MITSUBISHI

三菱工業用ミシン部品カタログ

Industrial Sewing Machine Parts Catalog

Model LU2-4710
LU2-4730

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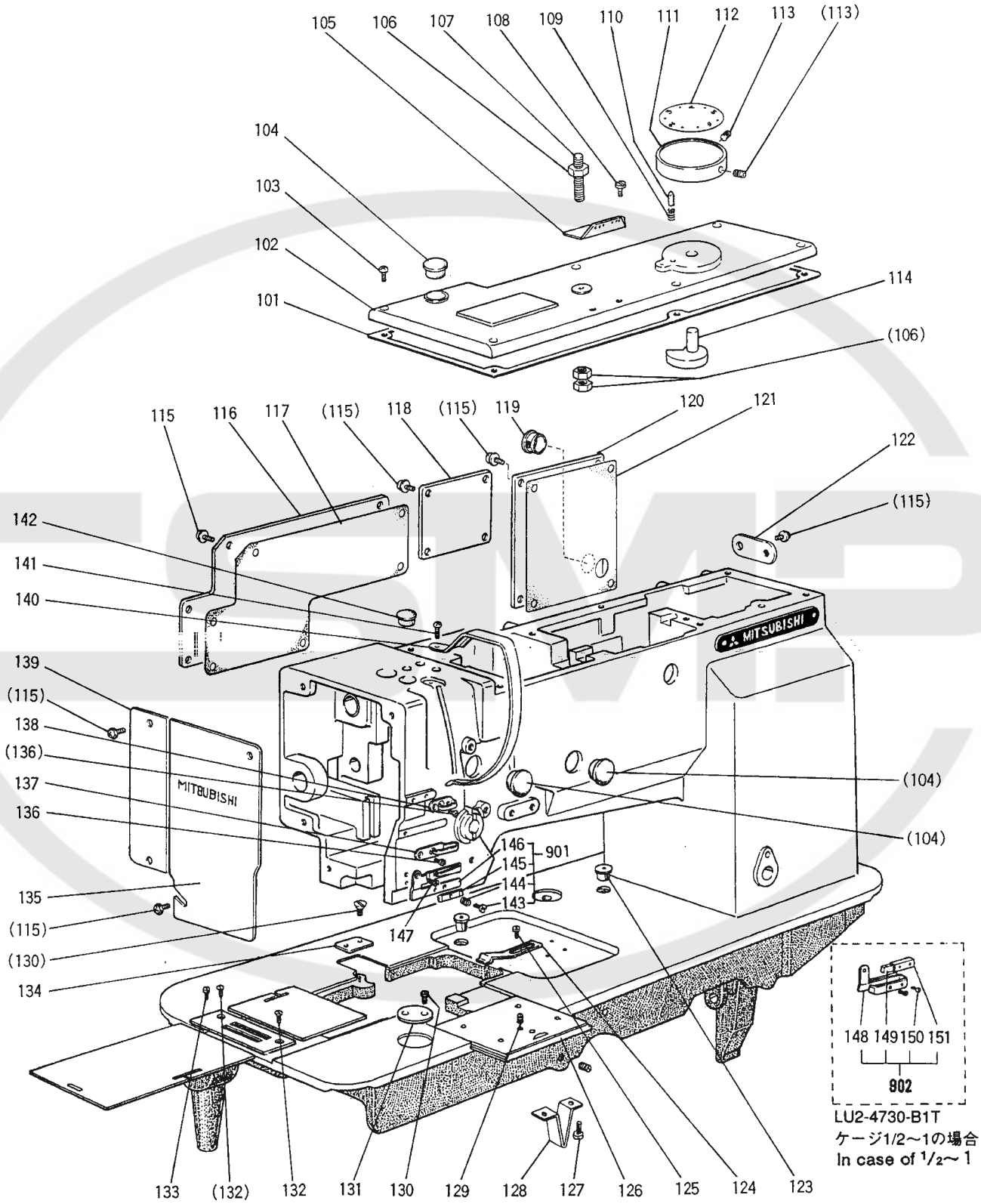
P-195A 199611

A 本体関係
BODY & IT'S ACCESSORIES

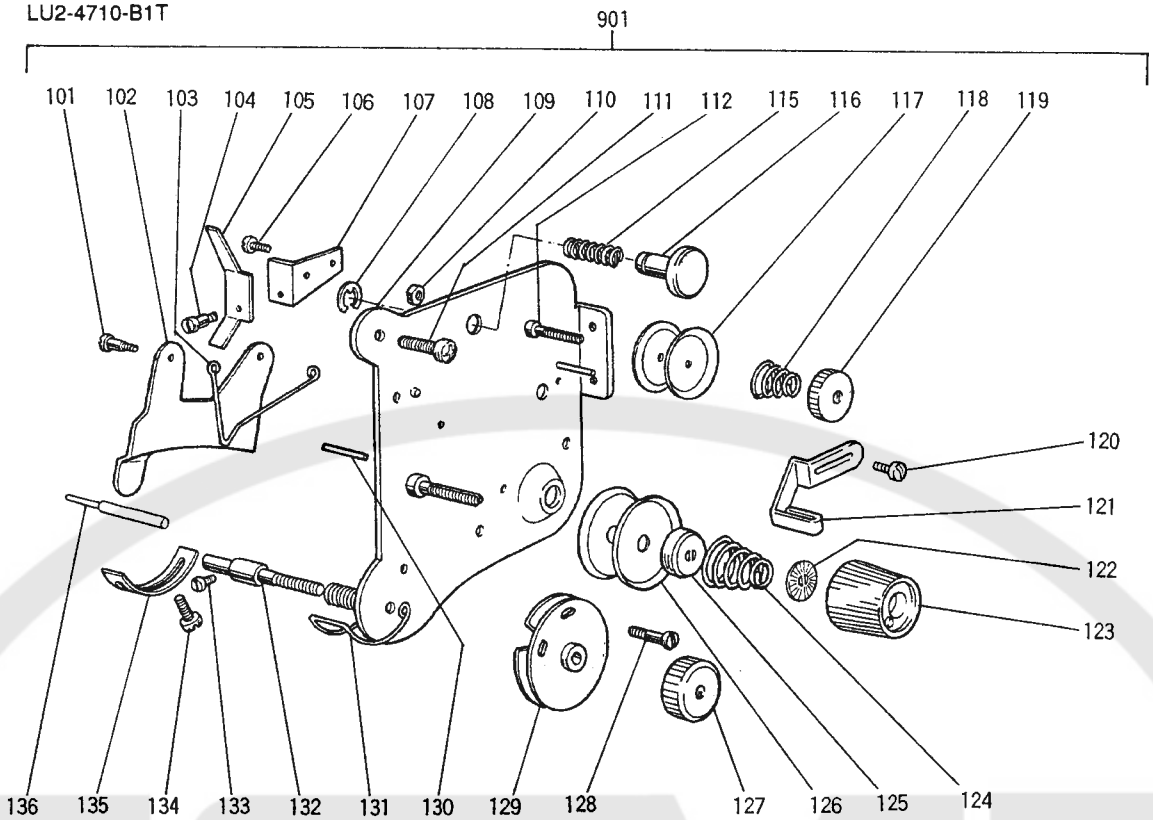


[A] 本体関係
BODY & IT'S ACCESSORIES

Fig. No.	変更 Mod.	部品ｺｰﾄﾞ Parts. No.	部 品 名	Description	使用個数 Amt. Reg. 4710	4730
A101		MP47A0691	ｶﾞｽｹｯﾄ	Gasket	1	1
A102		MP47A0600	ﾄｯﾌﾟｶﾊﾞｰ	Top cover	1	1
A103		M91112004	ﾌﾟﾗﾏｲﾈｼﾞ	Screw 11/64(40)×11	6	6
A104		M91910080	ｾﾝ	Rubber plug φ19	3	3
A105		MN40A0180	ｲﾄｱﾝﾅｲ	Thread guide	1	1
A106		M91576045	ﾛｯｶｸﾅｯﾄ	Nut M6	3	3
A107		M96007020	ﾄﾒﾈｼﾞ	Screw M6×35	1	1
A108		M91116002	ﾋﾗﾈｼﾞ	Screw 11/64(40)×8	2	2
A109		MG75A0572	ﾂﾙﾏｷﾊﾞﾈ	Coil spring	1	1
A110		M90429060	ﾋﾟﾝ	Pin	1	1
A111		MP47A0631	ﾀﾞｲﾔﾙ	Dial	1	1
A112		MP47A0841	ﾒﾓﾘｲﾀ	Indicating plate	1	1
A113		M95004020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ	Screw M5×8	2	2
A114		MP47A0152	ｼﾞﾖｳｹﾞｵｸﾘﾁﾖｳｾﾂｶﾑ	Upper feed lifting regulator cam	1	1
A115		M91109004	ｻﾞｶﾞﾈﾂｷﾌﾟﾗﾏｲﾈｼﾞ	Screw 11/64(40)×9	15	15
A116		MP47A1880	ﾖｺﾌﾞﾀ2	Arm cover 2	1	1
A117		MP47A2691	ｶﾞｽｹｯﾄ2	Gasket 2	1	1
A118		MP47A0880	ﾖｺﾌﾞﾀ1	Arm cover 1	1	1
A119		MP47A1750	ﾌﾞｯｼｭ	Bush	1	1
A120		MP47A0237	ｳﾗﾌﾞﾀ	Arm cover	1	1
A121		MP47A1691	ｶﾞｽｹｯﾄ	Gasket	1	1
A122		MP47A1476	ｽﾍﾟｰｻ	Spacer	1	1
A123		MN10A4742	ﾌﾀ	Cap	2	2
A124		MP61A0192	ｲﾀﾊﾞﾈ	Spring	1	–
A125		M91128003	ﾏﾙﾋﾗﾈｼﾞ	Screw 11/64(40)×6	2	–
A126		MN70A1472	ｽﾍﾞﾘｲﾀﾏｴｸﾐﾀﾃ	Slide plate assy.	–	1
A127		M91601003	ﾏﾙﾋﾗﾈｼﾞ	Screw 1/4(24)×9	2	2
A128		MN50A0426	ｻｻｴ	Supporter	1	1
A129		M91301001	ﾄﾒﾈｼﾞ	Screw 13/64(32)×4.8	–	1
A130		M90916011	ｻﾗﾈｼﾞ	Screw 9/64(40)×6	2	4
A131		MN50A5742	ﾌﾀ	Cover	–	1
A132		M91104011	ﾏﾙｻﾗﾈｼﾞ	Screw 11/64(40)×8	2	1
A133		M90952003	ﾏﾙﾋﾗﾈｼﾞ	Screw 9/64(36)×6.5	–	1
A134		MP61A0742	ﾌﾀ	Cover	1	–
A134		MP63A0742	ﾌﾀ	Cover	–	1
A135		MP47A0830	ﾒﾝｲﾀﾐｷﾞ	Face plate right	1	1
A136		M90904011	ﾏﾙｻﾗﾈｼﾞ	Screw 9/64(40)×6.5	2	2
A137		MN70A1181	ｲﾄｱﾝﾅｲ	Thread guide	1	1
A138		MN70A0181	ｲﾄｱﾝﾅｲ	Thread guide	1	1
A139		MP47B0830	ﾒﾝｲﾀﾋﾀﾞﾘ	Face plate left	1	1
A140		MF03A0584	ﾃﾝﾋﾞﾝｶﾊﾞｰ	Thread take-up cover	1	1
A141		M91110004	ﾌﾟﾗﾏｲﾈｼﾞ	Screw 11/64(40)×8	1	1
A142		M91304080	ｾﾝ	Rubber plug φ13	1	1
A143		M90804016	ﾏﾙﾋﾗﾈｼﾞﾀﾞﾝﾂｷ	Screw 1/8(44)×3	1	1
A144		MP60A0572	ﾂﾙﾏｷﾊﾞﾈ	Spring	1	1
A145		MP60A0202	ｲﾄｵｻｴ	Plate	1	1
A146		MP60A0180	ｲﾄｱﾝﾅｲ	Thread guide	1	1
A147		M90920002	ﾋﾗﾈｼﾞ	Screw 9/64(40)×6.5	1	1
A148		MP00B1180	ｲﾄｱﾝﾅｲ	Thread guide	–	1
A149		MP00B0740	ﾌｪﾙﾄ	Felt	–	1
A150		M90604002	ﾋﾗﾈｼﾞ	Screw 3/32(56)×2.2	–	2
A151		MP00B0477	ｽﾄｯﾊﾟｰ	Stopper	–	1
A901		MP62E0180	ｲﾄｱﾝﾅｲｸﾐﾀﾃ	Thread guide assy.	1	1
A902		MN62E0180	ｲﾄｱﾝﾅｲｸﾐﾀﾃ(1/2″～1″の場合)	Thread guide assy. (In case of 1/2″～1″)	–	1

Ⓑ 上糸調節器部分
THREAD TENSION REGULATOR MECHANISM

LU2-4710-B1T



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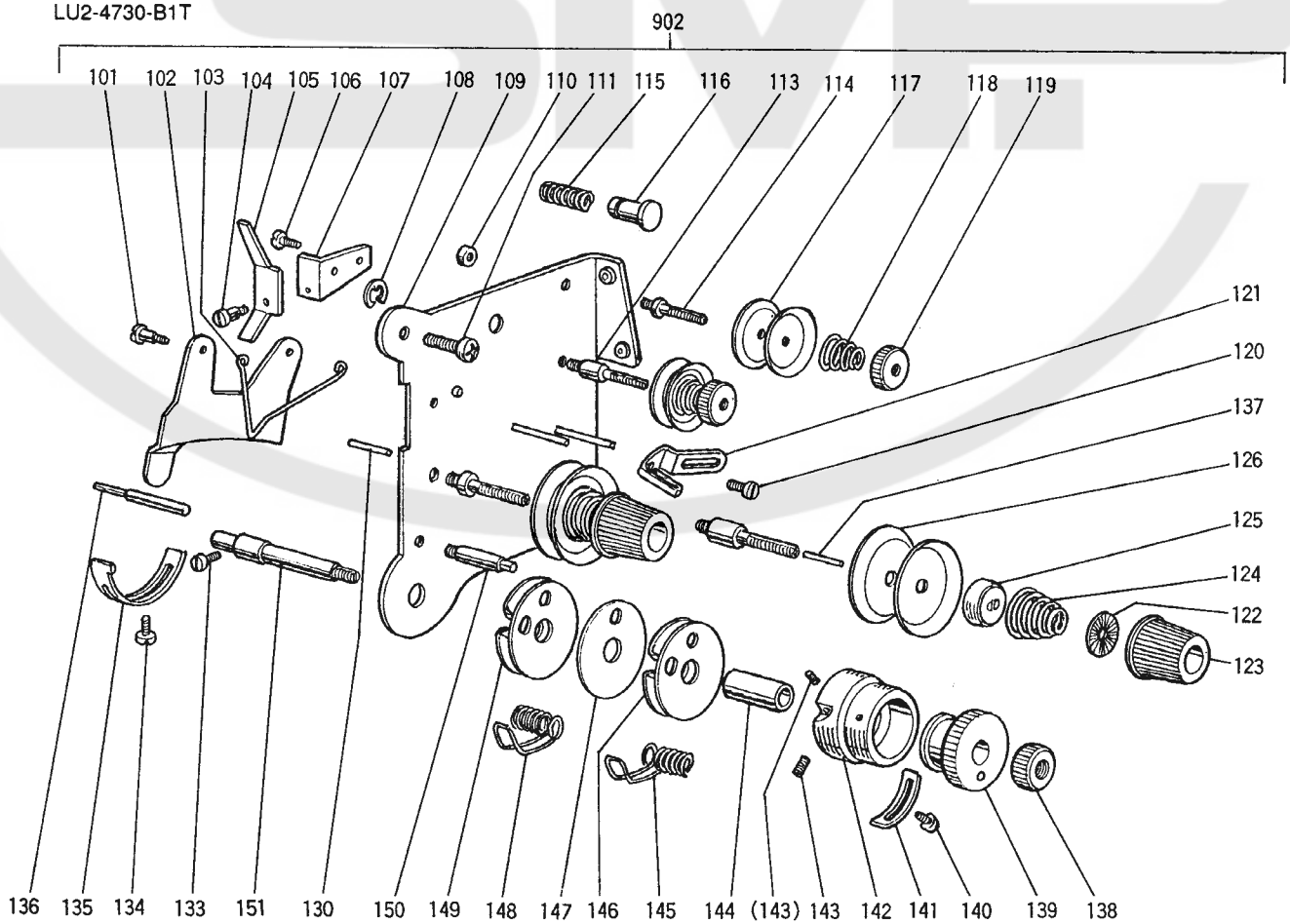
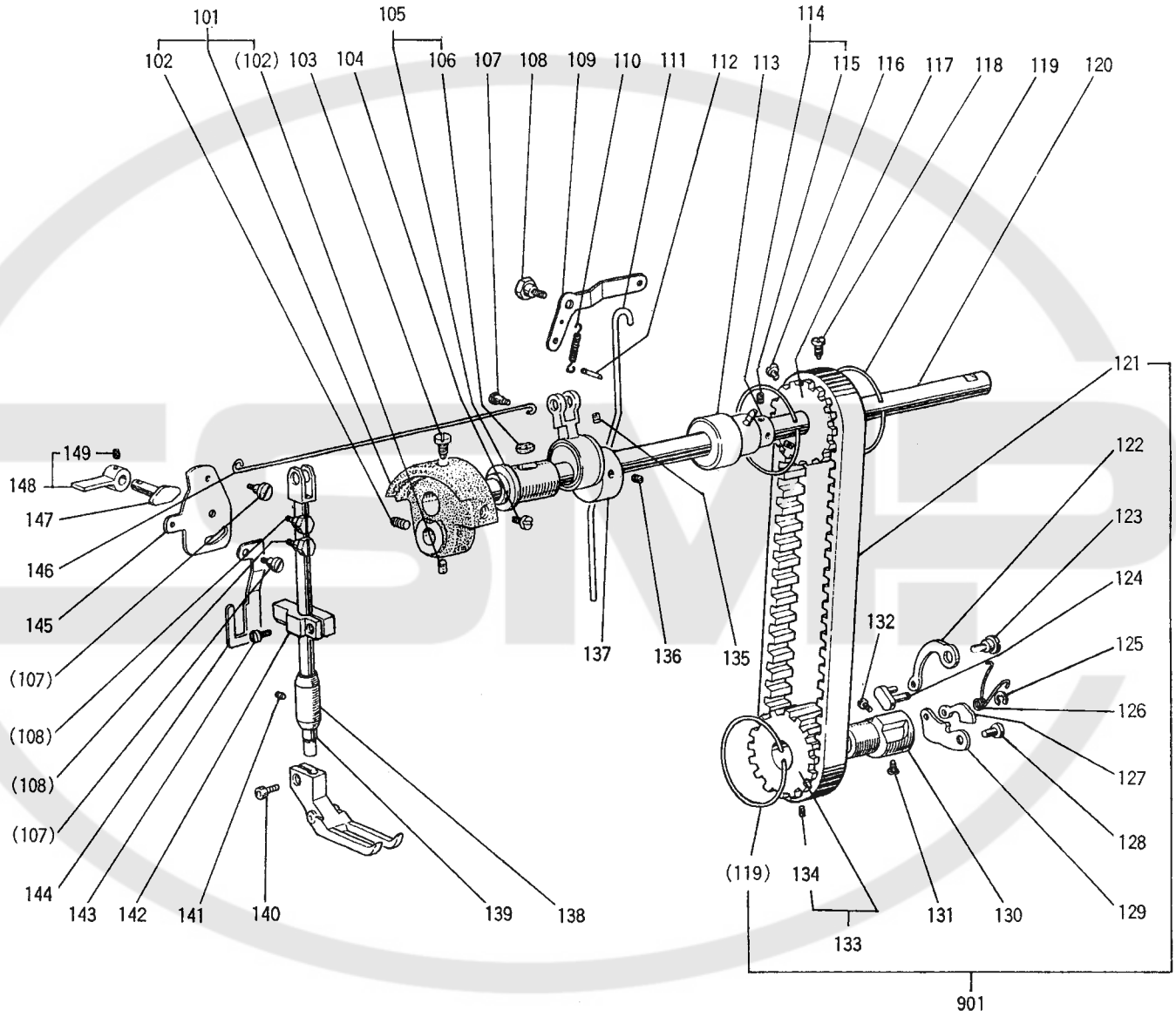


[B] 上糸調節器部分
THREAD TENSION REGULATOR MECHANISM

Fig. No.	変更 Mod.	部品ｺｰﾄﾞ Parts. No.	部品名	Description	使用個数 Amt. Reg. 4710	4730
B101		M90902015	ﾋﾗﾈｼﾞ ﾀﾞﾝﾂｷ	Screw 9/64(40)	2	2
B102		MN50E0220	ｲﾄﾕﾙﾒ	Tension releasing plate	1	1
B103		MN10A0851	ｾﾝｻｲｸﾊﾞﾈ	Tension releasing spring	1	1
B104		M90927015	ﾋﾗﾈｼﾞﾀﾞﾝﾂｷ	Screw 9/64(40)	1	1
B105		MN72A0950	ﾚﾊﾞｰ	Lever	1	1
B106		M90906002	ﾋﾗﾈｼﾞ	Screw 9/64(40) ×4.5	1	1
B107		MN50A6601	ﾄﾘﾂｹｲﾀ	Mounting plate	1	1
B108		M90505065	Eｶﾞﾀ ﾄﾒﾜ 5	E-type stop ring 5	1	1
B109		MP48A0601	ﾄﾘﾂｹｲﾀｸﾐﾀﾃ	Mounting plate	–	1
B109		MP47A5601	ﾄﾘﾂｹｲﾀｸﾐﾀﾃ	Mounting plate	1	–
B110		M91105045	ﾅｯﾄ	Nut 11/64(40)	1	2
B111		M91106004	ﾌﾟﾗﾏｲﾈｼﾞ	Screw 11/64(40) ×8	1	2
B112		MF10A1553	ﾁﾖｳｼﾎﾞｳ	Tension stud	1	–
B113		MN70A1553	ﾁｮｳｼﾎﾞｳ	Tension stud	–	1
B114		MN70A0553	ﾁｮｳｼﾎﾞｳ	Tension stud	–	1
B115		MN50A4572	ﾂﾙﾏｷﾊﾞﾈ	Spring	1	1
B116		MP41A1270	ｵｼﾎﾞﾀﾝ	Push button	1	1
B117		MF10A1555	ﾁﾖｳｼｻﾞﾗ	Thread regulator disk	2	4
B118		MF36A0245	ｴﾝｽｲﾊﾞﾈ	Tension spring	1	2
B119		M91101046	ﾂﾏﾐﾅｯﾄ	Thumb nut	1	2
B120		M90909003	ﾏﾙﾋﾗﾈｼﾞ	Screw 9/64(40) ×6	1	1
B121		MP47A0180	ｲﾄｱﾝﾅｲ	Thread guide	1	1
B122		MT60A0802	ﾏﾜﾘﾄﾞﾒ	Thumb nut revolution stopper	1	2
B123		M91610046	ﾂﾏﾐﾈｼﾞ	Thumb nut 1/4(40)	1	2
B124		MP41A0245	ｴﾝｽｲﾊﾞﾈ	Tension spring	1	2
B125		MN11A0556	ﾁﾖｳｼｻﾞﾗｵｻｴ	Thread tension regulator disc	1	2
B126		MF10A0555	ﾁﾖｳｼｻﾞﾗ	Thread regulator disk	2	4
B127		M91603046	ﾂﾏﾐﾅｯﾄ	Tension thumb nut (40)	1	–
B128		M90602003	ﾏﾙﾋﾗﾈｼﾞ	Screw 3/32(56) ×6	1	–
B129		MN10E0175	ｲﾀｸﾐﾀﾃ	Thread controller disc set	1	–
B130		M97009060	ﾋﾟﾝ	Pin	1	1
B131		MP60A1187	ｲﾄﾄﾘﾊﾞﾈ	Thread take-up spring	1	–
B132		MP10B0554	ﾁﾖｳｼｼﾞｸ	Thread tension stud	1	–
B133		M90910003	ﾏﾙﾋﾗﾈｼﾞ	Screw 9/64(40) ×7	1	1
B134		M90920002	ﾋﾗﾈｼﾞ	Screw 9/64(40) ×6.5	1	1
B135		MN10A0477	ｽﾄｯﾊﾟ	Stopper	1	1
B136		M90516060	ｲﾄﾕﾙﾒﾋﾟﾝ	Tension releasing pin	1	1
B137		M97008060	ﾋﾟﾝ	Pin	–	1
B138		M91611046	ﾂﾏﾐﾅｯﾄ	Thumb nut 1/4(40)	–	1
B139		MN70A0573	ﾂﾏﾐ	Take-up spring guide	–	1
B140		M90915003	ﾏﾙﾋﾗﾈｼﾞ	Screw 9/64(40) ×6	–	1
B141		MN70A0477	ｽﾄｯﾊﾟ	Stopper	–	1
B142		MN70A0154	ｱﾝﾅｲｶﾞﾈ	Thread tension post	–	1
B143		M90802001	ﾄﾒﾈｼﾞ	Screw 1/8(44) ×3.9	–	2
B144		MN70A0750	ﾌﾞｯｼｭ	Bush	–	1
B145		MP71A1187	ｲﾄﾄﾘﾊﾞﾈ	Thread take-up spring	–	1
B146		MN70E1175	ｲﾀｸﾐﾀﾃ	Plate assy.	–	1
B147		MN70A0308	ｲﾀ	Plate	–	1
B148		MP71A0187	ｲﾄﾄﾘﾊﾞﾈ	Thread take-up spring	–	1
B149		MN70E0175	ｲﾀｸﾐﾀﾃ	Plate assy.	–	1
B150		M90928015	ﾀﾞﾝﾂｷﾈｼﾞ	Screw 9/64(40) ×2.9	–	1
B151		MN70A0554	ﾁｮｳｼｼﾞｸ	Thread tension stud	–	1
B901		MP48E0210	ﾁﾖｳｾﾂｷｸﾐﾀﾃ	Thread tension regulator assy.	–	1
B902		MP47E0210	ﾁﾖｳｾﾂｷｸﾐﾀﾃ	Thread tension regulator assy.	1	–

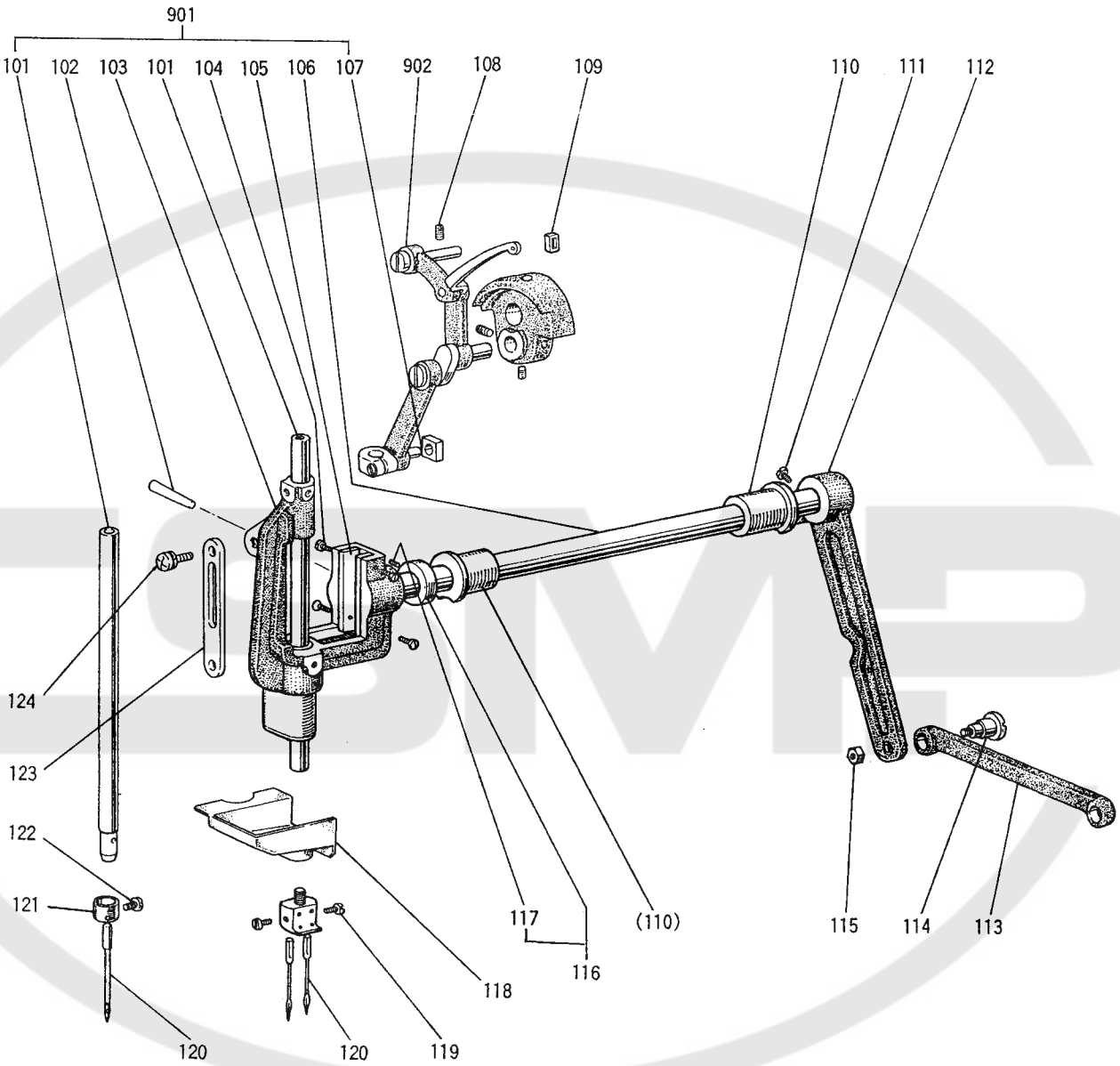
Ⓒ 上軸機構
UPPER SHAFT MECHANISM



[C] 上軸機構
UPPER SHAFT MECHANISM

Fig. No.	変更 Mod.	部品ｺｰﾄﾞ Parts.No.	部品名	Description	使用個数 Amt. Reg. 4710	4730
C101		MF80E0383	ｸﾗﾝｸｸﾐﾀﾃ	Crank	1	1
C102		M91606001	ﾄﾒﾈｼﾞ	Screw 1/4(40)×5	2	2
C103		M91802006	ﾋﾗﾈｼﾞ ﾎﾞｳｻｷ	Screw 9/32(28)×14	1	1
C104		M91801002	ﾋﾗﾈｼﾞ	Screw 9/32(28)×13	1	1
C105		MN40A0231	ｳﾜｼﾞｸﾒﾀﾙﾋﾀﾞﾘｸﾐﾀﾃ	Arm shaft bushing assy. left	1	1
C106		MN10A6740	ﾌｴﾙﾄ	Felt	1	1
C107		M91219015	ﾋﾗﾈｼﾞ ﾀﾞﾝﾂｷ	Screw 3/16(28)×3.5	3	3
C108		M91503031	ﾎﾞﾙﾄ	Bolt 15/64(28)×6.7	3	3
C109		MP47B1252	ｵｻｴｱｹﾞﾚﾊﾞｰﾐｷﾞ	Knee lifter lever right	1	1
C110		MN70A0572	ﾂﾙﾏｷﾊﾞﾈ	Spring	1	1
C111		MP47A0511	ｿｳｻﾎﾞｳ	Knee lifter connecting rod	1	1
C112		M95002067	ﾐｿﾞﾂｷﾋﾟﾝ	Pin φ5×40	1	1
C113		MP47A0234	ｳﾜｼﾞｸﾒﾀﾙﾅｶｸﾐﾀﾃ	Arm shaft bushing assy. middle	1	1
C114		MF80A0352	ｶﾗｰｸﾐﾀﾃ	Collar	1	1
C115		M91602001	ﾄﾒﾈｼﾞ	Screw 1/4(40)×4	2	2
C116		M91516002	ﾋﾗﾈｼﾞ	Screw 15/64(28)×8.5	1	1
C117		MP47A0767	ﾊｶﾞﾀﾍﾞﾙﾄｸﾞﾙﾏ	Belt pulley	1	1
C118		M91501007	ﾏﾙﾋﾗﾈｼﾞ ﾎﾞｳｻｷ	Screw 15/64(28)×14.5	1	1
C119		MN10A1851	ｾﾝｻｲｸﾊﾞﾈ	Spring flange	3	3
C120		MP47A0230	ｳﾜｼﾞｸ	Arm shaft	1	1
C121		MP47A0523	ﾊｶﾞﾀﾍﾞﾙﾄ	Cog belt	1	1
C122		MP47A0192	ｲﾀﾊﾞﾈ	Spring plate	1	1
C123		M90605063	ﾍﾝｼﾝｼﾞｸ	Pin φ6×14.5	1	1
C124		MP47A4910	ﾘﾝｸ	Link	1	1
C125		M90513065	Eｶﾞﾀ ﾄﾒ7 2.5	E-type stop ring 2.5	1	1
C126		MP00B0729	ﾋﾈﾘﾊﾞﾈ	Twist spring	1	1
C127		MP00B0346	ﾂﾒ	Plate	1	1
C128		M90604063	ﾀﾞﾝﾂｷｼﾞｸ	Pin φ6.35×13	1	1
C129		MP00B0952	ﾂﾒ	Plate	1	1
C130		MP00B1750	ﾌﾞｯｼｭ	Bushing	1	1
C131		M91503007	ﾏﾙﾋﾗﾈｼﾞ ﾎﾞｳｻｷ	Screw 15/64(28)×10.5	1	1
C132		M91515002	ﾋﾗﾈｼﾞ	Screw 15/64(28)×10	1	1
C133		MP00B0768	ﾊｶﾞﾀﾍﾞﾙﾄｸﾞﾙﾏ	Belt pulley lower	1	1
C134		M91503001	ﾄﾒﾈｼﾞ	Screw 15/64(28)×4	2	2
C135		M91506001	ﾄﾒﾈｼﾞ	Screw 15/64(28)×6.5	1	1
C136		M91513001	ﾄﾒﾈｼﾞ	Screw 15/64(28)×9.5	1	1
C137		MP47A0305	ｵｸﾘﾛｯﾄﾞｸﾐﾀﾃ	Upper feed lifting rock crank	1	1
C138		MF00A0267	ｵｻｴﾎﾞｳﾒﾀﾙ	Presser bar bushing	1	1
C139		MP70A0262	ｵｻｴﾎﾞｳ	Presser bar	1	1
C140		M94011021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ	Screw M4×8	1	–
C140		M91060021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ	Screw M4×10	–	1
C141		M91516001	ﾄﾒﾈｼﾞ	Screw 15/64(28)×13.5	1	1
C142		MP47A0265	ｵｻｴﾎﾞｳﾀﾞｷ	Bracket	1	1
C143		M90905002	ﾋﾗﾈｼﾞ	Screw 9/64(40)×8.5	1	1
C144		MP47A0510	ｿｳｻｲﾀ	Operation plate	1	1
C145		MP47A1252	ｵｻｴｱｹﾞﾚﾊﾞｰﾋﾀﾞﾘ	Knee lifter lever left	1	1
C146		MP47A0738	ﾋｷﾎﾞｳ	Knee lifter rod	1	1
C147		MP47A0253	ｵｻｴｱｹﾞｶﾑ	Presser bar lifting cam	1	1
C148		MN70A2252	ｵｻｴｱｹﾞｸﾐﾀﾃ	Presser bar lifter assy.	1	1
C149		M91108001	ﾄﾒﾈｼﾞ	Screw 11/64(40)×5.5	2	2
C901		MP47E0768	ﾊｶﾞﾀﾍﾞﾙﾄｸﾞﾙﾏｸﾐﾀﾃ	Belt pulley lower assy.	1	1

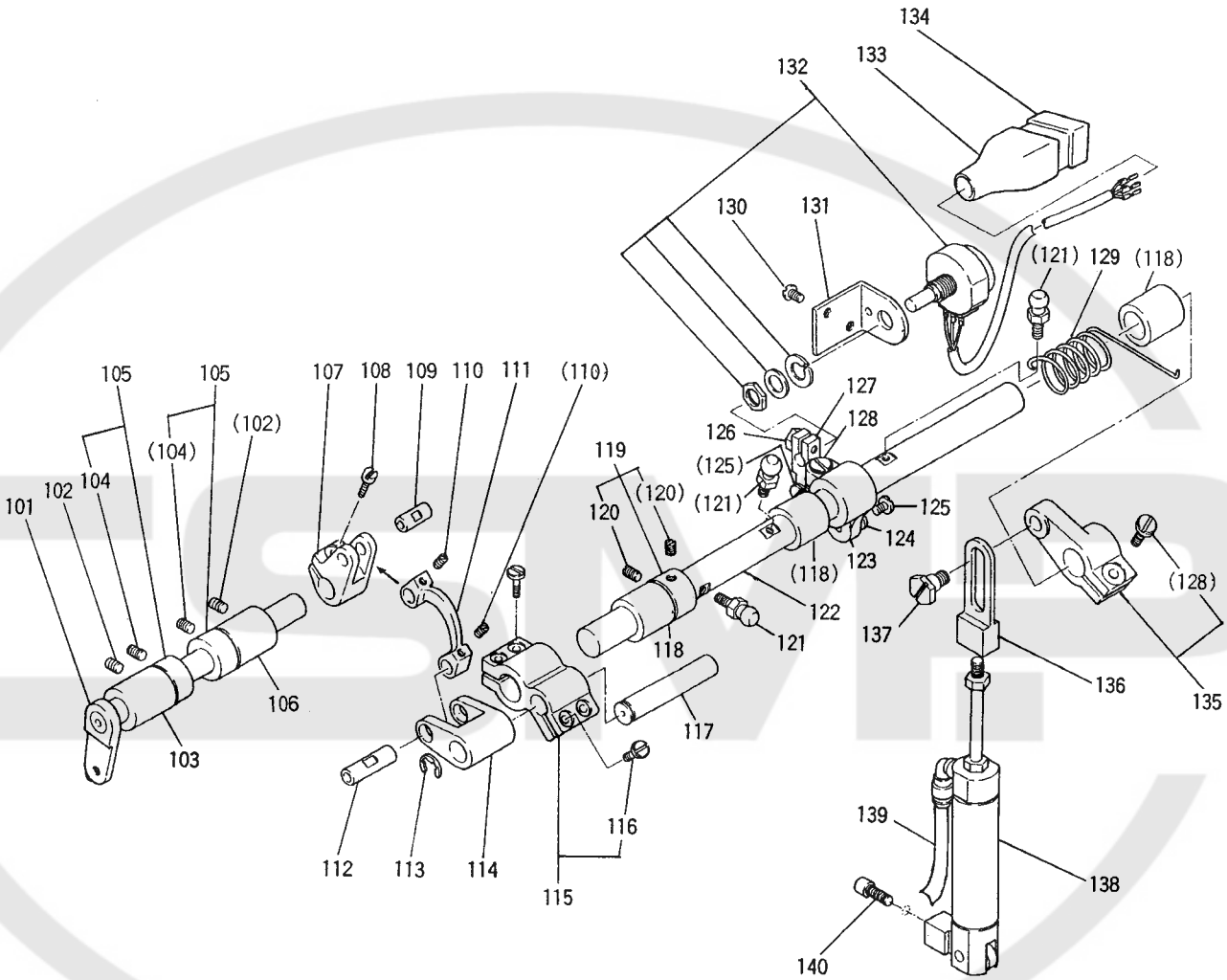
Ⓓ 針棒・天秤機構
NEEDLE BAR & THREAD TAKE-UP LEVER MECHANISM



[D] 針棒・天秤機構
NEEDLE BAR & THREAD TAKE-UP LEVER MECHANISM

Fig. No.	変更 Mod.	部品ｺｰﾄﾞ Parts.No.	部品名	Description	使用個数 Amt. Reg. 4710	4730
D101		MP70E0660	ﾊﾘﾎﾞｳ	Needle bar	1	–
D101		MP71A0660	ﾊﾘﾎﾞｳ	Needle bar	–	1
D102		M90401061	ﾃｰﾊﾟﾋﾟﾝ	Taper φ4×23	1	1
D103		----------	ｻｻｴ	Needle bar rock frame	1	1
D104		M90604011	ﾏﾙｻﾗﾈｼﾞ	Screw 3/32(56)×4	4	4
D105		----------	ｽﾍﾟｰｻ	Spacer	2	2
D106		----------	ﾊﾘﾎﾞｳﾖｳﾄﾞｳｼﾞｸ	Needle bar rock shaft	1	1
D107		----------	ｶｸｺﾏ	Square block	1	1
D108		M91513001	ﾄﾒﾈｼﾞ	Screw 15/64(28)×9.5	1	1
D109		MF03A0417	ｺﾞﾑﾜ	Oil shield ring	1	1
D110		MN40A0669	ﾊﾘﾎﾞｳﾖｳﾄﾞｳｼﾞｸ ﾒﾀﾙ	Needle bar vibrating shaft bushing	2	2
D111		M91603003	ﾏﾙﾋﾗﾈｼﾞ	Screw 1/4(24)×16	1	1
D112		MP47A0886	ﾊﾘﾎﾞｳﾖｳﾄﾞｳｳﾃﾞ	Needle bar rock crank	1	1
D113		MP47A0956	ﾚﾝｾﾂｶﾝ	Needle bar rock link	1	1
D114		M91507015	ﾋﾗﾈｼﾞ ﾀﾞﾝﾂｷ	Screw 15/64(28)	1	1
D115		M91502045	ﾅｯﾄ	Nut 15/64(28)	1	1
D116		MN70A0352	ｶﾗｰｸﾐﾀﾃ	Collar assy.	1	1
D117		M91606001	ﾄﾒﾈｼﾞ	Screw 1/4(40)×5	1	1
D118		MP47A0417	ｱﾌﾞﾗｳｹｺﾞﾑ	Oil shield rubber	1	1
D119		M90946003	ﾏﾙﾋﾗﾈｼﾞ	Screw 9/64(40)×3.4	–	2
D120		MP20B0128	ﾐｼﾝﾊﾘ DP×17-23	Needle DP×17-23	1	2
D121		MF05A0181	ｲﾄｱﾝﾅｲ	Thread guide	1	–
D122		M90823002	ﾋﾗﾈｼﾞ	Screw 1/8(44)×3.7	1	–
D123		MP47A0359	ｶﾞｲﾄﾞ	Guide plate	1	1
D124		M91109004	ｻﾞｶﾞﾈｯｷﾌﾟﾗﾏｲﾈｼﾞ	Screw 11/64(40)×9	2	2
D901		MP47E0666	ﾊﾘﾎﾞｳｻｻｴﾖｳﾄﾞｳｼﾞｸｸﾐﾀﾃ	Needle bar rock frame shaft assy.	1	–
D901		MP48E0666	ﾊﾘﾎﾞｳｻｻｴﾖｳﾄﾞｳｼﾞｸｸﾐﾀﾃ	Needle bar rock frame shaft assy.	–	1
D902		MP70E0580	ﾃﾝﾋﾞﾝﾊﾘｸｸﾐﾀﾃ	Thread take-up lever assy.	1	–
D902		MP71E0580	ﾃﾝﾋﾞﾝﾊﾘｸｸﾐﾀﾃ	Thread take-up lever assy.	–	1

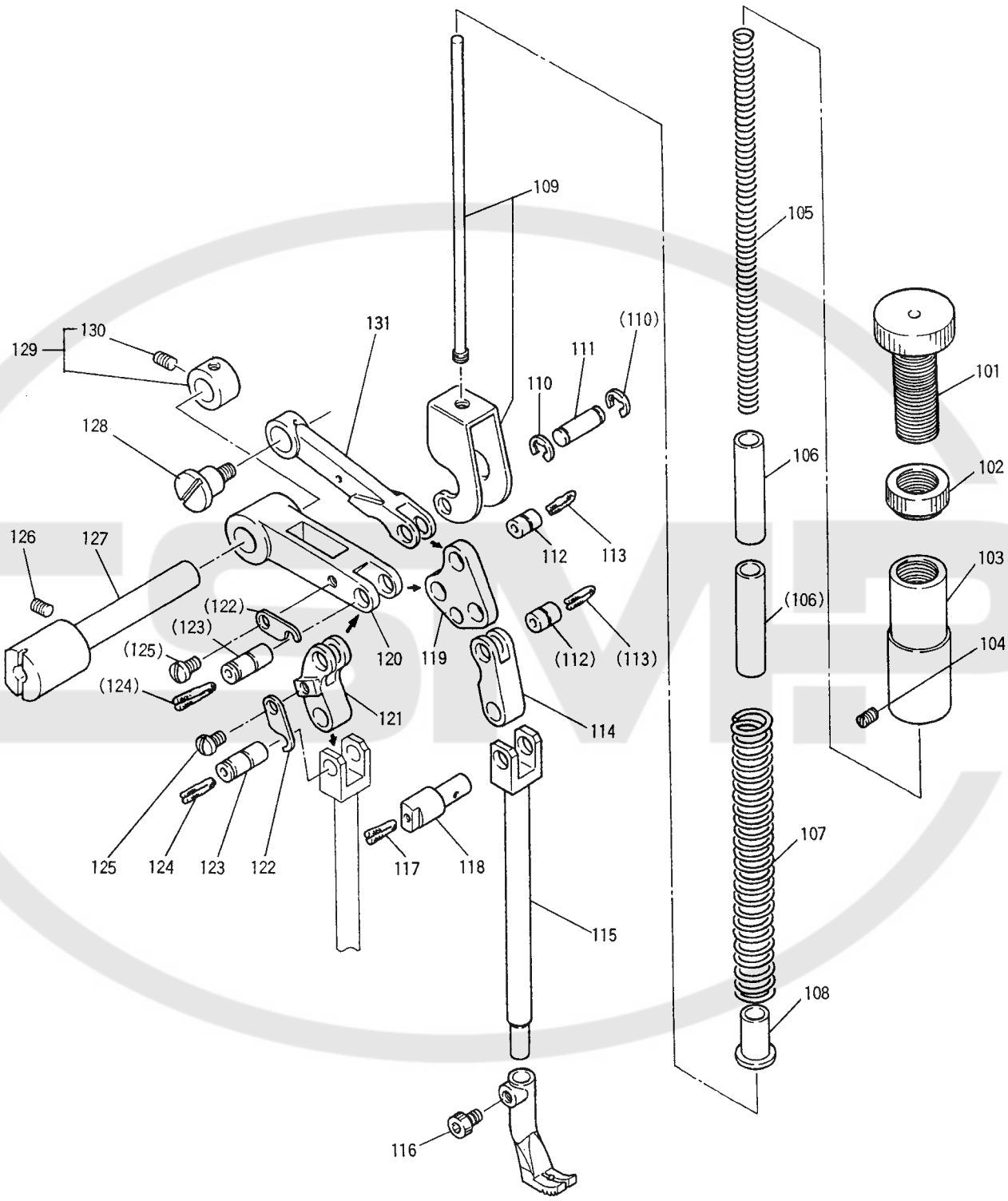
E 上部上下送り機構
UPPER FEED LIFTING ROCK SHAFT MECHANISM



[E] 上部上下送り機構
UPPER FEED LIFTING ROCK SHAFT MECHANISM

Fig. No.	変更 Mod.	部品ｺｰﾄﾞ Parts. No.	部品名	Description	使用個数 Amt. Reg. 4710	4730
E101		MG75A0460	ｼﾞﾖｳﾌﾞｼﾞﾖｳｹﾞｼﾞｸ	Upper feed lifting rock shaft	1	1
E102		M91108001	ﾄﾒﾈｼﾞ	Screw 11/64(40)×5.5	2	2
E103		MP47A0286	ｼﾞﾖｳﾌﾞｼﾞﾖｳｹﾞﾒﾀﾙ	Upper feed lifting rock shaft bushing	1	1
E104		M91503001	ﾄﾒﾈｼﾞ	Screw 15/64(28)×4	2	2
E105		MP47E0352	ｶﾗｰｸﾐﾀﾃ	Collar assy.	2	2
E106		MG75A0287	ｼﾞﾖｳﾌﾞｼﾞﾖｳｹﾞﾒﾀﾙ	Upper feed lifting rock shaft bushing	1	1
E107		MG75E0463	ｼﾞﾖｳﾌﾞｼﾞﾖｳｹﾞｳﾃﾞﾐｷﾞ	Upper feed lifting rock crank right	1	1
E108		M91505002	ﾋﾗﾈｼﾞ	Screw 15/64(28)×13.5	1	1
E109		MG75A4454	ｼﾞｸ	Pin	1	1
E110		M91106001	ﾄﾒﾈｼﾞ	Screw 11/64(40)×3.75	2	2
E111		MG75A6956	ﾚﾝｾﾂｶﾝ	Link	1	1
E112		MG75A6454	ｼﾞｸ	Pin	1	1
E113		M90311065	C ｶﾞﾀﾄﾒﾜ ｼﾞｸﾖｳ 10	Retaining ring C-type 10	1	1
E114		MG75A2910	ﾘﾝｸ	Link	1	1
E115		MP47E0228	ｳﾃﾞｸﾐﾀﾃ	Crank	1	1
E116		M91112002	ﾋﾗﾈｼﾞ	Screw 11/64(40)×12	4	4
E117		MP47A3454	ｼﾞｸ	Pin	1	1
E118		MG75A0285	ｵｸﾘｼﾞｸﾒﾀﾙ	Feed rock shaft bushing	3	3
E119		MF80A0352	ｶﾗｰｸﾐﾀﾃ	Collar	1	1
E120		M91602001	ﾄﾒﾈｼﾞ	Screw 1/4(40)×4	2	2
E121		M91508030	ﾄｸｼｭﾈｼﾞ	Screw 15/64(28)×10	3	3
E122		MP47A0454	ｵｸﾘﾁﾖｳｾﾂｼﾞｸ	Upper feed regulator shaft	1	1
E123		MP47A1228	ｳﾃﾞ	Crank	1	1
E124		MP47A0910	ﾘﾝｸ	Link	1	1
E125		M91102015	ﾋﾗﾈｼﾞ ﾀﾞﾝﾂｷ	Screw 11/64(40)×4	2	2
E126		M90107024	ﾐｿﾞﾂｷﾎﾞﾙﾄ	Screw 11/64(40)×12	1	1
E127		MP47A0228	ｳﾃﾞ	Crank	1	1
E128		M91506002	ﾋﾗﾈｼﾞ	Screw 15/64(28)×14	2	2
E129		MP47A0729	ﾋﾈﾘﾊﾞﾈ	Spring	1	1
E130		M91111004	ﾌﾟﾗﾏｲﾈｼﾞ	Screw 11/64(40)×10	2	2
E131		MP47A3601	ﾄﾘﾂｹｲﾀ	Mounting plate	1	1
E132		MP47E0787	ﾎﾟﾃﾝｼｮﾒｰﾀ ｺｰﾄﾞｸﾐﾀﾃ	Potentiometer	1	1
E133		MF01A0366	ｺﾈｸﾀｰｷｬｯﾌﾟ	Connector cap	1	1
E134		MP47A3422	ｺﾈｸﾀｰ	Connector 9P	1	1
E135		MP47E0228	ｺｳｺﾞﾍﾝｶﾝｳﾃﾞｸﾐﾀﾃ	Alternating crank	1	1
E136		MP47A0621	ﾅｯｸﾙ	Knuckle	1	1
E137		M91503031	ﾎﾞﾙﾄ	Bolt 15/64(28)×6.7	1	1
E138		MP47A0434	ｴｱｼﾘﾝﾀﾞｸﾐﾀﾃ	Air cylinder assy.	1	1
E139		MP47A0567	ｴｱﾁｭｰﾌﾞ	Air tube	1	1
E140		M95001021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ	Screw M5×16	1	1

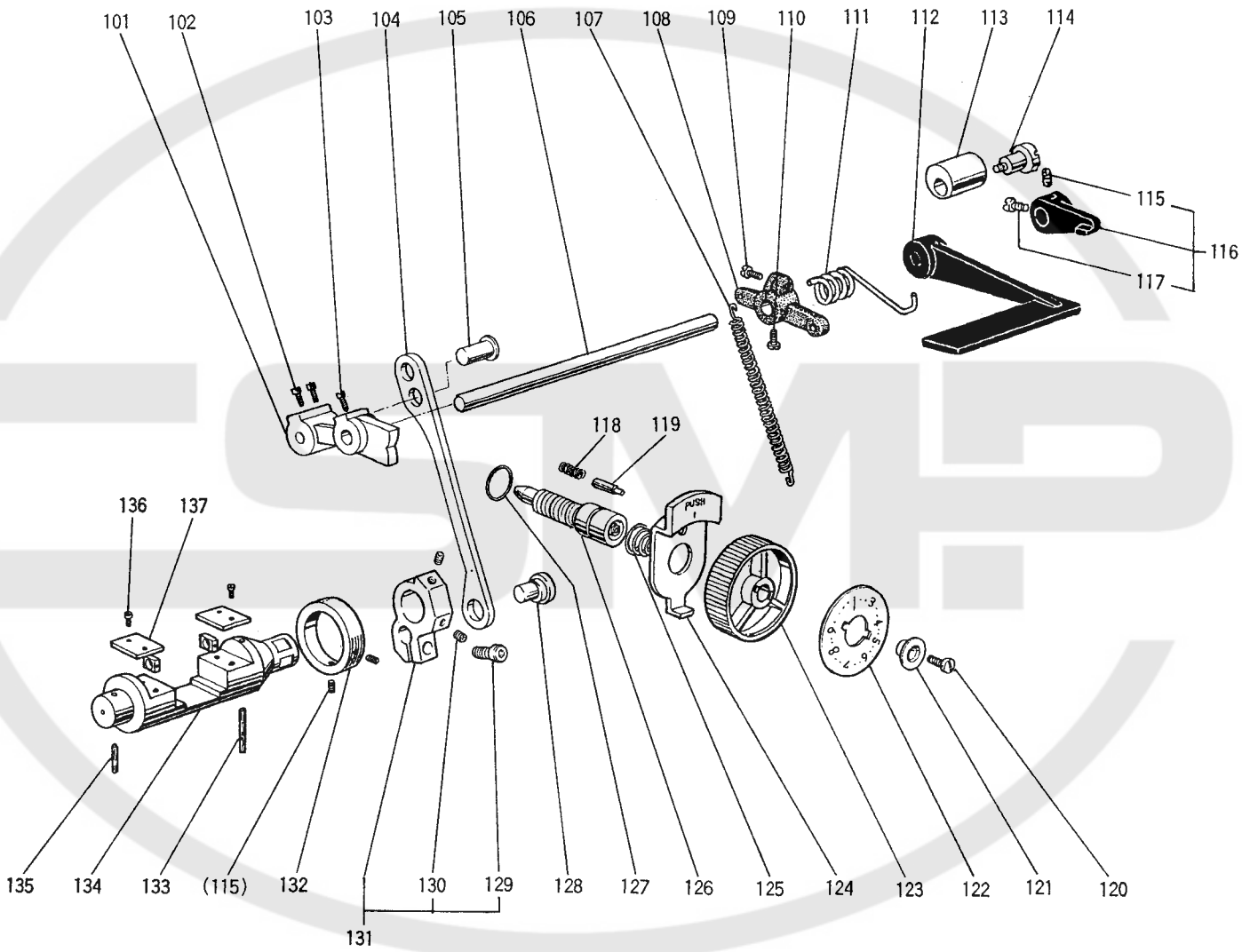
F 押え機構
PRESSER FOOT MECHANISM



[F] 押え機構
PRESSER FOOT MECHANISM

Fig. No.	変更 Mod.	部品ｺｰﾄﾞ Parts.No.	部品名	Description	使用個数 Amt.Reg. 4710	4730
F101		M93222035	ﾂﾏﾐﾈｼﾞ	Thumb nut 1/2(28)×35.5	1	1
F102		M93202047	ﾄｸｼｭﾅｯﾄ	Special nut 1/2(28)	1	1
F103		MP47A0267	ｵｻｴﾎﾞｳﾒﾀﾙ	Presser bar bushing	1	1
F104		M91506001	ﾄﾒﾈｼﾞ	Screw 15/64(28)×6.5	1	1
F105		MP47A0572	ﾂﾙﾏｷﾊﾞﾈ	Spring	1	1
F106		MP47A0476	ｽﾍﾟｰｻ	Spacer	2	2
F107		MP47A1572	ﾂﾙﾏｷﾊﾞﾈ	Spring	1	1
F108		MP47A0750	ﾌﾞｯｼｭ	Bush	1	1
F109		MP47E0704	ｵｻｴﾊﾞﾈｱﾝﾅｲｸﾐﾀﾃ	Presser spring guide	1	1
F110		M90504065	Eｶﾞﾀ ﾄﾒﾜ 4	E-type stop ring 4	2	2
F111		M90533060	ﾋﾟﾝ	Pin	1	1
F112		MP47A4454	ｼﾞｸ	Triangle lever shaft	2	2
F113		MP47A1148	ﾋﾓ	Oil wick φ2×15	2	2
F114		MP47A2910	ﾘﾝｸ	Link	1	1
F115		MP70A0881	ﾖｳﾄﾞｳｵｻｴﾎﾞｳ	Vibrating prevention bar	1	1
F116		M94009021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ	Screw M4×5	1	1
F117		MP47A3148	ﾋﾓ	Oil wick φ2×40	1	1
F118		MP47A1359	ｶﾞｲﾄﾞﾋﾟﾝ	Guide pin	1	1
F119		MP47A0590	ｻﾝｶｸﾃｺ	Triangle lever	1	1
F120		MP47A0252	ｵｻｴｱｹﾞﾚﾊﾞｰ	Presser bar lifter crank	1	1
F121		MP47A3910	ﾘﾝｸ	Link	1	1
F122		MP47A0456	ｻﾝｶｸﾃｺｼﾞｸﾄﾞﾒ	Triangle lever shaft stopper	2	2
F123		MP47A5454	ｼﾞｸ	Triangle lever shaft	2	2
F124		MP47A2148	ﾋﾓ	Oil wick φ2×30	2	2
F125		M90944003	ﾏﾙﾋﾗﾈｼﾞ	Screw 9/64(40)×5	2	2
F126		M91111001	ﾄﾒﾈｼﾞ	Screw 11/64(40)×10	1	1
F127		MP47A2454	ｼﾞｸ	Shaft	1	1
F128		M91681015	ﾋﾗﾈｼﾞ ﾀﾞﾝﾂｷ	Screw 1/4(40)×5	1	1
F129		MP47E1352	ｶﾗｰｸﾐﾀﾃ	Collar	1	1
F130		M91103001	ﾄﾒﾈｼﾞ	Screw 11/64(40)×3	1	1
F131		MP47A1910	ﾘﾝｸ	Link	1	1

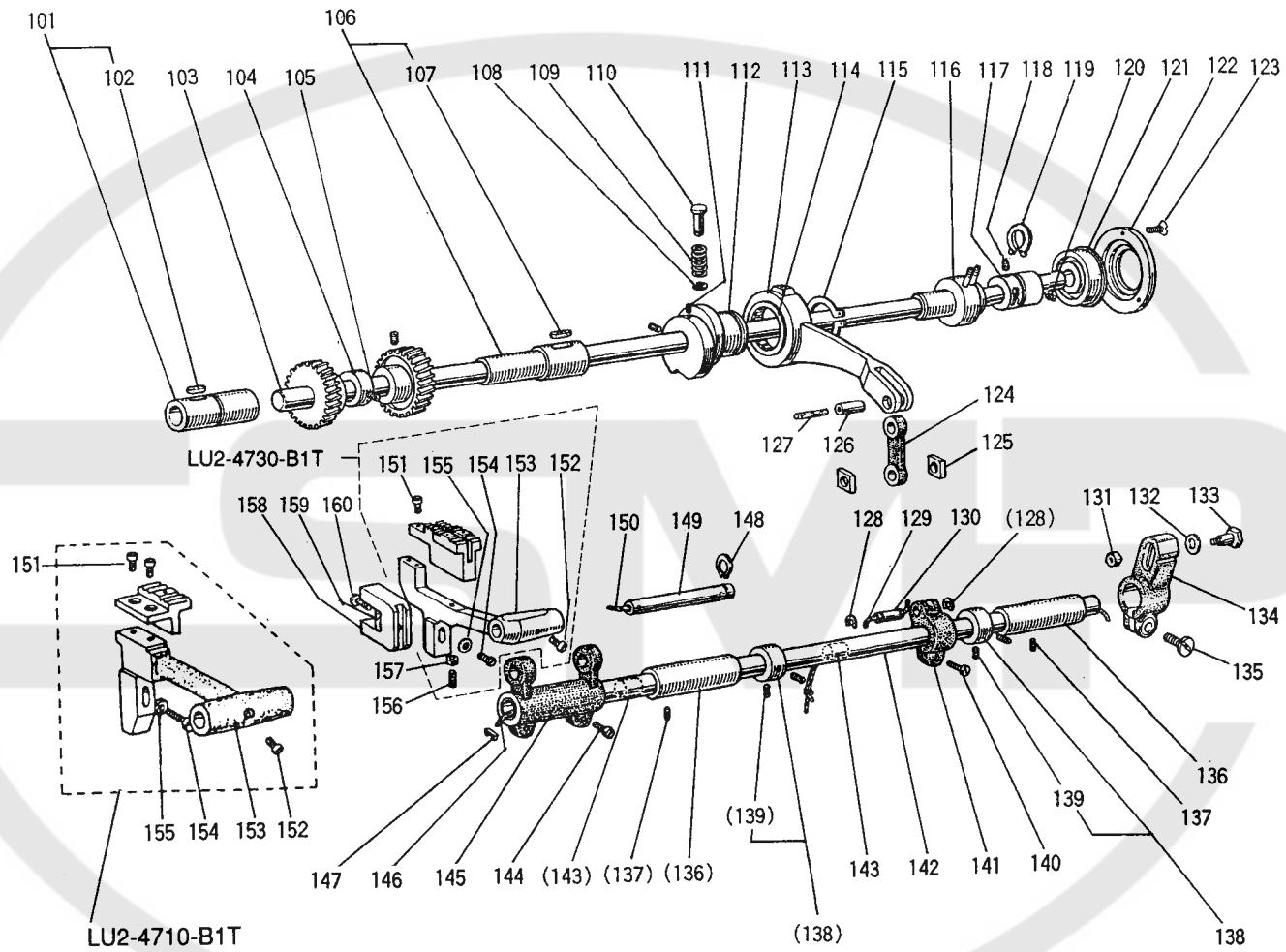
G 縫目加減機構
STITCH REGULATOR MECHANISM



[G] 縫目加減機構
STITCH REGULATOR MECHANISM

Fig. No.	変更 Mod.	部品ｺｰﾄﾞ Parts. No.	部品名	Description	使用個数 Amt. Reg. 4710	4730
G101		MP47A0291	ｵｸﾘﾁﾖｳｾﾂｶﾑ	Feed regulator cam	1	1
G102		M91516002	ﾋﾗﾈｼﾞ	Screw 15/64(28)×8.5	2	2
G103		M91505007	ﾋﾗﾈｼﾞﾎﾞｳｻｷ	Screw 15/64(28)×12	1	1
G104		MP60A0956	ﾚﾝｾﾂｶﾝ	Link	1	1
G105		M90904060	ﾋﾟﾝ	Pin	1	1
G106		MN50A0320	ｶｴｼﾇｲｼﾞｸｳｴ	Reverse stitch shaft upper	1	1
G107		MN60A2572	ﾂﾙﾏｷﾊﾞﾈ	Spring	1	1
G108		MN50A6228	ｳﾃﾞ	Crank	1	1
G109		M91505002	ﾋﾗﾈｼﾞ	Screw 15/64(28)×13.5	1	1
G110		M91102002	ﾋﾗﾈｼﾞ	Screw 11/64(40)×8.5	1	1
G111		MN50A0729	ﾋﾈﾘﾊﾞﾈ	Spring	1	1
G112		MN72A0632	ﾇｲﾒｶｹﾞﾝﾚﾊﾞｰ	Reverse sewing lever	1	1
G113		MN50A0417	ｺﾞﾑﾜ	Rubber ring φ16	1	1
G114		M91516015	ﾋﾗﾈｼﾞﾀﾞﾝﾂｷ	Screw 15/64(28)×6	1	1
G115		M91506001	ﾄﾒﾈｼﾞ	Screw 15/64(28)×6.5	3	3
G116		MN72A1950	ﾚﾊﾞｰｸﾐﾀﾃ	Lever assy.	1	1
G117		M91519002	ﾋﾗﾈｼﾞ	Screw 15/64(28)×7.5	1	1
G118		MF10A2572	ﾂﾙﾏｷﾊﾞﾈ	Spring	1	1
G119		MF00A0852	ﾋﾟﾝ	Pin	1	1
G120		M91215002	ﾋﾗﾈｼﾞ	Screw (28)×12	1	1
G121		MF00A0257	ｵｻｴｶﾞﾈ	Bushing	1	1
G122		MP61A0841	ﾒﾓﾘｲﾀ	Stitch length indicating plate	1	1
G123		MF01A0631	ﾀﾞｲﾔﾙ	Dial	1	1
G124		MF00A0950	ﾚﾊﾞｰ	Stopper pin releasing lever	1	1
G125		MF02A0245	ｴﾝｽｲﾊﾞﾈ	Coil spring	1	1
G126		MF60A1640	ｵｸﾘﾁﾖｳｾﾂﾈｼﾞ	Screw bar	1	1
G127		M91000085	O ﾘﾝｸﾞ	O-ring φ10	1	1
G128		MP60A0761	ﾍﾝｼﾝｼﾞｸ	Eccentric shaft	1	1
G129		M95014021	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ	Screw M5×14	1	1
G130		M95008020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ	Screw M5×6	2	2
G131		MP60E1635	ﾇｲﾒｶｹﾞﾝｳﾃﾞｼﾀｸﾐﾀﾃ	Reverse sewing crank lower	1	1
G132		MP47A0352	ｶﾗｰ	Collar	1	1
G133		MP40A1740	ﾌｪﾙﾄ	Felt	1	1
G134		MP60A0321	ｶｴｼﾀﾞｲ	Reverse block	1	1
G135		MP40A0740	ﾌｪﾙﾄ	Felt	1	1
G136		M91106004	ﾌﾟﾗﾏｲﾈｼﾞ	Screw 11/64(40)×8	4	4
G137		MN45A0154	ｱﾝﾅｲｲﾀ	Guide plate	2	2

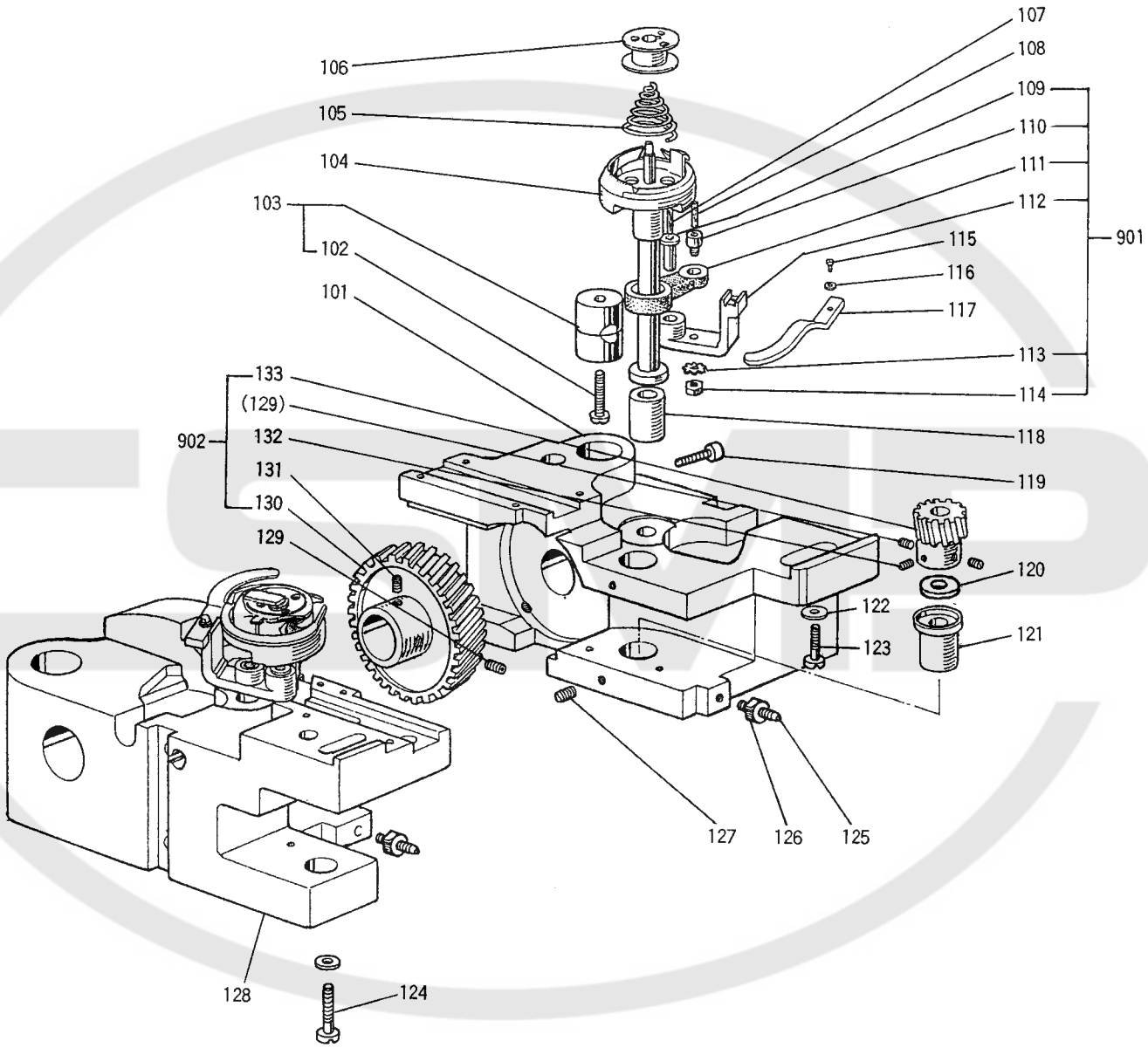
Ⓗ 下軸・送り機構
LOWER SHAFT & FEED ROCKING MOTION MECHANISM



[H] 下軸・送り機構
LOWER SHAFT & FEED ROCKING MOTION MECHANISM

Fig. No.	変更 Mod.	部品ｺｰﾄﾞ Parts.No.	部品名	Description	使用個数 Amt. Reg. 4710	4730
H101		MN10A0451	ｼﾀｼﾞｸﾒﾀﾙﾋﾀﾞﾘｸﾐﾀﾃ	Lower shaft busing left	1	1
H102		MN70E1148	ﾋﾓ	Oil wick φ2×45	1	1
H103		MP40A0450	ｼﾀｼﾞｸ	Lower shaft	1	1
H104		MN10A0292	ﾍﾝｼﾝﾘﾝ	Feed eccentric cam	1	1
H105		M91603001	ﾄﾒﾈｼﾞ ﾎﾞｳｻｷ	Screw 1/4(40)×5	1	1
H106		MP40A0452	ｼﾀｼﾞｸﾒﾀﾙﾐｷﾞｸﾐﾀﾃ	Lower shaft bushing right	1	1
H107		MN70E1148	ﾋﾓ	Oil wick φ2×85	1	1
H108		M90505065	Eｶﾞﾀ ﾄﾒﾜ 5	E-type stop ring 5	1	1
H109		MP41A0572	ﾂﾙﾏｷﾊﾞﾈ	Spring	1	1
H110		MP41A0270	ｵｼﾎﾞﾀﾝ	Push buttons	1	1
H111		M91516001	ﾄﾒﾈｼﾞ	Screw 15/64(28)×13.5	2	2
H112		MP40A0492	ｽｲﾍｲｵｸﾘｶﾑ	Feed eccentric	1	1
H113		MN40A0293	ｵｸﾘﾛｯﾄﾞ	Feed connecting rod	1	1
H114		MN40A0456	ｼﾞｸｳｹ	Needle bearing	1	1
H115		M90526065	C ｶﾞﾀﾄﾒﾜ ｼﾞｸﾖｳ 26	Retaining ring C-type 26	1	1
H116		MP40E0453	ｼﾀｼﾞｸﾒﾀﾙﾅｶｸﾐﾀﾃｽﾞ	Lower shaft busing assy. middle	1	1
H117		MP47A2750	ﾌﾞｯｼｭ	Bush	1	1
H118		M91602001	ﾄﾒﾈｼﾞ	Screw 1/4(40)×4	1	1
H119		M90317065	C ｶﾞﾀﾄﾒﾜ ｼﾞｸﾖｳ 17	Retaining ring C-type 17	1	1
H120		M91603001	ﾄﾒﾈｼﾞ ﾎﾞｳｻｷ	Screw 1/4(40)×5	1	1
H121		MN10A2456	ｼﾞｸｳｹ	Ball bearing	1	1
H122		MN10A0771	ｵｻｴｲﾀ	Bearing holder	1	1
H123		M90902011	ﾏﾙｻﾗﾈｼﾞ	Screw 9/64(40)×7	3	3
H124		MN40A1956	ﾚﾝｾﾂｶﾝ	Link	1	1
H125		MN40A0325	ｶｸｺﾏ	Square block	2	2
H126		MN40A0454	ｼﾞｸ	Shaft	1	1
H127		MP40A0148	ﾋﾓ	Oil wick φ3×26	1	1
H128		M90505065	Eｶﾞﾀ ﾄﾒﾜ 5	E-type stop ring 5	2	2
H129		MP40A0148	ﾋﾓ	Oil wick φ3×55	1	1
H130		MN40A1454	ｼﾞｸ	Pin	1	1
H131		M91572045	U ﾅｯﾄ	U nut M6×(0.75)	1	1
H132		M90602050	ｻﾞｶﾞﾈ	Washer	1	1
H133		M91552015	ﾄｸｼｭﾎﾞﾙﾄ	Bolt M6	1	1
H134		MP47A0279	ｽｲﾍｲｵｸﾘｳﾃﾞﾐｷﾞ	Feed rock shaft crank right	1	1
H135		M91603003	ﾏﾙﾋﾗﾈｼﾞ	Screw 1/4(24)×16	1	1
H136		MF70A0286	ｵｸﾘｼﾞｸﾒﾀﾙ	Feed rock shaft bushing	2	2
H137		M91654001	ﾄﾒﾈｼﾞ	Screw 1/4(24)×13	2	2
H138		MF80A0352	ｶﾗｰｸﾐﾀﾃ	Collar	2	2
H139		M91602001	ﾄﾒﾈｼﾞ	Screw 1/4(40)×4	4	4
H140		M91603003	ﾏﾙﾋﾗﾈｼﾞ	Screw 1/4(24)×16	1	1
H141		MN40A0273	ｵｸﾘｳﾃﾞﾅｶ	Feed connection crank middle	1	1
H142		MN40A0491	ｽｲﾍｲｵｸﾘｼﾞｸ	Feed rock shaft	1	1
H143		MP40A2740	ﾌｪﾙﾄ	Felt	2	2
H144		M91204003	ﾏﾙﾋﾗﾈｼﾞ	Screw 3/16(28)×12	2	2
H145		MN50A0278	ｽｲﾍｲｵｸﾘｳﾃﾞﾋﾀﾞﾘ	Feed connection crank left	1	1
H146		MF10E2148	ﾋﾓ	Oil wick φ2.5×430	1	1
H147		MF80A0780	ﾎﾙﾀﾞｰ	Clip	1	1
H148		M90335065	C ｶﾞﾀﾄﾒﾜ ｼﾞｸﾖｳ 7	Retaining ring C-type 7	1	1
H149		MP47A1454	ｼﾞｸ	Shaft	1	1
H150		MF10E2148	ﾋﾓ	Oil wick φ2.5×150	1	1
H151		M90803020	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ	Bolt 1/8(40)×7	2	2
H152		M95004021	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ	Screw M5×5	1	1
H153		MP48A0281	ｵｸﾘﾀﾞｲ	Feed bar	–	1
H153		MP47A0281	ｵｸﾘﾀﾞｲ	Feed bar	1	–
H154		M91516022	ﾎﾞﾙﾄ	Bolt 15/64(28)×10	1	1
H155		M90624050	ﾐｶﾞｷｻﾞｶﾞﾈ	Washer	1	1
H156		M93006020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ	Screw M3×14	–	1
H157		M90879045	ﾄﾒﾅｯﾄ	Nut M3	–	1
H158		MN40A0744	ﾌﾀﾏﾀ	Feed bar forked connection	1	1
H159		MP42A0740	ﾌｪﾙﾄ	Felt	1	1
H160		M90804003	ﾏﾙﾋﾗﾈｼﾞ	Screw 1/8(44)×4	1	1

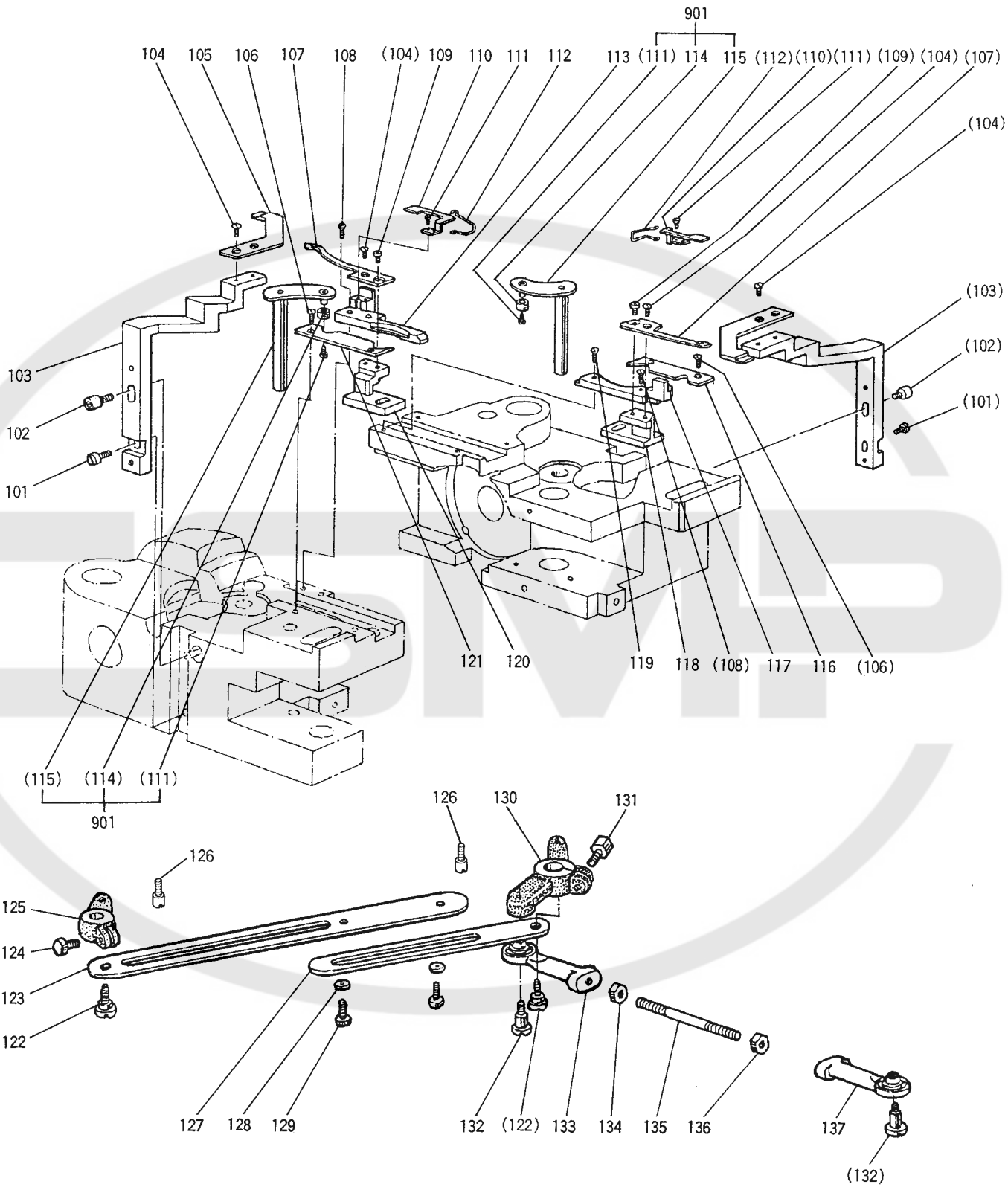
J カマ台機構
HOOK SADDLE MECHANISM



[J] カマ台機構
HOOK SADDLE MECHANISM

Fig. No.	変更 Mod.	部品ｺｰﾄﾞ Parts. No.	部品名	Description	使用個数 Amt. Reg. 4710	4730
J101		MN60A1345	ｶﾏﾀﾞｲﾐｷﾞ	Hook saddle right	1	1
J102		M91509002	ﾋﾗﾈｼﾞ	Screw 15/64(28)×22	1	2
J103		MN70A2750	ﾌﾞｯｼｭｸﾐﾀﾃ	Bush assy.	1	2
J104		MP43A0120	ｶﾏｸﾐﾀﾃ	Hook assy.	1	2
J105		MN52A2245	ｴﾝｽｲﾊﾞﾈ	Spring	1	2
J106		MN74A0123	ﾎﾞﾋﾞﾝ	Bobbin	1	2
J107		MF10E2148	ﾋﾓ	Oil wick φ2.5×24	1	2
J108		MF10E2148	ﾋﾓ	Oil wick φ2.5×15	2	4
J109		MN10A0302	ｵｰﾌﾟﾅｻｻｴｼﾞｸ	Opener bracket shaft	1	2
J110		M91260030	ﾄｸｼｭﾈｼﾞ	Screw 3/16(32)×3.8	1	2
J111		MP40A0340	ﾚﾝｾﾂｶﾝ	Link	1	2
J112		MN52A0301	ｵｰﾌﾟﾅｰｻｻｴ	Opener bracket	1	2
J113		M90501053	ﾊﾞﾈｻﾞｶﾞﾈ 5	Spring washer 5	1	2
J114		M91252045	ﾅｯﾄ	Nut	1	2
J115		M90910003	ﾏﾙﾋﾗﾈｼﾞ	Screw 9/64(40)×7	1	2
J116		M90401050	ｻﾞｶﾞﾈ	Washer	1	2
J117		MN52A0300	ｵｰﾌﾟﾅｰ	Opener	1	2
J118		MN12B0342	ｶﾏｼﾞｸﾒﾀﾙｳｴ	Hook shaft bushing upper	1	2
J119		M91201020	ﾛｯｶｸｱﾅｯｷﾄﾒﾈｼﾞ	Screw 3/16(28)×14.5	1	2
J120		M91001050	ｻﾞｶﾞﾈ	Washer	1	2
J121		MN10A0343	ｶﾏｼﾞｸﾒﾀﾙｼﾀ	Hook shaft bushing lower	1	2
J122		M90607050	ﾐｶﾞｷｻﾞｶﾞﾈ 6	Washer 6	1	2
J123		M91652002	ﾋﾗﾈｼﾞ	Screw 1/4(24)×23	1	1
J124		M91658002	ﾋﾗﾈｼﾞ	Screw 1/4(24)×30	–	1
J125		M91205030	ﾄｸｼｭﾈｼﾞ	Screw 3/16(28)×11.5	1	2
J126		M91201045	ﾅｯﾄ	Nut 3/16(28)×3	1	2
J127		M91503001	ﾄﾒﾈｼﾞ	Screw 15/64(28)×4	2	4
J128		MN60A1344	ｶﾏﾀﾞｲﾋﾀﾞﾘ	Hook saddle left	–	1
J129		M91602001	ﾄﾒﾈｼﾞ	Screw 1/4(40)×4	3	6
J130		MP61E0642	ﾈｼﾞﾊｸﾞﾙﾏ	Hook driving gear large	1	2
J131		M91655001	ﾄﾒﾈｼﾞ	Screw 1/4(40)×6.5	1	2
J132		M91603001	ﾄﾒﾈｼﾞ ﾎﾞｳｻｷ	Screw 1/4(40)×5	1	2
J133		MP00B0643	ﾈｼﾞﾊｸﾞﾙﾏ	Hook driving gear small	1	2
J901		MN10E0301	ｵｰﾌﾟﾅｰｻｻｴｸﾐ	Opener bracket assy.	1	2
J902		MP61E0642	ﾈｼﾞﾊｸﾞﾙﾏｸﾐﾀﾃ	Gear assy.	1	2

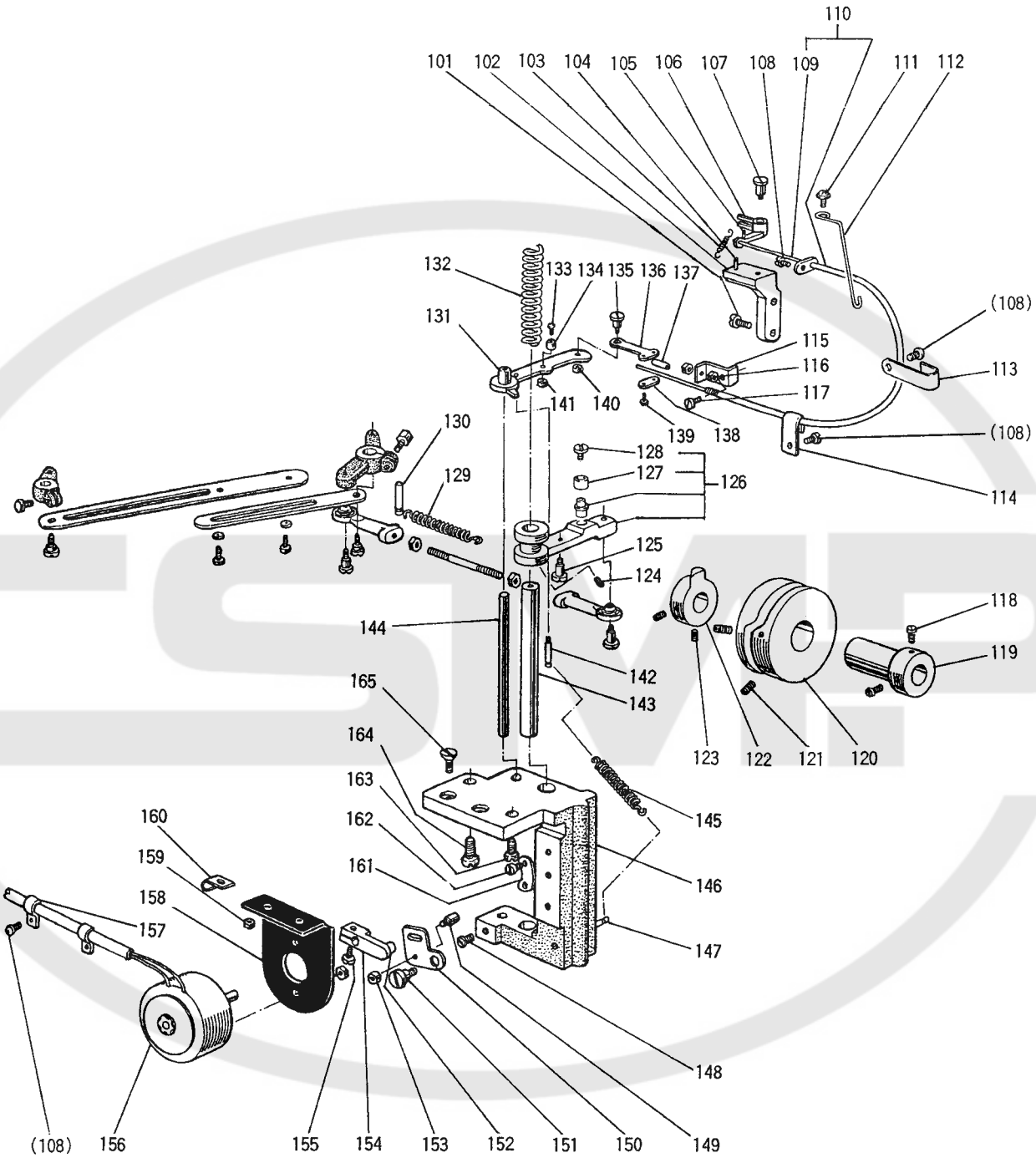
K 糸切り機構（Ⅰ）
KNIFE MECHANISM（Ⅰ）



[K] 糸切り機構（Ⅰ）
KNIFE MECHANISM (Ⅰ)

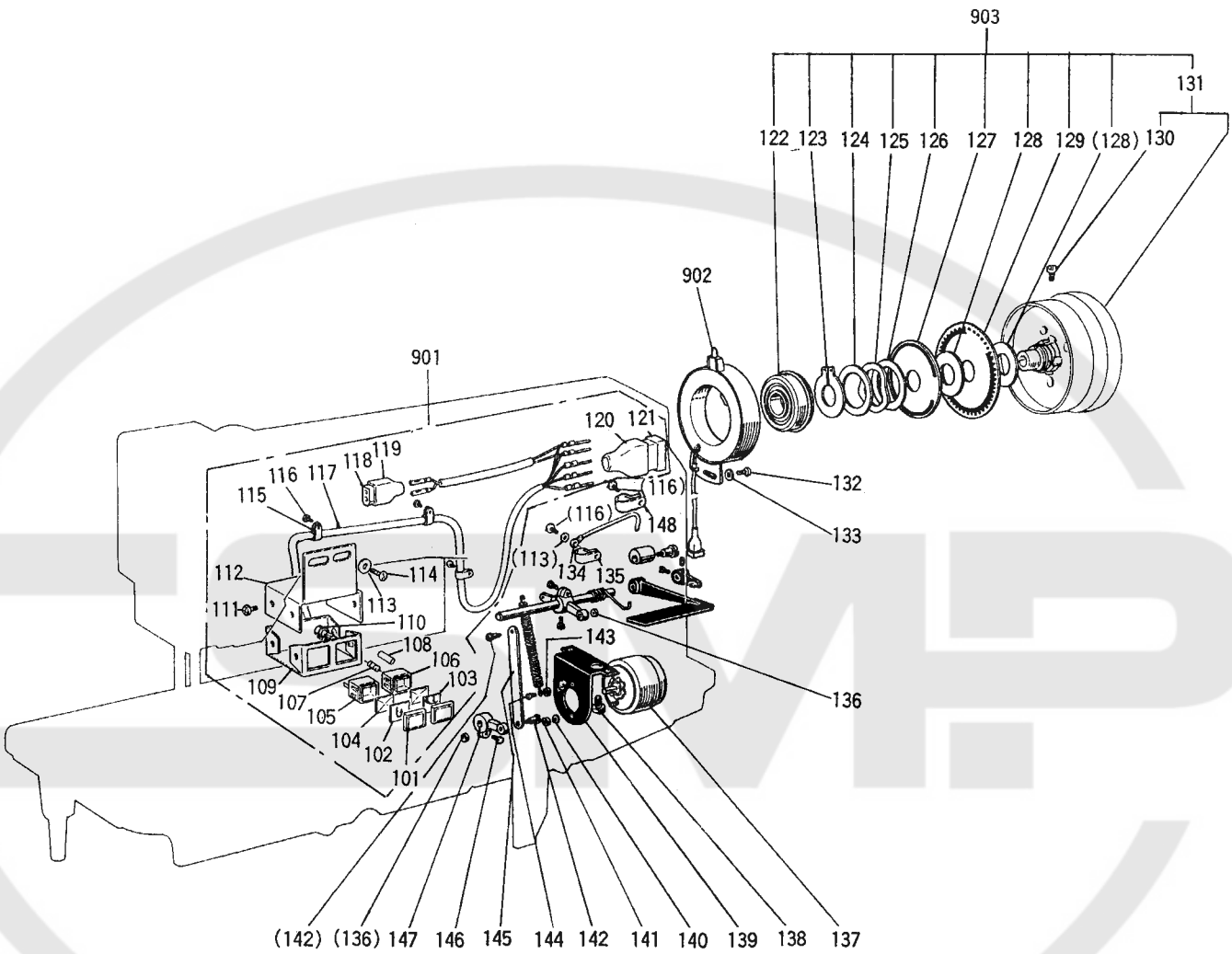
Fig. No.	変更 Mod.	部品ｺｰﾄﾞ Parts. No.	部品名	Description	使用個数 Amt. Reg. 4710	4730
K101		M90911030	ﾄｸｼｭﾈｼﾞ	Screw	1	2
K102		M91106022	ﾛｯｶｸｱﾅﾂｷﾎﾞﾙﾄ	Bolt 11/64(40) ×12	1	2
K103		MN50A0839	ﾒｽﾄﾘﾂｹﾀﾞｲ	Trimming knife holder	1	2
K104		M91102010	ｻﾗﾈｼﾞ	Screw 9/64(40) ×5	3	6
K105		MP41A0838	ｺﾃｲﾒｽ	Fixed blade	1	2
K106		M90916011	ｻﾗﾈｼﾞ	Screw 9/64(40) ×6	2	4
K107		MP41B0838	ｲﾄﾞｳﾒｽ	Moved knife	1	2
K108		M90801010	ｻﾗﾈｼﾞ	Screw 1/8(44) ×10	1	3
K109		M90944002	ﾋﾗﾈｼﾞ	Screw 9/64(40) ×4.5	1	2
K110		MN50A0192	ｲﾀﾊﾞﾈ	Spring plate	1	2
K111		M90605002	ﾋﾗﾈｼﾞ	Screw 3/32(56) ×3.8	3	6
K112		MN50A0507	ｾﾝｻﾞｲｸﾊﾞﾈ	Reversing spring	1	2
K113		MN60E1154	ｱﾝﾅｲｶﾞﾈ	Guide	–	1
K114		MN60A0411	ｺﾛ	Roller	1	2
K115		MN60A1950	ﾚﾊﾞｰ	Lever	1	2
K116		MN60A2742	ﾌﾀ	Cover	1	1
K117		MN60E0154	ｱﾝﾅｲｶﾞﾈ	Guide	1	1
K118		MN60A0837	ﾒｽﾀﾞｲ	Knife pad (right)	1	1
K119		M90906010	ｻﾗﾈｼﾞ	Screw 9/64(40) ×9.5	1	1
K120		MN60A0836	ﾒｽﾀﾞｲ	Knife pad (left)	–	1
K121		MN60A1742	ﾌﾀ	Cover	–	1
K122		M91134015	ﾋﾗﾈｼﾞﾀﾞﾝﾂｷ	Screw M5(0.5) ×7.5	1	2
K123		MP43A0910	ﾘﾝｸ	Link	–	1
K124		M91508022	ﾎﾞﾙﾄ	Bolt 15/64(28) ×12.5	–	1
K125		MN60A3228	ｳﾃﾞ	Arm	–	1
K126		M91111033	ﾋﾟﾝﾈｼﾞ	Screw 11/64(40) ×6	1	2
K127		MN50A0910	ﾘﾝｸ	Link	–	1
K128		M90550050	ﾐｶﾞｷｻﾞｶﾞﾈ 5	Washer 5	–	2
K129		M91201022	ﾎﾞﾙﾄ	Bolt 3/16(32) ×9.5	–	2
K130		MN60A2228	ｳﾃﾞ	Arm	1	1
K131		M91509022	ﾎﾞﾙﾄ	Bolt 15/64(28) ×12.5	1	1
K132		M91263015	ﾋﾗﾈｼﾞﾀﾞﾝﾂｷ	Screw M5(0.5) ×8.5	2	2
K133		MN72A0975	ﾛｯﾄｴﾝﾄﾞ	Ball joint	1	1
K134		M91374045	ﾅｯﾄ ﾋﾀﾞﾘ M5	Nut M5 left	1	1
K135		M95004023	ｳｴｺﾐﾎﾞﾙﾄ	Bolt	1	1
K136		M91377045	ﾅｯﾄM5	Nut M5 right	1	1
K137		MN55A0975	ﾛｯﾄｴﾝﾄﾞ	Ball joint	1	1
K901		MN60A0950	ﾚﾊﾞｰｸﾐﾀﾃ	Lever assy.	1	2

L 糸切り機構（Ⅱ）
KNIFE MECHANISM（Ⅱ）



[L] 糸切り機構（Ⅱ）
KNIFE MECHANISM (Ⅱ)

Fig. No.	変更 Mod.	部品ｺｰﾄﾞ Parts. No.	部品名	Description	使用個数 Amt. Reg. 4710	4730
L101		M91110002	ﾋﾗﾈｼﾞ	Screw 11/64(40)×8	2	2
L102		MN60A0172	ｲﾄﾕﾙﾒﾀﾞｲ	Thread releasing bracket	1	1
L103		MN60A6572	ﾂﾙﾏｷﾊﾞﾈ	Spring	1	1
L104		M91004067	ﾐｿﾞﾂｷﾋﾟﾝ BXｶﾞﾀ	Pin type BX	1	1
L105		M91005067	ﾐｿﾞﾂｷﾋﾟﾝ BXｶﾞﾀ	Pin type BX	1	1
L106		MN60A0173	ｲﾄﾕﾙﾒ	Thread releasing plate	1	1
L107		M91112015	ﾋﾗﾈｼﾞ ﾀﾞﾝﾂｷ	Screw 11/64(40)×5	1	1
L108		M91106004	ﾌﾟﾗﾏｲﾈｼﾞ	Screw 11/64(40)×8	4	4
L109		MN50A0746	ﾌﾚｷｼﾌﾞﾙﾜｲﾔ	Inner wire	1	1
L110		MN60E0746	ﾌﾚｷｼﾌﾞﾙﾜｲﾔｸﾐﾀﾃ	Flexible wire assy.	1	1
L111		M91109004	ｻﾞｶﾞﾈｼﾂｷﾌﾟﾗﾏｲﾈｼﾞ	Screw 11/64(40)×9	1	1
L112		MP47A2780	ﾎﾙﾀﾞ	Holder	1	1
L113		MN50A0780	ﾎﾙﾀﾞｰ	Holder	1	1
L114		M94003099	ﾅｲﾛﾝｸﾘｯﾌﾟ HP-3N	Nylon clip HP-3N	1	1
L115		MN60A0601	ﾄﾘｯｹｲﾀ	Mounting plate	1	1
L116		M91373045	ﾅｯﾄ M5	Nut M5	2	2
L117		M91109002	ﾋﾗﾈｼﾞ	Screw 11/64(40)×7	1	1
L118		M91516002	ﾋﾗﾈｼﾞ	Screw 15/64(28)×8.5	2	2
L119		MN50A0750	ﾌﾞｯｼｭ	Bushing	1	1
L120		MN50A0350	ｲﾄｷﾘｶﾑ	Cam	1	1
L121		M91602020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ	Screw 1/4(40)×10	2	2
L122		MN72A0350	ｶﾑ	Cam	1	1
L123		M91055020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ	Screw M4×4	2	2
L124		M91001020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ	Screw 11/64(40)×5	2	2
L125		M91111015	ﾋﾗﾈｼﾞﾀﾞﾝﾂｷ	Screw (40)×5.5	1	1
L126		MN60A0886	ﾖｳﾄﾞｳﾃﾞｸﾐﾀﾃ	Crank assy.	1	1
L127		MN50A1411	ｺﾛ	Roller	1	1
L128		M90816002	ﾋﾗﾈｼﾞ	Screw 1/8(44)×4.5	1	1
L129		MN50A0572	ﾂﾙﾏｷﾊﾞﾈ	Spring	1	1
L130		M95003067	ﾐｿﾞﾂｷﾋﾟﾝ BXｶﾞﾀ	Pin type BX φ5×14	1	1
L131		MN60E0950	ｲﾄﾕﾙﾒﾚﾊﾞｰｸﾐﾀﾃ	Thread releasing lever	1	1
L132		MN60A5572	ﾂﾙﾏｷﾊﾞﾈ	Spring	1	1
L133		M91131015	ﾋﾗﾈｼﾞ ﾀﾞﾝﾂｷ	Screw 11/64(40)×3.6	1	1
L134		MN50A0411	ｺﾛ	Roller	1	1
L135		M91231015	ﾋﾗﾈｼﾞﾀﾞﾝﾂｷ	Screw 3/16(28)×5	1	1
L136		MN72A1601	ﾄﾘｯｹｲﾀ	Mounting plate	1	1
L137		MN72A1750	ﾌﾞｯｼｭ	Bushing	1	1
L138		MF36A0750	ﾌﾞｯｼｭ	Bushing	1	1
L139		M90802002	ﾋﾗﾈｼﾞ	Screw 1/8(44)×7	2	2
L140		M91201045	ﾅｯﾄ	Nut 3/16(28)×3	1	1
L141		M91107045	ﾅｯﾄ	Nut 11/64(40)	1	1
L142		M91111030	ﾄｸｼｭﾈｼﾞ	Screw (40)×4	1	1
L143		MN50A3454	ｼﾞｸ	Shaft	1	1
L144		MN60A0454	ｼﾞｸ	Shaft	1	1
L145		MN50A3572	ﾂﾙﾏｷﾊﾞﾈ	Spring	1	1
L146		MN60A0603	ﾄﾘｯｹﾀﾞｲ	Set plate	1	1
L147		M95003067	ﾐｿﾞﾂｷﾋﾟﾝ BX ｶﾞﾀ 5X24	Pin type BX φ5×24	1	1
L148		M91102002	ﾋﾗﾈｼﾞ	Screw 11/64(40)×8.5	1	1
L149		M91111033	ﾋﾟﾝﾈｼﾞ	Screw 11/64(40)×6	1	1
L150		MN50A3950	ﾚﾊﾞｰ	Lever	1	1
L151		M91103016	ﾏﾙﾋﾗﾈｼﾞ ﾀﾞﾝﾂｷ	Screw (40)×6.8	1	1
L152		M90615063	ﾀﾞﾝﾂｷﾋﾟﾝ	Pin	1	1
L153		M91105045	ﾅｯﾄ	Nut 11/64(40)	1	1
L154		MN50A4228	ｳﾃﾞ	Arm	1	1
L155		M91112002	ﾋﾗﾈｼﾞ	Screw 11/64(40)×12	1	1
L156		MP41E0519	ｿﾚﾉｲﾄﾞｸﾐﾀﾃ	Solenoid assy.	1	1
L157		MF10A0689	ﾎﾙﾀﾞｰ	Holder	2	2
L158		MN50A3601	ﾄﾘｯｹｲﾀ	Mounting plate	1	1
L159		M91373045	ﾅｯﾄ M5	Nut M5	2	2
L160		MN50A0780	ﾎﾙﾀﾞｰ	Holder	1	1
L161		MN50A0477	ｽﾄｯﾊﾟ	Stopper	1	1
L162		M91109002	ﾋﾗﾈｼﾞ	Screw 11/64(40)×7	2	2
L163		M91602003	ﾏﾙﾋﾗﾈｼﾞ	Screw 1/4(24)×13	1	1
L164		M91603003	ﾏﾙﾋﾗﾈｼﾞ	Screw 1/4(24)×16	1	1
L165		M95001037	Pｻﾗﾈｼﾞ	Screw M5×16	2	2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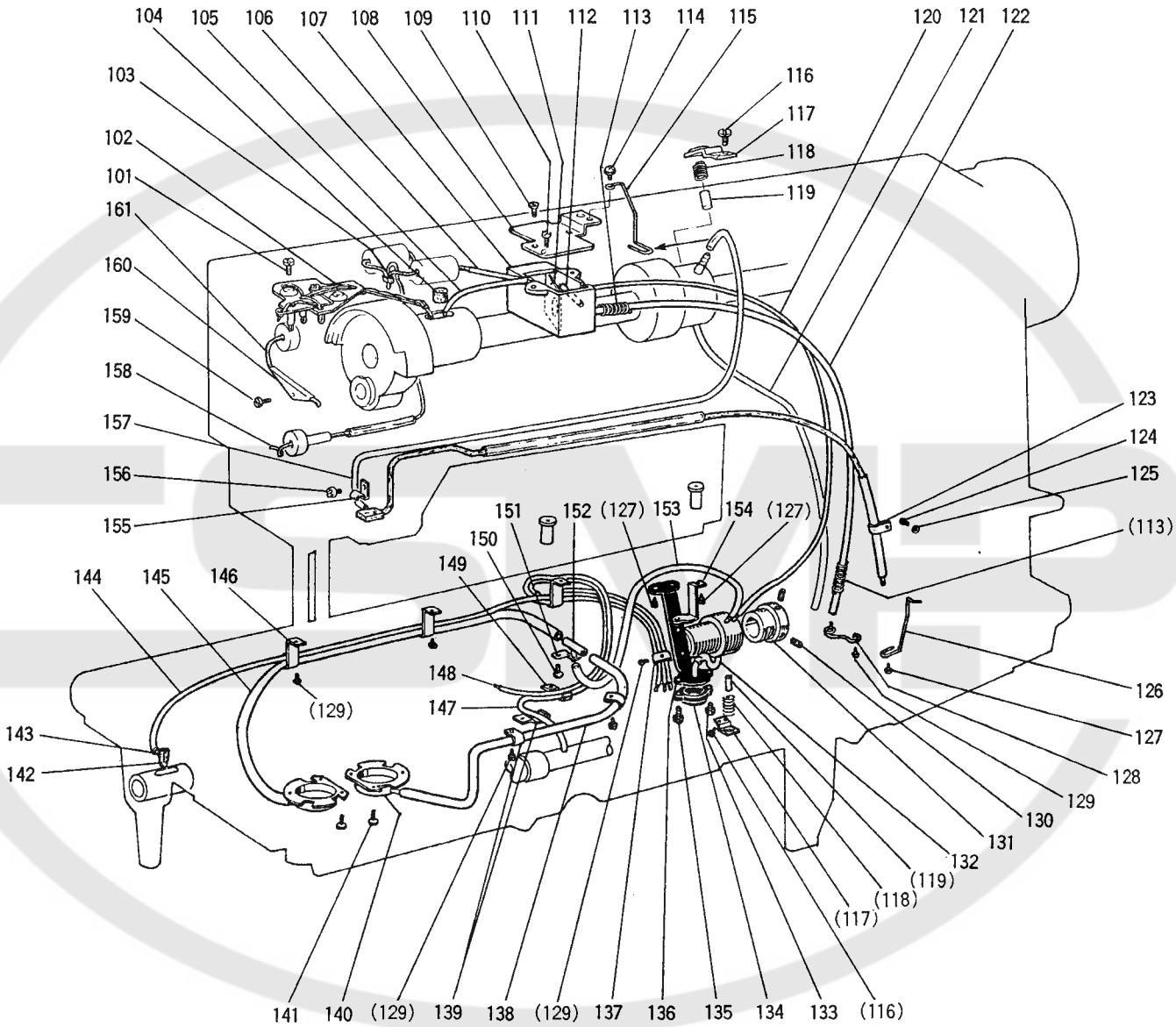
[M] 制御装置部分
CONTROL DEVICE COMPONENTS

Fig. No.	変更 Mod.	部品ｺｰﾄﾞ Parts. No.	部品名	Description	使用個数 Amt. Reg. 4710	4730
M101		MP47A0794	ﾎﾞﾀﾝ	Button	2	2
M102		MP47A0797	ﾌｲﾙﾑ	Film	1	1
M103		MP47A1797	ﾌｲﾙﾑ	Film	1	1
M104		MP47A0965	ﾚﾝｽﾞ	Lens	2	2
M105		MP47A1484	ｽｲｯﾁ	Switch	1	1
M106		MP47A0484	ｽｲｯﾁ	Switch	1	1
M107		M91004094	ﾃｲｺｳｷ	Resistor 1/2W 680Ω	1	1
M108		MP47A2567	ｼﾘｺﾝﾁｭｰﾌﾞ	Tube	6	6
M109		MP47A1601	ｽｲｯﾁﾄﾘﾂｹｲﾀ ｼﾀ	Mounting plate lower	1	1
M110		MF06A0620	ﾊﾞﾝﾄﾞ SKB-1M	Band SKB-1M	1	1
M111		M90859004	SW-PWﾂｷ Pﾅﾍﾞﾈｼﾞ	Screw M3×6	4	4
M112		MP47A0601	ｽｲｯﾁﾄﾘﾂｹｲﾀ ｳｴ	Mounting plate upper	1	1
M113		M90421050	ﾐｶﾞｷｻﾞｶﾞﾈ	Washer	3	3
M114		M91110004	ﾌﾟﾗﾏｲﾈｼﾞ	Screw 11/64(40)×8	2	2
M115		MP47A0620	ﾅｲﾛﾝｸﾘｯﾌﾟ HP-4N	Nylon clip HP-4N	3	3
M116		M91111004	ﾌﾟﾗﾏｲﾈｼﾞ	Screw 11/64(40)×10	5	5
M117		MP47A0508	ｺｰﾄﾞｸﾐﾀﾃ(OP3)	Code assy. (OP3)	1	1
M118		MP47A1422	ｺﾈｸﾀ	Connector 2P	1	1
M119		MP47A0366	ｺﾈｸﾀｰｷｬｯﾌﾟ	Connector cap	1	1
M120		MP47A1366	ｺﾈｸﾀｰｷｬｯﾌﾟ	Connector cap	1	1
M121		MP47A0422	ｺﾈｸﾀ	Connector 15P	1	1
M122		MN10A1456	ｼﾞｸｳｹ 6204ZZNR	Ball bearing	1	1
M123		M90330065	C ｶﾞﾀﾄﾒﾜ ｼﾞｸﾖｳ 30	Retaining ring C-type 30	1	1
M124		M93001050	ｻﾞｶﾞﾈ	Washer	1	1
M125		MF01A0259	ﾊﾝｼｬﾊﾞﾈｵｻｴｽﾌﾟﾘﾝｸﾞ	Supporter spring	1	1
M126		MF01A1476	ｽﾍﾟｰｻ B	Spacer B	1	1
M127		MN72A1694	ﾊﾝｼｬﾊﾞﾈ F20	Speed command disk F20 (up)	1	1
M128		MF01A0476	ｽﾍﾟｰｻ A	Spacer A	2	2
M129		MN82A0694	ﾊﾝｼｬﾊﾞﾈ F11	Speed command disk F11 (down)	1	1
M130		M91520002	ﾋﾗﾈｼﾞ	Screw 15/64(28)×12	2	2
M131		MN72E1682	ﾌﾟｰﾘｸﾐﾀﾃ	Pulley assy.	1	1
M132		M91106004	ﾌﾟﾗﾏｲﾈｼﾞ	Screw 11/64(40)×8	1	1
M133		M93002050	ｻﾞｶﾞﾈ	Washer	1	1
M134		M97085095	ｱｰｽｾﾝｸﾐﾀﾃ	Ground wire assy.	1	1
M135		MN60A0620	ﾅｲﾛﾝｸﾘｯﾌﾟ HP-5N	Nylon clip HP-5N	1	1
M136		M91502045	ﾅｯﾄ	Nut 15/64(28)	2	2
M137		M91015095	ｿﾚﾉｲﾄﾞｸﾐﾀﾃ	Solenoid assy.	1	1
M138		M98005022	ﾎﾞﾙﾄ	Bolt M8×12	2	2
M139		MP47A2601	ﾄﾘﾂｹｲﾀ	Mounting plate	1	1
M140		M90601053	ﾊﾞﾈｻﾞｶﾞﾈ	Spring washer 6	2	2
M141		M91574045	ﾅｯﾄ	Nut M6	2	2
M142		M91517015	ﾋﾗﾈｼﾞﾀﾞﾝﾂｷ	Screw 15/64(28)×14	2	2
M143		M91105045	ﾅｯﾄ	Nut 11/64(40)	1	1
M144		M91106004	ﾌﾟﾗﾏｲﾈｼﾞ	Screw 11/64(40)×8	1	1
M145		MN50A2910	ﾘﾝｸ	Link	1	1
M146		M91502022	ﾎﾞﾙﾄ	Bolt 15/64(28)×13	1	1
M147		MN50A5228	ｳﾃﾞ	Crank	1	1
M148		MP47A1620	ﾅｲﾛﾝｸﾘｯﾌﾟ HP-8N	Nylon clip HP-8N	1	1
M901		MP61E0485	ｽｲｯﾁﾎﾞｯｸｽｸﾐﾀﾃ	Shaft	1	1
M902		MP47E0406	ｹﾝｼｭﾂｷｸﾐﾀﾃ	Detector bracket assy.	1	1
M903		MN72E0682	ﾌﾟﾘｰｸﾐﾀﾃ	Pulley assy.	1	1

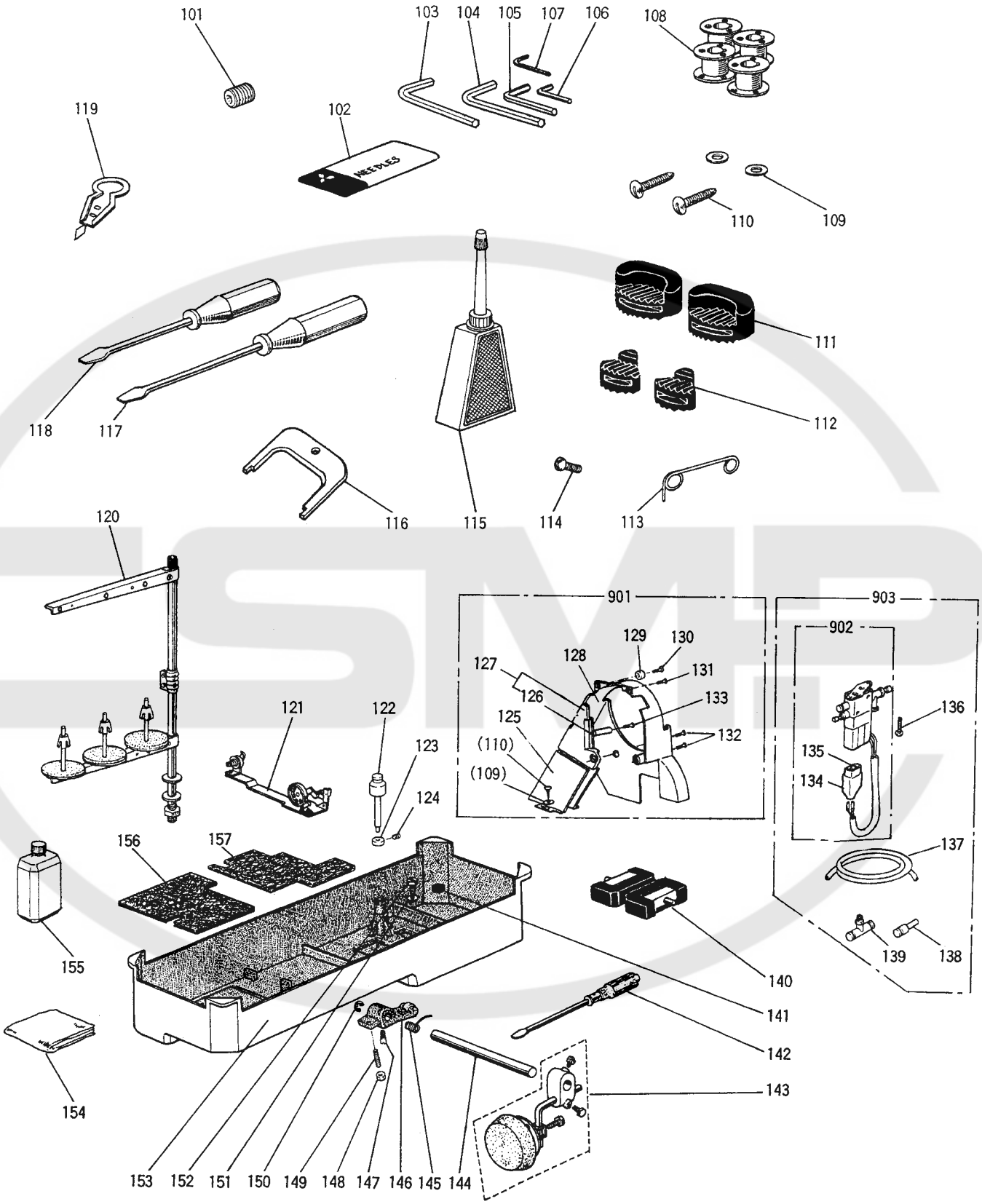
Ⓝ 給油機構
OIL LUBRICATION MECHANISM



[N] 給油機構
OIL LUBRICATION MECHANISM

Fig. No.	変更 Mod.	部品ｺｰﾄﾞ Parts.No.	部品名	Description	使用個数 Amt. Reg. 4710	4730
N101		M90939002	ﾋﾗﾈｼﾞ	Screw 9/64(40)×11	2	2
N102		MP47A6601	ﾄﾘﾂｹｲﾀﾋﾓｸﾐﾀﾃ	Oil braid fitting plate	1	1
N103		MF80A0780	ﾎﾙﾀﾞｰ	Clip	1	1
N104		MP40A3740	ﾌｴﾙﾄ	Felt	1	1
N105		MP47E0148	ﾊﾟｲﾌﾟﾋﾓｸﾐﾀﾃ	Oil pipe wick assy.	1	1
N106		MP47E1148	ﾊﾟｲﾌﾟﾋﾓｸﾐﾀﾃ	Oil pipe wick assy.	1	1
N107		MN70E0138	ｵｲﾙﾀﾝｸｸﾐﾀﾃ	Oil reservoir assy.	1	1
N108		MP47A4601	ﾄﾘﾂｹｲﾀ	Mounting plate	1	1
N109		M91010004	ﾌﾟﾗﾏｲﾅﾍﾞﾈｼﾞ	Screw M4×10	2	2
N110		M91106004	ﾌﾟﾗﾏｲﾈｼﾞ	Screw 11/64(40)×8	1	1
N111		MP60A0257	ｵｻｴｲﾀ	Plate	1	1
N112		M90103064	ｽﾌﾟﾘﾝｸﾞﾋﾟﾝ	Spring pin 1.6×10	1	1
N113		MP47A2572	ﾂﾙﾏｷﾊﾞﾈ	Coil spring	2	2
N114		M91109004	ｻﾞｶﾞﾈｼﾂｷﾌﾟﾗﾏｲﾈｼﾞ	Screw 11/64(40)×9	1	1
N115		MP47A0780	ﾎﾙﾀﾞ	Holder	1	1
N116		M90805002	ﾋﾗﾈｼﾞ	Screw 1/8(44)×4.8	2	2
N117		MN40A0705	ﾊﾞﾈｵｻｴ	Spring holder	2	2
N118		MN40A1572	ﾂﾙﾏｷﾊﾞﾈ	Spring	2	2
N119		M95007063	ﾄｸｼｭﾋﾟﾝ	Pin	2	2
N120		MP47A2688	ﾊﾟｲﾌﾟ	Oil pipe φ3×1×385	1	1
N121		MP47A1688	ﾊﾟｲﾌﾟ	Oil pipe φ3×1×320	1	1
N122		MP47A0688	ﾊﾟｲﾌﾟ	Oil pipe φ5×1×385	1	1
N123		MF10A0689	ﾎﾙﾀﾞｰ	Holder	1	1
N124		M90903002	ﾋﾗﾈｼﾞ	Screw 9/64(40)×6.5	1	1
N125		M90304053	ﾊﾞﾈｻﾞｶﾞﾈ 3.5	Spring washer 3.5	1	1
N126		MP60A1689	ﾎﾙﾀﾞ	Holder	1	1
N127		M91108011	ｻﾞｶﾞﾈｼﾂｷﾌﾟﾗﾏｲﾈｼﾞ	Screw 11/64(40)×9	4	4
N128		MP40A1689	ﾎﾙﾀﾞｰ	Holder	1	1
N129		M90906002	ﾋﾗﾈｼﾞ	Screw 9/64(40)×4.5	8	8
N130		M91111001	ﾄﾒﾈｼﾞ	Screw 11/64(40)×10	2	2
N131		MP47A3750	ﾌﾞｯｼｭ	Bushing	1	1
N132		MP40A2688	ﾊﾟｲﾌﾟ	Oil pipe φ3×1×90	1	1
N133		M90944003	ﾏﾙﾋﾗﾈｼﾞ	Screw 9/64(40)×5	1	1
N134		MN40E0337	ﾌｲﾙﾀ	Filter	1	1
N135		M90905003	ﾏﾙﾋﾗﾈｼﾞ	Screw 9/64(40)×7	1	1
N136		MP60E0601	ﾄﾘﾂｹｲﾀ ｸﾐﾀﾃ	Mounting plate assy.	1	1
N137		MP40A4689	ﾎﾙﾀﾞ	Holder	1	1
N138		MP40A3688	ﾊﾟｲﾌﾟ	Oil pipe φ3×1×300	–	1
N139		MF10A0689	ﾎﾙﾀﾞｰ	Holder	3	3
N140		MN50E0742	ﾌﾀｸﾐﾀﾃｽﾞ	Oil reservoir assy.	1	2
N141		M90903002	ﾋﾗﾈｼﾞ	Screw 9/64(40)×6.5	3	6
N142		MF10E2148	ﾋﾓ	Oil wick φ2.5×65	2	2
N143		MF10E2148	ﾋﾓ	Oil wick φ2.5×545	1	1
N144		MP40A5688	ﾊﾟｲﾌﾟ	Oil pipe φ3×0.5×380	1	1
N145		MP40A4688	ﾊﾟｲﾌﾟ	Oil pipe φ3×1×445	–	1
N146		MP40A3689	ﾎﾙﾀﾞｰ	Holder	2	2
N147		MP40E4688	ﾊﾟｲﾌﾟﾋﾓｸﾐﾀﾃ	Oil wick	1	1
N148		MP40E3688	ﾊﾟｲﾌﾟﾋﾓｸﾐﾀﾃ	Oil wick	1	1
N149		MQ60A2780	ﾎﾙﾀﾞ	Holder	1	1
N150		M90920002	ﾋﾗﾈｼﾞ	Screw 9/64(40)×6.5	–	1
N151		MN70A8780	ﾎﾙﾀﾞ	Holder	–	1
N152		MP40A0571	ｱﾌﾞﾗﾂｷﾞﾃ	Oil pipe joint	–	1
N153		MP48A0688	ﾊﾟｲﾌﾟ	Oil pipe φ3×1×100	–	1
N153		MP60A0688	ﾊﾟｲﾌﾟ	Oil pipe φ3×1×370	1	–
N154		MQ60A0429	ｻｻｴｲﾀ	Holding plate	1	1
N155		MN70A0689	ﾎﾙﾀﾞｰ	Holder	1	1
N156		M91107002	ﾋﾗﾈｼﾞ	Screw 11/64(40)×5.5	1	1
N157		MP47E0740	ｶﾝﾕﾌｪﾙﾄｸﾐﾀﾃ	Felt assy.	1	1
N158		MP47E2148	ﾊﾟｲﾌﾟﾋﾓｸﾐﾀﾃ	Oil wick	1	1
N159		M90802003	ﾏﾙﾋﾗﾈｼﾞ	Screw 1/8(44)×4.5	1	1
N160		MP47A1780	ﾎﾙﾀﾞ	Oil wick holder	1	1
N161		MP47A0148	ﾋﾓ	Oil wick φ2×450	1	1

Ⓟ 付属品
ACCESSORIES



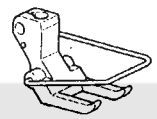
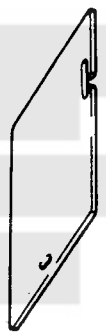
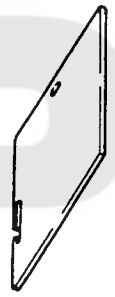
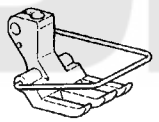
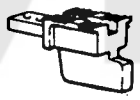
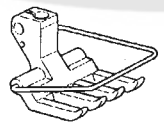
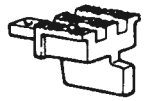
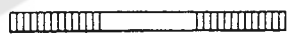
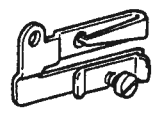
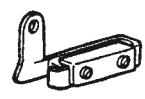
[P] 付属品
ACCESSORIES

Fig. No.	変更 Mod.	部品ｺｰﾄﾞ Parts.No.	部品名	Description	使用個数 Amt. 4710	Reg. 4730
P101		M90804020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ	Screw 1/8(44)×2.8	1	–
P102		MP20B0128	ﾐｼﾝﾊﾘ DPX17-23	Needle DP×17-23	3	6
P103		MS01A1976	ﾛｯｶｸﾎﾞｳｽﾊﾟﾅ 4	Socket wrench 4	1	1
P104		MS02A2976	ﾛｯｶｸﾎﾞｳｽﾊﾟﾅ 3	Socket wrench 3	1	1
P105		MS02A1976	ﾛｯｶｸﾎﾞｳｽﾊﾟﾅ 2.5	Socket wrench 2.5	1	1
P106		MS02A0976	ﾛｯｶｸﾎﾞｳｽﾊﾟﾅ 2	Socket wrench 2	1	1
P107		MS10A0976	ﾛｯｶｸﾎﾞｳｽﾊﾟﾅ 1.5	Socket wrench 1.5	–	1
P107		MN25A0479	ﾛｯｶｸﾎﾞｳｽﾊﾟﾅ 1/16	Socket wrench 1/16	1	–
P108		MN74A0123	ﾎﾞﾋﾞﾝ	Bobbin	3	4
P109		M90511050	ﾐｶﾞｷｻﾞｶﾞﾈ	Washer	4	4
P110		M90409041	ﾏﾙﾓｸﾈｼﾞ	Screw 4.5×20	4	4
P111		MN70A0419	ﾎﾞｳｼﾝｺﾞﾑ	Vibration preventing rubber	2	2
P112		MN70A1419	ﾎﾞｳｼﾝｺﾞﾑ	Vibration preventing rubber	2	2
P113		MN82A0180	ｲﾄｱﾝﾅｲ	Thread guide	1	1
P114		M90305037	Pﾅﾍﾞﾈｼﾞ	Screw M3×6	1	1
P115		MF60A0137	ｱﾌﾞﾗｻｼ	Oiler	1	1
P116		MF01A0565	ｶｸﾄﾞﾁﾖｳｾｲｸﾞ	Adjusting plate for speed command disk	1	1
P117		MB02A0608	ﾈｼﾞﾏﾜｼ(ﾁｭｳ)	Screw driver (middle)	1	1
P118		MB02A1608	ﾈｼﾞﾏﾜｼ(ｼｮｳ)	Screw driver (small)	1	1
P119		MN10A0172	ｲﾄﾄｵｼｷｸﾐﾀﾃ	Thread a needle kit	1	1
P120		MP47E0193	ｲﾄﾀﾃﾀﾞｲ	Cotton stand	1	–
P120		MP48E0193	ｲﾄﾀﾃﾀﾞｲｸﾐﾀﾃ 3	Cotton stand	–	1
P121		MN69E0190	ｲﾄﾏｷｼｶｹ	Bobbin winder	1	1
P122		MP47A0721	ﾋｻﾞｱｹﾞﾋﾟﾝｸﾐﾀﾃ	Knee lifter pin	1	1
P123		MP47A1352	ｶﾗｰ	Collar	1	1
P124		M95004020	ﾛｯｶｸｱﾅﾂｷﾄﾒﾈｼﾞ	Screw M5×8	2	2
P125		MN72A0776	ﾍﾞﾙﾄｶﾊﾞｰ 3	Belt cover 3	1	1
P126		M91002045	ﾅｯﾄ 4	Nut M4	1	1
P127		MP47A1776	ﾍﾞﾙﾄｶﾊﾞｰ2ｸﾐﾀﾃ	Belt cover 2	1	1
P128		MP47A0776	ﾍﾞﾙﾄｶﾊﾞｰ1	Belt cover 1	1	1
P129		M90414050	ｻﾞｶﾞﾈ	Washer	1	1
P130		M91106004	ﾌﾟﾗﾏｲﾈｼﾞ	Screw 11/64(40)×8	1	1
P131		M91109004	ｻﾞｶﾞﾈｯｷﾌﾟﾗﾏｲﾈｼﾞ	Screw 11/64(40)×9	1	1
P132		M91506004	ﾌﾟﾗﾏｲﾈｼﾞ	Screw 15/64(28)×8	2	2
P133		M91072004	SW-PWﾂｷ Pﾅﾍﾞﾈｼﾞ	Screw M4×14	1	1
P134		MP47A0366	ｺﾈｸﾀｶﾊﾞｰ(国内のみ)	Connector cap (Domestic only)	1	1
P135		MP47A2422	ｺﾈｸﾀ (国内のみ)	Connector 3P (Domestic only)	1	1
P136		M90306041	ﾏﾙﾓｸﾈｼﾞ (国内のみ)	Screw 3.1×16 (Domestic only)	2	2
P137		MP47A1567	ｴｱﾁｭｰﾌﾞ (国内のみ)	Tube (Domestic only)	1	1
P138		MP47A0964	ﾚｼﾞｭｰｻ (国内のみ)	Connector (Domestic only)	1	1
P139		MA30A4571	ﾁｰｽﾞﾕﾆｵﾝ(国内のみ)	Connector (Domestic only)	1	1
P140		MF01E0418	ﾁﾖｳﾊﾞﾝｾｯﾄ	Hinge assy.	2	2
P141		M90701099	OP-S ｼﾞｼｬｸ	Magnet block for reservoir	1	1
P142		MF00A0608	ﾈｼﾞﾏﾜｼ(ﾀﾞｲ)	Screw driver large	1	1
P143		MP47E0727	ｺﾓﾉﾌﾞﾋﾝｾｯﾄ	Parts set	1	1
P144		MF20A1723	ﾋｻﾞｱｹﾞｼﾞｸ	Knee lifter shaft	1	1
P145		MF20A1729	ﾋﾈﾘﾊﾞﾈ	Spring	1	1
P146		MP47A0724	ﾋｻﾞｱｹﾞｳﾃﾞｸﾐﾀﾃ	Knee lifter crank assy.	1	1
P147		M92001031	ﾄｸｼｭﾎﾞﾙﾄ	Bolt	1	1
P148		M91501045	ﾅｯﾄ	Nut	1	1
P149		M91520001	ﾄﾒﾈｼﾞ	Screw 15/64(28)×27	1	1
P150		M90515065	Eｶﾞﾀ ﾄﾒﾜ 9	E-type stop ring 9	1	1
P151		M97001052	ﾄｸｼｭｻﾞｶﾞﾈ	Washer	1	1
P152		M92002002	ﾋﾗﾈｼﾞ	Screw 5/16(28)×10	1	1
P153		MN40A1139	ｱﾌﾞﾗｿｳ	Oil reservoir	1	1
P154		MF60A0734	ﾋﾞﾆｰﾙｶﾊﾞｰ	Vinyl cover	1	1
P155		MN70E0149	ｱﾌﾞﾗｶﾝ	Oil can	1	1
P156		MN70A3740	ﾌｪﾙﾄ	Felt	1	1
P157		MP47A0740	ﾌｪﾙﾄ	Felt	1	1
P901		MP47E0776	ﾍﾞﾙﾄｶﾊﾞｰｾｯﾄ	Belt cover assy.	1	1
P901		MP47E1776	ﾍﾞﾙﾄｶﾊﾞｰｾｯﾄ(国内のみ)	Belt cover assy. (Domestic only)	1	1
P902		MP47E0599	ﾃﾞﾝｼﾞﾍﾞﾝ(国内のみ)	Solenoid valve assy. (Domestic only)	1	1
P903		MP47E1599	ﾃﾞﾝｼﾞﾍﾞﾝｾｯﾄ(国内のみ)	Solenoid valve set. (Domestic only)	1	1

Q ゲージ部品表
GAUGE PARTS LIST

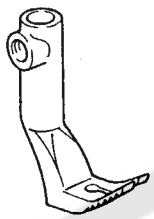
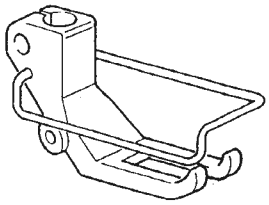
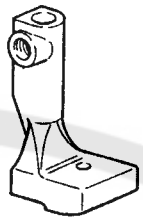
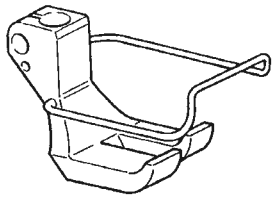
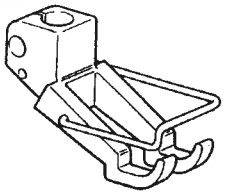
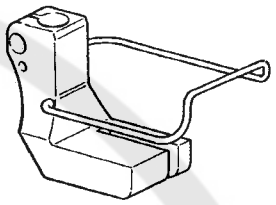
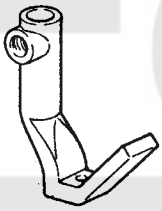
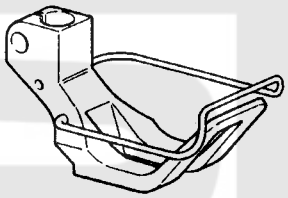
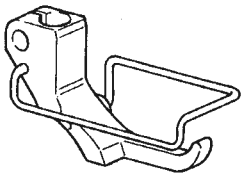
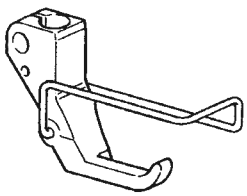
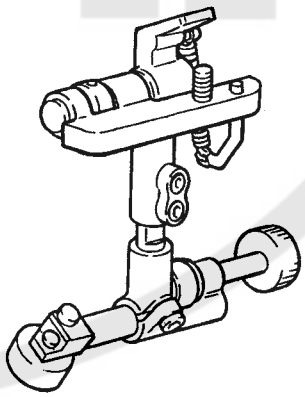
9mm Throat Plate
MP70A0101

針幅寸法 Gauge Size	針 板 Needle Plate	送り足 Feed Foot	押サエ足 Presser Foot	針ダキ Needle Clamp	送 リ Feed Dog	スベリ板(左) Slide Plate(L)	スベリ板(右) Slide Plate(R)
LU2-4710-B1T(標準 standard)							
	MP70A0101	MP47A0107	MP47E0106	—	MP70A0104	MP00B0473	MP61A0474
LU2-4730-B1T							
1/8 (3.2mm)	MP48J4101	MP48J4107	MP48E4106	MP20J4102	MP43J4104	MN50A0473	MN72A1474
1/4 (6.4mm)	MP48J8101	MP48J8107	MP48E8106	MP20J8102	MP43J8104	MN50A0473	MN72A1474
1/2(12.7mm)	MP48K3101	MP48K3107	MP48E3106	MP20K3102	MP43K3104	MN50A2473	MN72A1474
3/4 (19mm)	MP48K5101	MP48K5107	MP48E5106	MP20K5102	MP43K5104	MN50A3473	MN72A2474
1 (25.4mm)	MP48K6101	MP48K6107	MP48E6106	MP20K6102	MP43K6104	MN50A4473	MN72A2474

針 板 Needle Plate	送り足 Feed Foot	押サエ足 Presser Foot	針ダキ Needle Clamp	送 リ Feed Dog	スベリ板(左) Slide Plate(L)	スベリ板(右) Slide Plate(R)
1/8～1/4	1/8～1/4	 1/8～1/4	1/8～1/4	1/8～1/4		
1/2	1/2	 1/2	1/2	 1/2		
3/4～1	3/4～1	 3/4～1	3/4～1	 3/4～1	Fig.K135 植込ミボルト Connecting bolt  1/8～1/2 M95003023 3/4～1 M95006023 Fig.A901, A902 糸案内(組) Thread guide assy.  1/8～1/4 MP62E0180	 1/2～1 MN62E0180

Q ゲージ部品表 (LU2-4710-B1T オプションパーツ)

GAUGE PARTS LIST (LU2-4710-B1T Optional Parts)

送り足 Feed Foot	押サエ足 Presser Foot	送り足加工用 Feed Foot Blank	押サエ足加工用 Presser Foot Blank
 MP47A0107	 MP47E0106	 MP47A4107	 MP47A6106
	 MP47A7106		 MP47A4106
 MP47A1107	 MP47A1106		
 MP47A2107	 MP47A2106		
 MP47A3107	 MP47A3106	 吊定規 Hanging Ruler MP47A5107 取付ネジ Maunting Screw MP1505002 2個(Amt.)	