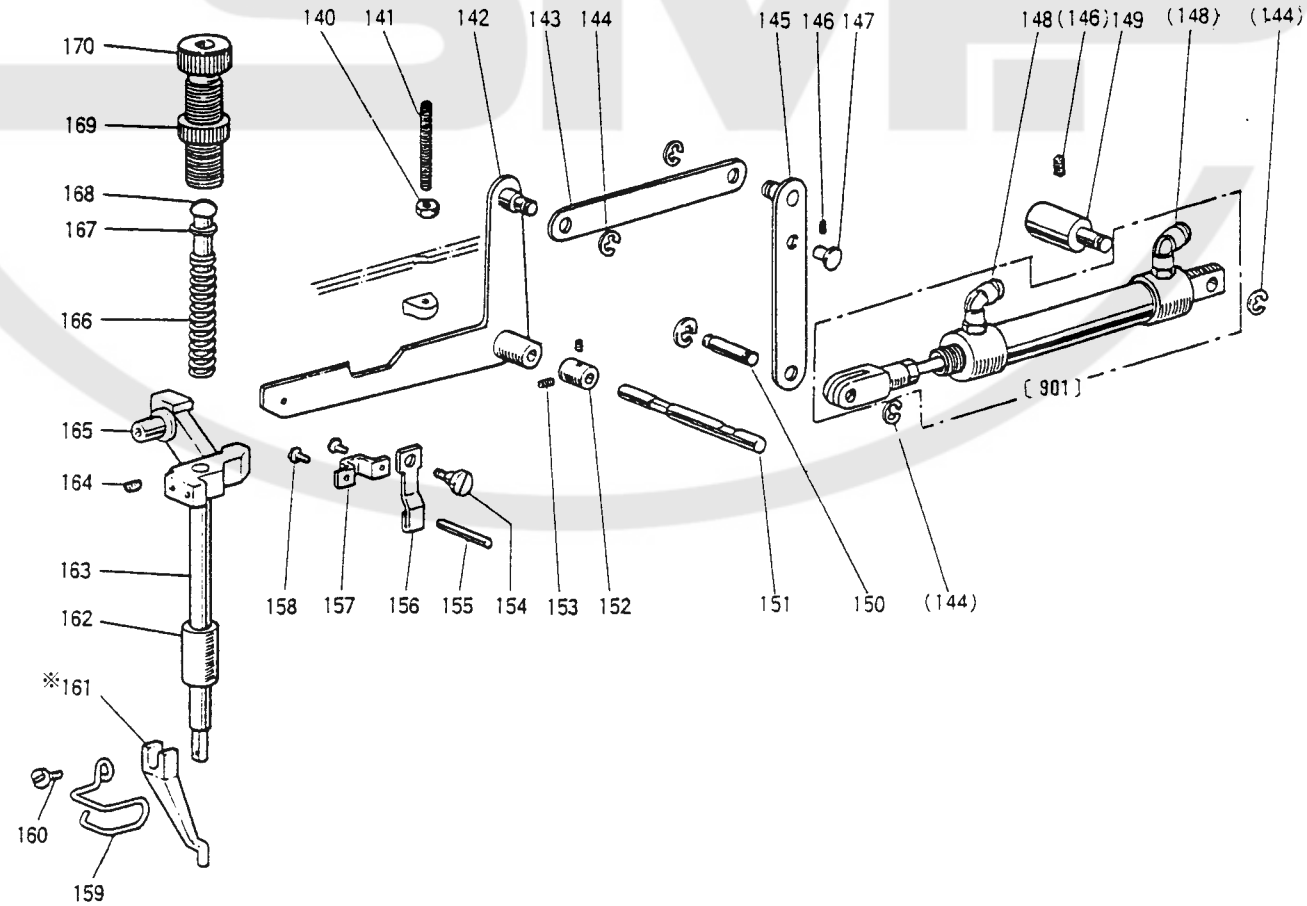
[E] 縫い機構 (Ⅱ)
SEWING MECHANISM (Ⅱ)

Fig. No.	変更 Mod.	部品ｺｰﾄﾞ Parts.No.	部品名	Description	使用個数 Amt. Reg. B5050	B10050
E101		MB60A2406	ｾﾝｻｰ	Detector bracket assy	1	1
E102		MN70A0456	ｼﾞｸｳｹ	Ball bearing	1	1
E103		M90330065	Cｶﾞﾀﾄﾒﾜ30	Retaining ring C-type 30	1	1
E104		M93001050	ｻﾞｶﾞﾈ	Washer	1	1
E105		MF01A0259	ﾊﾝｼｬﾊﾞﾝｵｻｴｽﾌﾟﾘﾝｸﾞ	Wave washer	1	1
E106		MF01A0476	ｽﾍﾟｰｻB	Spacer B	1	1
E107		MN72A1694	ﾊﾝｼｬﾊﾞﾝF20(ｳｴ)	Speed command disk F20 (up)	1	1
E108		MF01A0476	ｽﾍﾟｰｻA	Spacer A	2	2
E109		MB60A0694	ﾊﾝｼｬﾊﾞﾝK10(ｼﾀ)	Speed command disk K10 (down)	1	1
E110		M91520002	ﾋﾗﾈｼﾞ 15/64(28) ×12	Screw 15/64(28) ×12	2	2
E111		MB60E0682	ﾌﾟｰﾘｸﾐﾀﾃ	Pulley assy	1	1
E112		M91069004	ﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4×8	Screw M4×8	1	1
E113		M93002050	ｻﾞｶﾞﾈ	Washer	1	1
E201		MB62A0777	Vﾍﾞﾙﾄ M46	V-belt M46	1	1
E901		MB60E1682	ﾌﾟｰﾘｸﾐﾀﾃ	Pulley assy	1	1

CSMP

F 中押え機構
PRESSER BAR LIFTING MECHANISM

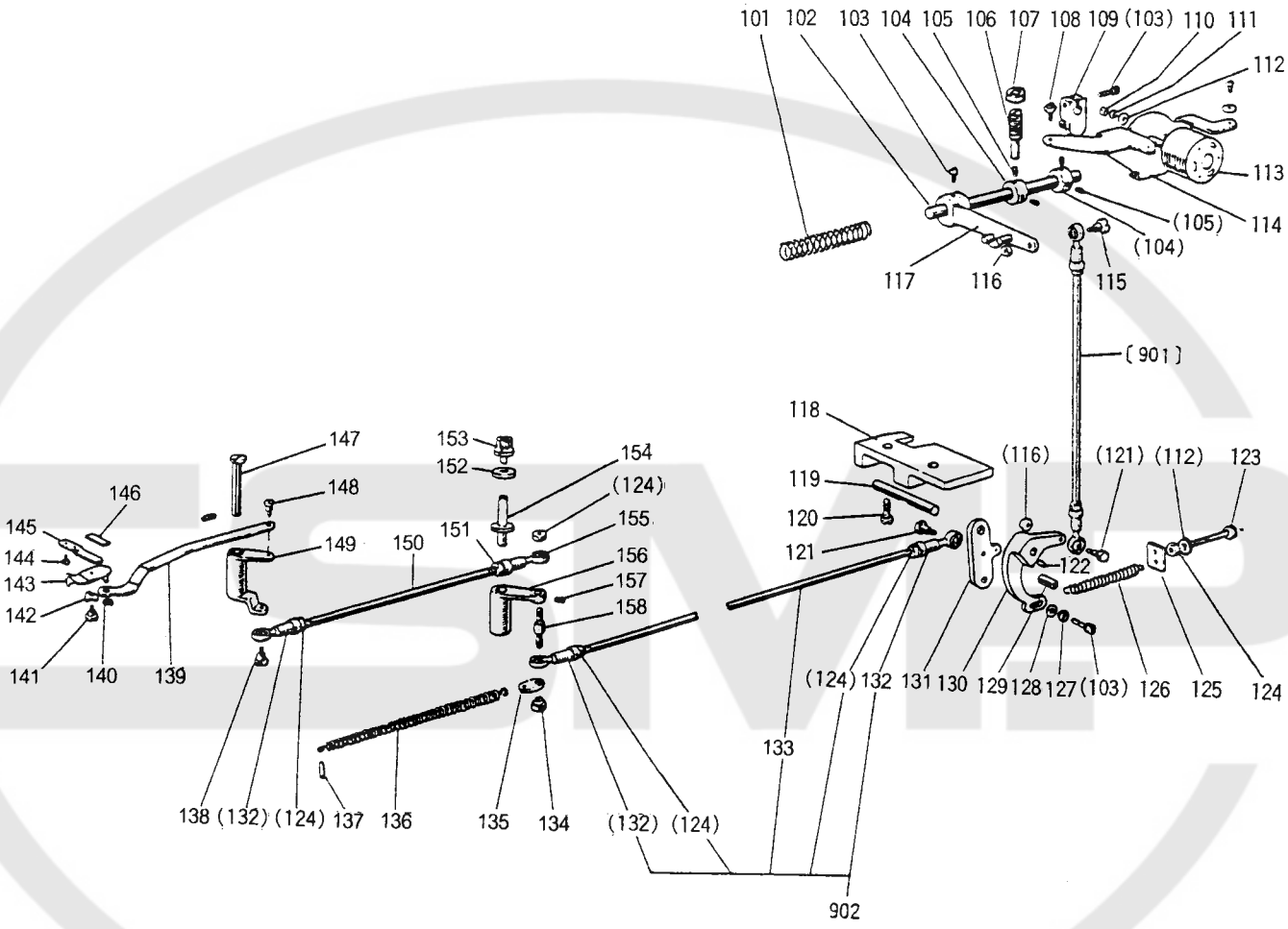




[F] 中押え機構
PRESSER BAR LIFTING MECHANISM

Fig. No.	変更 Mod.	部品ｺｰﾄﾞ Parts.No.	部品名	Description	使用個数 Amt. Reg. B5050	B10050
F101		M91801035	ﾁｮｳｾﾂﾈｼﾞ 9/32(28)×35	Foot regulating screw 9/32(28)×35	1	1
F102		M91802045	ﾅｯﾄ9/32(28)	Nut 9/32(28)	1	1
F103		MG30B1261	ｵｻｴﾁｮｳｾﾂﾀﾞｲ	Presser regulating bracket	1	1
F104		MG30A0833	ｼﾞｮｳﾌﾞｼﾞｮｳｹﾞﾒﾀﾙ	Foot lifting rock shaft bushing	2	2
F105		M94006021	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ M4×6	Screw M4×6	2	2
F106		M91603003	ﾏﾙﾋﾗﾈｼﾞ 1/4(40)×16	Screw 1/4(40)×16	1	1
F107		MS07A0463	ｼﾞｮｳﾌﾞｼﾞｮｳｹﾞｵｸﾘｳﾃﾞ(ﾐｷﾞ)	Foot lifting rock shaft crank	1	1
F108		M90624050	ｻﾞｶﾞﾈ6	Washer 6	1	1
F109		MG30B0384	ｸﾗﾝｸﾛｯﾄﾞ	Crank rod	1	1
F110		M91551015	ﾄｸｼｭﾎﾞﾙﾄ	Special bolt	1	1
F111		MF60A0700	ｾﾝｻｲｸﾊﾞﾈ	Spring	1	1
F112		MG30B0740	ﾌｪﾙﾄ	Felt	1	1
F113		M90325065	Cｶﾞﾀﾄﾒﾜ25	C-type snap ring 25	1	1
F114		MG30A0760	ﾍﾝｼﾝﾘﾝ	Foot lifting eccentric	1	1
F115		M91606001	ｱﾀﾏﾅｼﾄﾒﾈｼﾞ 1/4(40)×6	Screw 1/4(40)×6	2	2
F116		M91572045	Uﾅｯﾄ6×0.75	U-nut 6×0.75	1	1
F117		MS03A2572	ﾂﾙﾏｷﾊﾞﾈ	Spring	1	1
F118		MG10B0763	ﾍﾞﾙｸﾗﾝｸ	Bell crank	1	1
F119		M91210002	ﾋﾗﾈｼﾞ 3/16(28)×10	Screw 3/16(28)×10	2	2
F120		MS03A6154	ｱﾝﾅｲｶﾞﾈｸﾐﾀﾃ	Spring guide bar assy	1	1
F121		MS02A2352	ｶﾗｰ	Collar	1	1
F122		MG30B0226	ｵｻｴｲﾀｻｻｴ	Guide bar adapter	1	1
F123		M90301064	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ3×8	Spring pin 3×8	2	2
F124		M91054004	SW-PWﾂｷﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4×8	Screw M4×8	4	4
F125		MS05A0765	ﾍﾞﾙｸﾗﾝｸｶﾞｲﾄﾞ	Bell crank guide	1	1
F126		MG10B0411	ｺﾛ	Roller	1	1
F127		M90507063	ｺﾛｼﾞｸ	Bell crank guide pin	1	1
F128		M91681015	ﾀﾞﾝﾂｷﾋﾗﾈｼﾞ 1/4(40)×12	Screw 1/4(40)×12	1	1
F129		MG10B0910	ﾚﾝｾﾂｶﾝ	Link	1	1
F130		MS02E0460	ｼﾞｮｳﾌﾞｼﾞｮｳｹﾞｳﾃﾞｸﾐﾀﾃ(ﾋﾀﾞﾘ)	Foot lifting rock shaft assy	1	1
F140		M92075045	ﾅｯﾄ M8	Nut M8	1	1
F141		M98012021	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ M8×55	Screw M8×55	1	1
F142		MA35A0252	ｵｻｴｱｹﾞﾚﾊﾞｰ	Lifting lever	1	1
F143		MA35A0910	ﾘﾝｸ	Link	1	1
F144		M90511065	Eｶﾞﾀﾄﾒﾜ 6	E-Type retaining ring 6	4	4
F145		MA35A0950	ﾚﾊﾞｰ	Lever	1	1
F146		M91222001	ﾄﾒﾈｼﾞ M5×6	Screw M5×6	2	2
F147		MA35A0530	ﾀﾞﾝﾂｷｼﾞｸ	Holder	1	1
F148		MA20A0571	ﾜﾝﾀｯﾁﾂｷﾞﾃ	Quick joint	2	2
F149		MA35A1530	ﾀﾞﾝﾂｷｼﾞｸ	Shaft	1	1
F150		M99009063	ﾋﾟﾝ	Pin	1	1
F151		MA20A0454	ｼﾞｸ	Shaft	1	1
F152		MA20A1352	ｶﾗｰ	Collar	1	1
F153		M91503001	ﾄﾒﾈｼﾞ 15/64(28)×4.5	Screw 15/64(28)×4.5	2	2
F154		M91225015	ﾀﾞﾝﾂｷﾋﾗﾈｼﾞ 3/16(28)×5.5	Screw 3/16(28)×5.5	1	1
F155		M90427060	ｲﾄﾕﾙﾒﾋﾟﾝ	Thread releasing pin	1	1
F156		MG30B1222	ｲﾄﾕﾙﾒ	Thread releasing cam	1	1
F157		MG30A0154	ｱﾝﾅｲｶﾞﾈ	Guide plate	1	1
F158		M91058004	SW-PWﾂｷﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4×6	Screw M4×6	2	2
F159		MB62A0626	ﾆｰﾄﾞﾙｶﾞｰﾄﾞ	Finger protector	1	1
F160		M90922002	ﾋﾗﾈｼﾞ 9/64(40)×8	Screw 9/64(40)×8	1	1
F161		MV30A0256	ﾅｶｵｻｴ(φ3)	Presser foot (φ3)	1	1
F162		MF10A0267	ｵｻｴﾎﾞｳﾒﾀﾙ	Presser bar bushing	1	1
F163		MS03A0262	ｵｻｴﾎﾞｳ	Presser bar	1	1
F164		M91506001	ｱﾀﾏﾅｼﾄﾒﾈｼﾞ 15/64(28)×7	Screw 15/64(28)×7	1	1
F165		MG10B0265	ｵｻｴﾎﾞｳﾀﾞｷ	Presser bar holder	1	1
F166		MS03A1572	ｵｻｴﾊﾞﾈ	Presser bar spring	1	1
F167		M90632050	ｺｻﾞｶﾞﾈ6	Washer 6	1	1
F168		MS03A0703	ｱﾝﾅｲﾎﾞｳ	Presser bar guide	1	1
F169		M93202047	ﾄｸｼｭﾅｯﾄ1/2(28)	Special nut 1/2(28)	1	1
F170		M93220035	ﾂﾏﾐﾈｼﾞ 1/2(28)×43	Thumb screw 1/2(28)×43	1	1
F901		MA20E0434	ｴｱｼﾘﾝﾀﾞｸﾐﾀﾃ	Air cylinder assy	1	1

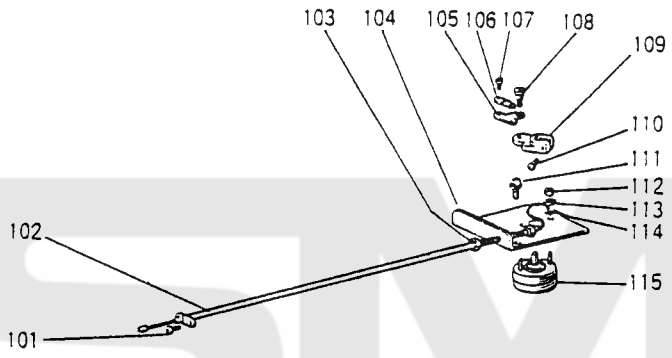
G 糸切り機構
THREAD TRIMMING MECHANISM



[G] 糸切り機構
THREAD TRIMMING MECHANISM

Fig. No.	変更 Mod.	部品ｺｰﾄﾞ Parts.No.	部品名	Description	使用個数 Amt.Reg. B5050	B10050
G101		MS01A1572	ﾂﾙﾏｷﾊﾞﾈ	Spring	1	1
G102		MS01A0348	ｶﾑｼﾞｸ	Shaft	1	1
G103		M95003021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄM5×12	Bolt M5×12	3	3
G104		MS01A3352	ｶﾗｰ	Collar	2	2
G105		M95004021	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞM5×5	Screw M5×5	4	4
G106		M91608005	ﾎﾞｳｻｷﾄﾒﾈｼﾞ15/64(28)×32	Screw 15/64(28)×32	1	1
G107		M91503045	ﾅｯﾄ15/64(28)	Nut15/64(28)	1	1
G108		M91056004	SW-PWﾂｷﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞM4×10	Screw M4×10	3	3
G109		MS01E0430	ｲﾄｷﾘｻﾄﾞｳﾃﾞ	Crank complete	1	1
G110		M91003045	ﾅｯﾄM4	Nut M4	1	1
G111		M90401053	ﾊﾞﾈｻﾞｶﾞﾈ4	Spring washer 4	1	1
G112		M90450050	ｻﾞｶﾞﾈ4	Washer 4	1	1
G113		MB50E0519	ﾛｰﾀﾘｿﾚﾉｲﾄﾞｸﾐﾀﾃ(ｲﾄｷﾘ)	Rotary solenoid assy (for trimmer)	1	1
G114		MS14A3601	ｿﾚﾉｲﾄﾞﾄﾘﾂｹｲﾀ	Solenoid adapter	1	1
G115		M91101015	ﾀﾞﾝﾂｷﾋﾗﾈｼﾞ11/64(40)	Screw 11/64(40)	1	1
G116		M91104045	ﾅｯﾄ11/64(40)	Screw 11/64(40)	1	1
G117		MS01E0351	ｶﾑﾌｫﾛｳﾃﾞｸﾐﾀﾃ	Cam follower assy	1	1
G118		MS14A3603	ﾄﾘﾂｹﾀﾞｲ	Bracket	1	1
G119		MS01A4454	ｼﾞｸ	Shaft	1	1
G120		M96062021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾀﾝﾎﾞﾙﾄM6×12	Bolt M6×12	2	2
G121		M90101017	ﾀﾞﾝﾂｷﾎﾞﾙﾄ11/64(40)	Bolt 11/64(40)	2	2
G122		M91108001	ﾄﾒﾈｼﾞ11/64(40)×5.5	Screw 11/64(40)×5.5	1	1
G123		M91082004	ﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞM4×45	Screw M4×45	1	1
G124		M92074045	ﾅｯﾄM5	Nut M5	1	1
G125		MB35A0708	ﾊﾞﾈｶｹｲﾀ	Spring holder	1	1
G126		MA35A0572	ﾂﾙﾏｷﾊﾞﾈ	Spring	1	1
G127		M90501053	ﾊﾞﾈｻﾞｶﾞﾈ5	Spring washer 5	1	1
G128		M90550050	ｻﾞｶﾞﾈ5	Washer 5	1	1
G129		M91109045	ﾅｯﾄ11/64(40)	Nut 11/64(40)	1	1
G130		MS01A1392	ﾒｽｸﾄﾞｳﾃﾞ	Knife driving crank	1	1
G131		MS01A2392	ﾒｽｸﾄﾞｳﾃﾞ	Knife driving crank	1	1
G132		MN55A0975	ﾛｯﾄﾞｴﾝﾄﾞ	Rod end bearing	2	2
G133		M90507023	ｳｴｺﾐﾎﾞﾙﾄ	Stud bolt	1	1
G134		M91383045	ﾅｯﾄ M5	Nut M5	1	1
G135		MA35A0708	ﾊﾞﾈｶｹ	Hook	1	1
G136		MA35A1572	ﾂﾙﾏｷﾊﾞﾈ	Spring	1	1
G137		M94002067	ﾐｿﾞﾂｷﾋﾟﾝ	Pin	1	1
G138		M91101017	ﾀﾞﾝﾂｷﾎﾞﾙﾄ11/64(40)	Screw 11/64(40)	1	1
G139		MA20A0910	ﾘﾝｸ	Link	1	1
G140		M90513065	Eｶﾞﾀﾄﾒﾜ2.5	Snap ring 2.5	1	1
G141		M91129015	ﾀﾞﾝﾂｷﾋﾗﾈｼﾞ11/64(40)	Screw 11/64(40)	1	1
G142		M96004052	ﾅﾐｻﾞｶﾞﾈ6	Wave washer 6	1	1
G143		MS03B0838	ｲﾄﾞｳﾒｽｸﾐﾀﾃ	Movable knife	1	1
G144		M90906003	ﾏﾙﾋﾗﾈｼﾞ9/64(40)×3.2	Screw 9/64(40)×3.2	2	2
G145		MS14A0838	ｺﾃｲﾒｽ	Fixed knife	1	1
G146		MA10B2476	ｽﾍﾟｰｻ(ﾒｽﾖｳ)	Spacer	1	1
G147		MB62A0454	ｼｮﾊﾞﾂｷｼﾞｸ	Shoulder pin	1	1
G148		M91214015	ﾀﾞﾝﾂｷﾋﾗﾈｼﾞ3/16(28)	Screw 3/16(28)	1	1
G149		MA20A0392	ﾒｽｸﾄﾞｳﾃﾞ	Knife driving crank	1	1
G150		M95004023	ｳｴｺﾐﾎﾞﾙﾄ	Stud bolt	1	1
G151		M91374045	ﾅｯﾄ(ﾋﾀﾞﾘ M5)	Nut M5 (left)	1	1
G152		M90421050	ｻﾞｶﾞﾈ 4	Washer 4	1	1
G153		M94002017	ｾﾌﾃｨｿｹｯﾄ M4×8	Bolt M4×8	1	1
G154		MA20A4454	ｼｮﾊﾞﾂｷｼﾞｸ	Stepped pin	1	1
G155		MN72A0975	ﾛｯﾄﾞｴﾝﾄﾞ(ﾋﾀﾞﾘ)	Ball joint (left)	1	1
G156		MA35A1950	ﾚﾊﾞｰ	Lever	1	1
G157		M91050020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞM4×5	Screw M4×5	1	1
G158		MA35A2530	ﾀﾞﾝﾂｷｼﾞｸ	Shaft	1	1
G901		MS01E0975	ﾛｯﾄﾞｴﾝﾄﾞｸﾐﾀﾃ	Connecting link assy	1	1
G902		MB35E0975	ﾛｯﾄﾞｴﾝﾄﾞｸﾐﾀﾃ	Connecting link assy	1	1

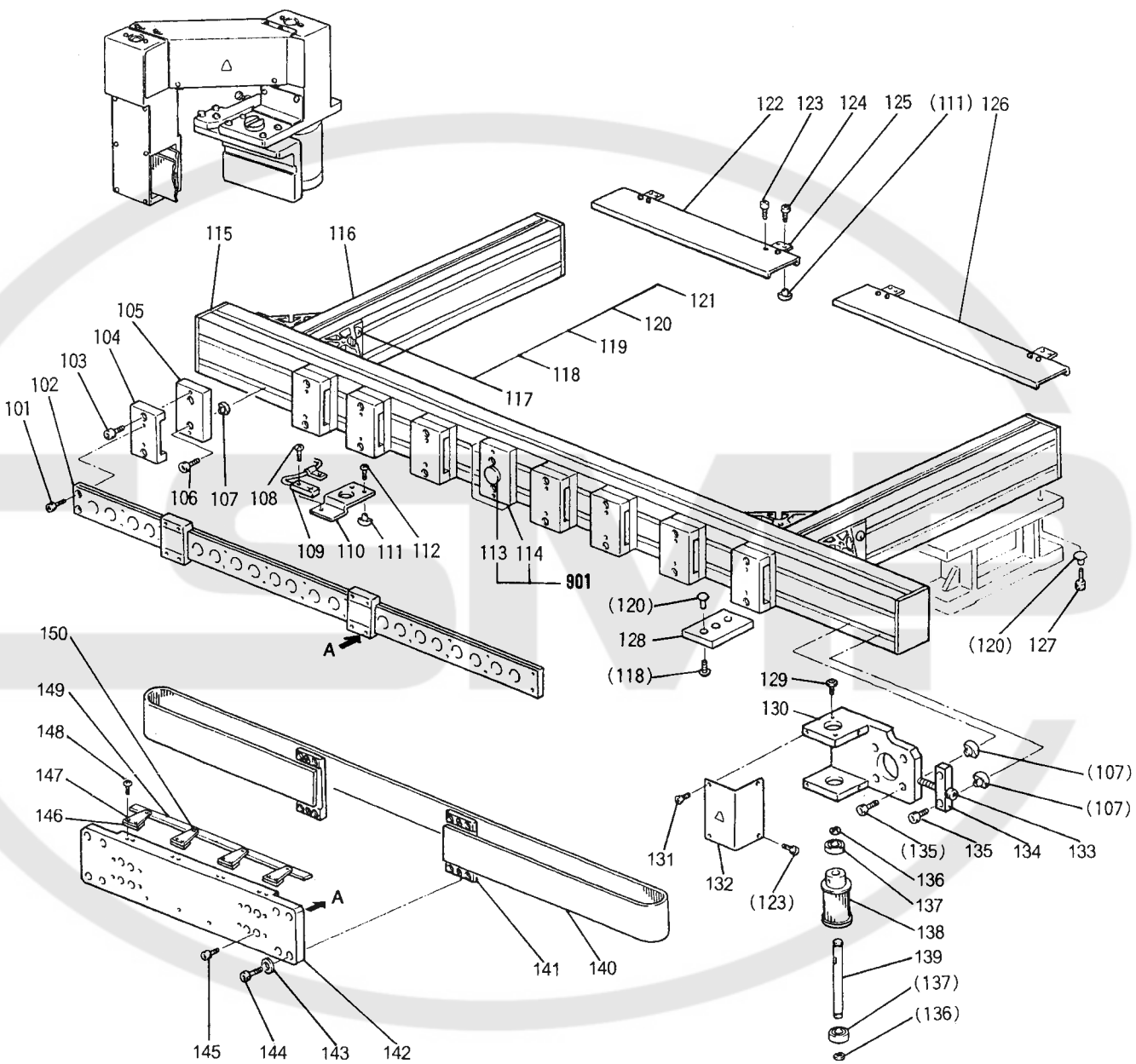
H 糸緩め機構
TENSION RELEASE MECHANISM



[H] 糸緩め機構
TENSION RELEASE MECHANISM

Fig. No.	変更 Mod.	部品ｺｰﾄﾞ Parts.No.	部品名	Description	使用個数 Amt. Reg. B5050	B10050
H101		M91054004	SW-PWﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞM4×8	Screw M4×8	1	1
H102		MA35E0746	ﾌﾚｷｼﾌﾞﾙﾜｲﾔｸﾐﾀﾃ	Flexible wire assy	1	1
H103		M92074045	ﾅｯﾄM5	Nut M5	1	1
H104		MA20A0603	ｿﾚﾉｲﾄﾞｱﾀﾘﾂｹﾀﾞｲ	Solenoid adapter	1	1
H105		M91112002	ﾋﾗﾈｼﾞ11/64(40)×12	Screw 11/64(40)×12	1	1
H106		MS07A0228	ｳﾃﾞ	Crank	1	1
H107		MF90A0361	ｶｹｶﾞﾈ	Bracket	1	1
H108		MF36A0750	ﾌﾞｯｼｭ	Holder	1	1
H109		M90802002	ﾋﾗﾈｼﾞ1/8(44)×7	Screw 1/8(44)×7	2	2
H110		M91127015	ﾀﾞﾝﾂｷﾋﾗﾈｼﾞ11/64(40)	Screw 11/64(40)	1	1
H111		M91067004	SW-PWﾂｷﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞM5×10	Screw M5×10	2	2
H112		M91003045	ﾅｯﾄM4	Nut M4	1	1
H113		M90401053	ﾊﾞﾈｻﾞｶﾞﾈ4	Spring washer 4	1	1
H114		M90450050	ｻﾞｶﾞﾈ4	Washer 4	1	1
H115		MB50E1519	ﾛｰﾀﾘｿﾚﾉｲﾄﾞｸﾐﾀﾃ(ｲﾄｭﾙﾒ)	Rotaly solenoid assy (for tension relese)	1	1

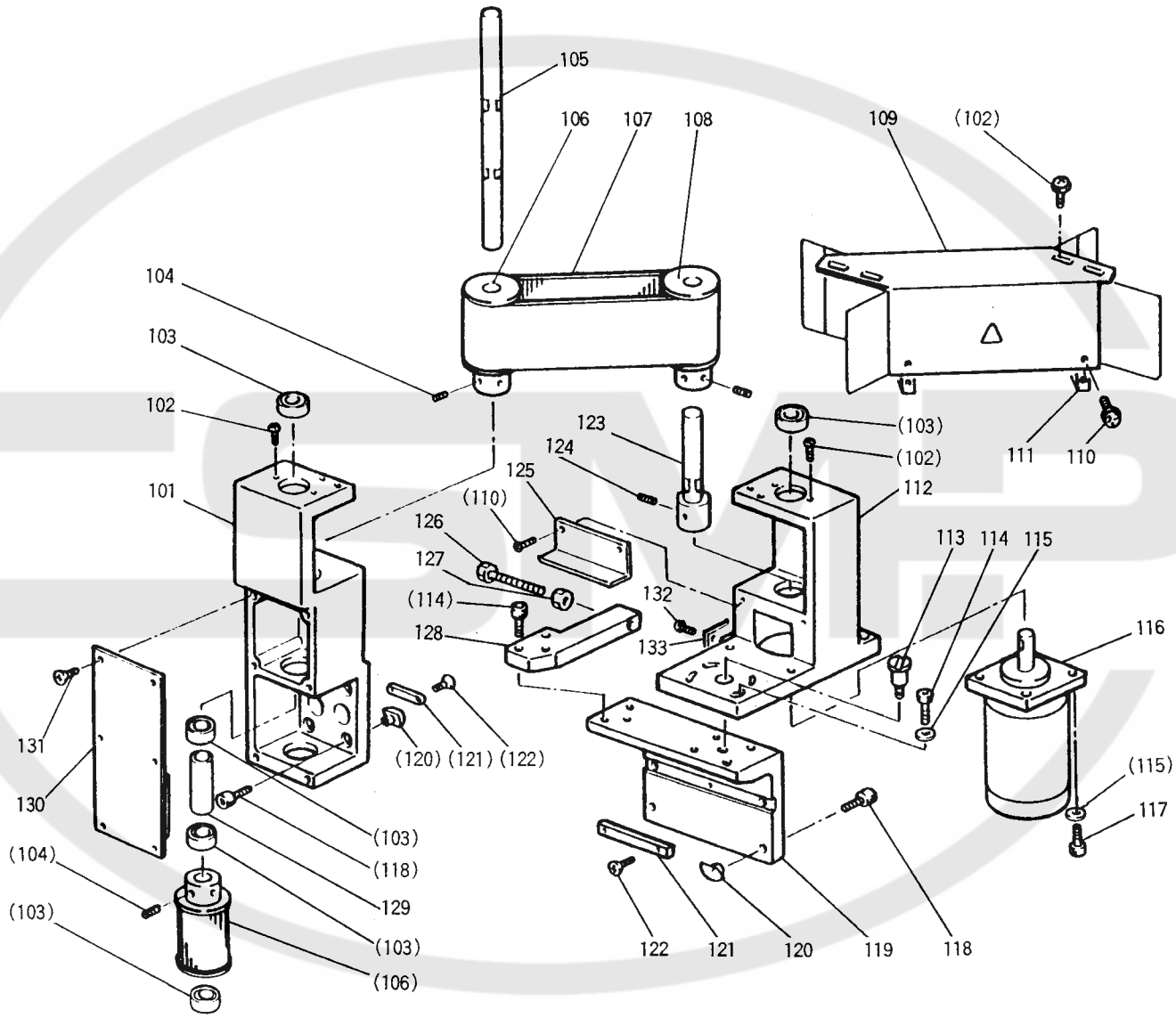
J X-Y テーブル機構（Ⅰ）
X-Y TABLE MECHANISM（Ⅰ）



[J] X-Yテーブル機構 （Ｉ）
X-Y TABLE MECHANISM （Ｉ）

Fig. No.	変更 Mod.	部品ｺｰﾄﾞ Parts.No.	部品名	Description	使用個数 Amt. Reg. B5050	B10050
J101		M94003021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ M4×12	Bolt M4×12	18	26
J102		MB50A0920	ﾘﾆｱｳｪｲ (X)	Linear way (X)	1	*
J102		MB15A0930	ﾘﾆｱｳｪｲ (X)	Linear way (X)	*	1
J103		M95004017	ｾﾌﾃｨｿｹｯﾄ M5×16	Bolt M5×16	18	26
J104		MB50A0743	ｱｯﾊﾟｰﾌﾟﾚｰﾄ	Upper plate	9	13
J105		MB50A1743	ﾛﾜｰﾌﾟﾚｰﾄ (A)	Lower plate (A)	8	10
J106		M95002017	ｾﾌﾃｨｿｹｯﾄ M5×12	Bolt M5×12	23	30
J107		M95001047	Tﾅｯﾄ M5	T-nut M5	28	36
J108		M90971004	SW-PWﾂｷﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M3×10	Screw M3×10	1	1
J109		MB50A0501	ｾﾝｻｰｸﾐﾀﾃ (X)	Detector (X)	1	1
J110		MB50A0601	ｾﾝｻｰﾄﾘﾂｹｲﾀ (X)	Detector holder	1	1
J111		M94003047	Tﾅｯﾄ M4	T-nut M4	2	2
J112		M91059004	SW-PWﾂｷﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4×12	Screw M4×12	2	2
J113		MB50A0419	ｷｭｳｼﾝﾊﾟｯﾄ	Vibration preventing pad	1	3
J114		MB50A2743	ﾛﾜｰﾌﾟﾚｰﾄ (B)	Lower plate (B)	1	3
J115		MB50A0413	Xｼﾞｸｺﾗﾑ	X-column	1	*
J115		MB15A0413	Xｼﾞｸｺﾗﾑ	X-column	*	1
J116		MB50A1413	Yｼﾞｸｺﾗﾑ	Y-column	2	2
J117		MB50A0571	ｺｰﾅｼﾞｮｲﾝﾄ	Corner joint	3	4
J118		M98018022	ﾛｯｶｸｱﾅﾂｷﾎﾞﾀﾝﾎﾞﾙﾄ M8×16	Bolt M8×16	16	18
J119		M96006052	ｶｸｻﾞｶﾞﾈ	Square washer	10	12
J120		M98605047	Tﾅｯﾄ M8	T-nut M8	36	42
J121		M98003017	ｾﾌﾃｨｿｹｯﾄ M8×16	Bolt M8×16	12	16
J122		MB50A0339	Xｼﾞｸｶﾊﾞｰ(L)	X-column cover (left)	1	*
J122		MB15A0339	Xｼﾞｸｶﾊﾞｰ(L)	X-column cover (left)	*	1
J123		M91058004	SW-PWﾂｷﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4×6	Screw M4×6	10	14
J124		M91073004	SW-PWﾂｷﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4×16	Screw M4×16	8	12
J125		MB50A0426	ｻｻｴｶﾅｸﾞ	Bracket	4	6
J126		MB50B0339	Xｼﾞｸｶﾊﾞｰ(R)	X-column cover (right)	1	*
J126		MB15B0339	Xｼﾞｸｶﾊﾞｰ(R)	X-column cover (right)	*	1
J127		M98004017	ｾﾌﾃｨｿｹｯﾄ M8×20	Bolt M8×20	8	8
J128		MB50A0196	X-Yｺﾗﾑｲﾁｷﾞﾒｲﾀ	X-Y column holder	2	2
J129		M91071004	SW-MWﾂｷﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4×8	Screw M4×8	4	4
J130		MB50A0758	ﾌﾞﾗｹｯﾄ (X)	Bracket	1	1
J131		M91064004	ｻﾗﾈｼﾞ M4×6	Screw M4×6	2	2
J132		MB50A1339	ﾌﾟｰﾘｶﾊﾞｰｸﾐﾀﾃ	Pulley cover complate	1	1
J133		M95011021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ M5×25	Bolt M5×25	1	1
J134		MA30A0751	ﾃﾝｼｮﾝﾌﾞﾛｯｸ	Tension block	1	1
J135		M95001017	ｾﾌﾃｨｿｹｯﾄ M5×20	Bolt M5×20	6	6
J136		M90510065	ｼﾞｸﾖｳ C ｶﾞﾀﾄﾒﾜ 10	C-type retaining ring 10	2	2
J137		MB50A0456	ﾍﾞｱﾘﾝｸﾞ	Ball bearing	2	2
J138		MB50A0767	ﾀｲﾐﾝｸﾞﾌﾟｰﾘ	Cog pulley	1	1
J139		MS05A0454	ｼﾞｸ	Shaft	1	1
J140		MB50A0523	ﾀｲﾐﾝｸﾞﾍﾞﾙﾄ (X)	Cog belt (X)	1	*
J140		MB15A0523	ﾀｲﾐﾝｸﾞﾍﾞﾙﾄ (X)	Cog belt (X)	*	1
J141		MB50A0778	ﾍﾞﾙﾄｵｻｴｸﾐﾀﾃ	Belt clamp assy	2	2
J142		MB50A0957	Xｲﾄﾞｳﾚｰｽ	X-movable race	1	1
J143		M90512050	ｺｻﾞｶﾞﾈ 5	Washer 5	8	8
J144		M95002017	ｾﾌﾃｨｿｹｯﾄ M5×12	Bolt M5×12	8	8
J145		M94007017	ｾﾌﾃｨｿｹｯﾄ M4×12	Bolt M4×12	8	8
J146		MB50A0476	ｽﾍﾟｰｻ	Spacer	4	4
J147		MB50A1601	ﾄﾘﾂｹｲﾀ	Detector plate support	4	4
J148		M91073004	SW-PWﾂｷﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4×16	Screw M4×16	8	8
J149		MB50A0407	ｹﾝｼｭﾂｲﾀ (X)	Detector plate (X)	1	1
J150		M91305010	ｻﾗﾈｼﾞ M3×4	Screw M3×4	4	4
J901		MB50E3743	ﾎﾞｳｼﾝﾂｷﾛﾜｰﾌﾟﾚｰﾄ	Vibration preventing lower plate	1	3

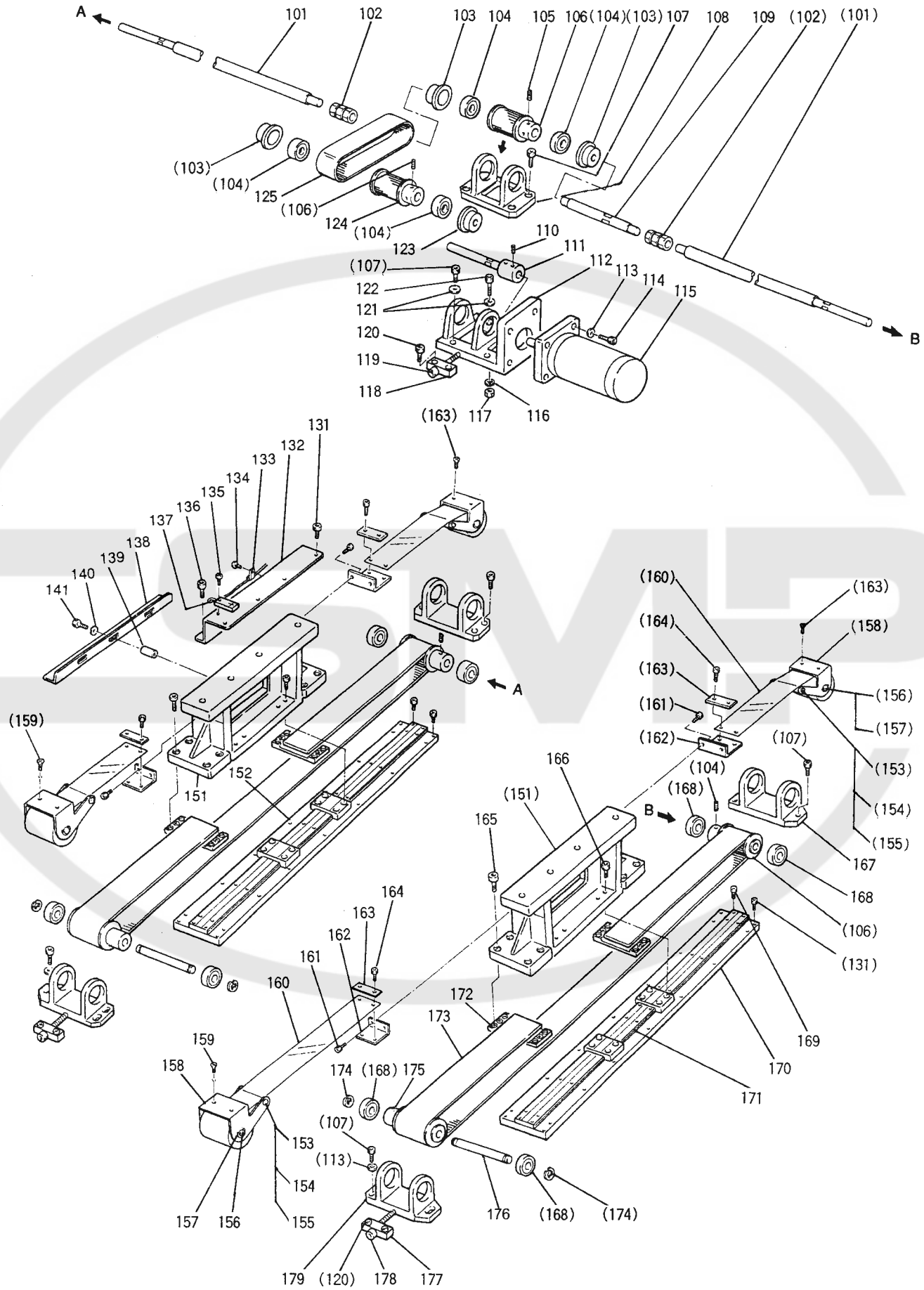
K X-Y テーブル機構（Ⅱ）
X-Y TABLE MECHANISM（Ⅱ）



[K] X-Yテーブル機構 (Ⅱ)
X-Y TABLE MECHANISM (Ⅱ)

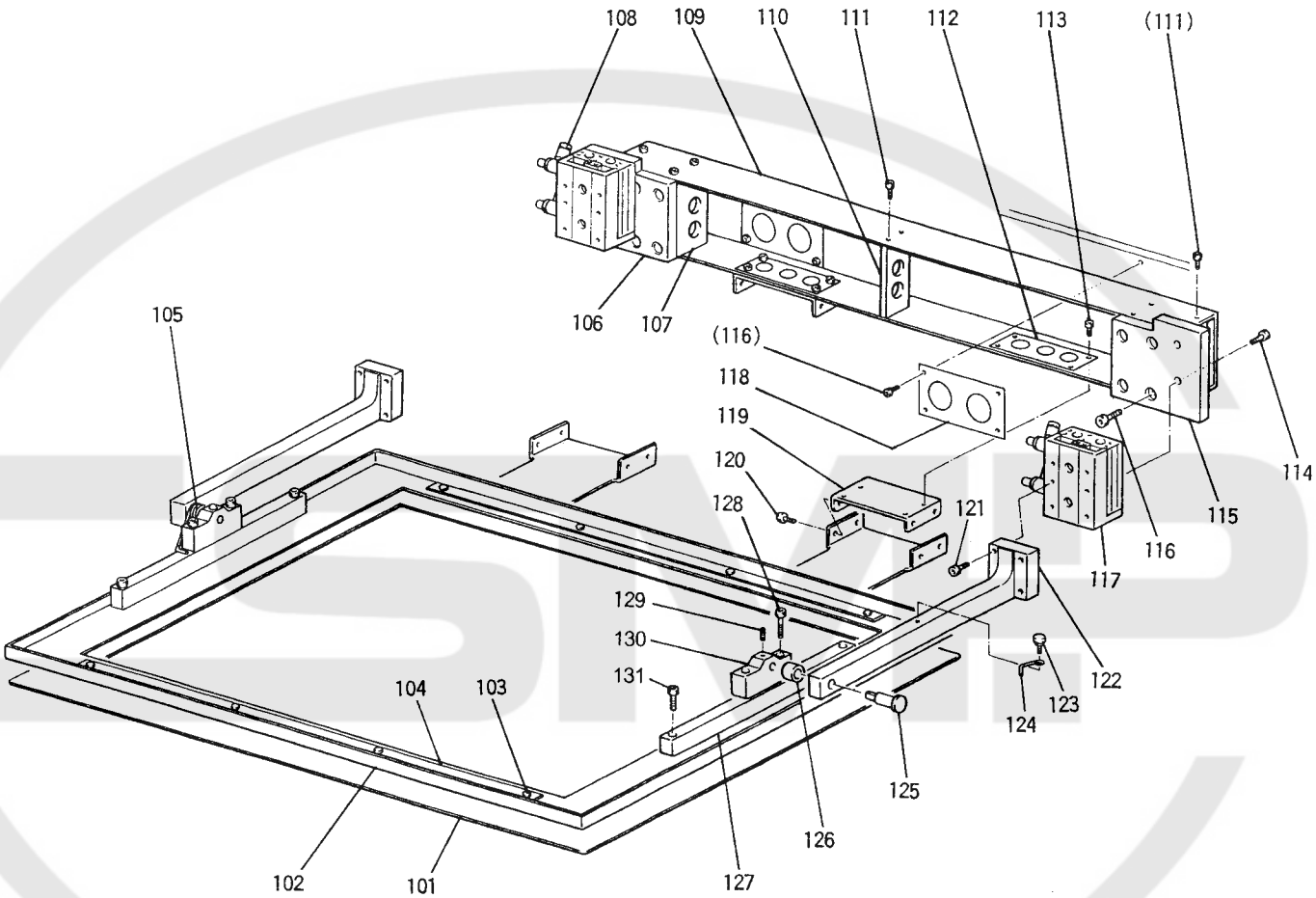
Fig. No.	変更 Mod.	部品ｺｰﾄﾞ Parts.No.	部品名	Description	使用個数 Amt.Reg. B5050	B10050
K101		MB50A1758	ﾌﾞﾗｹｯﾄ (X)	Bracket (X)	1	1
K102		M91071004	SW-PWﾂｷﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞM4×8	Screw M4×8	12	12
K103		MB50A0456	ﾍﾞｱﾘﾝｸﾞ	Ball bearing	6	6
K104		M96002001	ﾅｲﾛｯｸ･ﾄﾒﾈｼﾞM6×8	Screw M6×8	6	6
K105		MB50A0390	Xｸﾄﾞｳｼﾞｸ (B)	X-drive shaft (B)	1	1
K106		MB50A1767	ﾀｲﾐﾝｸﾞﾌﾟｰﾘｰ	Cog pulley	2	2
K107		MB50A1523	ﾀｲﾐﾝｸﾞﾍﾞﾙﾄ	Cog belt	1	1
K108		MB50A2767	ﾀｲﾐﾝｸﾞﾌﾟｰﾘｰ	Cog pulley	1	1
K109		MB50E0776	ﾍﾞﾙﾄｶﾊﾞｰASSY	Belt cover assy	1	1
K110		M91058004	SW-PWﾂｷﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞM4×6	Screw M4×6	6	6
K111		MB50A0226	ｶﾊﾞｰｳｹｶﾞﾈ	Cover adapter	2	2
K112		MB50A2758	ﾌﾞﾗｹｯﾄ(ﾓｰﾀX)	Bracket (motor-x)	1	1
K113		MB50A0454	ﾂﾊﾞﾂｷｼﾞｸ	Shaft	1	1
K114		M95008017	ｾﾌﾃｨｿｹｯﾄ M5×25	Bolt M5×25	7	7
K115		M90511050	ﾐｶﾞｷｻﾞｶﾞﾈ 5	Washer 5	8	8
K116		M95053095	ｽﾃｯﾋﾟﾝｸﾞﾓｰﾀｸﾐﾀﾃ(X)	Motor complete (X)	1	1
K117		M95004017	ｾﾌﾃｨｿｹｯﾄ M5×16	Bolt M5×16	4	4
K118		M95002017	ｾﾌﾃｨｿｹｯﾄ M5×12	Bolt M5×12	8	8
K119		MB50A0603	ﾓｰﾀﾄﾘﾂｹﾀﾞｲ	Motor bracket	1	1
K120		M95001047	Tﾅｯﾄ M5	T-nut M5	8	8
K121		MB50A0370	ｷｰ	Key	2	2
K122		M90830004	SW-PWﾂｷﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞM3×10	Screw M3×10	2	2
K123		MB50A1390	Xｸﾄﾞｳｼﾞｸ (A)	X-drive shaft (A)	1	1
K124		M96002001	ﾅｲﾛｯｸ･ﾄﾒﾈｼﾞM6×6	Screw M6×6	2	2
K125		MB50A0849	Xﾓｰﾀｶﾊﾞｰ	X-motor cover	1	1
K126		M96029021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ M6×45	Bolt M6×45	1	1
K127		M91576045	ﾛｯｶｸﾅｯﾄ M6	Nut M6	1	1
K128		MB50A0751	ﾃﾝｼｮﾝﾌﾞﾛｯｸ	Tension block	1	1
K129		MB50A0352	ｶﾗｰ	Collar	1	1
K130		MB50A2339	ﾌﾟｰﾘｰｶﾊﾞｰｸﾐﾀﾃ (A)	Pulley cover complete	1	1
K131		M91064004	ｻﾗﾈｼﾞM4×6	Screw M4×6	8	8
K132		M91064004	ｻﾗﾈｼﾞM4×6	Screw M4×6	2	2
K133		MB50A0161	ｱﾃｶﾞﾈ	Plate	1	1

L X-Y テーブル機構（Ⅲ）
X-Y TABLE MECHANISM（Ⅲ）



[L] X-Y テーブル機構 (Ⅲ)
X-Y TABLE MECHANISM (Ⅲ)

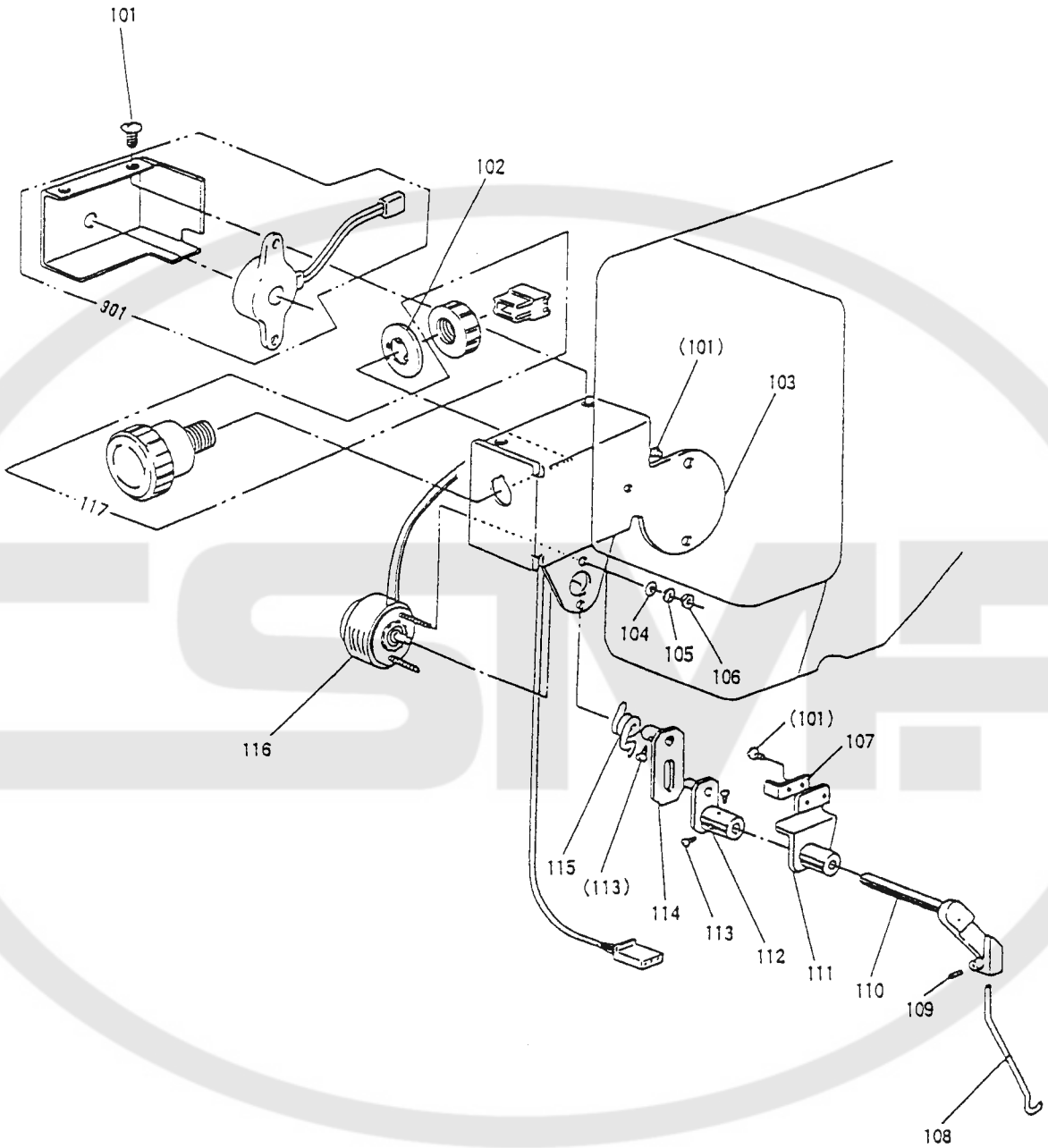
Fig. No.	変更 Mod.	部品ｺｰﾄﾞ Parts.No.	部品名	Description	使用個数 Amt. Reg. B5050	B10050
L101		MB50A2390	Yｸﾄﾞｳｼﾞｸ (B)	Y-drive shaft (B)	2	2
L102		MA30A0364	Nｶﾞﾀｶｯﾌﾟﾘﾝｸﾞ	Coupling	2	2
L103		MB50A0165	ﾍﾞｱﾘﾝｸﾞｱﾀﾞﾌﾟﾀ(B)	Bearing adapter (B)	3	3
L104		MB50A0456	ﾍﾞｱﾘﾝｸﾞ	Ball bearing	1	1
L105		M96001001	ﾅｲﾛｯｸ･ﾄﾒﾈｼﾞM6×8	Screw M6×8	8	8
L106		MB50A1767	ﾀｲﾐﾝｸﾞﾌﾟｰﾘ	Cog pulley	3	3
L107		M96005017	ｾﾌﾃｨｿｹｯﾄ M6×25	Bolt M6×25	19	19
L108		MB50A5758	ﾁｭｳｶﾝﾌﾞﾗｹｯﾄ	Bracket	1	1
L109		MB50A3390	Yｸﾄﾞｳｼﾞｸ (A)	Y-drive shaft (A)	1	1
L110		M96002001	ﾅｲﾛｯｸ･ﾄﾒﾈｼﾞM6×6	Screw M6×6	4	4
L111		MB50A4390	Yｸﾄﾞｳｼﾞｸｸﾐﾀﾃ	Y-drive shaft complete	1	1
L112		MB50A3758	ﾌﾞﾗｹｯﾄ(ﾓｰﾀ)	Motor bracket	1	1
L113		M90631050	ﾐｶﾞｷｻﾞｶﾞﾈ 6	Washer 6	10	10
L114		M96006017	ｾﾌﾃｨｿｹｯﾄ M6×20	Bolt M6×20	4	4
L115		M95054095	ｽﾃｯﾋﾟﾝｸﾞﾓｰﾀｸﾐﾀﾃ	Motor complete (Y)	1	1
L116		M90624053	ﾊﾞﾈｻﾞｶﾞﾈ 6	Washer 6	1	1
L117		M90631050	ﾛｯｶｸﾅｯﾄ M6	Nut M6	1	1
L118		MA30A0751	ﾃﾝｼｮﾝﾌﾞﾛｯｸ	Tension block	1	1
L119		M95006021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ M5×30	Bolt M5×30	1	1
L120		M95001017	ｾﾌﾃｨｿｹｯﾄ M5×20	Bolt M5×20	6	6
L121		M93002052	ｻﾞｶﾞﾈ	Special washer	4	4
L122		M96015021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ M6×40	Bolt M6×40	1	1
L123		MB50A1165	ﾍﾞｱﾘﾝｸﾞｱﾀﾞﾌﾟﾀ (A)	Bearing adapter (A)	1	1
L124		MB50A2767	ﾀｲﾐﾝｸﾞﾄﾌﾟｰﾘ	Cog pulley	1	1
L125		MB50A2523	ﾀｲﾐﾝｸﾞﾍﾞﾙﾄ	Cog belt	1	1
L131		M95004017	ｾﾌﾃｨｿｹｯﾄ M5×16	Bolt M5×16	32	32
L132		MB50A2601	ｾﾝｻｰﾄﾘﾂｹｲﾀ(Y)	Detector holder	1	1
L133		MB50A0620	ﾅｲﾛﾝｸﾘｯﾌﾟ	Nylon clip	1	1
L134		M91054004	SW-PWﾂｷﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞM4×8	Screw M4×8	1	1
L135		M90971004	SW-PWﾂｷﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞM3×10	Screw M3×10	1	1
L136		M95003017	ｾﾌﾃｨｿｹｯﾄ M5×8	Bolt M5×8	4	4
L137		MB50A1501	ｾﾝｻｰｸﾐﾀﾃ(Y)	Detector (Y)	1	1
L138		MB50A1407	ｹﾝｼｭﾂｲﾀ(Y)	Detector plate (Y)	1	1
L139		MB50A1476	ｽﾍﾟｰｻ	Spacer	3	3
L140		M90511050	ﾐｶﾞｷｻﾞｶﾞﾈ 5	Washer 5	3	3
L141		M95008017	ｾﾌﾃｨｿｹｯﾄ M5×25	Bolt M5×25	3	3
L151		MB50A1957	Yｲﾄﾞｳﾚｰｽ	Y-movable race	2	2
L152		MB50A0922	ﾘﾆｱﾄﾘﾂｹｲﾀ (L)	Linear way adapter (left)	1	1
L153		MB50A0971	ﾛｰﾗｼﾞｸ	Roller shaft	1	1
L154		M90504065	Eｶﾞﾀﾄﾒﾜ 4	E-type retaining ring 4	2	2
L155		MB50A0972	ｶﾞｲﾄﾞﾛｰﾗ	Guide roller	1	1
L156		MB50A2454	ﾄﾞﾗﾑｼｬﾌﾄ	Drum shaft	1	1
L157		M90604065	Eｶﾞﾀﾄﾒﾜ 8	E-type retaining ring 8	2	2
L158		MB50A4758	ﾌﾞﾗｹｯﾄASSY	Bracket assy	1	1
L159		M91064004	ｻﾗﾈｼﾞ M4×6	Screw M4×6	4	4
L160		MB50A0421	ｶﾊﾞｰﾖｳｺﾝｽﾄﾝASSY	Cover assy	1	1
L161		M94001017	ｾﾌﾃｨｿｹｯﾄ M4×10	Bolt M4×10	8	8
L162		MB50A1226	ｶﾊﾞｰｳｹﾀﾞｲ	Cover adapter	4	4
L163		M96007052	ｶｸｻﾞｶﾞﾈ	Square washer	4	4
L164		M91054004	SW-PWﾂｷﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞM4×8	Screw M4×8	12	12
L165		M95001017	ｾﾌﾃｨｿｹｯﾄ M5×20	Bolt M5×20	16	16
L166		M94006017	ｾﾌﾃｨｿｹｯﾄ M4×16	Bolt M4×16	16	16
L167		MA70A2758	ﾌﾞﾗｹｯﾄ	Bracket	2	2
L168		MS05A0456	ﾍﾞｱﾘﾝｸﾞ(ﾄﾒﾜﾂｷ)	Ball bearing	8	8
L169		M94007017	ｾﾌﾃｨｿｹｯﾄ M4×12	Bolt M4×12	32	32
L170		MB50A1922	ﾘﾆｱﾄﾘﾂｹｲﾀ (R)	Linear way adapter (right)	1	1
L171		MB50A1920	ﾘﾆｱｳｪｲ (Y)	Linear way (Y)	2	2
L172		MB50A0778	ﾍﾞﾙﾄｵｻｴｸﾐﾀﾃ	Belte clamp assy	4	4
L173		MB50A3523	ﾀｲﾐﾝｸﾞﾍﾞﾙﾄ	Cog belt	2	2
L174		M90510065	ｼﾞｸﾖｳ C ｶﾞﾀﾄﾒﾜ 10	C-type retaining ring 10	4	4
L175		MB50A0767	ﾀｲﾐﾝｸﾞﾌﾟｰﾘ	Cog pulley	2	2
L176		MS05A0454	ｼﾞｸ	Shaft	2	2
L177		MB50A1751	ﾃﾝｼｮﾝﾌﾞﾛｯｸ	Tension block	2	2
L178		M95011021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ M5×25	Bolt M5×25	2	2
L179		MB50A6758	ﾌﾞﾗｹｯﾄ	Bracket	2	2



注）この部分は外押え機構付電子ミシンに適用します。
Note : These parts are applied for a machine shipped with a standard clamp.

[M] 外押え機構
WORK HOLDER MECHANISM

Fig. No.	変更 Mod.	部品ｺｰﾄﾞ Parts.No.	部品名	Description	使用個数 Amt. Reg. B5050	B10050
M101		MB50A0272	ｼﾀｵｻｴｲﾀ	Feed plate	1	*
M101		MB15A0272	ｼﾀｵｻｴｲﾀ	Feed plate	*	1
M102		MB50A0105	ｵｻｴ	Clamp frame	1	*
M102		MB15A0105	ｵｻｴ	Clamp frame	*	1
M103		M91330004	SW-PWﾂｷﾌﾗﾏｲﾅﾍﾞﾈｼﾞM5×8	Screw M5×8	8	8
M104		MB50A0799	ｵｻｴﾎｷｮｳｲﾀ	Stiffening plate	2	2
M105		MB50A0557	ﾈｼﾞﾘｺｲﾙﾊﾞﾈ	Spring	1	1
M106		MB50A3601	ｵｻｴﾄﾘﾂｹｲﾀ(L)	Adapter (left)	1	1
M107		MB50A0780	ｵｻｴﾎﾙﾀﾞｰ	Clamp holder	2	2
M108		MS45A0497	ｽﾋﾟｰﾄﾞｺﾝﾄﾛｰﾗ	Speed controller	4	4
M109		MB50A0308	ｵｻｴﾀﾞｲ	Clamp bracket	1	*
M109		MB15A0308	ｵｻｴﾀﾞｲ	Clamp bracket	*	1
M110		MB50A1426	ｻﾎﾟｰﾄ	Support block	1	2
M111		M94007017	ｾﾌﾃｨｿｹｯﾄM4×12	Bolt M4×12	20	24
M112		M96008052	ｶｸｻﾞｶﾞﾈ	Square washer	2	2
M113		M94001017	ｾﾌﾃｨｿｹｯﾄ M4×10	Bolt M4×10	8	8
M114		M94007017	ｾﾌﾃｨｿｹｯﾄ M5×12	Bolt M5×12	4	4
M115		MB50A4601	ｵｻｴﾄﾘﾂｹｲﾀ(R)	Adapter (right)	1	1
M116		M95004017	ｾﾌﾃｨｿｹｯﾄ M5×16	Bolt M5×16	8	8
M117		MB50A0595	ｴｱｽﾗｲﾄﾞﾃｰﾌﾞﾙ	Air slide table	2	2
M118		M96009052	ﾎｷｮｳｶｸｻﾞｶﾞﾈ	Stiffening washer	2	2
M119		MB50A5601	ｼﾀｵｻｴﾄﾘﾂｹｲﾀ	Feed plate bracket	2	2
M120		M94008017	ｾﾌﾃｨｿｹｯﾄ M4×6	Bolt M4×6	8	8
M121		M94006017	ｾﾌﾃｨｿｹｯﾄ M4×16	Bolt M4×16	8	8
M122		MB50A0273	ｵｻｴｳﾃﾞ	Clamp adapter	2	2
M123		MA20A0650	ﾅｰﾙﾄﾞﾉﾌﾞ	Knurled Knobs	1	1
M124		MB50A0477	ｽﾄｯﾊﾟ	Stopper	1	1
M125		MB50A1454	ｼﾞｸ	Clamp stud	2	2
M126		MB50A0352	ｶﾗｰ	Collar	2	2
M127		MB50A2426	ｵｻｴｻﾎﾟｰﾄ	Clamp supporter	2	2
M128		M95001017	ｾﾌﾃｨｿｹｯﾄ M5×20	Bolt M5×20	4	4
M129		M91056020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞM4×6	Screw M4×6	2	2
M130		MB50A3426	ｻｻｴ	Supporter	2	2
M131		M95003017	ｾﾌﾃｨｿｹｯﾄ M5×8	Bolt M5×8	6	6


101
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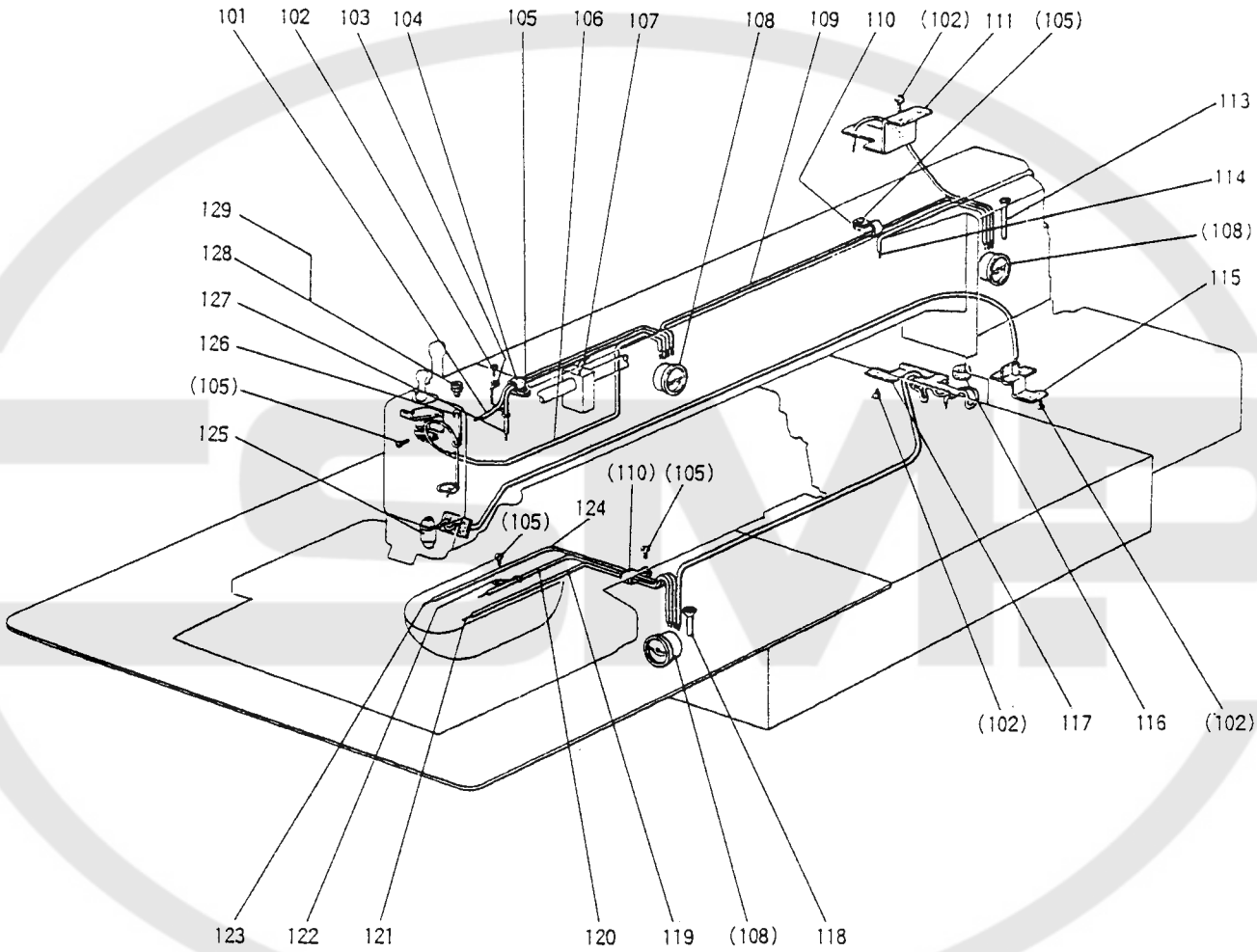
[N] ワイパー機構
WIPER MECHANISM

Fig. No.	変更 Mod.	部品ｺｰﾄﾞ Parts.No.	部品名	Description	使用個数 Amt. Reg. B5050	B10050
N101		M91054004	SW-PWﾂｷﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞM4×8	Screw M4×8	7	7
N102		MB60A0915	ﾏﾜﾘﾄﾞﾒﾘﾝｸﾞ	Snap ring	1	1
N103		MB60E7601	ﾄﾘﾂｹｲﾀ(ｼｰﾙﾂｷ)	Bracket	1	1
N104		M90316050	ｻﾞｶﾞﾈ3	Washer 3	2	2
N105		M90307053	ﾊﾞﾈｻﾞｶﾞﾈ3	Spring washer 3	2	2
N106		M90875045	ﾅｯﾄM3	Nut M3	2	2
N107		MS02A1477	ｽﾄｯﾊﾟ	Stopper	1	1
N108		MA20A0980	ﾜｲﾊﾟ	Wiper	1	1
N109		M91057020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞM3×4	Screw M3×4	1	1
N110		MS03A1530	ﾜｲﾊﾟｰｼﾞｸ	Wiper shaft	1	1
N111		MS10A0982	ﾜｲﾊﾟｰﾀﾞｲ	Wiper adapter	1	1
N112		MS02E0981	ﾜｲﾊﾟｰｳﾃﾞ	Wiper clank	1	1
N113		M90802003	ﾏﾙﾋﾗﾈｼﾞ1/8(44)×4.5	Screw 1/8(44)×4.5	4	4
N114		MS02E0983	ｸﾄﾞｳｲﾀ	Wiper clank	1	1
N115		MS02A4729	ﾋﾈﾘﾊﾞﾈ	Spring	1	1
N116		MB50E2519	ﾛｰﾀﾘｿﾚﾉｲﾄﾞｸﾐﾀﾃ	Rotary solenoid assy	1	1
N117		MB50E0270	ｵｼﾎﾞﾀﾝｽｲｯﾁｸﾐﾀﾃ	Halt switch assy	1	1
N901		MB60E3339	ｶﾊﾞｰｸﾐﾀﾃ(ﾌﾞｻﾞｰﾂｷ)	Cover assy (with buzzer)	1	1

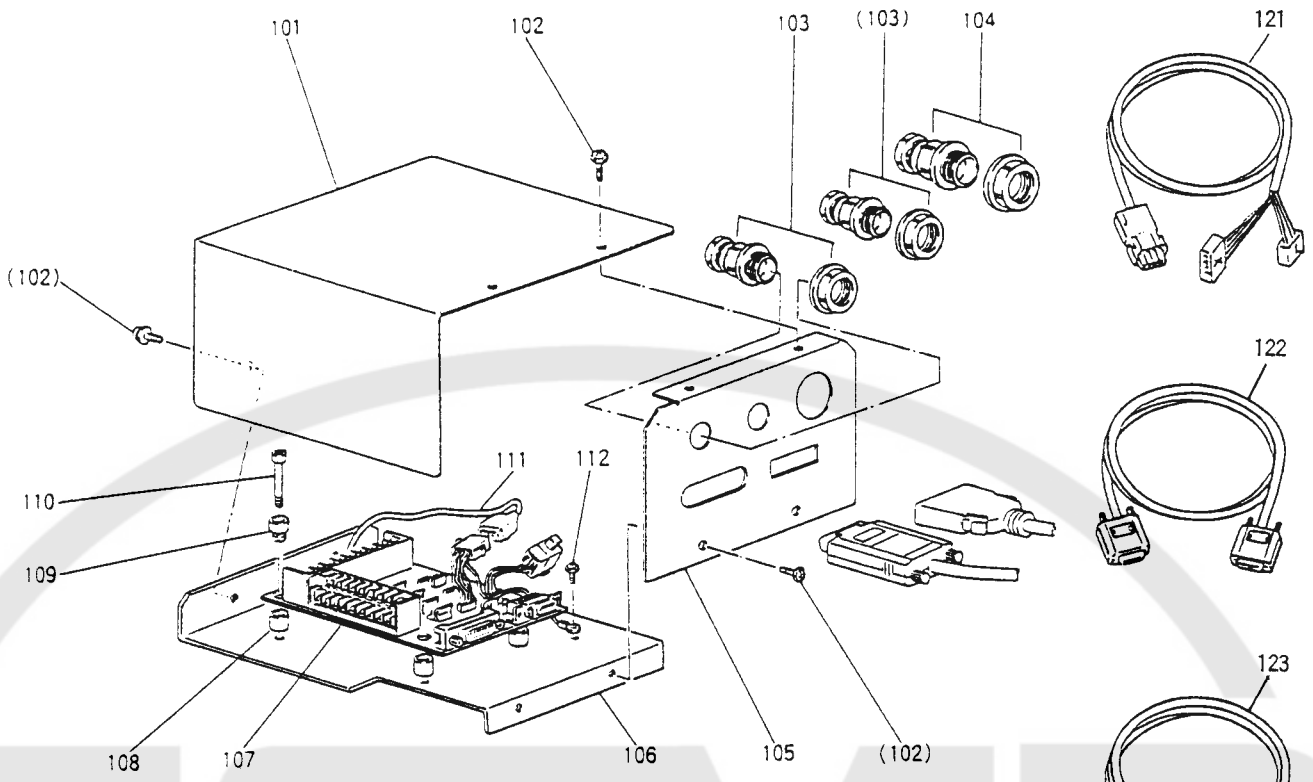
P 給油機構
OIL LUBRICATION MECHANISM

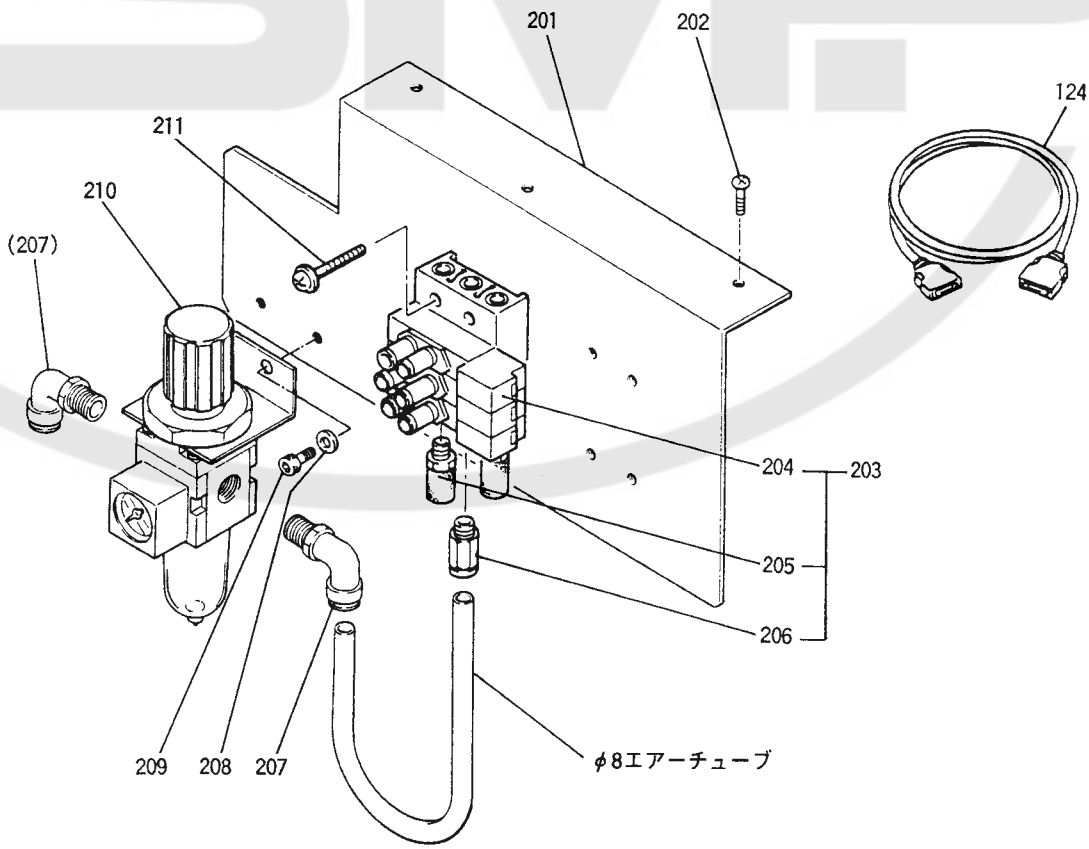


[P] 給油機構
OIL LUBRICATION MECHANISM

Fig. No.	変更 Mod.	部品ｺｰﾄﾞ Parts.No.	部品名	Description	使用個数 Amt. Reg. B5050	B10050
P101		MB35E0688	ﾊﾟｲﾌﾟﾋﾓｸﾐﾀﾃ(ｳﾜｼﾞｸﾒﾀﾙ ﾏｴ)	Oil pipe assy (to arm shaft bushing)	1	1
P102		M91058004	SW-PWﾂｷﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞM4×6	Screw M4×6	8	8
P103		MA20A1780	ﾎﾙﾀﾞｰ	Holder	1	1
P104		MA20A0620	ﾅｲﾛﾝｸﾘｯﾌﾟ	Nylon clip	1	1
P105		M91054004	SW-PWﾂｷﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞM4×8	Screw M4×8	4	4
P106		MB35E0780	ﾊﾟｲﾌﾟﾋﾓｸﾐﾀﾃ(ﾊﾘﾎﾞｳ)	Oil pipe assy (to needle bar)	1	1
P107		MB50E0688	ﾊﾟｲﾌﾟﾋﾓｸﾐﾀﾃ(ｳﾜｼﾞｸﾒﾀﾙ ﾅｶﾏｴ)	Oil pipe assy (to arm shaft bushing)	1	1
P108		MN10A0135	ｱﾌﾞﾗﾏﾄﾞ	Oil gauge	3	3
P109		MB35E1688	ﾊﾟｲﾌﾟﾋﾓｸﾐﾀﾃ(ｱﾌﾞﾗﾀﾝｸ ﾁｭｳｹｲ)	Oil pipe assy (oil tank junction)	1	1
P110		MS47P0620	ﾅｲﾛﾝｸﾘｯﾌﾟ	Nylon clip	2	2
P111		MB62E0780	ﾎﾙﾀﾞｰｸﾐﾀﾃ(ﾚﾝｾﾂｶﾝ)	Holder assy (to connecting rod)	1	1
P113		MA20A5688	ﾊﾟｲﾌﾟ	Pipe	2	2
P114		MA20E2688	ﾊﾟｲﾌﾟﾋﾓｸﾐﾀﾃ(ｳﾜｼﾞｸﾒﾀﾙ ﾅｶ)	Oil pipe assy (to arm shaft bushing)	1	1
P115		MA35E1780	ﾎﾙﾀﾞｰｸﾐﾀﾃ(ｾｸﾀﾊｸﾞﾙﾏ)	Holder assy (to sector gear)	1	1
P116		MF60A5740	ﾌｪﾙﾄ	Felt	1	1
P117		MA35E2780	ﾎﾙﾀﾞｰｸﾐﾀﾃ(ｼﾀｼﾞｸﾒﾀﾙ ｳｼﾛ)	Holder	1	1
P118		MA20A6688	ﾊﾟｲﾌﾟ	Pipe	1	1
P119		MA35A1688	ﾊﾟｲﾌﾟ(ｿﾄｶﾞﾏ ﾐｷﾞ) 3×4-420L	Pipe (to outer hook right) 3×4-420L	1	1
P120		MB50E1688	ﾊﾟｲﾌﾟﾋﾓｸﾐﾀﾃ(ｼﾀｼﾞｸﾒﾀﾙ ﾏｴ)	Oil pipe assy (to hook shaft bushing)	1	1
P121		MA35A0148	ﾋﾓ(ｿﾄｶﾞﾏ ﾐｷﾞ) 2.5D-520L	Oil wick (to outer hook right) 2.5D-520L	1	1
P122		MS01A8796	ﾎﾙﾀﾞｰ	Holder assy (to hook shaft bushing)	1	1
P123		MA35A1148	ﾋﾓ(ｿﾄｶﾞﾏ ﾋﾀﾞﾘ) 2.5D-540L	Oil wick (to outer hook left) 2.5D-540L	1	1
P124		MA35A0688	ﾊﾟｲﾌﾟ(ｿﾄｶﾞﾏ ﾋﾀﾞﾘ) 3×4-440L	Pipe (to outer hook left) 3×4-440L	1	1
P125		MF00A1780	ﾎﾙﾀﾞｰ	Holder	1	1
P126		MS03A2780	ﾎﾙﾀﾞｰ	Holder	1	1
P127		MB35I2688	ﾊﾟｲﾌﾟﾋﾓｸﾐﾀﾃ(ﾍﾝｼﾝﾘﾝ)	Oil pipe assy (to feed lifting eccentric)	1	1
P128		MF60A0742	ﾌﾀ	Cap	1	1
P129		MF10A2740	ﾌｪﾙﾄ	Felt	1	1

Q 配線・配管関係
CABLE COMPONENT & PNEUMATIC CONTROL UNIT

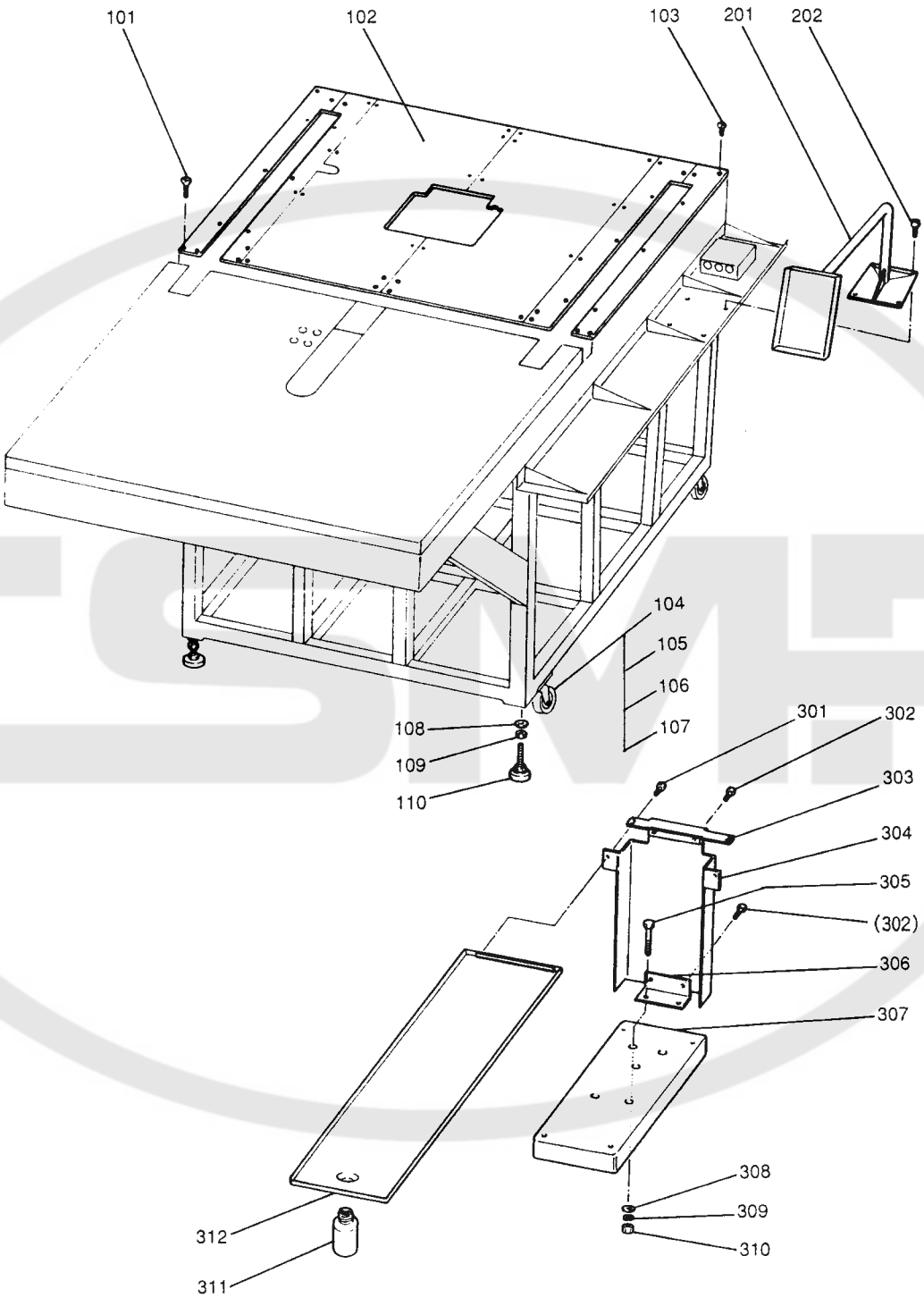




[Q] 配線・配管関係
CABLE COMPONENT & PNEUMATIC CONTROL UNIT

Fig. No.	変更 Mod.	部品ｺｰﾄﾞ Parts.No.	部品名	Description	使用個数 Amt. Reg. B5050	B10050
Q101		MB50A3339	Pﾊﾞﾝｶﾊﾞｰ	Cover	1	1
Q102		M91054004	SW-PWﾂｷﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞM4×8	Screw M4×8	7	7
Q103		MB60A6780	ｹｰﾌﾞﾙｸﾞﾗﾝﾄﾞ	Cord holder	2	2
Q104		MB60A5780	ｹｰﾌﾞﾙｸﾞﾗﾝﾄﾞ	Cord holder	1	1
Q105		MB60A5601	ｺﾈｸﾀﾄﾘﾂｹｲﾀ	Conector panel	1	1
Q106		MB35A7601	Pﾊﾞﾝｽﾃｰ	Adapter	1	1
Q107		M95003096	ﾌﾟﾘﾝﾄｷﾊﾞﾝｸﾐﾀﾃ	Print circuit board	1	1
Q108		MB60A2352	ｽﾍﾟｰｻ	Spacer	4	4
Q109		MB60A0366	ｷｬﾂﾌﾟ	Screw adapter	4	4
Q110		M91057004	SW-PWﾂｷﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞM4×20	Screw M4×20	4	4
Q111		K14M71725402	ｹｰﾌﾞﾙ(ｻｰﾎﾞｴﾝｺｰﾀﾞ)	Cable (servo encoder)	1	1
Q112		M90439037	SWﾂｷPﾅﾍﾞﾈｼﾞM4×8	Screw M4×8	1	1
Q121		M97324099	ｹｰﾌﾞﾙ(ｽﾃｯﾋﾟﾝｸﾞﾓｰﾀ)	Cable (stepping motor)	1	1
Q122		M97320099	ｹｰﾌﾞﾙ(ｿﾚﾉｲﾄﾞ)	Cable (out of solenoid)	1	1
Q123		M97318099	ｹｰﾌﾞﾙ(ｻｰﾎﾞﾓｰﾀﾃﾞﾝｹﾞﾝ)	Cable (servo motor)	1	1
Q124		M97319099	ｹｰﾌﾞﾙ(ﾆｭｳﾘｮｸｼﾝｺﾞｳ)	Cable (input signal)	1	1
Q201		MB50A0598	ﾃﾞﾝｼﾞﾍﾞﾝﾄﾘﾂｹｲﾀ	Solenoid valve mounting plate	1	1
Q202		M91067004	SW-PWﾂｷﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞM5×10	Screw M5×10	3	3
Q203		MB50E0599	ﾃﾞﾝｼﾞﾍﾞﾝｹｰﾌﾞﾙｸﾐﾀﾃ	Solenoid valve complete	1	1
Q204		MB50A0599	ﾃﾞﾝｼﾞﾍﾞﾝ	Solenoid valve	3	3
Q205		M91035089	ｻｲﾚﾝｻ	Muffler	2	2
Q206		MA20A7571	ﾜﾝﾀｯﾁﾂｷﾞﾃ	Quick joint	1	1
Q207		MA20A8571	Lｶﾞﾀﾜﾝﾀｯﾁﾂｷﾞﾃ	L-type quick joint	2	2
Q208		M90511050	ﾐｶﾞｷｻﾞｶﾞﾈ 5	Washer 5	2	2
Q209		M95003017	ｾﾌﾃｨｿｹｯﾄ M5×8	Bolt M5×8	2	2
Q210		MB61A0963	ﾌｨﾙﾀﾚｷﾞｭﾚｰﾀ	Filter regulator	1	1
Q211		M91276004	SW-PWﾂｷﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞM4×30	Screw M4×30	4	4

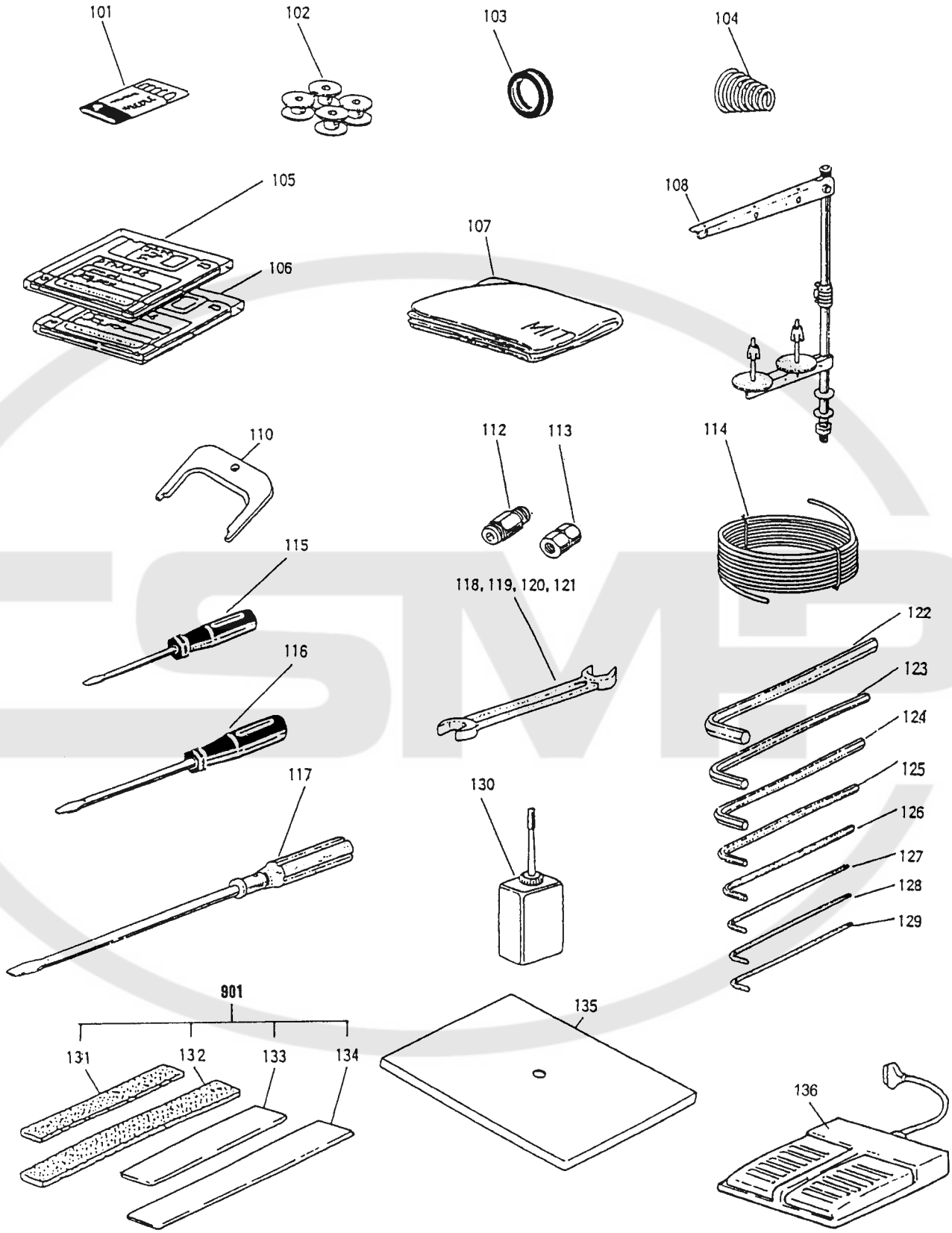
R テーブル関係
TABLE & STAND



[R] テーブル関係
TABLE & STAND

Fig. No.	変更 Mod.	部品ｺｰﾄﾞ Parts.No.	部 品 名	Description	使用個数 Amt.Reg. B5050	B10050
R101		M91064004	ｻﾗﾈｼﾞ M4×6	Screw M4×6	36	36
R102		MB50A1595	ﾃｰﾌﾞﾙｶﾊﾞｰｲﾀｱSSY	Table cover assy	1	1
R103		M91054004	SW-PWﾂｷﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4×8	Screw M4×8	50	50
R104		MB50A1972	ｷｬｽﾀｰ	Castor	4	4
R105		M98004021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ M8×20	Bolt M8×20	16	16
R106		M90823050	ﾐｶﾞｷｻﾞｶﾞﾈ 8	Washer 8	16	16
R107		M90803053	ﾊﾞﾈｻﾞｶﾞﾈ 8	Spring washer 8	16	16
R108		M92002050	ﾐｶﾞｷｻﾞｶﾞﾈ 20	washer 20	4	4
R109		M95021045	ﾛｯｶｸﾅｯﾄ M20	Nut M20	4	4
R110		MA35A0166	ｱｼﾞｬｽﾀﾌｯﾄ	Ajustor	4	4
R201		MB50A0483	ｽﾀﾝﾄﾞｸﾐﾀﾃ	Operation stand	1	1
R202		M98019022	ﾛｯｶｸｱﾅﾂｷﾎﾞﾀﾝﾎﾞﾙﾄ M8×20	Bolt M8×20	4	4
R301		M91054004	SW-PWﾂｷﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4×8	Screw M4×8	2	2
R302		M91071004	SW-MWﾂｷﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ M4×8	Screw M4×8	6	6
R303		MB50A0420	ﾍﾞﾙﾄｶﾊﾞｰｺﾃｲｲﾀ	Cover adapter	1	1
R304		MB50E1776	ﾍﾞﾙﾄｶﾊﾞｰ	Belt cover	1	1
R305		M95006021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ M5×30	Bolt M5×30	2	2
R306		MA35B7601	ﾍﾞﾙﾄｶﾊﾞｰﾄﾘﾂｹｲﾀ	Adapter	1	1
R307		MB50A6601	ﾓｰﾀﾄﾘﾂｹｲﾀ	Motor adapter	1	1
R308		M90511050	ﾐｶﾞｷｻﾞｶﾞﾈ 5	Washer 5	2	2
R309		M90504053	ﾊﾞﾈｻﾞｶﾞﾈ 5	Spring washer 5	2	2
R310		M91382045	ﾛｯｶｸﾅｯﾄ M5	Nut M5	2	2
R311		MF20A0130	ｱﾌﾞﾗﾋﾞﾝ	Oil bottle	1	1
R312		MA60A0131	ｱﾌﾞﾗｳｹｸﾐﾀﾃ	Oil pan	1	1

S 付属品
ACCESSORIES



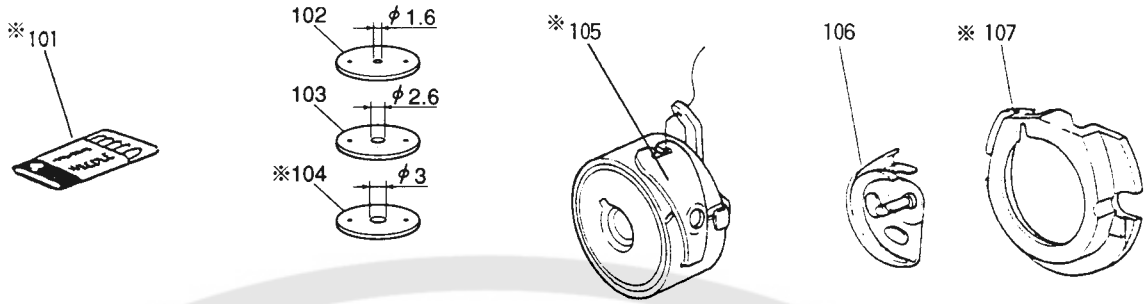
注）Fig. No.S131 ～ S134 パッキン類は外押え機構付電子ミシンの場合に付属します。

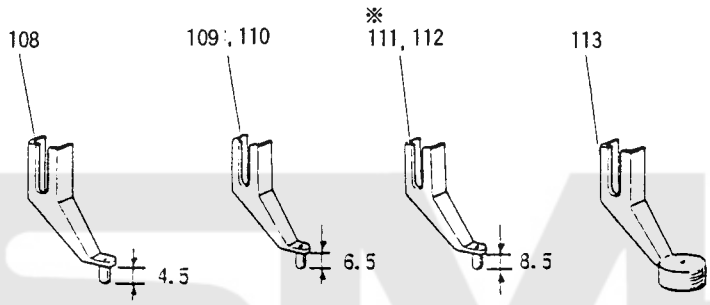
Note : Accessory parts shown as Fig.No.S131 ～ S134 are applied for a machine shipped with a standard clamp.

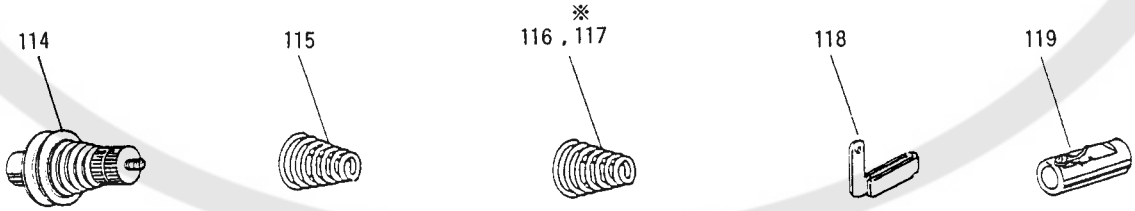
[S] 付属品
ACCESSORIES

Fig. No.	変更 Mod.	部品ｺｰﾄﾞ Parts.No.	部品名	Description	使用個数 Amt. Reg. B5050	B10050
S101		MS02A0128	ﾐｼﾝﾊﾞﾘ DP×17 #18	Needle DP×17#18	4	4
S102		MA10A0123	ﾎﾞﾋﾞﾝ(SC-180ﾖｳ)	Bobbin (for SC-180)	3	3
S103		MS03A0417	ｺﾞﾑﾜ	Tire	1	1
S104		MN52A1245	ｴﾝｽｲﾊﾞﾈ	Tension spring	1	1
S105		MB60A0990	ﾌﾛｯﾋﾟｲﾃﾞｨｽｸ(ｼｽﾃﾑ)	Floppy disk (system)	1	1
S106		MB60A1990	ﾌﾛｯﾋﾟｲﾃﾞｨｽｸ(ﾎｳｾｲﾃﾞｰﾀ)	Floppy disk (sewing pattern data)	1	1
S107		MA20A0734	ﾋﾞﾆﾙｶﾊﾞｰ	Polyethylene cover	1	1
S108		MF40E0193	ｲﾄﾀﾃﾀﾞｲｸﾐﾀﾃ	Cotton stand assy.	1	1
S110		MF01A0565	ｶｸﾄﾞﾁｮｳｾｲｸﾞ	Speed command disk adjusting plate	1	1
S112		MA30A0571	ﾜﾝﾀｯﾁﾂｷﾞﾃ	Quick joint	1	1
S113		M91010089	ﾛｯｶｸｿｹｯﾄ	Socket	1	1
S114		MS06A0567	ｴｱﾁｭｰﾌﾞ	Air tube	1	1
S115		MB02A1608	ﾄﾞﾗｲﾊﾞｰ(ｼｮｳ)	Screw driver (small)	1	1
S116		MB02A0608	ﾄﾞﾗｲﾊﾞｰ(ﾁｭｳ)	Screw driver (middle)	1	1
S117		MF00A0608	ﾄﾞﾗｲﾊﾞｰ(ﾀﾞｲ)	Screw driver (large)	1	1
S118		MS02A0479	ﾘｮｳｸﾞﾁｽﾊﾟﾅ13×17	Spanner 13×17	1	1
S119		MM10A1479	ﾘｮｳｸﾞﾁｽﾊﾟﾅ10×14	Spanner 10×14	1	1
S120		MS10A1976	ﾘｮｳｸﾞﾁｽﾊﾟﾅ8×9	Spanner 8×9	1	1
S121		MS10A2976	ﾘｮｳｸﾞﾁｽﾊﾟﾅ6×7	Spanner 6×7	1	1
S122		MS05A1976	ﾛｯｶｸﾎﾞｳｽﾊﾟﾅ6	Socket wrench 6	1	1
S123		MS05A0976	ﾛｯｶｸﾎﾞｳｽﾊﾟﾅ5	Socket wrench 5	1	1
S124		MS01A1976	ﾛｯｶｸﾎﾞｳｽﾊﾟﾅ4	Socket wrench 4	1	1
S125		MF90A0976	ﾛｯｶｸﾎﾞｳｽﾊﾟﾅ1/8	Socket wrench1/8	1	1
S126		MS02A2976	ﾛｯｶｸﾎﾞｳｽﾊﾟﾅ3	Socket wrench 3	1	1
S127		MS02A1976	ﾛｯｶｸﾎﾞｳｽﾊﾟﾅ2.5	Socket wrench 2.5	1	1
S128		MS02A0976	ﾛｯｶｸﾎﾞｳｽﾊﾟﾅ2	Socket wrench 2	1	1
S129		MS10A0976	ﾛｯｶｸﾎﾞｳｽﾊﾟﾅ1.5	Socket wrench 1.5	1	1
S130		MF10A0149	ｱﾌﾞﾗｻｼ	Oiler with oil	1	1
S131		MB50A0691	ﾊﾟｯｷﾝ(ｼﾀｵｻｴｲﾀﾖｳ)	Clamp pad (for feed plate)	2	*
S131		MB15A0691	ﾊﾟｯｷﾝ(ｼﾀｵｻｴｲﾀﾖｳ)	Clamp pad (for feed plate)	*	2
S132		MB50A1691	ﾊﾟｯｷﾝ(ｼﾀｵｻｴｲﾀﾖｳ)	Clamp pad (for feed plate)	2	2
S133		NB50A2691	ﾊﾟｯｷﾝ(ｿﾄｵｻｴﾖｳ)	Clamp pad (for clamp frame)	2	*
S133		MB15A2691	ﾊﾟｯｷﾝ(ｿﾄｵｻｴﾖｳ)	Clamp pad (for clamp frame)	*	2
S134		MB50A3691	ﾊﾟｯｷﾝ(ｿﾄｵｻｴﾖｳ)	Clamp pad (for clamp frame)	2	2
S135		MB50A0797	ﾎｺﾞﾌｨｲﾙﾑ	Film sheet	1	*
S135		MB15A0797	ﾎｺﾞﾌｨｲﾙﾑ	Film sheet	*	1
S136		M860A0FSW	ﾌｯﾄｽｲｯﾁ	Foot switch	1	1
S901		MB50E0691	ﾊﾟｯｷﾝASSY	Clamp pad assy	1	*
S901		MB15E0691	ﾊﾟｯｷﾝASSY	Clamp pad assy	*	1

T オプションパーツ
OPTION PARTS







注）図中 Fig.No. に※印を付した部品は電子ミシン PLK-B5050-LG，ならびに PLK-B10050-LG の機種に使用しています。

Note : The parts marked ※ on Fig Number are used for PLK-B5050-LG and PLK-B10050-LG .

[T] オプションパーツ
OPTION PARTS

Fig. No.	変更 Mod.	部品ｺｰﾄﾞ Parts.No.	部品名	Description	使用個数 Amt. Reg. B5050	B10050
T101		MA35A0128	ﾐｼﾝﾊﾞﾘ DP×17 #18	Needle DP×17 #18	1	1
T102		MS03A0101	ﾊﾘｲﾀ (φ1.6)	Needle plate (φ1.6)	1	1
T103		MS03A2101	ﾊﾘｲﾀ (φ2.6)	Needle plate (φ2.6)	1	1
T104		MS17A0101	ﾊﾘｲﾀ (φ3)	Needle plate (φ3)	1	1
T105		MA45A0700	ｲﾀﾊﾞﾈ	Tension plate	1	1
T106		MS17A1120	ﾅｶｶﾞﾏD (ｱﾂﾓﾉﾖｳ)	Inner hook D (for heavy)	1	1
T107		MS01A1616	ﾅｶｶﾞﾏｵｻｴ (ｱﾂﾓﾉﾖｳ)	Inner hook clamper (for heavy)	1	1
T108		MV30A1256	ﾅｶｵｻｴ (φ2)	Presser foot (φ2)	1	1
T109		MS03A0256	ﾅｶｵｻｴ (φ3)	Presser foot (φ3)	1	1
T110		MS03A1256	ﾅｶｵｻｴ (φ2)	Presser foot (φ2)	1	1
T111		MA35A0256	ﾅｶｵｻｴ (φ3)	Presser foot (φ3)	1	1
T112		MA35A1256	ﾅｶｵｻｴ (φ2)	Presser foot (φ2)	1	1
T113		MV35A0106	ｻﾗｵｻｴ (φ3)	Presser foot (φ3)	1	1
T114		MS04E1210	ｳﾜｲﾄﾁｮｳｾﾂｷｸﾐﾀﾃ	Thread tension regulator assy	1	1
T115		MF10A1245	ｴﾝｽｲﾊﾞﾈ (ﾌﾟﾘﾃﾝｼｮﾝ)	Thread pretension spring	1	1
T116		MN10A3245	ｴﾝｽｲﾊﾞﾈ (ｳﾜｲﾄﾁｮｳｾﾂｷ)	Thread tension regulator spring	1	1
T117		MF23C0245	ｴﾝｽｲﾊﾞﾈ (ｳﾜｲﾄﾁｮｳｾﾂｷ)	Tension regulator spring	1	1
T118		MS03A0181	ｲﾄｱﾝﾅｲｸﾐﾀﾃ	Thread guide assy	1	1
T119		MS10A0180	ｲﾄｱﾝﾅｲｸﾐﾀﾃ	Thread guide assy	1	1