

# SIRUBA®

銀箭牌工業用縫紉機  
INDUSTRIAL SEWING MACHINE

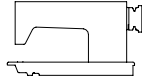
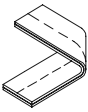
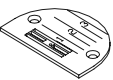
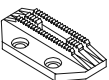
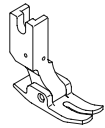
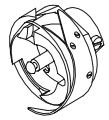
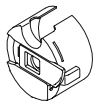
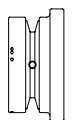
# L818F

WITH TRIMMER

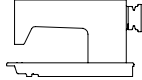
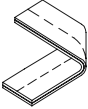
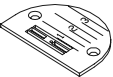
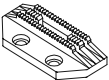
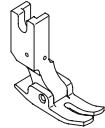
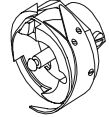
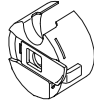
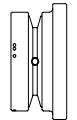
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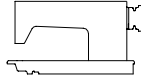
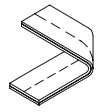
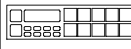
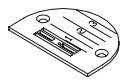
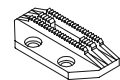
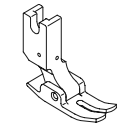
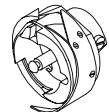
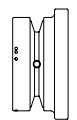


高林股份有限公司  
KAULIN MFG. CO., LTD.

|                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  |  |  |  |  |  |  |  |  |  |  |
| MODEL                                                                             | SUB-CLASS                                                                         | OPERATING<br>PANEL                                                                | NEEDLE PLATE                                                                      | FEED DOG                                                                            | PRESSER FOOT                                                                        | HOOK ASM                                                                            | BOBBIN<br>CASE ASM                                                                  | BOBBIN                                                                              | NEEDLE                                                                              | HAND WHEEL                                                                          |
| 機 型                                                                               | 規 格                                                                               | 操作盒                                                                               | 針 板                                                                               | 送 具                                                                                 | 押 具                                                                                 | 梭 頭                                                                                 | 梭 殼                                                                                 | 梭 子                                                                                 | 針 號                                                                                 | 皮帶輪                                                                                 |
| L818F-L1-00 ~ L818F-L1-03                                                         | 薄布料                                                                               | LA55F-A                                                                           | E701                                                                              | D701                                                                                | P721                                                                                | G121                                                                                | G202                                                                                | G303                                                                                | DA*1#9                                                                              | GLH01-A1                                                                            |
| L818F-L1-00A ~ L818F-L1-03A                                                       |                                                                                   |                                                                                   | E701                                                                              | D701                                                                                | P721                                                                                | G121                                                                                | G202                                                                                | G303                                                                                | DA*1#9                                                                              | GLH01Q-E                                                                            |
| L818F-L1-10 ~ L818F-L1-13                                                         |                                                                                   | ☐ L600                                                                            | E701                                                                              | D701                                                                                | P721                                                                                | G121                                                                                | G202                                                                                | G303                                                                                | DA*1#9                                                                              | GLH01-A1                                                                            |
| L818F-M1-00<br>L818F-M1-03                                                        | 薄中布                                                                               | LA55F-A                                                                           | E704                                                                              | D701                                                                                | P701                                                                                | G121                                                                                | G202                                                                                | G303                                                                                | DB*1#11                                                                             | GLH01-A1                                                                            |
| L818F-M1-00A<br>L818F-M1-03A                                                      |                                                                                   |                                                                                   | E704D                                                                             | D701                                                                                | P701                                                                                | G121                                                                                | G202                                                                                | G303                                                                                | DB*1#11                                                                             | GLH01Q-E                                                                            |
| L818F-M1A-00 (L818F-M1C-00)<br>L818F-M1A-03 (L818F-M1C-03)                        |                                                                                   |                                                                                   | E704D                                                                             | D702                                                                                | P701                                                                                | G121                                                                                | G202                                                                                | G303                                                                                | DB*1#11                                                                             | GLH01-A1                                                                            |
| L818F-M1A-00A (L818F-M1C-00A)<br>L818F-M1A-03A (L818F-M1C-03A)                    |                                                                                   | 至                                                                                 | E704D                                                                             | D702                                                                                | P701                                                                                | G121                                                                                | G202                                                                                | G303                                                                                | DB*1#11                                                                             | GLH01Q-E                                                                            |
| L818F-M1-10<br>L818F-M1-13                                                        | 厚布料                                                                               | ☐ L600                                                                            | E704                                                                              | D701                                                                                | P701                                                                                | G121                                                                                | G202                                                                                | G303                                                                                | DB*1#11                                                                             | GLH01-A1                                                                            |
| L818F-M1A-10 ( L818F-M1C-10 )<br>L818F-M1A-13 ( L818F-M1C-13 )                    |                                                                                   | ☐ L600                                                                            | E704D                                                                             | D702                                                                                | P701                                                                                | G121                                                                                | G202                                                                                | G303                                                                                | DB*1#11                                                                             | GLH01-A1                                                                            |

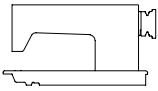
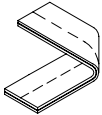
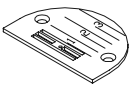
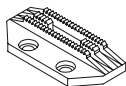
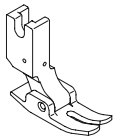
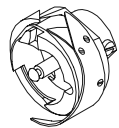
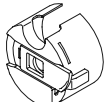
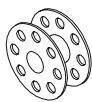
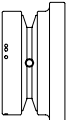
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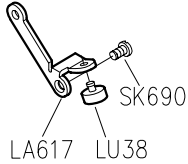
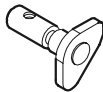
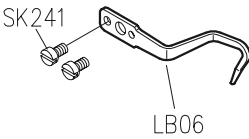
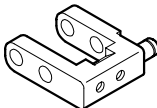
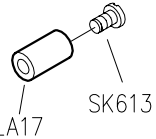
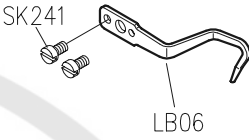
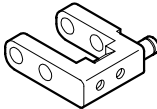
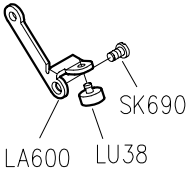
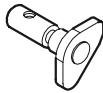
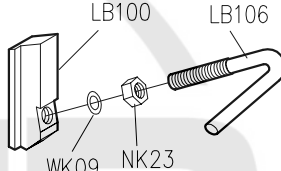
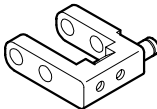
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|  |  |  |  |  |  |  |  |  |  |  |
| MODEL                                                                             | SUB-CLASS                                                                         | OPERATING<br>PANEL                                                                | NEEDLE PLATE                                                                      | FEED DOG                                                                            | PRESSER FOOT                                                                        | HOOK ASM                                                                            | BOBBIN<br>CASE ASM                                                                  | BOBBIN                                                                              | NEEDLE                                                                              | HAND WHEEL                                                                          |
| 機 型                                                                               | 規 格                                                                               | 操作盒                                                                               | 針 板                                                                               | 送 具                                                                                 | 押 具                                                                                 | 梭 頭                                                                                 | 梭 殼                                                                                 | 梭 子                                                                                 | 針 號                                                                                 | 皮帶輪                                                                                 |
| L818F-HM1-00<br>L818F-HM1-03                                                      | 薄中布<br>至<br>厚布料                                                                   | LA55F-A                                                                           | E704                                                                              | D701                                                                                | P701                                                                                | G121                                                                                | G202                                                                                | G303                                                                                | DB*1#11                                                                             | GLH01-A1                                                                            |
| L818F-HM1A-00<br>L818F-HM1A-03                                                    |                                                                                   |                                                                                   | E704D                                                                             | D702                                                                                | P701                                                                                | G121                                                                                | G202                                                                                | G303                                                                                | DB*1#11                                                                             | GLH01-A1                                                                            |
| L818F-HM1-10<br>L818F-HM1-13                                                      |                                                                                   | H L600                                                                            | E704                                                                              | D701                                                                                | P701                                                                                | G121                                                                                | G202                                                                                | G303                                                                                | DB*1#11                                                                             | GLH01-A1                                                                            |
| L818F-HM1A-10<br>L818F-HM1A-13                                                    |                                                                                   | H L600                                                                            | E704D                                                                             | D702                                                                                | P701                                                                                | G121                                                                                | G202                                                                                | G303                                                                                | DB*1#11                                                                             | GLH01-A1                                                                            |

|                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
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| MODEL                                                                             | SUB-CLASS                                                                         | OPERATING<br>PANEL                                                                | NEEDLE PLATE                                                                      | FEED DOG                                                                           | PRESSER FOOT                                                                        | HOOK ASM                                                                            | BOBBIN<br>CASE ASM                                                                  | BOBBIN                                                                              | NEEDLE                                                                              | HAND WHEEL                                                                          |
| 機 型                                                                               | 規 格                                                                               | 操作盒                                                                               | 針 板                                                                               | 送 具                                                                                | 押 具                                                                                 | 梭 頭                                                                                 | 梭 殼                                                                                 | 梭 子                                                                                 | 針 號                                                                                 | 皮帶輪                                                                                 |
| L818F-H1-00<br>↕<br>L818F-H1-03<br>↕<br>L818F-H1-00A<br>↕<br>L818F-H1-03A         | 中厚布<br><br>至<br><br>厚布料                                                           | LA55F-A                                                                           | E711                                                                              | D711                                                                               | P711                                                                                | G122J                                                                               | G202                                                                                | G303                                                                                | DB*1#21                                                                             | GLH01-A1                                                                            |
| L818F-H1A-00 (L818F-H1C-00)<br>↕<br>L818F-H1A-03 (L818F-H1C-03)                   |                                                                                   |                                                                                   | E711D                                                                             | D711D                                                                              | P711D                                                                               | G122J                                                                               | G202                                                                                | G303                                                                                | DB*1#21                                                                             | GLH01Q-E                                                                            |
| L818F-H1A-00A (L818F-H1C-00A)<br>↕<br>L818F-H1A-03A (L818F-H1C-03A)               |                                                                                   |                                                                                   | E711D                                                                             | D711D                                                                              | P711D                                                                               | G122J                                                                               | G202                                                                                | G303                                                                                | DB*1#21                                                                             | GLH01-A1                                                                            |
| L818F-H1-10<br>↕<br>L818F-H1-13                                                   |                                                                                   |                                                                                   | E711D                                                                             | D711D                                                                              | P711D                                                                               | G122J                                                                               | G202                                                                                | G303                                                                                | DB*1#21                                                                             | GLH01Q-E                                                                            |
| L818F-H1A-10 (L818F-H1C-10)<br>↕<br>L818F-H1A-13 (L818F-H1C-13)                   |                                                                                   | ⊞ L600                                                                            | E711                                                                              | D711                                                                               | P711                                                                                | G122J                                                                               | G202                                                                                | G303                                                                                | DB*1#21                                                                             | GLH01-A1                                                                            |
|                                                                                   |                                                                                   | ⊞ L600                                                                            | E711D                                                                             | D711D                                                                              | P711D                                                                               | G122J                                                                               | G202                                                                                | G303                                                                                | DB*1#21                                                                             | GLH01-A1                                                                            |
|                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |

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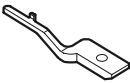
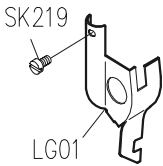
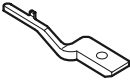
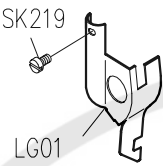
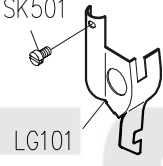
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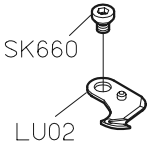
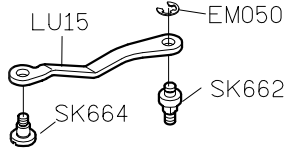
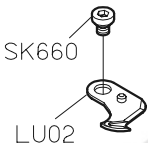
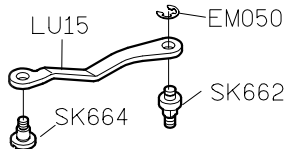
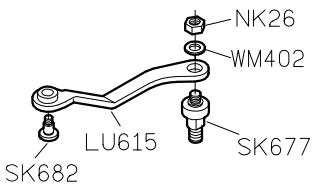
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|  |  |  |  |  |  |  |  |  |  |  |
| MODEL                                                                             | SUB-CLASS                                                                         | OPERATING<br>PANEL                                                                | NEEDLE PLATE                                                                      | FEED DOG                                                                          | PRESSER FOOT                                                                        | HOOK ASM                                                                            | BOBBIN<br>CASE ASM                                                                  | BOBBIN                                                                              | NEEDLE                                                                              | HAND WHEEL                                                                          |
| 機 型                                                                               | 規 格                                                                               | 操作盒                                                                               | 針 板                                                                               | 送 具                                                                               | 押 具                                                                                 | 梭 頭                                                                                 | 梭 殼                                                                                 | 梭 子                                                                                 | 針 號                                                                                 | 皮帶輪                                                                                 |
| L818F-F1-00<br>↕<br>L818F-F1-03                                                   | 超 薄<br>布 料                                                                        | LA55F-A                                                                           | E731                                                                              | D731                                                                              | P721                                                                                | G113                                                                                | G202                                                                                | G303                                                                                | DB*1SF#9                                                                            | GLH01-A1                                                                            |
| L818F-F1-00A<br>↕<br>L818F-F1-03A                                                 |                                                                                   |                                                                                   | E731                                                                              | D731                                                                              | P721                                                                                | G113                                                                                | G202                                                                                | G303                                                                                | DB*1SF#9                                                                            | GLH01Q-E                                                                            |
| L818F-F1-10<br>↕<br>L818F-F1-13                                                   |                                                                                   | □L600                                                                             | E731                                                                              | D731                                                                              | P721                                                                                | G113                                                                                | G202                                                                                | G303                                                                                | DB*1SF#9                                                                            | GLH01-A1                                                                            |
| L818F-F1-20<br>↕<br>L818F-F1-23                                                   |                                                                                   | LA55F-A                                                                           | E721                                                                              | D721                                                                              | P721                                                                                | G113                                                                                | G202                                                                                | G303                                                                                | DB*1SF#9                                                                            | GLH01-A1                                                                            |
| L818F-F1-20A<br>↕<br>L818F-F1-23A                                                 |                                                                                   |                                                                                   | E721                                                                              | D721                                                                              | P721                                                                                | G113                                                                                | G202                                                                                | G303                                                                                | DB*1SF#9                                                                            | GLH01Q-E                                                                            |
| L818F-F1-30<br>↕<br>L818F-F1-33                                                   |                                                                                   | □L600                                                                             | E721                                                                              | D721                                                                              | P721                                                                                | G113                                                                                | G202                                                                                | G303                                                                                | DB*1SF#9                                                                            | GLH01-A1                                                                            |
| L818F-K1-00<br>↕<br>L818F-K1-03                                                   | 編 織<br>布 料                                                                        | LA55F-A                                                                           | E741                                                                              | D741                                                                              | P721                                                                                | G121                                                                                | G202                                                                                | G303                                                                                | DB*1#9                                                                              | GLH01-A1                                                                            |
| L818F-K1-00A<br>↕<br>L818F-K1-03A                                                 |                                                                                   |                                                                                   | E741                                                                              | D741                                                                              | P721                                                                                | G121                                                                                | G202                                                                                | G303                                                                                | DB*1#9                                                                              | GLH01Q-E                                                                            |
| L818F-K1-10<br>↕<br>L818F-K1-13                                                   |                                                                                   | □L600                                                                             | E741                                                                              | D741                                                                              | P721                                                                                | G121                                                                                | G202                                                                                | G303                                                                                | DB*1#9                                                                              | GLH01-A1                                                                            |

|    |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|----|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| M1 |  |  |  |  |  |  |  |  |  |
| L1 |  |  |  |  |  |  |  |  |  |
| H1 |  |  |  |  |  |  |  |  |  |

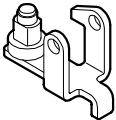
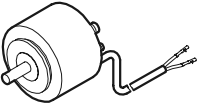
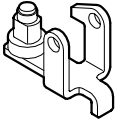
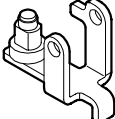
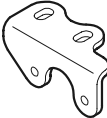
# 型別件對照表 MODEL COMPARE LIST-2

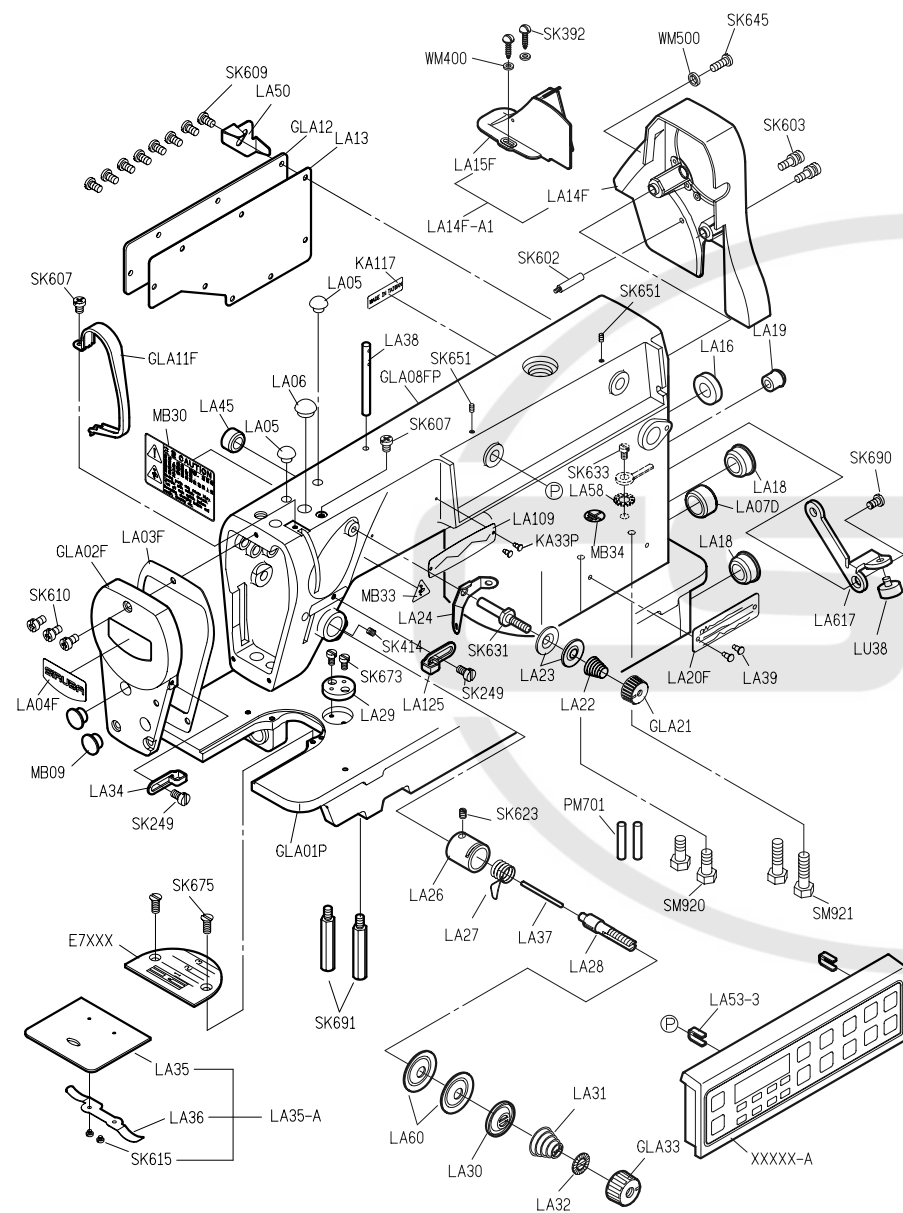
6

|    |                                                                                            |                                                                                             |                                                                                                  |                                                                                                     |                                                                                                                 |                                                                                                        |                                                                                                                        |                                                                                                      |                                                                                              |                                                                                              |                                                                                              |                                                                                              |
|----|--------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|
| M1 | <br>LC13  | <br>LC623G | <br>LE14<br>HM1 | <br>SK219<br>LG01  | <br>LG04<br>LG04F<br>(M1B)     | <br>LG104H<br>(HM1) | <br>LG07<br>LG07F<br>(M1B)<br>(HM1) | <br>LG09<br>(HM1) | <br>LG13  | <br>LG15  | <br>LH06  | <br>LH11  |
| L1 | <br>LC13  | <br>LC23G  | <br>LE14        | <br>SK219<br>LG01  | <br>LG04                     |                                                                                                        | <br>LG07                            | <br>LG09          | <br>LG13  | <br>LG215 | <br>LH06  | <br>LH11  |
| H1 | <br>LC613 | <br>LC600G | <br>LE614       | <br>SK501<br>LG101 | <br>LG104<br>LG104F<br>(H1B) |                                                                                                        | <br>LG107<br>LG107F<br>(H1B)        | <br>LG109         | <br>LG113 | <br>LG615 | <br>LH606 | <br>LH111 |

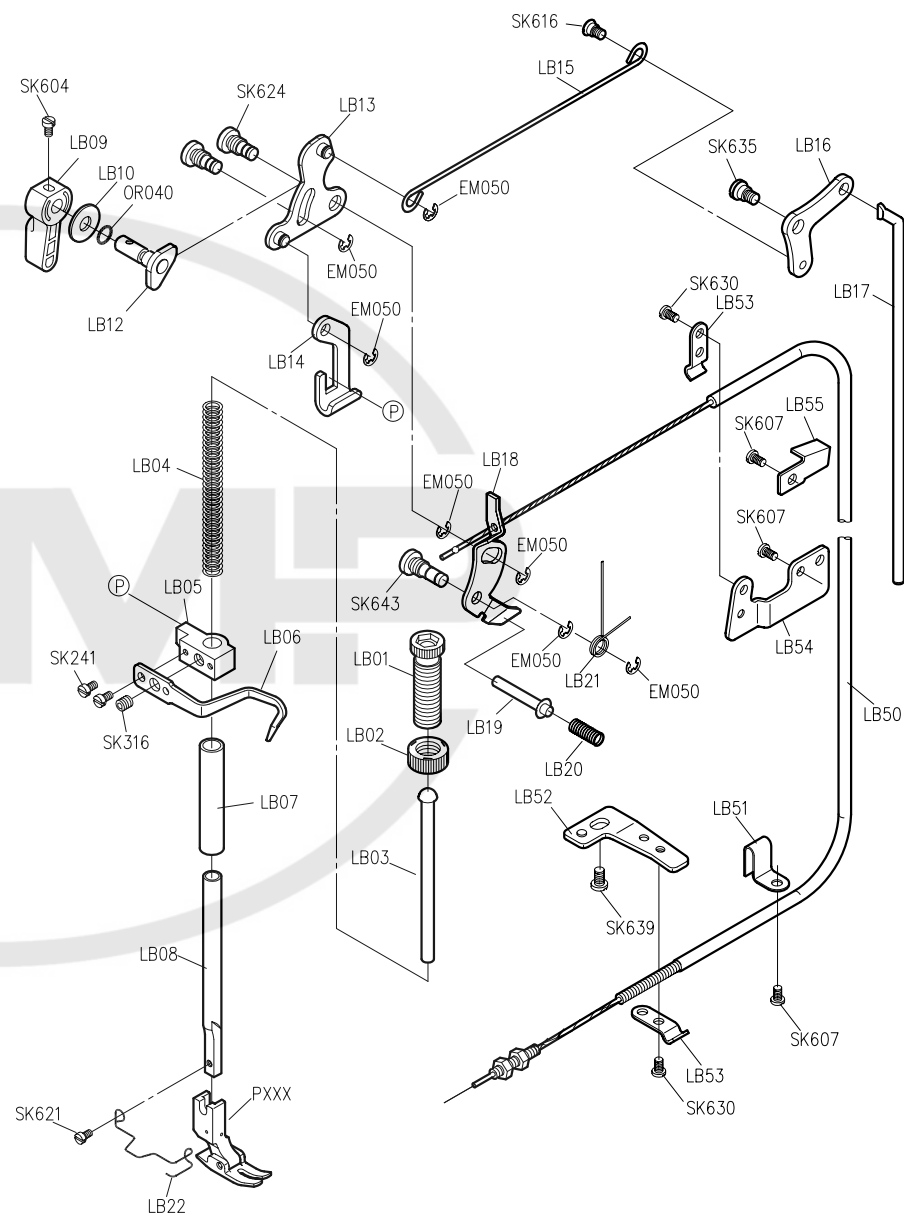
|           |                                                                                            |                                                                                                     |                                                                                            |                                                                                              |                                                                                              |                                                                                                                                 |
|-----------|--------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------|
| M1<br>HM1 | <br>LU01  | <br>SK660<br>LU02  | <br>LU03  | <br>LU04  | <br>LU05  | <br>LU15<br>EM050<br>SK664<br>SK662          |
| L1        | <br>LU01  | <br>SK660<br>LU02  | <br>LU03  | <br>LU04  | <br>LU05  | <br>LU15<br>EM050<br>SK664<br>SK662          |
| H1        | <br>LU601 | <br>SK683<br>LU602 | <br>LU603 | <br>LU604 | <br>LU605 | <br>LU615<br>NK26<br>WM402<br>SK682<br>SK677 |

型別件對照表 MODEL COMPARE LIST-4

|           |                                                                                            |                                                                                            |                                                                                              |                                                                                              |  |
|-----------|--------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|--|
| M1<br>HM1 | <br>LU18  | <br>LU25  | <br>LU26  | <br>LU28  |  |
| L1        | <br>LU18  | <br>LU25  | <br>LU26  | <br>LU28  |  |
| H1        | <br>LU618 | <br>LU625 | <br>LU626 | <br>LU628 |  |



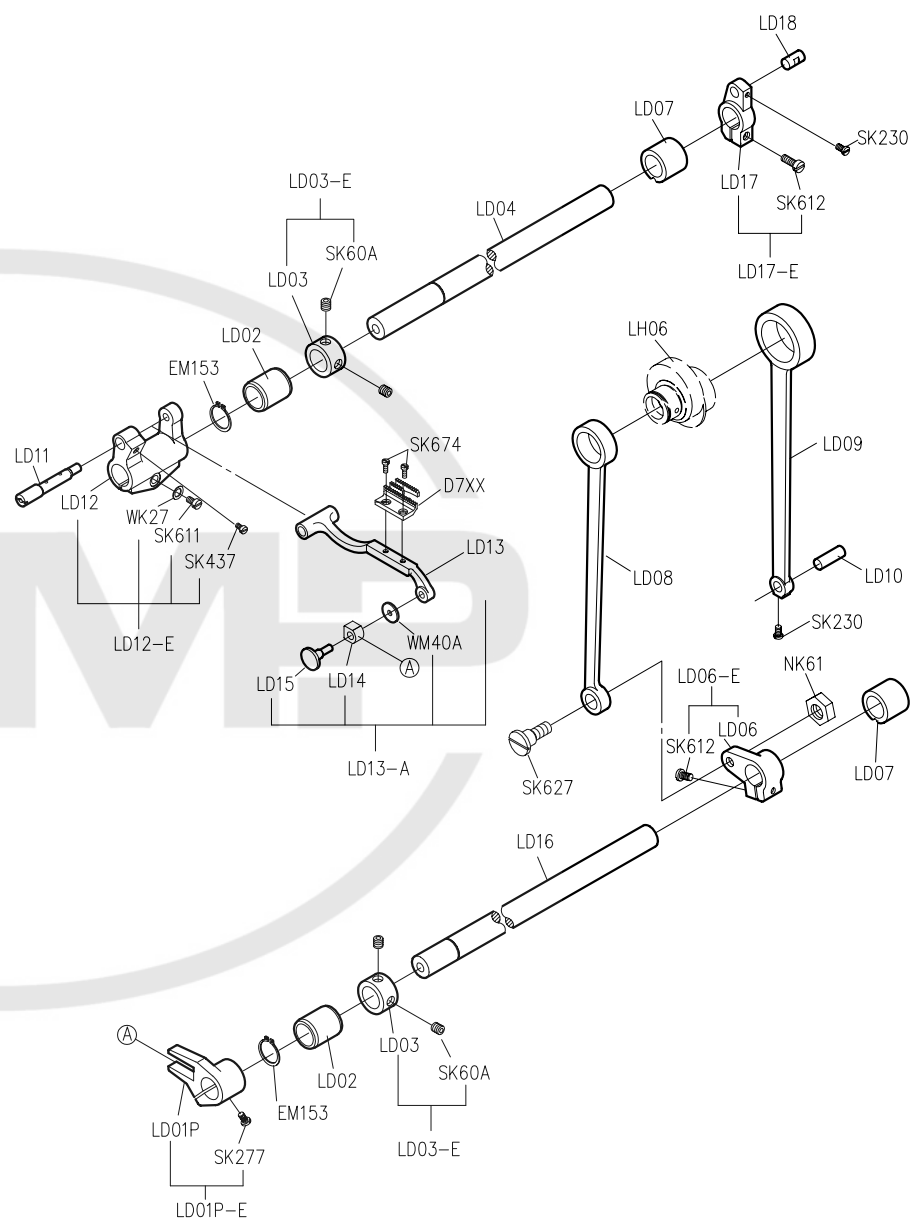
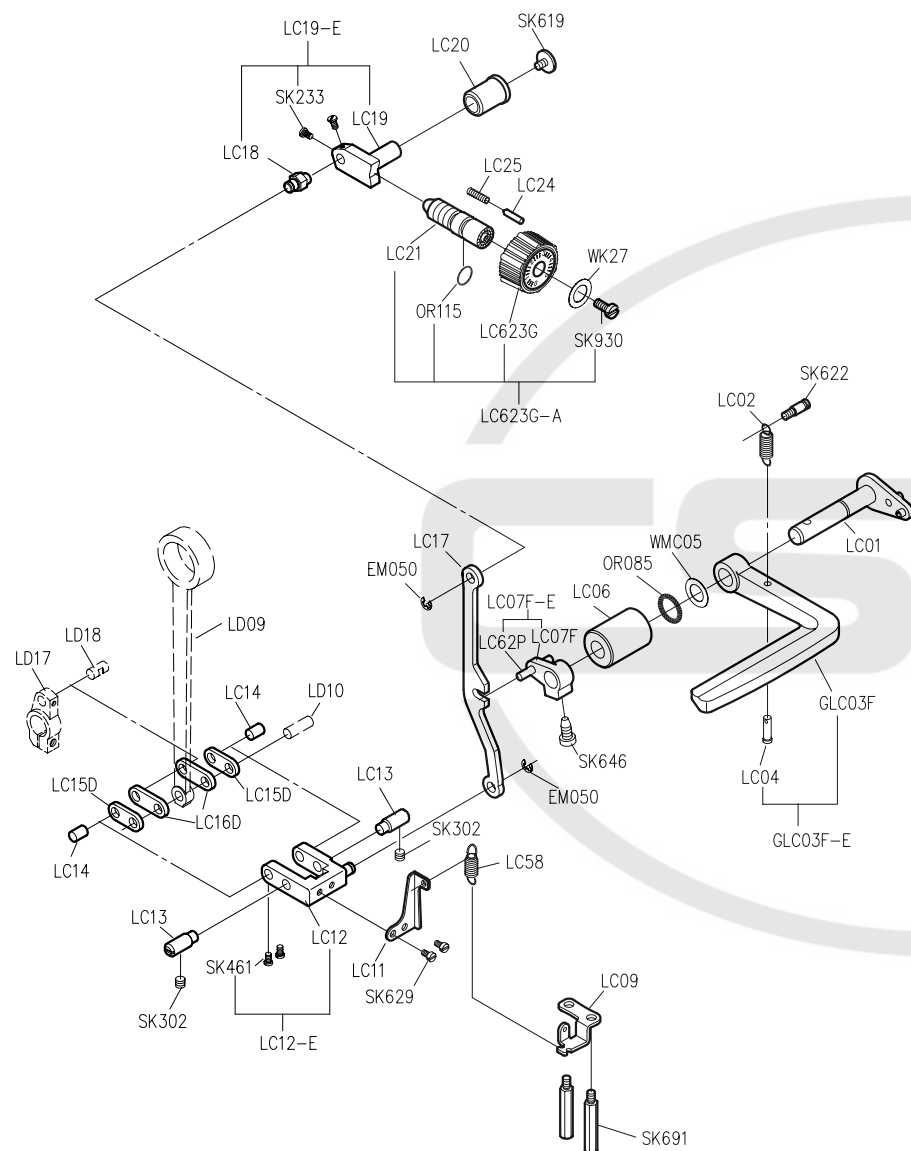
## PARTS LIST FOR LA GROUP

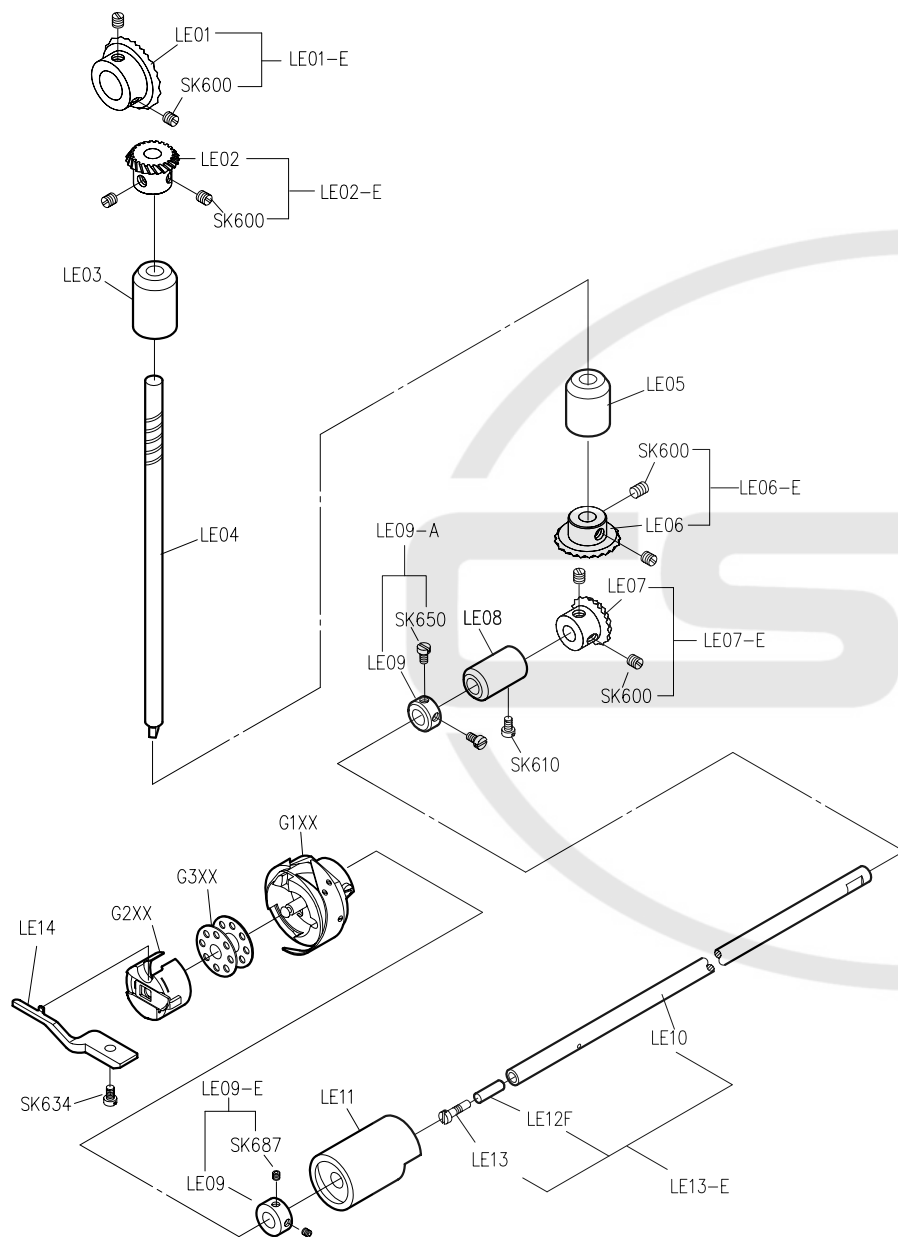


## PARTS LIST FOR LB GROUP

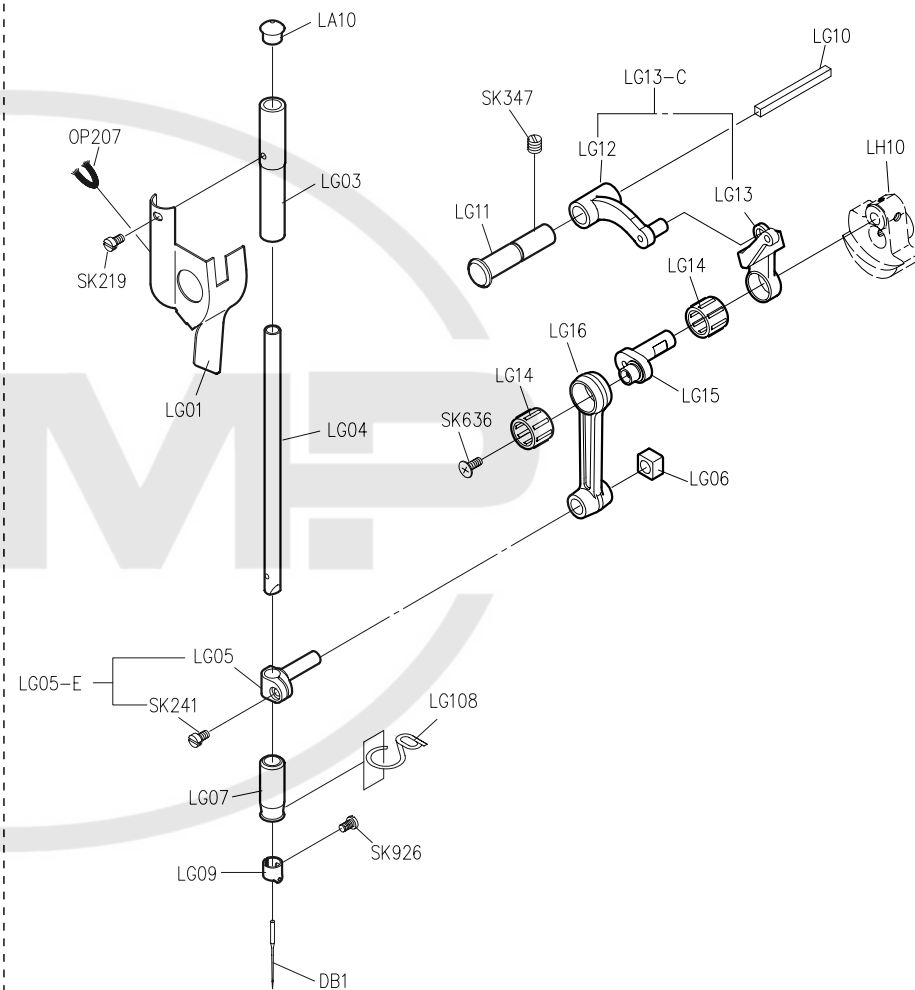
# PARTS LIST FOR LC GROUP

# PARTS LIST FOR LD GROUP





**PARTS LIST FOR LE GROUP**

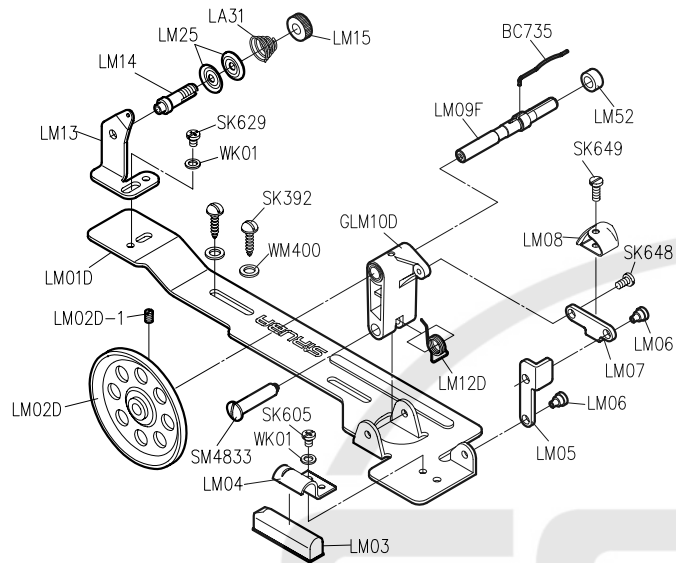


**PARTS LIST FOR LG GROUP**

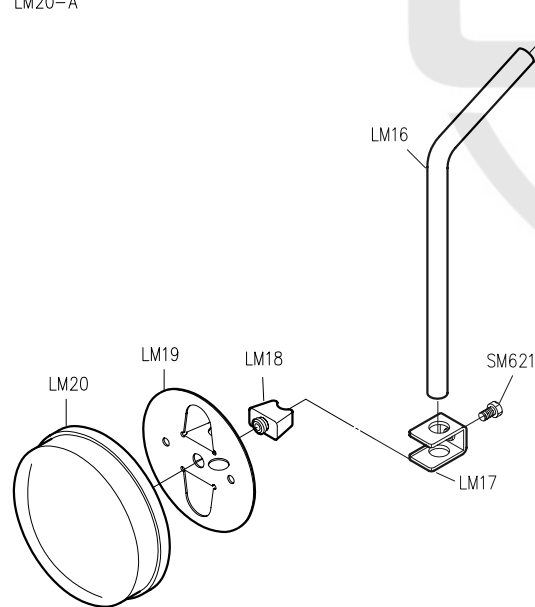
# PARTS LIST FOR LM GROUP

# PARTS LIST FOR LH (1) GROUP

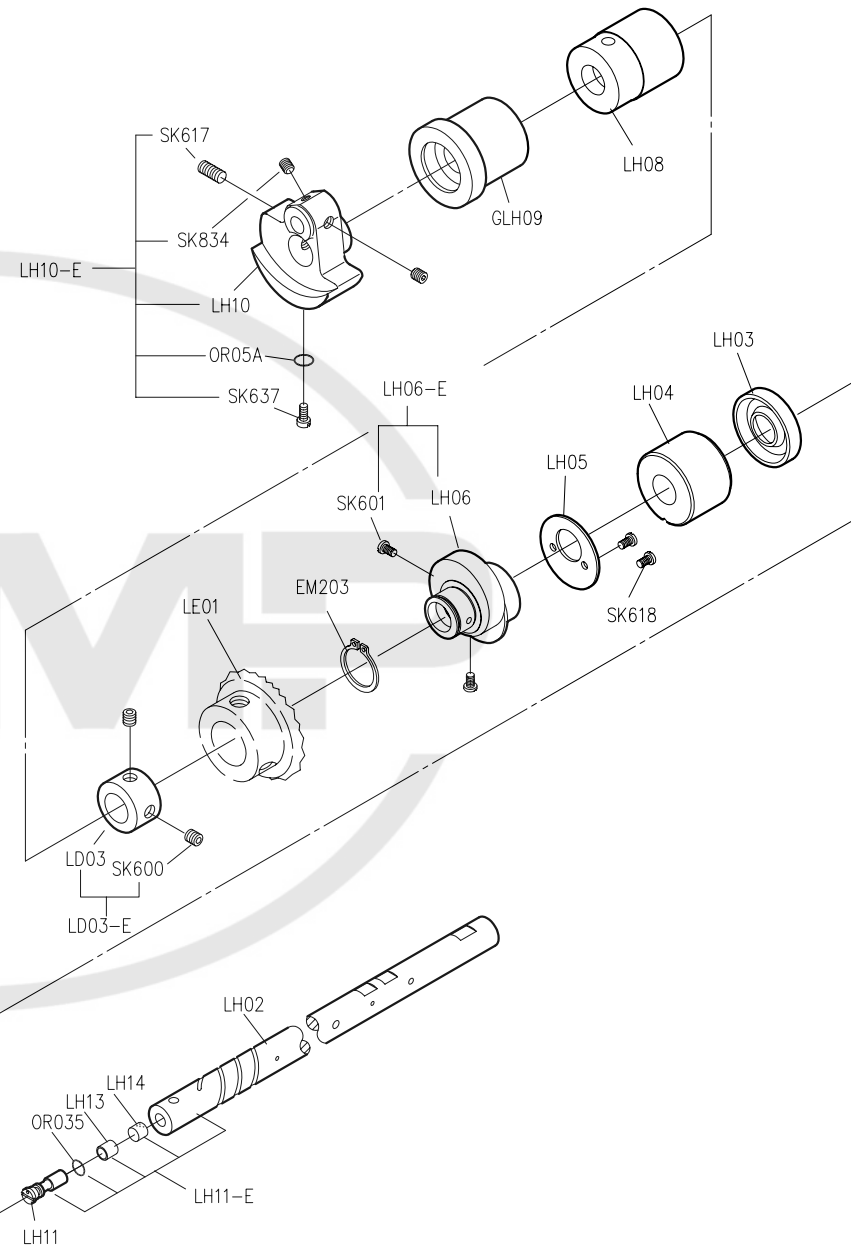
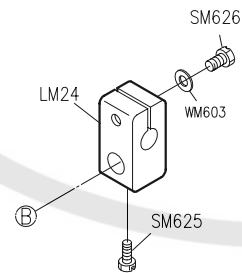
12



LM20-A



LM24-E



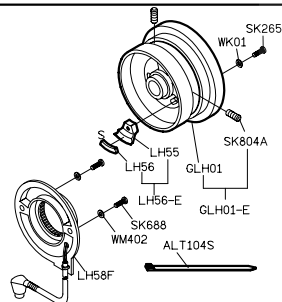
H 廠牌馬達

其他廠牌馬達(可加後拉輪)

P 廠牌馬達

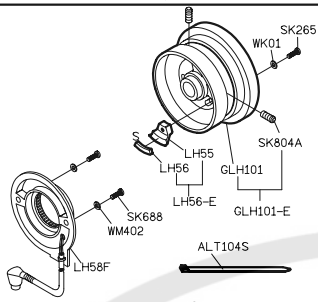
P 廠牌馬達(可加後拉輪)

擺動式切刀

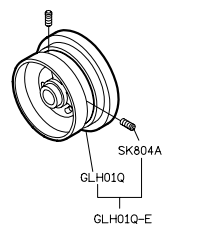


GLH01-A1

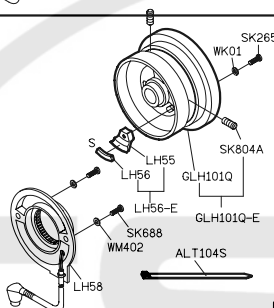
旋轉式切刀



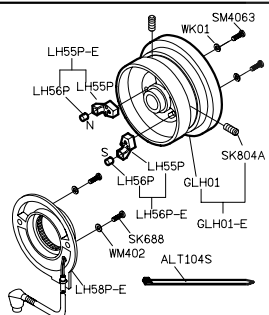
GLH01-A1



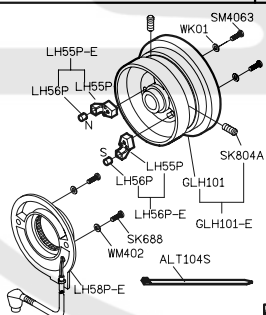
GLH01Q-E



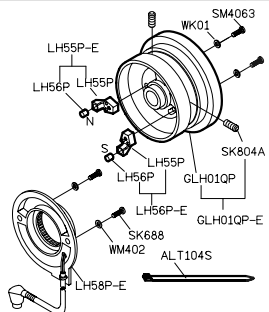
GLH01Q-A1



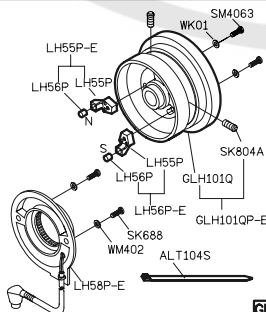
GLH01P-A



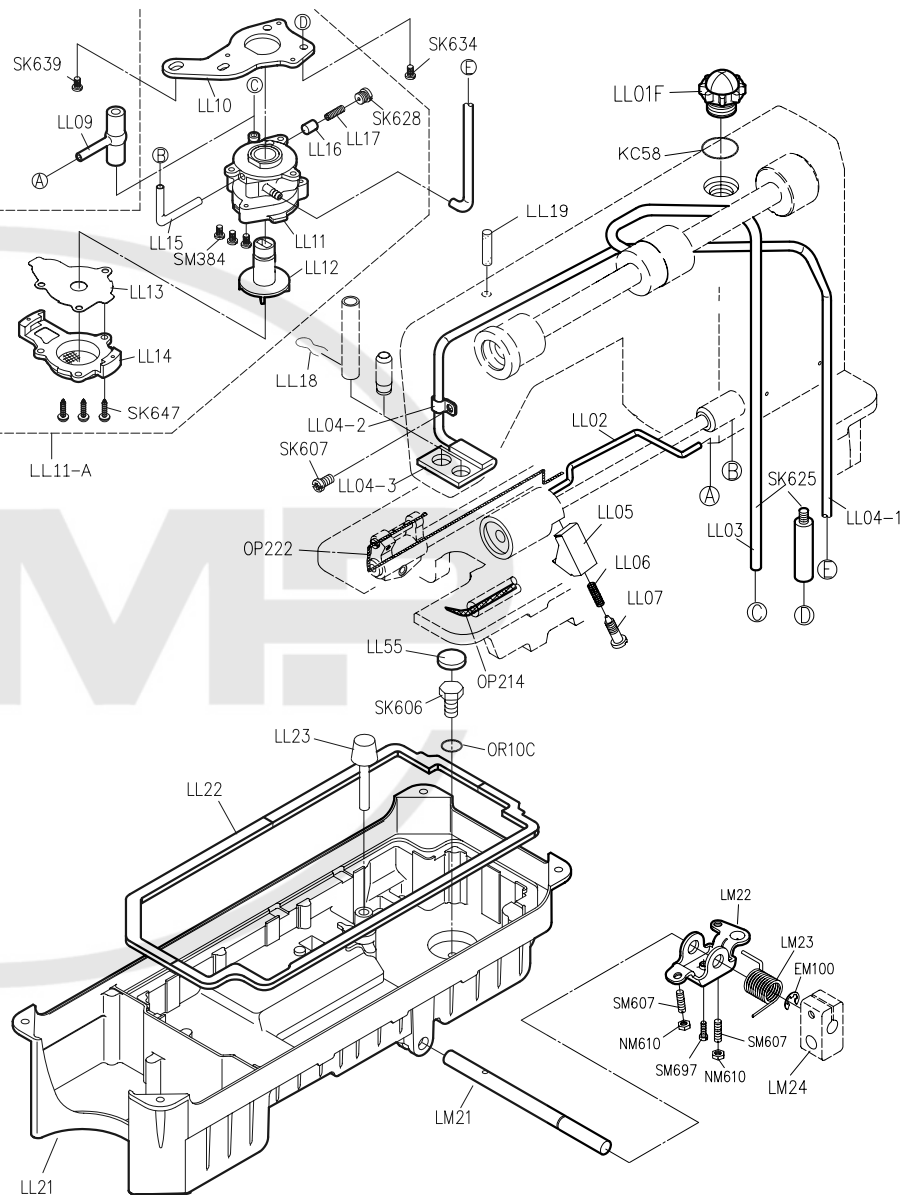
GLH01P-A



GLH01QP-A



GLH01QP-A



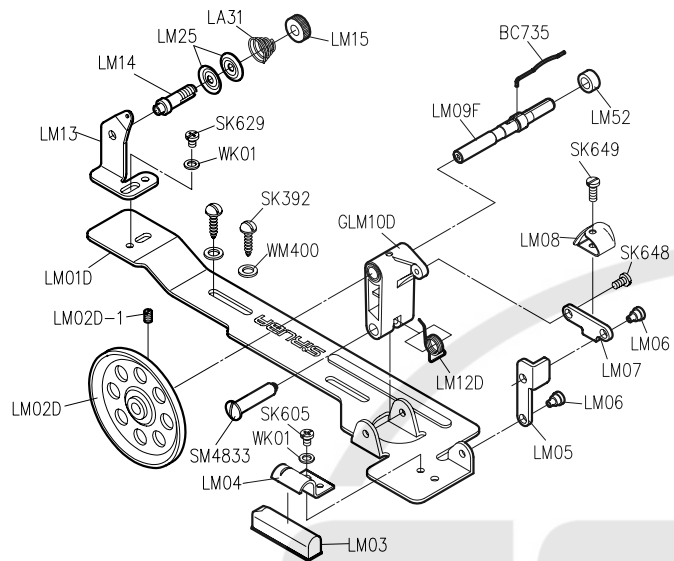
PARTS LIST FOR LH (2) GROUP

PARTS LIST FOR LL GROUP

# PARTS LIST FOR LM GROUP

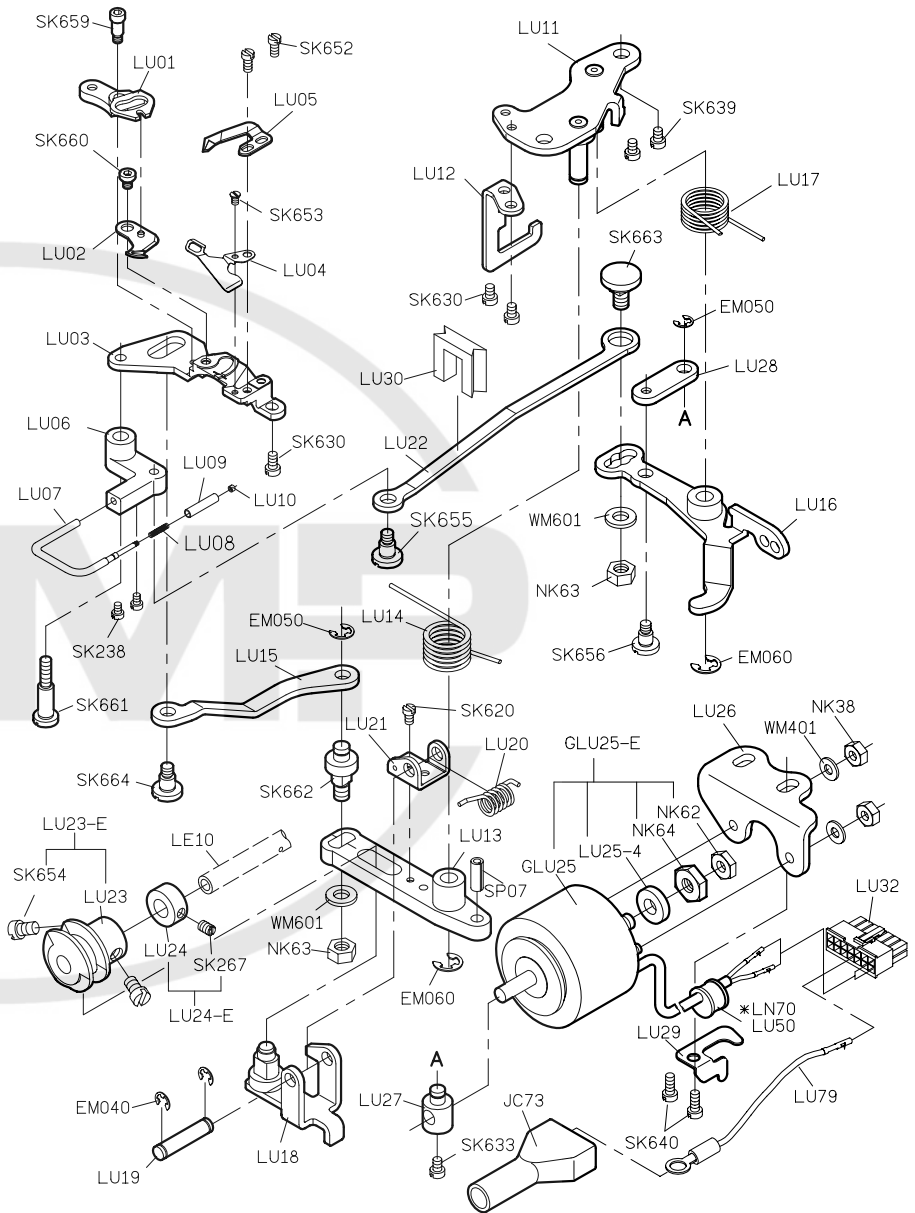
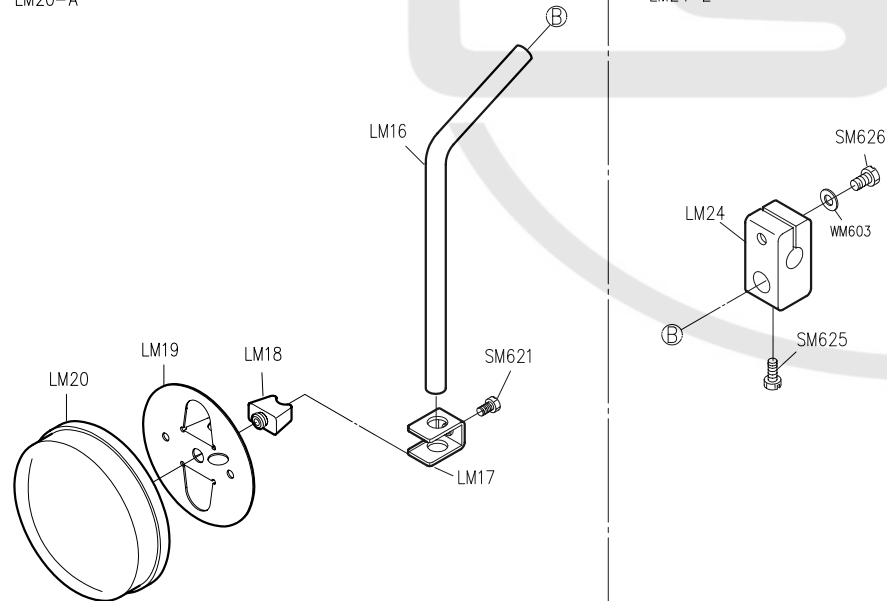
# PARTS LIST FOR LU (1) GROUP

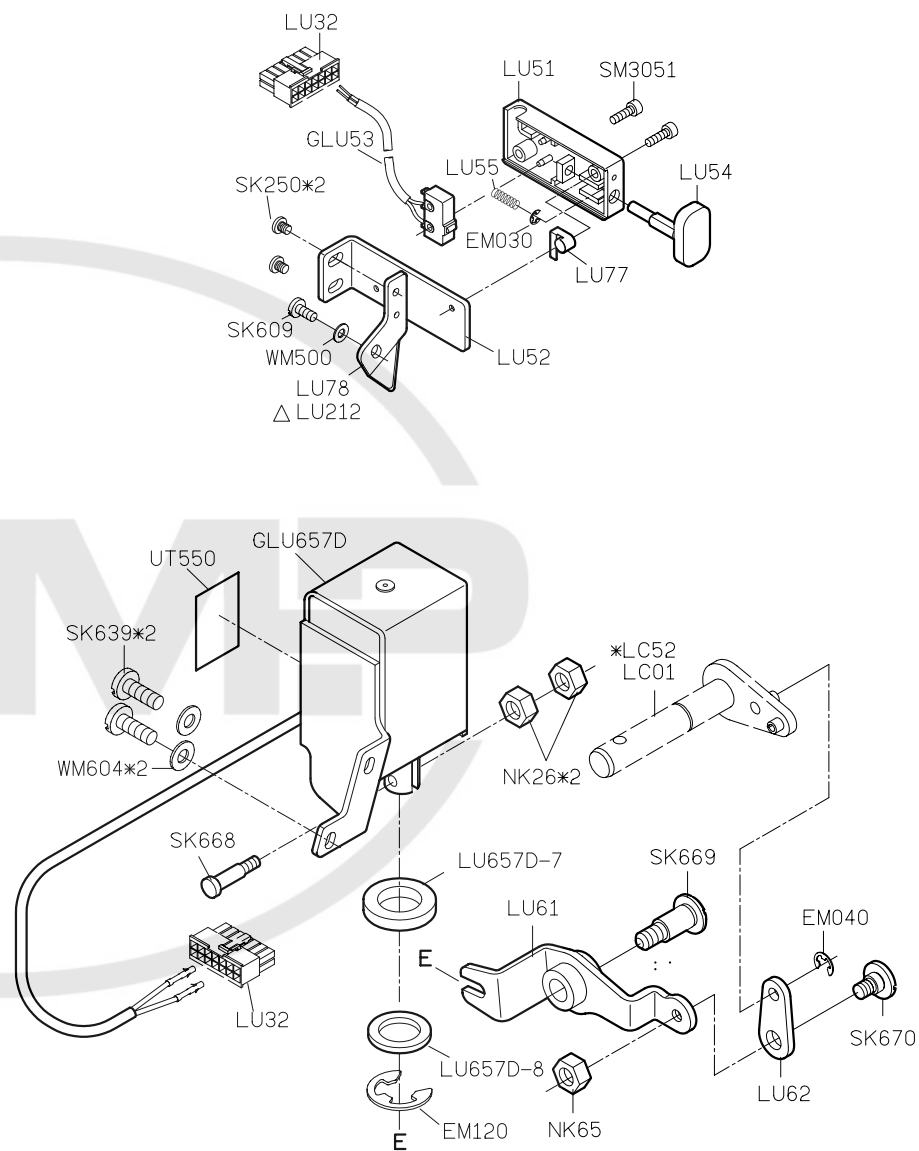
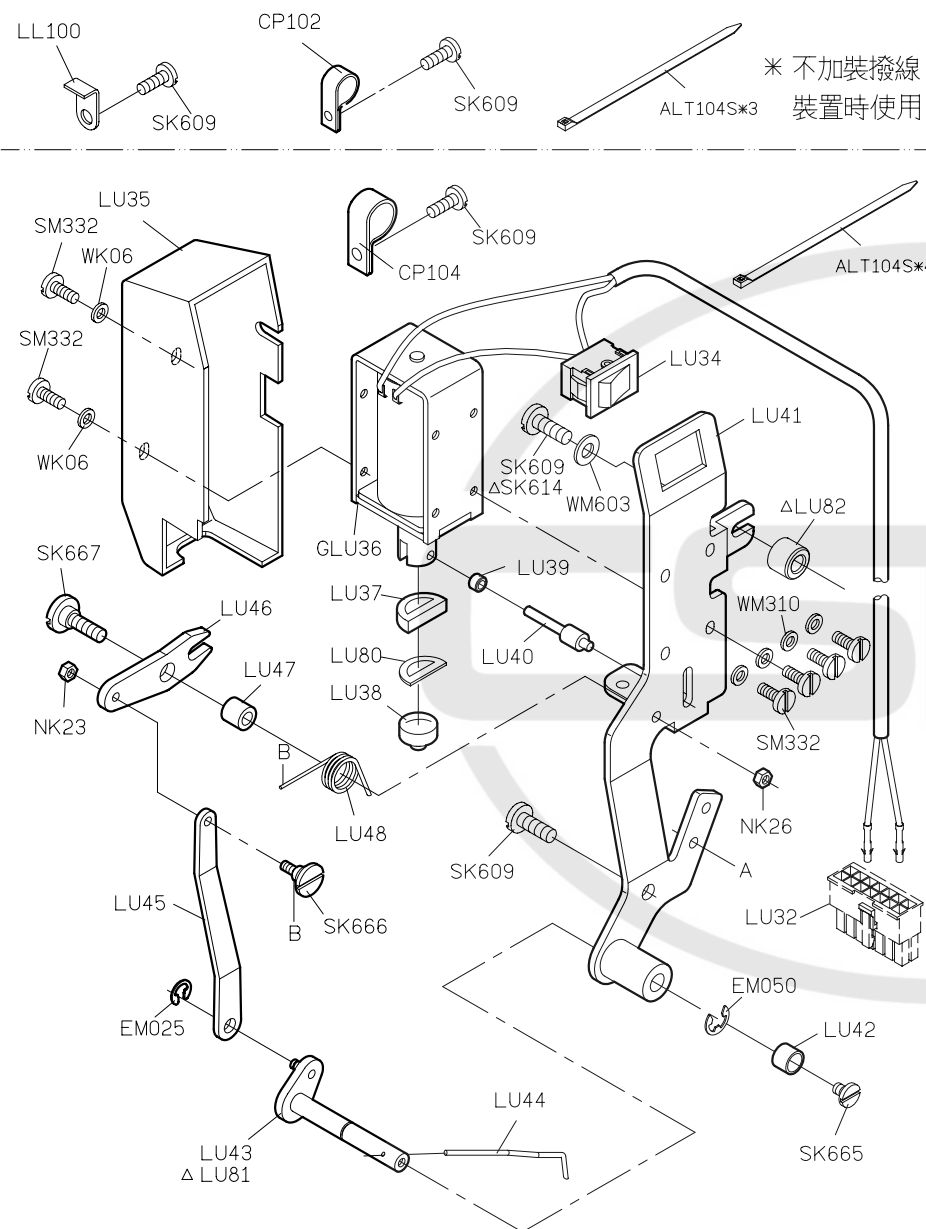
14



LM20-A

LM24-E





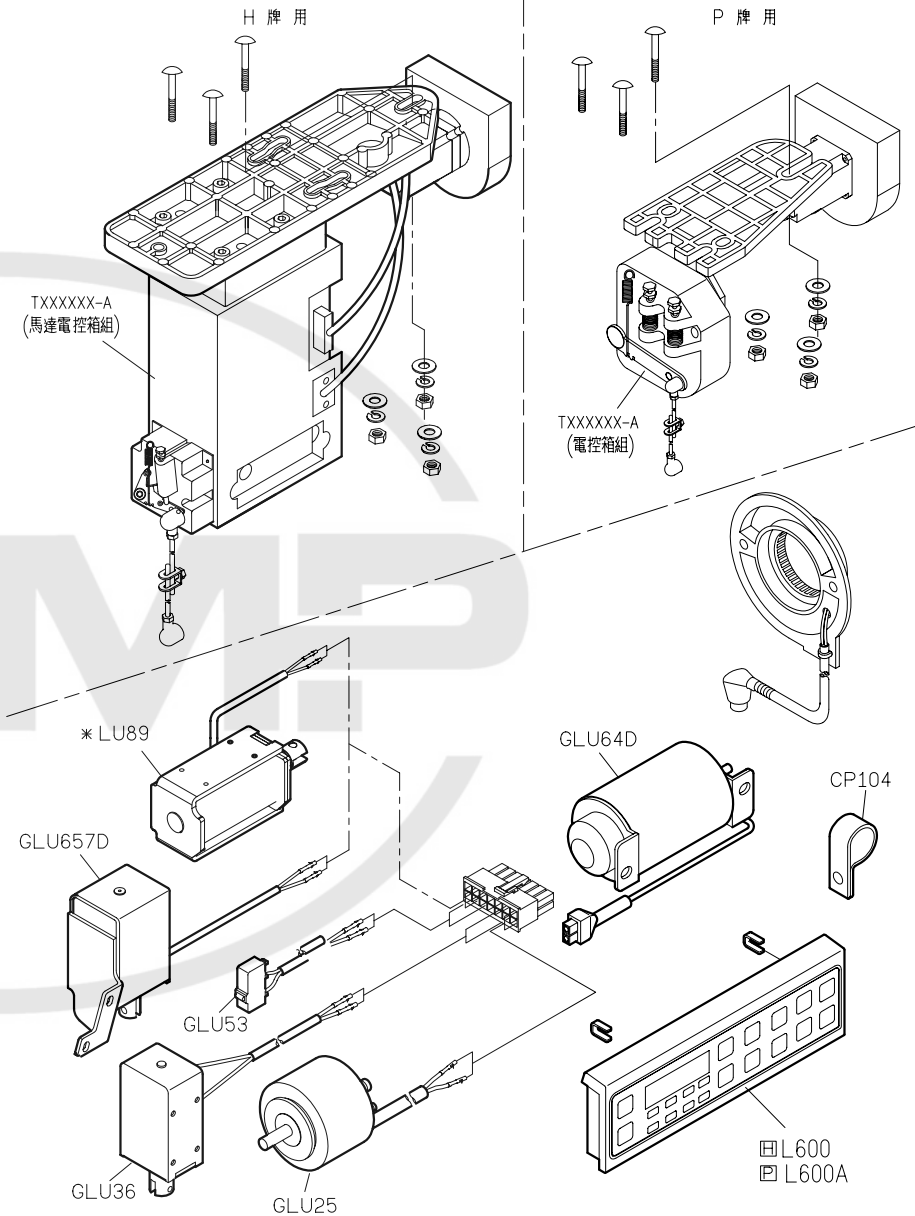
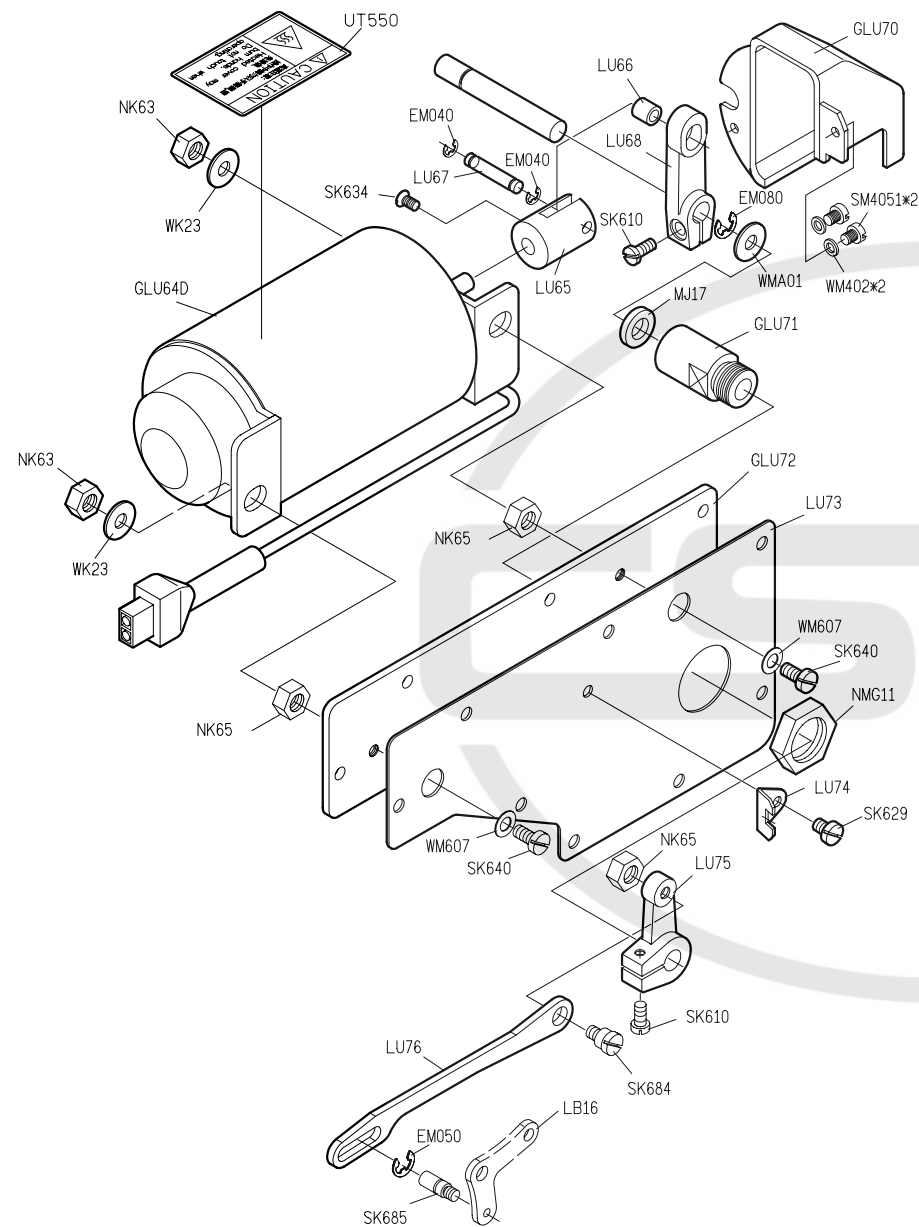
## PARTS LIST FOR LU (2) GROUP

## PARTS LIST FOR LU (3) GROUP

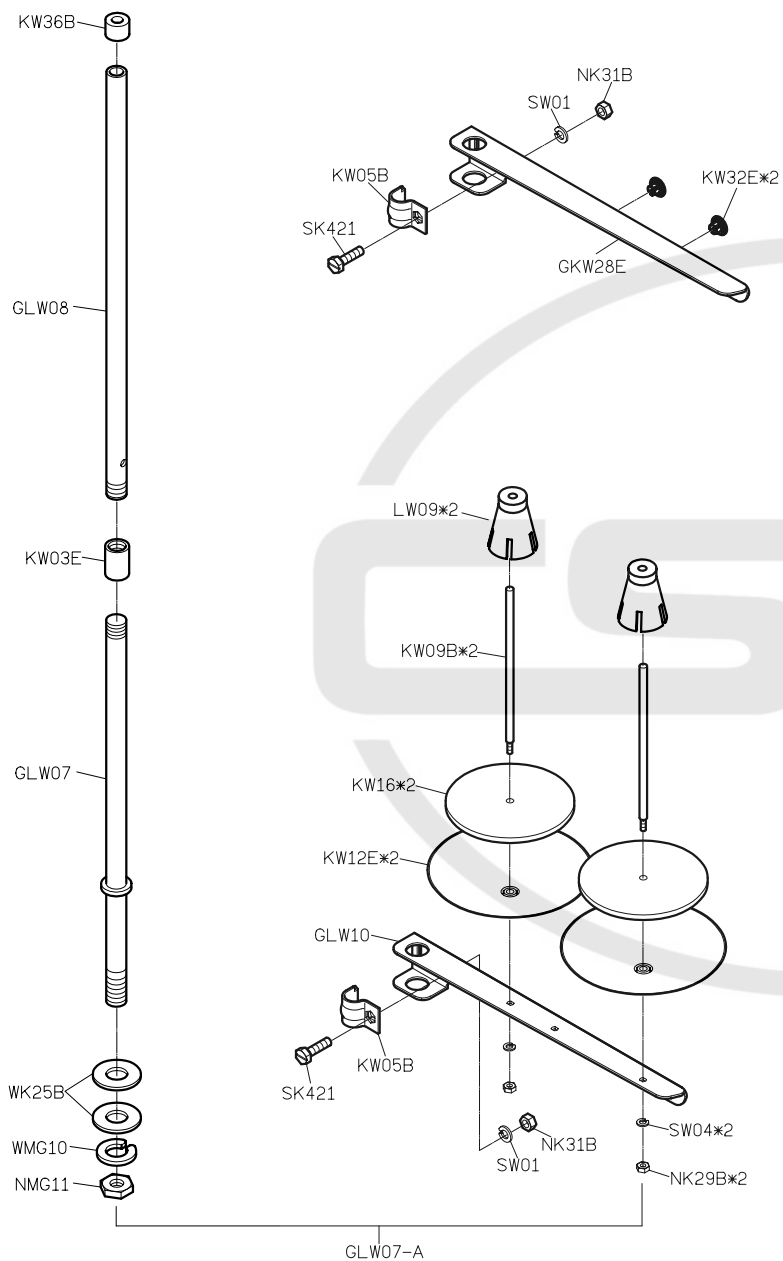
# PARTS LIST FOR LU (4) GROUP

# PARTS LIST FOR LU (5) GROUP

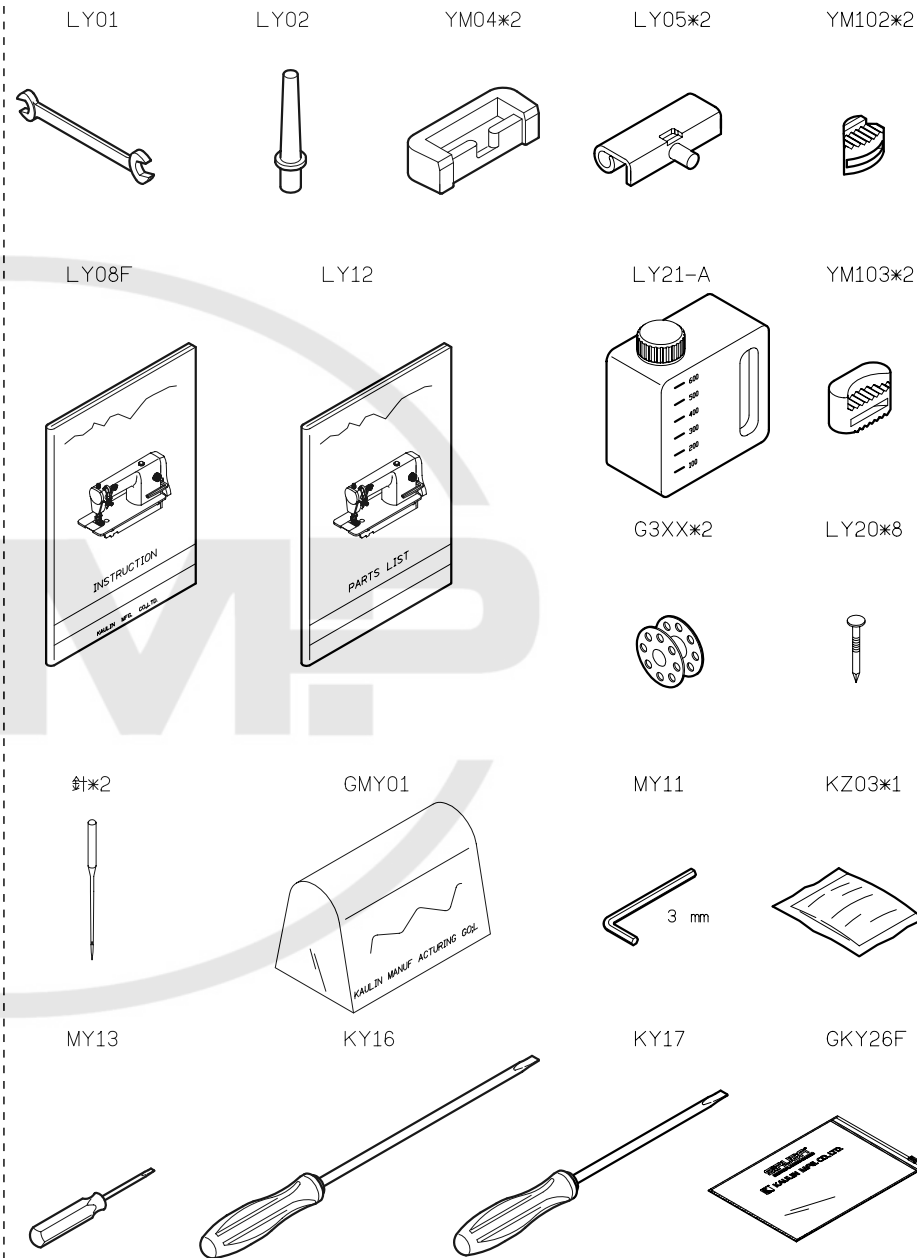
16



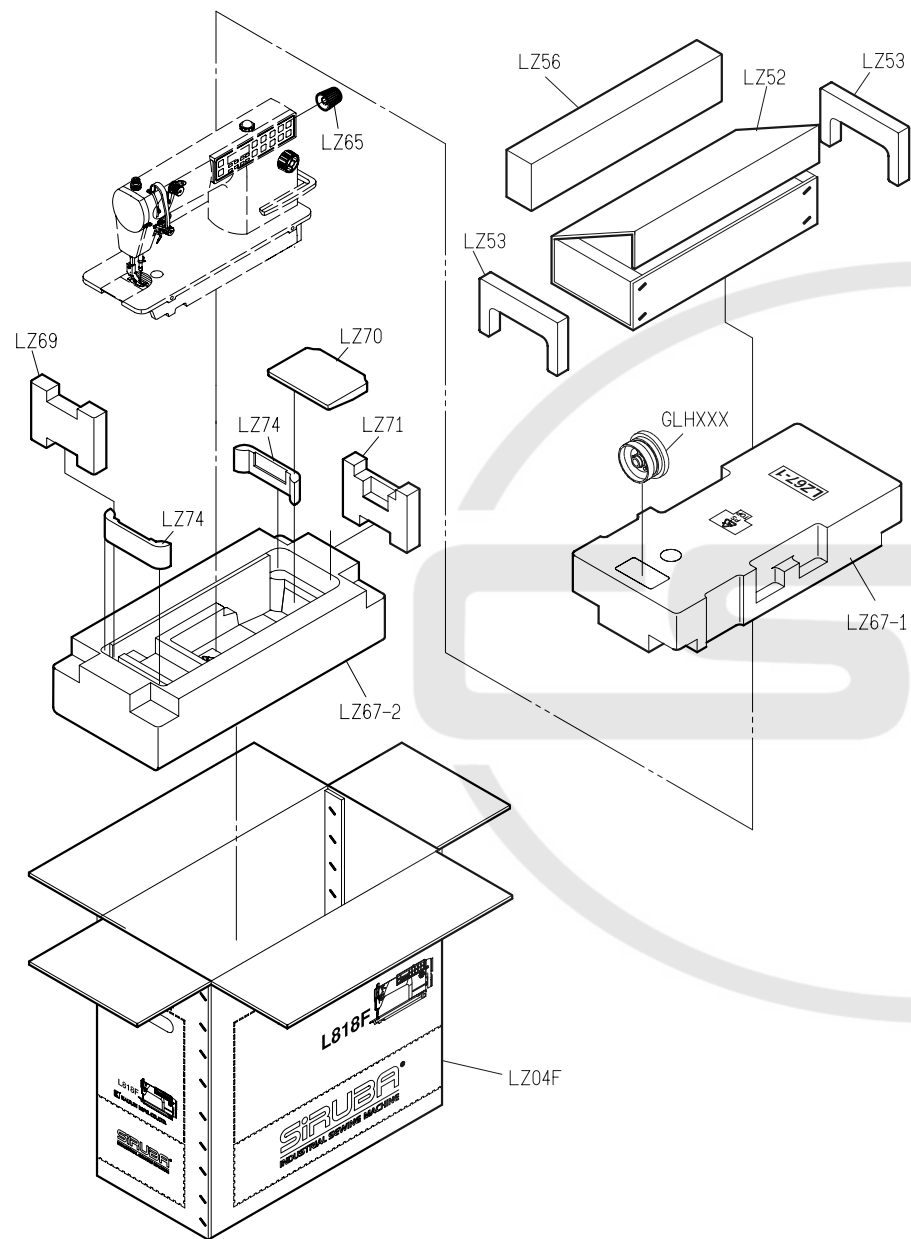
\* ONLY FOR L818F-NF TRIMMER



**PARTS LIST FOR THREAD STAND GROUP**



**PARTS LIST FOR LY GROUP**





# L818F

WITH TRIMMER

高林股份有限公司 KAULIN MFG. CO., LTD.



The specification and/or appearances of the equipment described in this parts list are subject to change because of modification without previous notice.

LY12. NOV. 2006