brother

LS5-P81
LT5-P73

一本針本縫ポスト型上下車輪送り針送りミシン
二本針本縫ポスト型上下車輪送りミシン

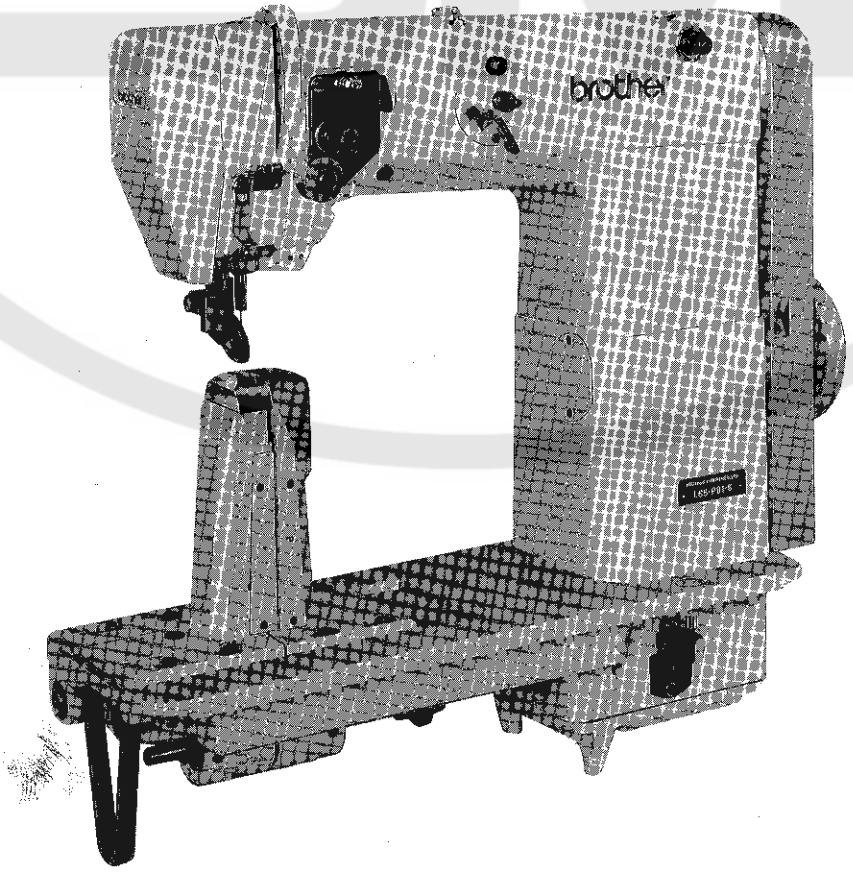
SINGLE-NEEDLE POST BED TOP & BOTTOM WHEEL FEED, NEEDLE FEED LOCK STITCHER
TWIN-NEEDLE POST BED TOP & BOTTOM WHEEL FEED, LOCK STITCHER

EINNADEL-DOPPELSTEPPSTICH-SÄULENMASCHINE MIT NADELTRANSPORT MIT UNTEN ANGETRIEBENEM RADTRANSPORT UND OBEREM ROLLFUß
ZWEINADEL-DOPPELSTEPPSTICH-SÄULENMASCHINE MIT UNTEN ANGETRIEBENEM RADTRANSPORT UND OBEREM ROLLFUß

AIGUILLE, PILIER, POINT NOUE, DOUBLE ENTRAINEMENT PAR ROULETTE SUPERIEURE ET AIGUILLE
AIGUILLES, PILIER, POINT NOUE, DOUBLE ENTRAINEMENT PAR ROULETTE

MAQUINA DE COLUMNA, UNA AGUJA, DOBLE ARRASTRE CON RODILLOS
MAQUINA DE COLUMNA, DOS AGUJAS, DOBLE ARRASTRE CON RODILLOS

パーツブック
PARTS BOOK
TEILEKATALOG
LIVRE DES PIECES
LIBRO DE REFERENCIA DE PIEZAS



PS81001

＜1本針 /SINGLE-NEEDLE＞

LS5－P81－□□5

- 3 薄物用 /Thin materials
- 5 中厚物 /Medium-thick materials

- 0 スタンダード /Standard
- 1 糸切リ /Thread Trimmer
- 2 サラエメス /Edge Trimmer
- 3 糸切リ＋サラエメス /Thread Trimmer + Edge Trimmer
- 5 糸切リ＋サラエメス＋エアー押え上げ
  Tread Trimmer + Edge Trimmer + Presser Foot Lifter (Air Type)
- 8 糸切リ＋エアー式押え上げ
  Tread Trimmer + Presser Foot Lifter (Air Type)
- 9 糸切リ＋電磁式押え上げ
  Tread Trimmer + Presser Foot Lifter (Solenoid Type)

＜2本針 /TWIN-NEEDLE＞

LT5－P73－□□L

- 3 薄物用 /Thin materials
- 5 中厚物 /Medium-thick materials

- 0 スタンダード /Standard
- 1 糸切リ /Thread Trimmer
- 8 糸切リ＋エアー式押え上げ
  Tread Trimmer + Presser Foot Lifter (Air Type)
- 9 糸切リ＋電磁式押え上げ
  Tread Trimmer + Presser Foot Lifter (Solenoid Type)

パーツブックご利用に際して

1．この本は、この本の表紙（正誤表の挿入されている場合は正誤表）に記載されているものと同じプレートが取り付けられているミシンのためのものです。
2．組単位で補給する部品は、[----] 破線で示しております。
3．部品コード欄が＊となっている場合は、仕様別部品一覧表（73，74ページ）でお調べ下さい。
4．この本は1991年11月のデータにもとづいて作成されたものです。
5．部品は予告なしに設計変更される場合があります。

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Notes for using this parts book

1. This book is applicable to sewing machines which have the same plate number as shown on the cover of this book (or correction sheet).
2. Parts supplied as complete assemblies are circled by a dotted line ( ).
3. If the symbol ∗ is found in the "Parts No." column, refer to the different parts list on page 73 · 74.
4. This book was prepared based on information available in November 1991.
5. Parts are subject to changes in design without prior notice.

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Hinweise Zur Verwendung dieser Teileliste

1. Dieses Buch bezieht sich auf die Nähmaschinen mit derselben Kennungsnummer wie auf diesem Buchumschlag (oder auf dem Korrekturblatt).
2. Die Teile, die als kompletter Satz geliefert werden, sind mit einer ⟨----⟩ gestrichelten Linie umrandet.
3. Dieses Zeichen * in der Spalte "Parts No. (Teilnummer)" verweist auf die Gesonderte Stückliste auf Seite 73 · 74.
4. Dieses Buch basiert auf den Informationen vom November 1991.
5. Modelländerungen sind vorbehalten.

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Notes sur l'utilisation de ce manuel de pièces détachées

1. Ce manuel est destiné aux machines à coudre ayant le même numéro de plaque montré sur la couverture de ce manuel (ou sur la feuille de corrections).
2. Les pièces fournies en tant qu'assemblages complets sont encadrées avec un trait pointillé [ ] .
3. Si le symble * se trouve dans la colonne "Parts No. (N° de pièce)" veuillez la vous référer à la liste de pièces annexe page 73 · 74.
4. Ce manuel a été fait d'après les renseignements valables au mois de Novembre 1991.
5. Les pièces peuvent être sujettes à des modifications sans préavis.

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Notas para usar este Manual de Piezas

1. Este libro sirve para todas las máquinas de coser que llevan la misma placa de identificación que la que se puede ver en la tapa de este libro (o en la hoja de erratas).
2. Las piezas suministradas como conjuntos completos se enmarcan con una línea punteada [ ] .
3. De haber un símbolo * junto al "Parts No. (Número de Pieza)", habrá que mirar la lista de piezas separada de la página 73 · 74.
4. Este libro ha sido compilado basándose en los datos de que se disponía en noviembre 1991.
5. Las piezas quedan sujetas a cambios de diseño sin aviso previo.

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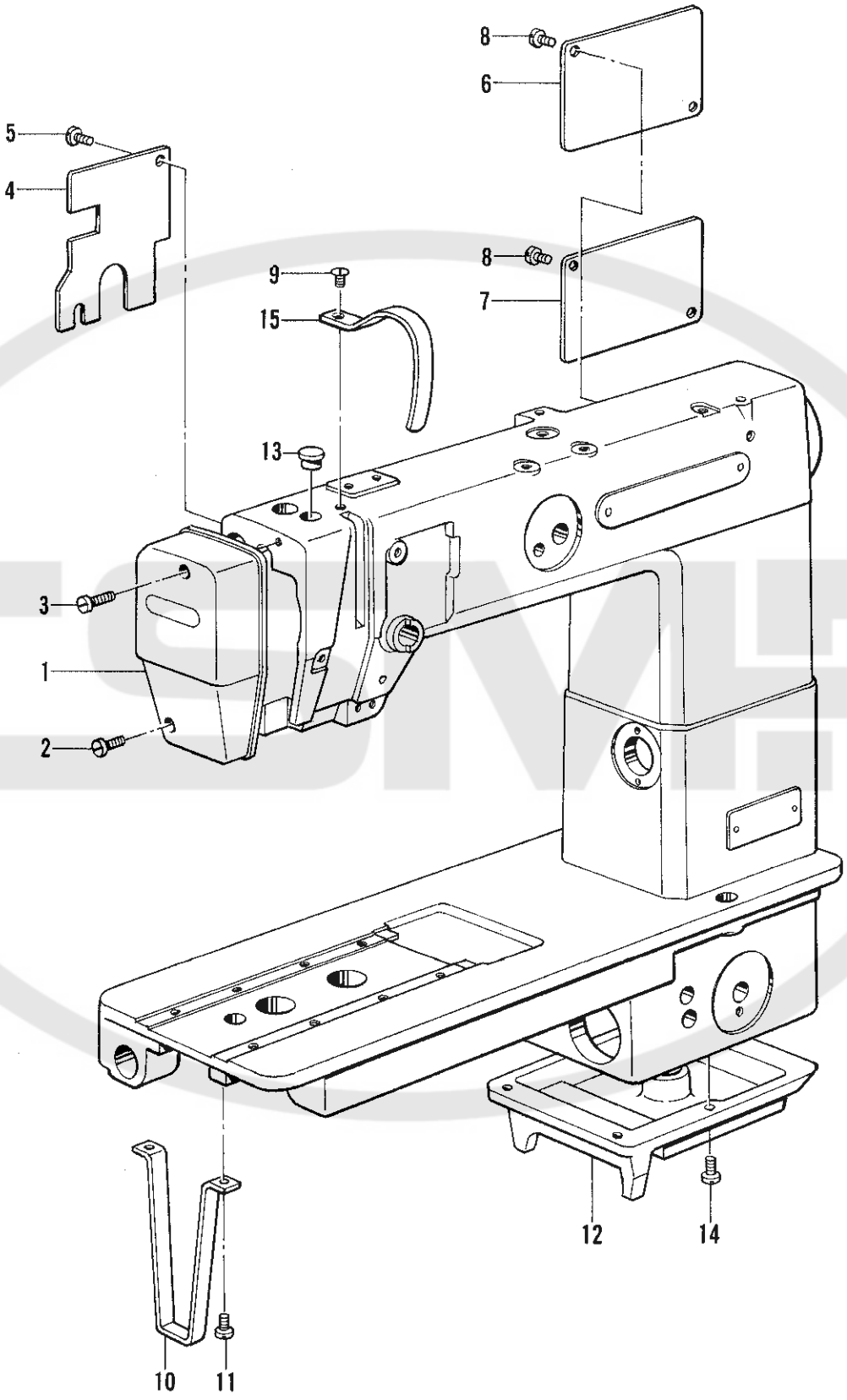
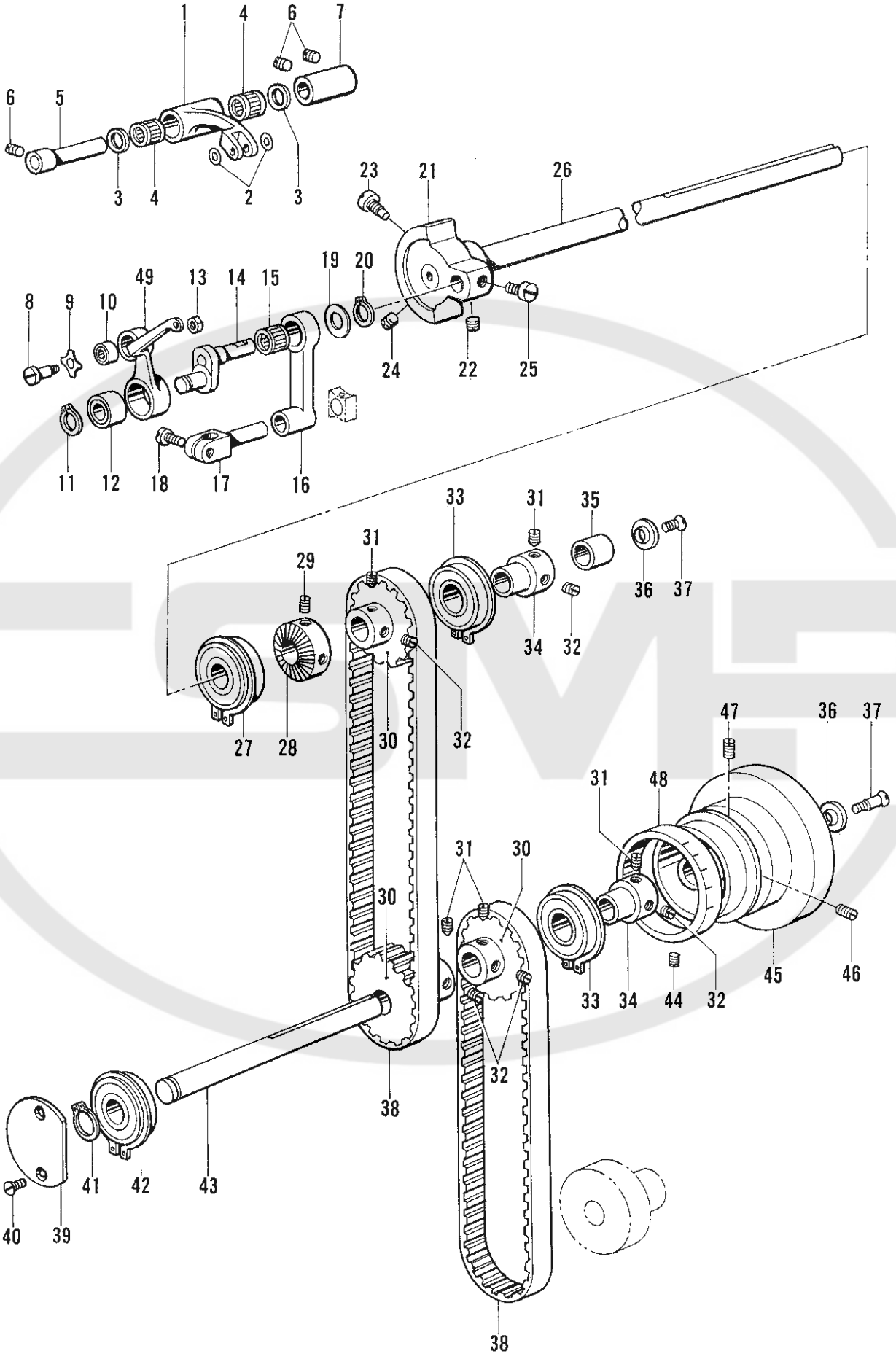


A. 主体関係/Machine body/Maschinengehaüse/ Corps de la machine/Cuerpo de la máquina

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
1	S27092001	1	メンイタ	FACE PLATE	
2	S27093001	1	シメネジ"5X25	SCREW 5X25	
3	S27094001	1	シメネジ"5X16	SCREW 5X16	
4	S27095001	1	アームカバ"ーF	ARM COVER (F)	
5	S27096001	2	シメネジ"5X8	SCREW 5X8	
6	S27097001	1	アームカバ"ーイタR	ARM COVER PLATE (R)	
7	S27097001	1	カバ"ーイタ	COVER PLATE	
8	S25920001	4	シメネジ"357ー40X8	SCREW 357X8	
9	S27100001	1	サラネジ"5X8	SCREW 5X8	
10	S27355001	1	ヘ"ットササエイタ	BED SUPPORT PLATE	
11	S27172001	2	シメネジ"6X10	SCREW 6X10	
12	S27356001	1	オイルタンク	OIL TANK	
15	S27098001	1	テンビ"ンカバ"ー	THREAD TAKE-UP COVER	
<スタンダード /STANDARD>					
13	S27101001	3	ゴ"ムセン	RUBBER CAP	
<イトキリ /THREAD TRIMMER>					
13	S27101001	1	ゴ"ムセン	RUBBER CAP	
<スタンダード /STANDARD, -100, -800, -900>					
14	S27205001	5	シメネジ"5X10	SCREW 5X10	
<-200, -300, -500>					
14	S27205001	2	シメネジ"5X10	SCREW 5X10	

B. 上軸天ビン関係 **/Upper shaft and thread take-up mechanism/Obere Welle und Fodenabnahmevorrichtung/ Mécanisme de l'arbre supérieur et releveur de fil/Mecanismo del árbol superior y tirahílos**

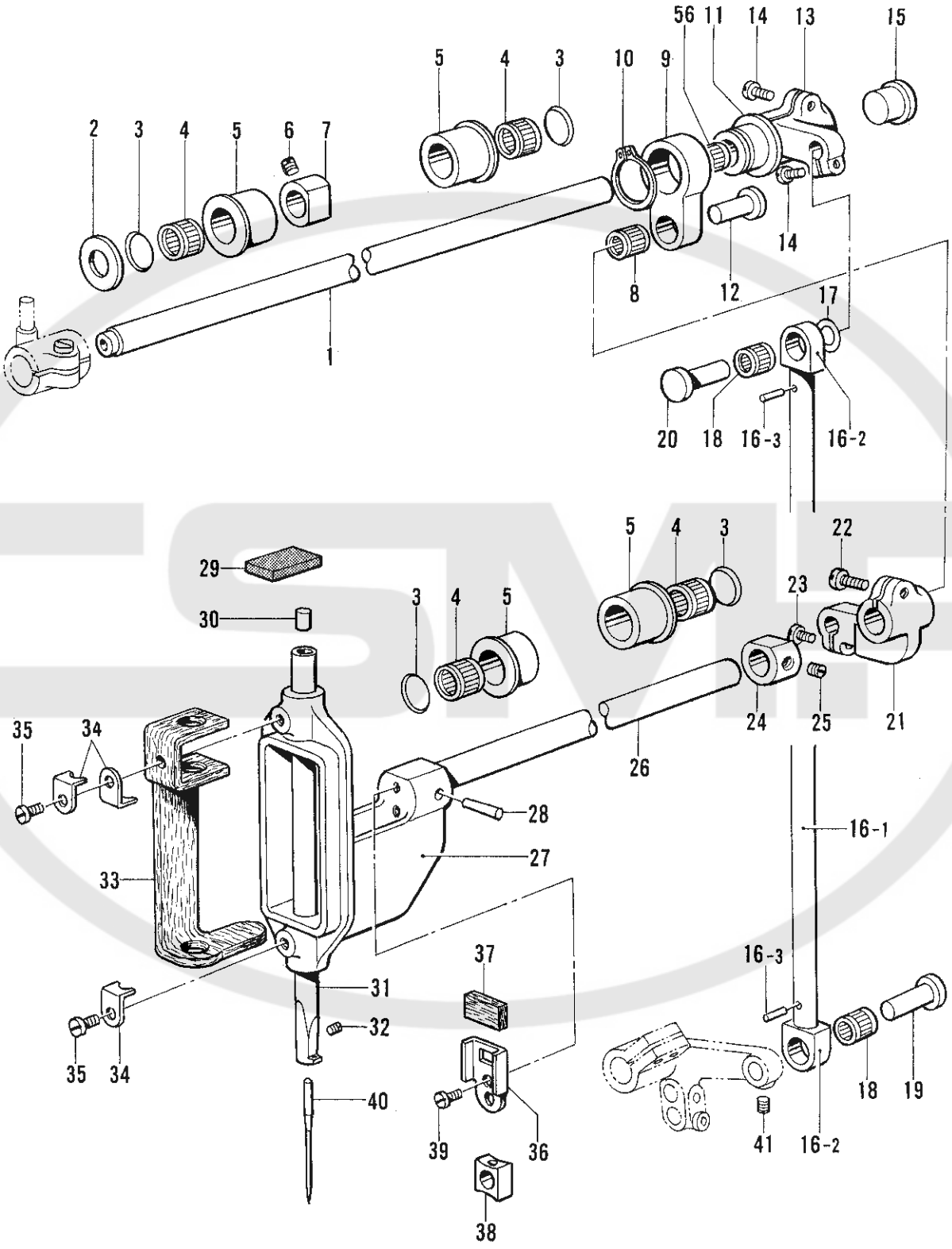


B. 上軸天ビン関係 /Upper shaft and thread take-up mechanism/Obere Welle und Fodenabnahmevorrichtung/ Mécanisme de l'arbre supérieur et releveur de fil/Mecanismo del árbol superior y tirahílos

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
1	S27125001	1	テンビ"ンササエ	THREAD TAKE-UP SUPPORT	
2	S27128001	2	サ"カ"ネ4	WASHER 4	
3	S27129001	2	テンビ"ンササエリング"	THREAD TAKE-UP SUPPORT RING	
4	S27130001	2	ニート"ルヘ"アリング"BR	NEEDLE BEARING (BR)	
5	S27131001	1	テンビ"ンピ"ン	THREAD TAKE-UP PIN	
6	S27132001	3	トメネジ"5X8	SET SCREW 5X8	
7	S27133001	1	テンビ"ンピ"ンメタル	THREAD TAKE-UP PIN BUSH	
8	S27126001	1	タ"ンネジ"M4	STUD SCREW M4	
9	S27127001	1	ハ"ネサ"カ"ネ	SPRING WASHER	
10	S27123001	1	ヘ"アリング"624	BEARING 624	
11	S27135001	1	トメワC	STOP RING (C)	
12	S27124001	1	ヘ"アリング"608ZZ	BEARING 608ZZ	
13	S27122001	1	イトトオシカラー	COLLAR	
14	S27134001	1	ハリホ"ウクランク	NEEDLE BAR CRANK	
15	S26959001	1	ヘ"アリング"1010	BEARING 1010	
16	S27136001	1	ハリホ"ウレンカン	THREAD TAKE-UP LEVER	
17	S27139001	1	ハリホ"ウタ"キ	NEEDLE BAR CLAMP	
18	S27140001	1	シメネジ"4X10	SCREW 4X10	
19	S27137001	1	サ"カ"ネ8	WASHER 8	
20	S27138001	1	トメワ8	STOP RING 8	
21	S27105001	1	テンビ"ンクランク	THREAD TAKE-UP CRANK	
22	S27145001	1	トメネジ"6−0.75X7	SET SCREW 6X7	
23	S26951001	1	ホ"ウサキシメネジ"7.14	SCREW 7.14	
24	S26952001	1	トメネジ"714−28X19	SET SCREW 714X19	
25	S27205001	2	シメネジ"5X10	SCREW 5X10	
26	S27104001	1	ウワジ"ククミ	UPPER SHAFT ASSEMBLY	
27	S26211001	1	ヘ"アリング"6204LLNR	BEARING 6204LLNR	
28	S27106001	1	イトマキカラー	COLLAR	
29	S25966001	2	トメネジ"5.95	SET SCREW 5.95	
30	S27107001	3	タイミング"プ"ーリー	TIMING PULLEY	
31	S27110001	5	トメネジ"6−0.75X8	SET SCREW 6X8	
32	S27109001	5	トカ"リネジ"6−0.75X8	SET SCREW 6X8	
33	S26956001	2	ヘ"アリング"6004	BEARING 6004	
34	S27108001	2	セットカラー	SET COLLAR	
35	*	1	ウワジ"クカラー	UPPER SHAFT COLLAR	
36	S27111001	2	サ"カ"ネ6.5	WASHER 6.5	
37	S27113001	2	サラネジ"6X12	SCREW 6X12	
38	S27116001	2	タイミング"ヘ"ルト	TIMING BELT	
39	S27353001	1	ヘ"アリング"フタ	BEARING CAP	
40	S26533001	2	シメネジ"357−40X6	SCREW 357X6	
41	S27115001	1	トメワC−17	STOP RING C-17	
42	S27080001	1	ヘ"アリング"6203	BEARING 6203	
43	S27114001	1	プ"ーリージ"ク	PULLEY SHAFT	
44	S26039001	1	トメネジ"635−32X5	SET SCREW 635X5	
45	S27117001	1	プ"ーリー	PULLEY	
46	*	1	トメネジ"595−28X*	SET SCREW 595-28X*	
47	*	1	トメネジ"595−28X*	SET SCREW 595-28X*	
48	*	1	メモリリング"	DIAL	
49	S27120001	1	テンビ"ン	THRED TAKE-UP	

C1. 針棒振動関係/Needle bar rocking mechanism/Nadelstangenbetätigung/ Mécanisme de balancement de la barre à aiguille/Mecanismo de oscilación de la barra de aguja

<P81>

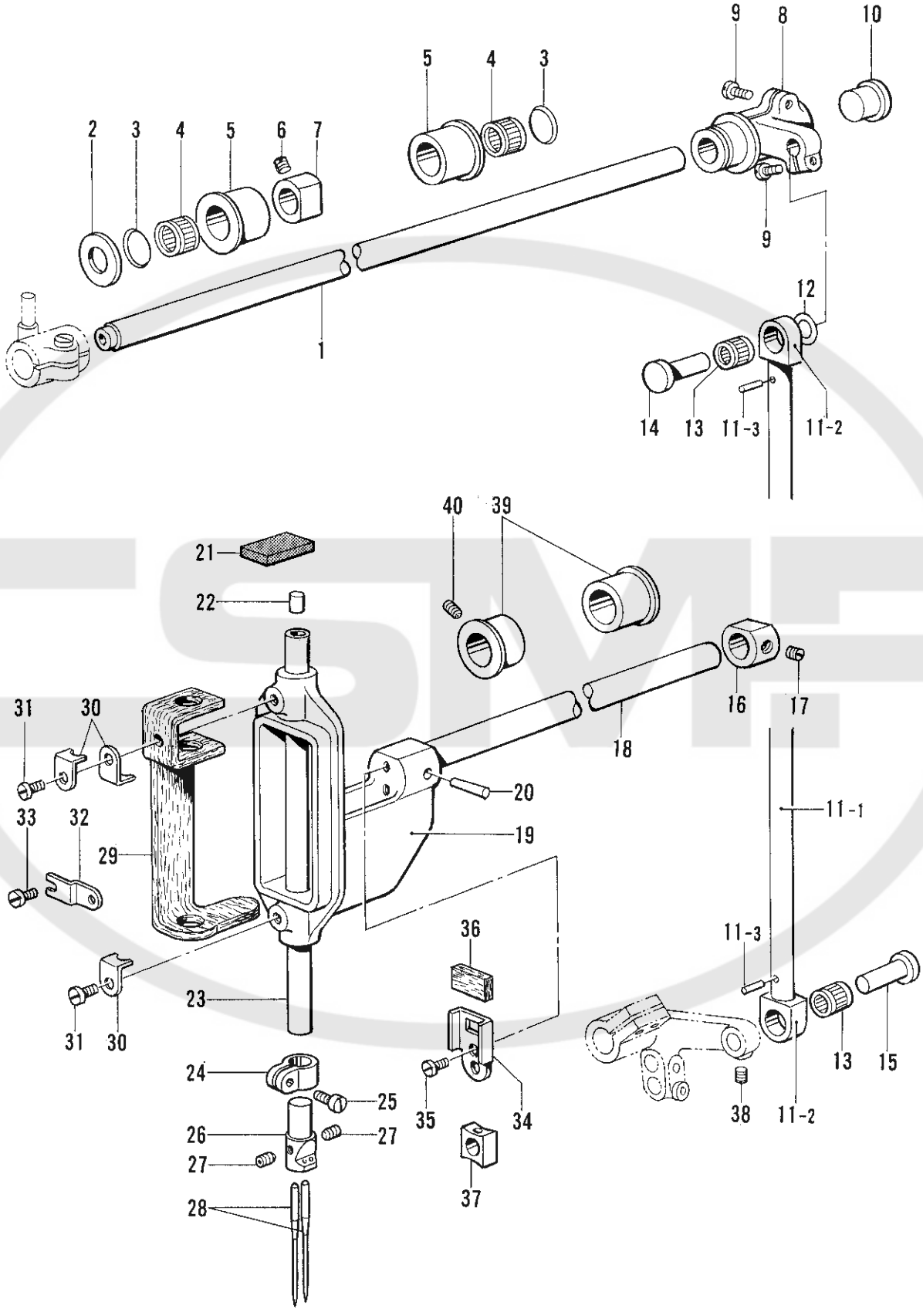


C1. 針棒振動関係/Needle bar rocking mechanism/Nadelstangenbetätigung/ Mécanisme de balancement de la barre à aiguille/Mecanismo de oscilación de la barra de aguja

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
<P81>					
1	S27226001	1	ｳﾜｵｸﾘｼﾞｸ	UPPER FEED SHAFT	
2	S27227001	1	ｻﾞｶﾞﾈ15	WASHER 15	
3	S27190001	8	ﾄﾒﾜ	STOP RING	
4	S27187001	4	ﾆｰﾄﾞﾙﾍﾞｱﾘﾝｸﾞBR	NEEDLE BEARING (BR)	
5	S27188001	4	ﾍﾞｱﾘﾝｸﾞｹｰｽA	BEARING CASE (A)	
6	S27186001	1	ﾄﾒﾈｼﾞ6ｰ0.75X5	SET SCREW 6X5	
7	S27185001	1	ｳﾜｵｸﾘｼﾞｸｶﾗｰ	UPPER FEED SHAFT COLLAR	
8	S27323001	1	ﾆｰﾄﾞﾙﾍﾞｱﾘﾝｸﾞ	NEEDLE BEARING	
9	S27230001	1	ﾊﾘﾎﾞｳﾖｳﾄﾞｳﾛｯﾄﾞ	NEEDLE BAR ROCK ROD	
10	S27232001	1	ﾄﾒﾜ24	STOP RING 24	
11	S27231001	1	ﾊﾘﾎﾞｳﾖｳﾄﾞｳﾚﾊﾞｰ	NEEDLE BAR ROCK LEVER	
12	S27233001	1	ﾋﾟﾝ8	PIN 8	
13	S27228001	1	ｳﾜｵｸﾘﾚﾊﾞｰ	UPPER FEED LEVER	
14	S27205001	2	ｼﾒﾈｼﾞ5X10	SCREW 5X10	
15	S27102001	1	ｺﾞﾑｾﾝ25.5	RUBBER CAP 25.5	
16	S27238001	1	ｳﾜｵｸﾘﾛｯﾄﾞｸﾐ	UPPER FEED ROD ASSEMBLY	
16-1	S27239001	1	ﾚﾝｹﾂﾛｯﾄﾞ	CONNECTING ROD	
16-2	S27240001	2	ﾚﾝｹﾂﾘﾝｸ	CONNECTING LINK	
16-3	S27216001	2	ﾋﾟﾝ2.5X12	PIN 2.5X12	
17	S27235001	1	ｻﾞｶﾞﾈ	WASHER	
18	S27323001	2	ﾆｰﾄﾞﾙﾍﾞｱﾘﾝｸﾞ	NEEDLE BEARING	
19	S27233001	1	ﾋﾟﾝ8	PIN 8	
20	S27236001	1	ﾚﾝｹﾂﾛｯﾄﾞﾋﾟﾝS	CONNECTING ROD PIN (S)	
21	S27229001	1	ﾊﾘﾎﾞｳﾖｳﾄﾞｳﾚﾝｶﾝ	NEEDLE BAR ROCK CONNECTING ROD	
22	S27209001	1	ｼﾒﾈｼﾞ6X16	SCREW 6X16	
23	S27205001	1	ｼﾒﾈｼﾞ5X10	SCREW 5X10	
24	S27185001	1	ﾊﾘﾎﾞｳﾀﾞｲｶﾗｰ	NEEDLE BAR COLLAR	
25	S27186001	1	ﾄﾒﾈｼﾞ6ｰ0.75X5	SET SCREW 6X5	
26	S27177001	1	ﾊﾘﾎﾞｳﾀﾞｲｼﾞｸ	NEEDLE BAR BRACKET SHAFT	
27	S27176001	1	ﾊﾘﾎﾞｳﾀﾞｲｸﾐ	NEEDLE BAR BRACKET ASSEMBLY	
28	S27730001	1	ﾃｰﾊﾟﾋﾟﾝ3X25	TAPER PIN 3X25	
29	S27181001	1	ﾊﾘﾎﾞｳﾀﾞｲｳﾚﾀﾝ	NEEDLE BAR URETHANE	
30	S27103001	1	ｺﾞﾑｾﾝ6.6	RUBBER CAP 6.6	
31	S27175001	1	ﾊﾘﾎﾞｳ	NEEDLE BAR	
32	S26586001	1	ｼﾒﾈｼﾞ3X3.5	SCREW 3X3.5	
33	S27178001	1	ﾊﾘﾎﾞｳﾌｴﾙﾄ	NEEDLE BAR FELT	
34	S27179001	3	ﾌｴﾙﾄｵｻｴ	FELT SUPPORT	
35	S27180001	2	ｼﾒﾈｼﾞ4X6	SCREW 4X6	
36	S27718001	1	ﾊﾘﾎﾞｳﾀﾞｲｱﾝﾅｲ177	NEEDLE BAR BRACKET GUIDE 177	
37	S27183001	1	ｶｸｺﾏﾌｴﾙﾄ	SLIDE BLOCK FELT	
38	S27184001	1	ｶｸｺﾏ	SLIDE BLOCK	
39	S27182001	2	ｼﾒﾈｼﾞ3X6	SCREW 3X6	
40	*	1	ﾐｼﾝﾊﾘDPX7	NEEDLE DPX7	
41	S27110001	1	ﾄﾒﾈｼﾞ6ｰ0.75X8	SET SCREW 6X8	

C2. 針棒振動関係/Needle bar rocking mechanism/Nadelstangenbetätigung/ Mécanisme de balancement de la barre à aiguille/Mecanismo de oscilación de la barra de aguja

<P73>



C2. 針棒振動関係/Needle bar rocking mechanism/Nadelstangenbetätigung/ Mécanisme de balancement de la barre à aiguille/Mecanismo de oscilación de la barra de aguja

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
<P73>					
1	S27226001	1	ｳﾜｵｸﾘｼﾞｸ	UPPER FEED SHAFT	
2	S27227001	1	ｻﾞｶﾞﾈ15	WASHER 15	
3	S27190001	4	ﾄﾒﾜ	STOP RING	
4	S27187001	2	ﾆｰﾄﾞﾙﾍﾞｱﾘﾝｸﾞBR	NEEDLE BEARING (BR)	
5	S27188001	2	ﾍﾞｱﾘﾝｸﾞｹｰｽA	BEARING CASE (A)	
6	S27186001	1	ﾄﾒﾈｼﾞ6-0.75X5	SET SCREW 6X5	
7	S27185001	1	ﾊﾘﾎﾞｳﾀﾞｲｶﾗｰ	COLLAR	
8	S27228001	1	ｳﾜｵｸﾘﾚﾊﾞｰ	UPPER FEED LEVER	
9	S27205001	2	ｼﾒﾈｼﾞ5X10	SCREW 5X10	
10	S27102001	1	ｺﾞﾑｾﾝ25.5	RUBBER CAP 25.5	
11	S27238001	1	ｳﾜｵｸﾘﾛｯﾄﾞｸﾐ	UPPER FEED CONNECTING ROD ASSEMBLY	
11-1	S27239001	1	ﾚﾝｹﾂﾛｯﾄﾞ	CONNECTING ROD	
11-2	S27240001	2	ﾚﾝｹﾂﾘﾝｸ	CONNECTING LINK	
11-3	S27216001	2	ﾋﾟﾝ2.5X12	PIN 2.5X12	
12	S27235001	1	ｻﾞｶﾞﾈ	WASHER	
13	S27323001	2	ﾆｰﾄﾞﾙﾍﾞｱﾘﾝｸﾞ	NEEDLE BEARING	
14	S27236001	1	ﾚﾝｹﾂﾛｯﾄﾞﾋﾟﾝ	CONNECTING ROD PIN	
15	S27233001	1	ﾋﾟﾝ8	PIN 8	
16	S27185001	1	ﾊﾘﾎﾞｳﾀﾞｲｶﾗｰ	COLLAR	
17	S27186001	1	ﾄﾒﾈｼﾞ6-0.75X5	SET SCREW 6X5	
18	S27177001	1	ﾊﾘﾎﾞｳﾀﾞｲｼﾞｸ	NEEDLE BAR BRACKET SHAFT	
19	S27176001	1	ﾊﾘﾎﾞｳﾀﾞｲｸﾐ	NEEDLE BAR BRACKET ASSEMBLY	
20	S27730001	1	ﾃｰﾊﾟﾋﾟﾝ3X25	TAPER PIN 3X25	
21	S27181001	1	ﾊﾘﾎﾞｳﾀﾞｲｳﾚﾀﾝ	NEEDLE BAR URETHANE	
22	S27103001	1	ｺﾞﾑｾﾝ6.6	RUBBER CAP 6.6	
23	S27430001	1	ﾊﾘﾎﾞｳ	NEEDLE BAR	
24	S27431001	1	ﾊﾘﾎﾞｳﾀﾞｷ	NEEDLE BAR CLAMP	
25	S27432001	1	ｼﾒﾈｼﾞ4X8	SCREW 4X8	
26	※	1	ﾊﾘﾀﾞｷ	NEEDLE CLAMP	
27	S26586001	2	ｼﾒﾈｼﾞ3X3.5	SCREW 3X3.5	
28	S25958090	2	ﾐｼﾝﾊﾘ134X35 #90	NEEDLE 134X35 (#90)	
29	S27178001	1	ﾊﾘﾎﾞｳﾌｪﾙﾄ	NEEDLE BAR FELT	
30	S27179001	3	ﾌｪﾙﾄｵｻｴ	FELT SUPPORT	
31	S27180001	2	ｼﾒﾈｼﾞ4X6	SCREW 4X6	
32	S27435001	1	ﾊﾘﾎﾞｳﾀﾞｲｽﾄｯﾊﾟｰ	NEEDLE BAR BRACKET STOPPER	
33	S27436001	1	ｼﾒﾈｼﾞ5-0.8X5	SCREW 5X5	
34	S27718001	1	ﾊﾘﾎﾞｳﾀﾞｲｱﾝﾅｲ	NEEDLE BAR BRACKET GUIDE	
35	S27182001	2	ｼﾒﾈｼﾞ3X6	SCREW 3X6	
36	S27183001	1	ｶｸｺﾏﾌｪﾙﾄ	SLIDE BLOCK FELT	
37	S27184001	1	ｶｸｺﾏ	SLIDE BLOCK	
38	S27110001	2	ﾄﾒﾈｼﾞ6-0.75X8	SET SCREW 6X8	
39	S27433001	2	ﾖｳﾄﾞｳｼﾞｸﾒﾀﾙ	ROCK SHAFT BUSH	
40	S27434001	1	ﾄﾒﾈｼﾞ6X12	SET SCREW 6X12	
<オプションパーツ /OPTION PARTS>					
28	S25957016	2	ﾐｼﾝﾊﾘDPXF22 #16	NEEDLE DPXF22 (#16)	
27	S27453001	1	ｼﾒﾈｼﾞ3X3	SCREW 3X3	

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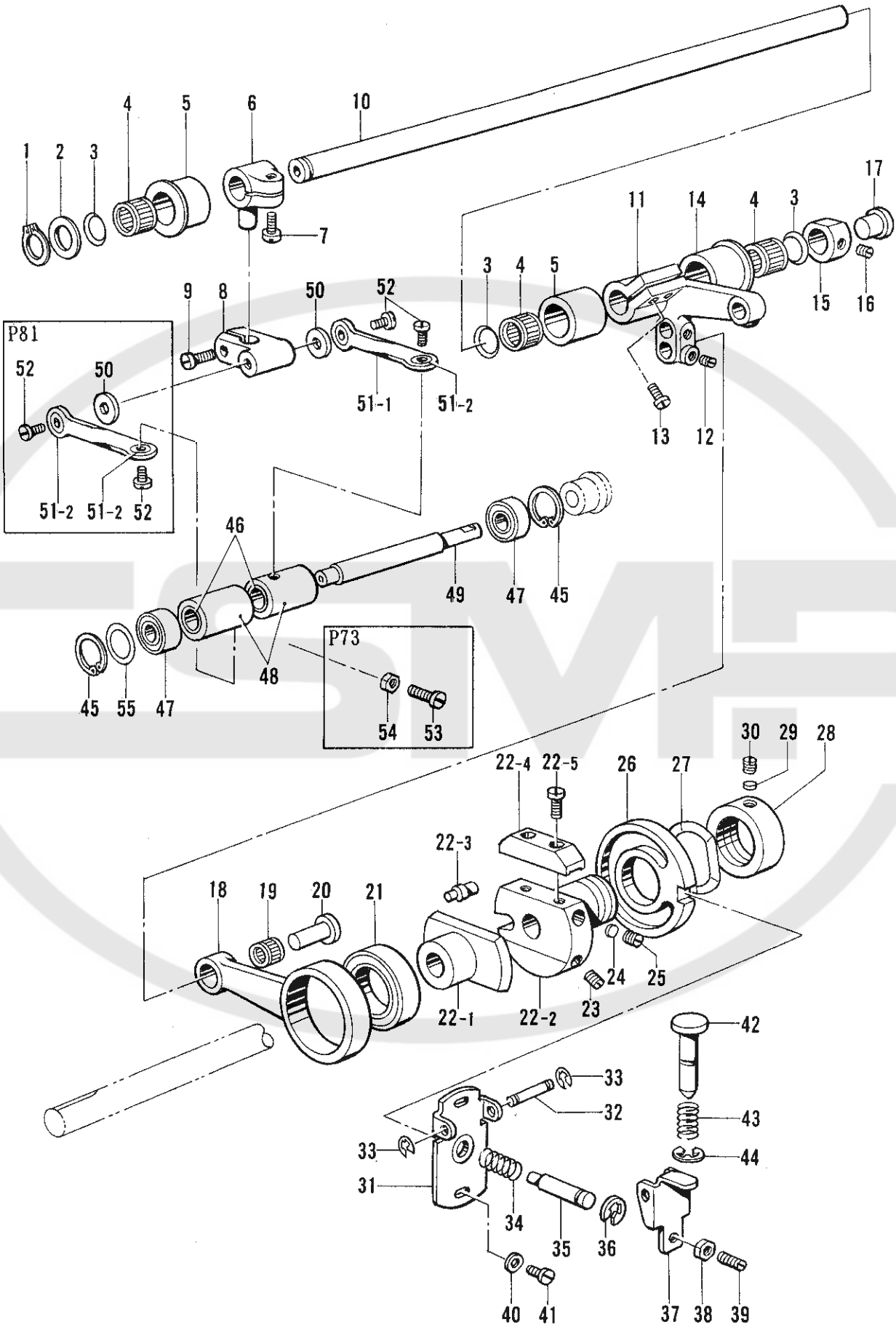
◎ If there is a "※" mark, refer to the gauge assembly guide on page 75.
◎ Falls das Zeichen "※" steht, wird auf die Zusammenstellung der Vorrichtungen auf Seite 75 verwiesen.
◎ Si le signe "※" apparaît, se reporter à la page 75 du guide de montage de la jauge.
◎ Si aparece una marca "※", consultar la guía de armado de galga en la página 75.

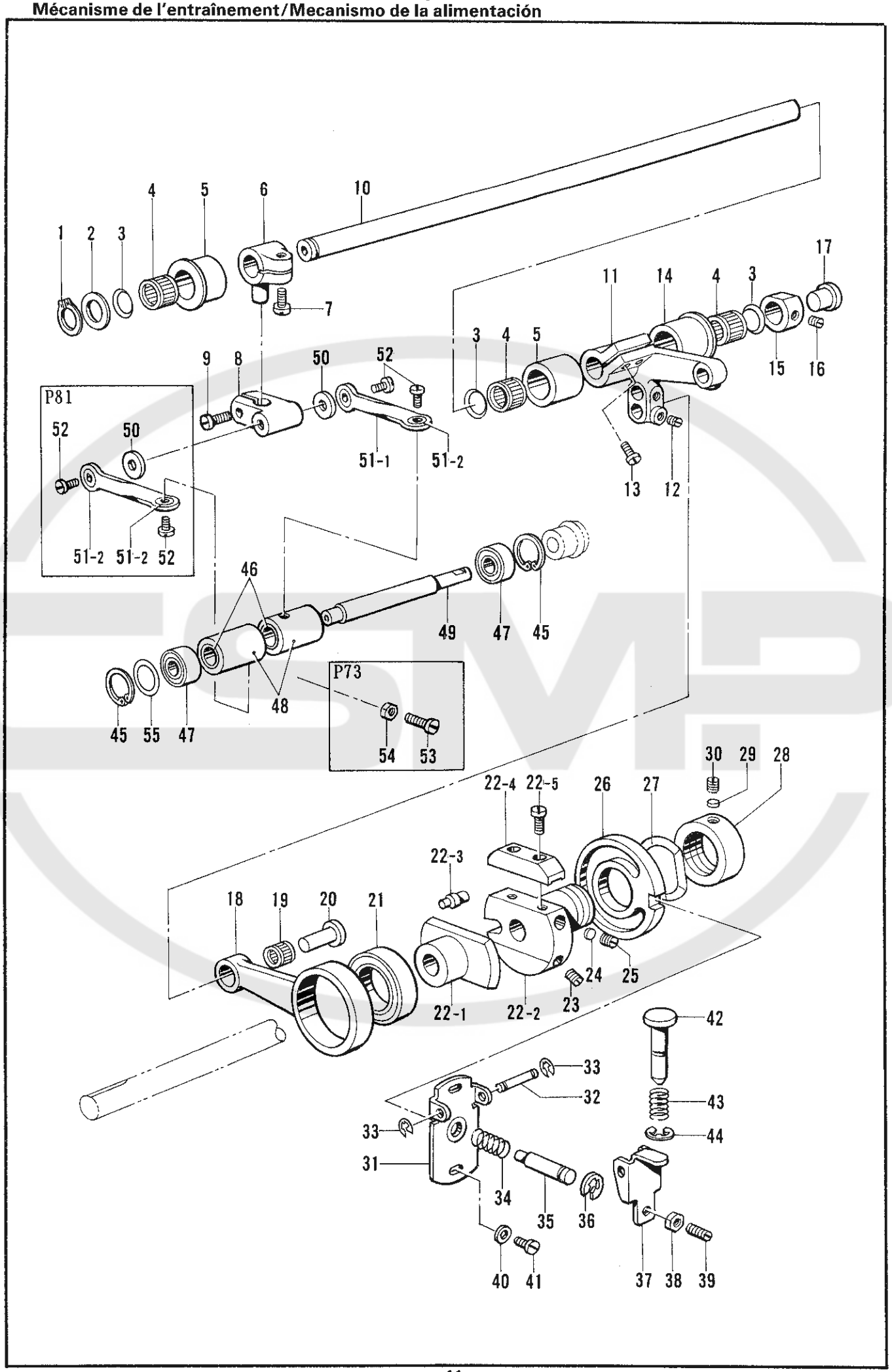
D. 送り関係/Feed mechanism/Transportvorrichtung/
Mécanisme de l'entraînement/Mecanismo de la alimentación



D. 送り関係/Feed mechanism/Transportvorrichtung/ Mécanisme de l'entraînement/Mecanismo de la alimentación

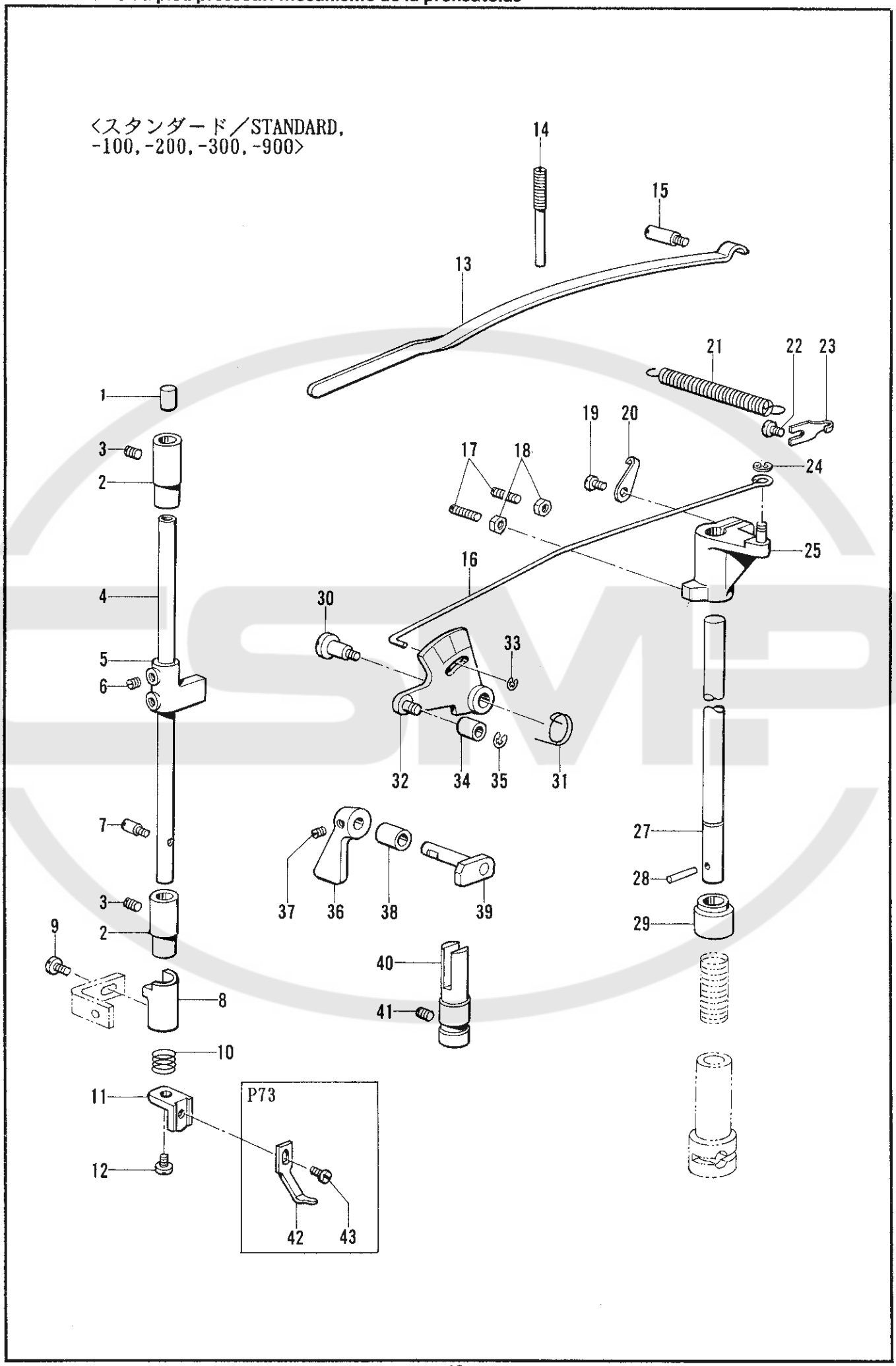
REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
1	S27268001	1	トメワC	STOP RING (C)	
2	S27227001	1	ｻﾞｶﾞﾈ15	WASHER 15	
3	S27190001	6	トメワ	STOP RING	
4	S27187001	3	ﾆｰﾄﾞﾙﾍﾞｱﾘﾝｸﾞBR	NEEDLE BEARING (BR)	
5	S27188001	2	ﾍﾞｱﾘﾝｸﾞｹｰｽA	BEARING CASE (A)	
6	S27204001	1	オクリウデ	FEED ARM	
7	S27205001	1	シメネジ5X10	SCREW 5X10	
8	S27202001	1	オクリウデリンク	FEED ARM LINK	
9	S27203001	1	シメネジ4X4.5	SCREW 4X4.5	
10	S27267001	1	シタオクリシﾞク	LOWER FEED SHAFT	
11	S27269001	1	シタオクリレバー	LOWER FEED LEVER	
12	S27110001	2	トメネジ6-0.75X8	SET SCREW 6X8	
13	S27274001	2	トメネジ5X3.3	SET SCREW 5X3.3	
14	S27189001	1	ﾍﾞｱﾘﾝｸﾞｹｰｽB	BEARING CASE (B)	
15	S27185001	1	シタオクリシﾞクカラー	LOWER FEED SHAFT COLLAR	
16	S27186001	1	トメネジ6-0.75X5	SET SCREW 6X5	
17	S27102001	1	ｺﾞﾑｾﾝ25.5	RUBBER CAP 25.5	
18	S27265001	1	シタオクリロッド	LOWER FEED ROD	
19	S27323001	1	ﾆｰﾄﾞﾙﾍﾞｱﾘﾝｸﾞ	NEEDLE BEARING	
20	S27233001	1	ﾋﾟﾝ8	PIN 8	
21	S27266001	1	ﾍﾞｱﾘﾝｸﾞ	BEARING	
22	S27258001	1	オクリカムﾄﾞﾀﾞｲｸﾐ	FEEED CAM BRACKET ASSEMBLY	
22-1	S27257001	1	オクリカム	FEED CAM	
22-2	S27259001	1	オクリカムﾄﾞﾀﾞｲ	FEED CAM BRACKET	
22-3	S26082001	1	カシメﾋﾟﾝ	PIN	
22-4	S26216001	1	オクリチヨウセツイタ	FEED ADJUST PLATE	
22-5	S26217001	2	シメネジ476-40X11	SCREW 476X11	
23	S27260001	2	トメネジ6-0.75X14	SET SCREW 6X14	
24	S26218001	2	ｻﾞｶﾞﾈ	WASHER	
25	S25886001	2	トメネジ437-40X6	SET SCREW 437X6	
26	S27261001	1	オクリチヨウセツカム	FEED ADJUST CAM	
27	S27264001	1	ナミバﾈｻﾞｶﾞﾈ	WAVE SPRING WASHER	
28	S27262001	1	セットカラー	SET COLLAR	
29	S27263001	1	オサエザ	WASHER	
30	S27251001	1	トメネジ6-0.75X5	SET SCREW 6X5	
31	S27385001	1	オクリチョウセツウケﾀﾞｲ	FEED ADJUST BRACKET	
32	S27384001	1	オサエﾋﾟﾝ	PIN	
33	S25898001	2	トメワ	STOP RING	
34	S27387001	1	チヨウセツﾋﾟﾝﾊﾞﾈ	SPRING	
35	S27386001	1	オクリチョウセツﾋﾟﾝ	FEED ADJUST PIN	
36	S27064001	1	トメワE6	STOP RING (E6)	
37	S27383001	1	オクリチョウセツオシイタ	FEED ADJUST PRESSER PLATE	
38	S25894001	1	ナット5	NUT 5	
39	S27388001	1	トメネジ5X10	SET SCREW 5X10	
40	S26220001	2	ｻﾞｶﾞﾈ	WASHER	
41	S27203001	2	シメネジ4X4.5	SCREW 4X4.5	
42	S27381001	1	オクリチョウセツﾎﾞﾀﾝ	FEED ADJUST PIN	
43	S27382001	1	ﾎﾞﾀﾝﾊﾞﾈ	SPRING	
44	S26800001	1	トメワE8	STOP RING (E8)	
45	S27301001	2	トメワC22	STOP RING (C22)	
46	S27193001	2	ローラークラッチ	ROLLER CLUTCH	
47	S27124001	2	ﾍﾞｱﾘﾝｸﾞ608	BEARING 608	
48	S27302001	2	クラッチケースD	CLUTCH CASE (D)	
49	S27300001	1	クラッチシﾞク	CLUTCH SHAFT	
56	S27231001	1	ﾆｰﾄﾞﾙﾍﾞｱﾘﾝｸﾞ	NEEDLE BEARING	
<P81>					
50	S27201001	4	フエルト	FELT	
51-1	S27198001	2	オクリロッド	FEED ROD	
51-2	S27199001	4	キュウメンブﾞシュ	BUSH	
52	S27200001	4	ﾀﾞﾝネジ	STUD SCREW	
<P73>					
50	S27201001	2	フエルト	FELT	

D. 送り関係/Feed mechanism/Transportvorrichtung/
Mécanisme de l'entraînement/Mecanismo de la alimentación



D. 送り関係/Feed mechanism/Transportvorrichtung/ Mécanisme de l'entraînement/Mecanismo de la alimentación

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
51-1	S27489001	1	ｵｸﾘﾛｯﾄﾞ	FEED ROD	
51-2	S27199001	2	ｷｭｳﾒﾝﾌﾞｼｭ	BUSH	
52	S27200001	2	ﾀﾞﾝﾈｼﾞ	STUD SCREW	
53	S27487001	1	ﾋﾟﾝﾈｼﾞ4X10	PIN SCREW 4X10	
54	S27488001	1	ﾅｯﾄ4	NUT 4	
<オプションパーツ /OPTION PARTS>					
55	S27303001	1	ｸﾗｯﾁｽﾍﾟｰｻDA	CLUTCH SPACER (DA) (T=0.1)	
55	S27304001	1	ｸﾗｯﾁｽﾍﾟｰｻDB	CLUTCH SPACER (DB) (T=0.15)	
55	S27305001	1	ｸﾗｯﾁｽﾍﾟｰｻDC	CLUTCH SPACER (DC) (T=0.2)	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-100,-200,-300,-900>
P73

E. 押工関係/Presser foot mechanism/Stoffdrückerfuß/ Mécanisme du pied presseur/Mecanismo de la prensatelas

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
1	S27103001	1	ｺﾞﾑｾﾝ6.6	RUBBER CAP 6.6	
2	S27142001	2	ｵｻｴﾎﾞｳﾒﾀﾙ	PRESSER BAR BUSH	
3	S27143001	2	ﾄﾒﾈｼﾞ5X4	SET SCREW 5X4	
4	＊	1	ｵｻｴﾎﾞｳ	PRESSER BAR	
5	S27144001	1	ｵｻｴﾎﾞｳﾀﾞｷ	PRESSER BAR CLAMP	
6	S27145001	2	ﾄﾒﾈｼﾞ6−0.75X7	SET SCREW 6X7	
7	S27147001	1	ﾋﾟﾝﾈｼﾞM4	PIN SCREW M4	
8	S27146001	1	ﾛｰﾗｰｳｹﾀﾞｲ	ROLLER HOLDER	
9	S27211001	1	ｼﾒﾈｼﾞ4X8	SCREW 4X8	
10	S27148001	1	ｺｲﾙﾊﾞﾈ	COIL SPRING	
11	S27149001	1	ﾎｼﾞｮｵｻｴｳｹ	SUB PRESSER HOLDER	
12	S27140001	1	ｼﾒﾈｼﾞ4X10	SCREW 4X10	
13	S27161001	1	ｵｻｴﾎﾞｳｵｲﾀﾊﾞﾈ	PRESSER BAR PLATE SPRING	
14	S27162001	1	ﾎﾞｳｻｷﾈｼﾞ8−0.75	SCREW 8-0.75	
15	S27163001	1	ﾋﾟﾝﾈｼﾞM6	PIN SCREW M6	
16	S27160001	1	ｵｻｴｱｹﾞﾚﾝｹﾂﾎﾞｳ	PRESSER FOOT LIFTER CONNECTING BAR	
17	S27173001	2	ﾄﾒﾈｼﾞ6X25	SET SCREW 6X25	
18	S27174001	2	ﾅｯﾄ4	NUT 4	
19	S27094001	2	ｼﾒﾈｼﾞ5X16	SCREW 5X16	
20	S27170001	1	ﾊﾞﾈｶｹS	SPRING HOOK (S)	
21	S27169001	1	ﾋｷﾊﾞﾈ	SPRING	
22	S27172001	1	ｼﾒﾈｼﾞ6X10	SCREW 6X10	
23	S27171001	1	ﾊﾞﾈｶｹL	SPRING HOOK (L)	
24	S25899001	1	ﾄﾒﾜ	STOP RING	
25	S27167001	1	ｵｻｴｱｹﾞｸﾗﾝｸｸﾐ	PRESSER FOOT LIFTER CLANK ASSEMBLY	
27	S27164001	1	ｵｻｴｱｹﾞﾎﾞｳ	PRESSER FOOT LIFTER BAR	
28	S27166001	1	ｵｻｴｱｹﾞﾎﾞｳﾋﾟﾝ	PRESSER FOOT LIFTER BAR PIN	
29	S27165001	1	ｵｻｴｱｹﾞﾎﾞｳｶﾗｰ	COLLAR	
30	S27158001	1	ﾀﾞﾝﾈｼﾞM6	STUD SCREW M6	
31	S27159001	1	ｵｻｴｱｹﾞｲﾀﾓﾄﾞｼﾊﾞﾈ	SPRING	
32	S27155001	1	ｵｻｴｱｹﾞｲﾀ	PRESSER FOOT LIFTER PLATE	
33	S27083001	1	ﾄﾒﾜE2	STOP RING E2	
34	S27157001	1	ｵｻｴｱｹﾞｲﾀｶﾗｰ	COLLAR	
35	S25899001	1	ﾄﾒﾜ	STOP RING	
36	S27150001	1	ｵｻｴｱｹﾞﾚﾊﾞｰ	PRESSER FOOT LIFTER LEVER	
37	S27151001	1	ﾄﾒﾈｼﾞ5X5	SET SCREW 5X5	
38	S27153001	1	ｵｻｴｱｹﾞﾒﾀﾙ	PRESSER FOOT LIFTER BUSH	
39	S27152001	1	ｵｻｴｱｹﾞｶﾑ	PRESSER FOOT LIFTER CAM	
40	S27154001	1	ｵｻｴﾎﾞｳｱﾝﾅｲ	PRESSER BAR GUIDE	
41	S26574001	1	ﾄﾒﾈｼﾞM6	SET SCREW M6	
<P73>					
42	※	1	ﾎｼﾞｮｵｻｴ	SUB PRESSER FOOT	
43	S27454001	1	ｼﾒﾈｼﾞ357−40X6	SCREW 357X6	

◎ ※印のついている部品の部品コードをお調べの場合は、P.75のゲージ部品一覧をご覧下さい。
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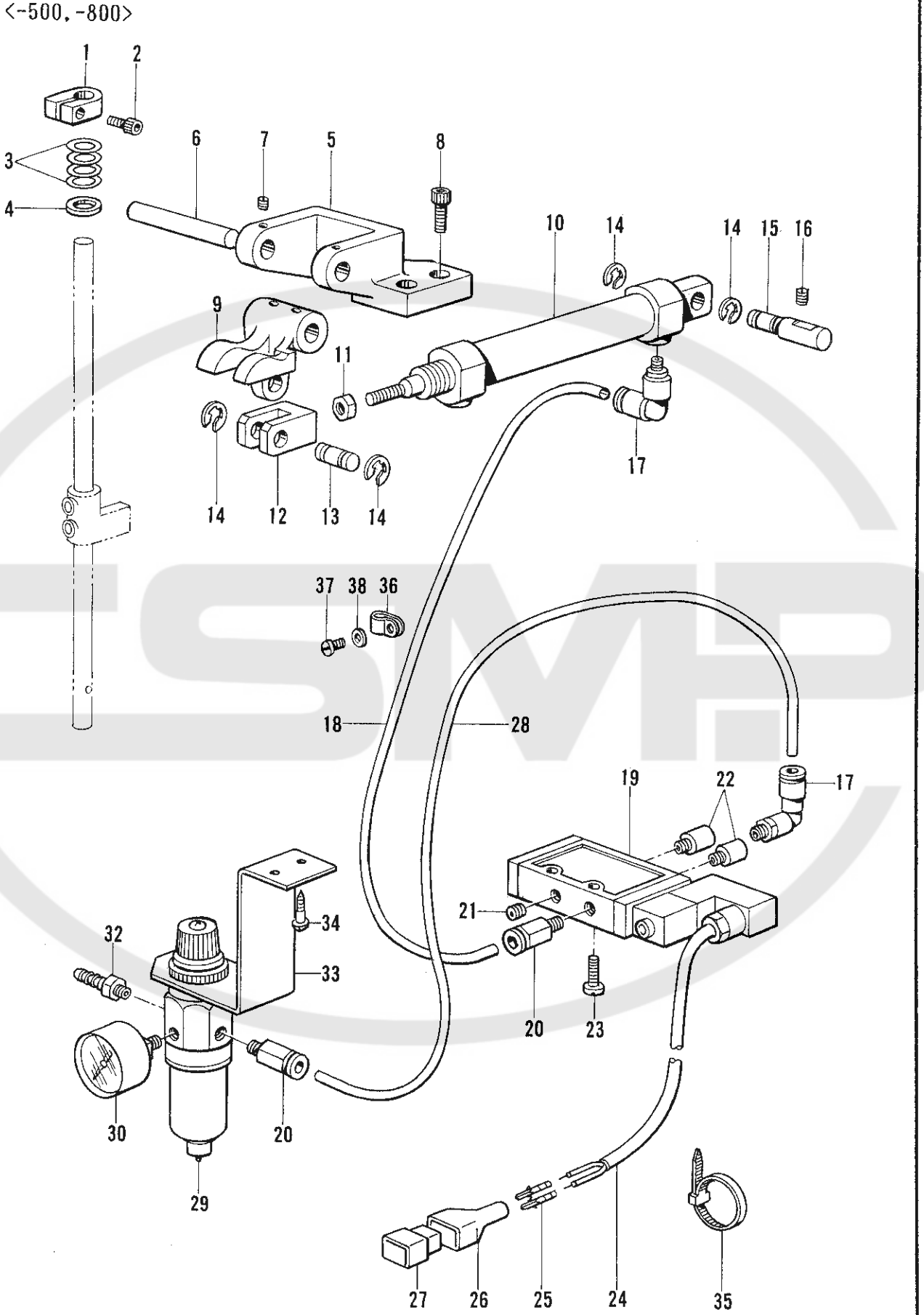
◎ Falls das Zeichen "※" steht, wird auf die Zusammenstellung der Vorrichtungen auf Seite 75 verwiesen.
◎ Si le signe "※" apparaît, se reporter à la page 75 du guide de montage de la jauge.
◎ Si aparece una marca "※", consultar la guía de armado de galga en la página 75.

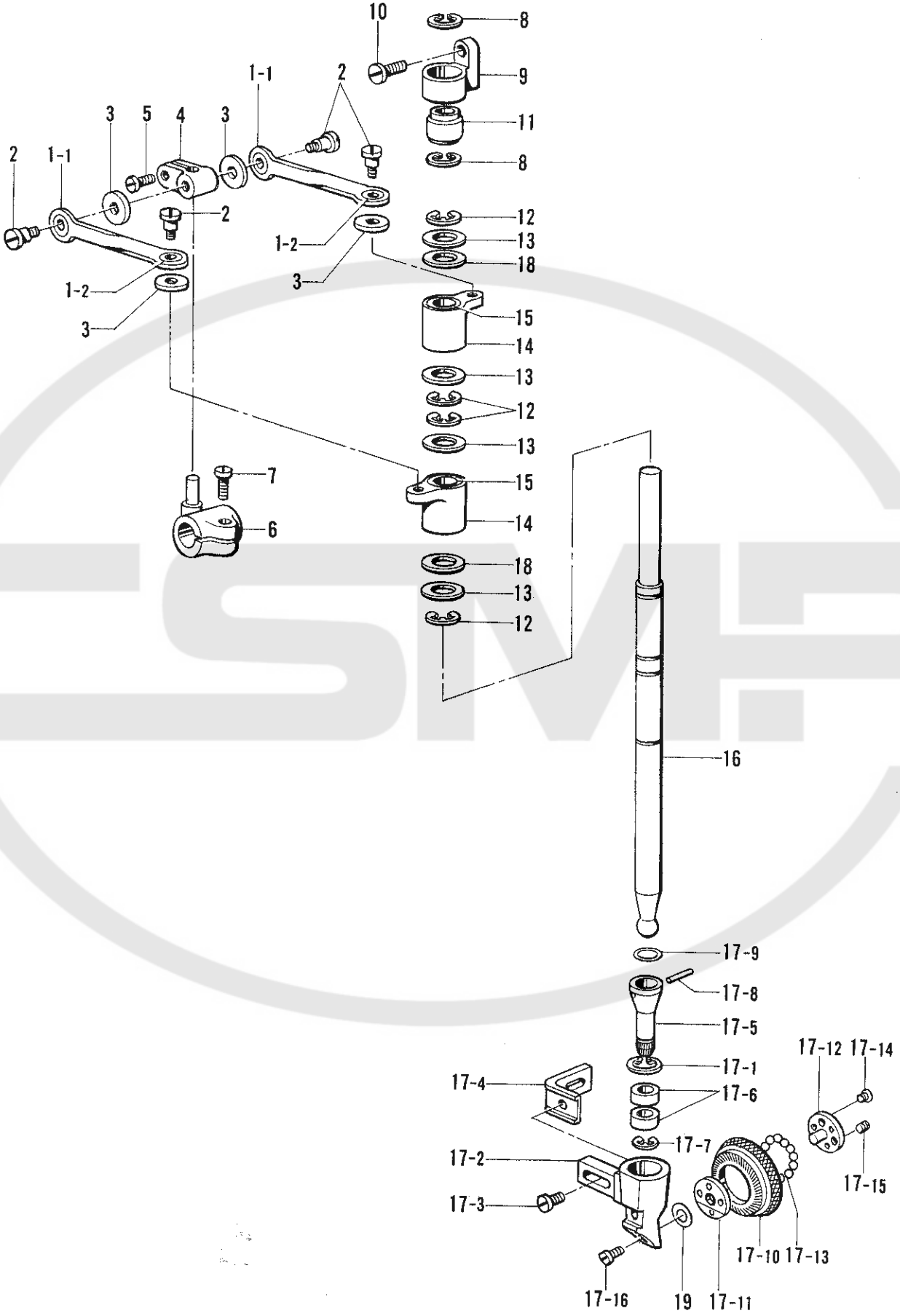
F. 押工上ゲ関係/Work clamp lifter mechanism/Stoffhalterhebervorrichtung
Mécanisme de leveur du pinceur/Mecanismo del levantador de ménsula de trabajo



F. 押工上ゲ関係/Work clamp lifter mechanism/Stoffhalterhebervorrichtung
Mécanisme de leveur du pinceur/Mecanismo del levantador de ménsula de trabajo

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
<-500, -800>					
1	S27607001	1	オサエホ"ウタ"キ	PRESSER BAR CLAMP	
2	S27608001	1	アナホ"ルト3-0.5X14	BOLT 3X14	
3	S27610001	4	サラハ"ネサ"カ"ネ	SPRING WASHER	
4	S27609001	1	サ"カ"ネ	WASHER	
5	S27603001	1	オサエアケ"ウテ"ト"タ"イ	PRESSER FOOT LIFTER ARM BRACKET	
6	S27605001	1	オサエアケ"シ"ク	PRESSER FOOT LIFTER SHAFT	
7	S27293001	2	トメネシ"4X5	SET SCREW 4X5	
8	S26973001	2	アナホ"ルト6X18	BOLT 6X18	
9	S27604001	1	オサエアケ"ウテ"	PRESSER FOOT LIFTER ARM	
10	S27599001	1	オサエアケ"シリンタ"ー	PRESSER FOOT LIFTER CYLINDER	
11	S27600001	1	ナット	NUT	
12	S27601001	1	シリンタ"ーツキ"テ	CYLINDER JOINT	
13	S27602001	1	リンクピン	LINK PIN	
14	S26250001	4	トメワ	STOP RING	
15	S27611001	1	シリンタ"ーササエピン	CYLINDER SUPPORT PIN	
16	S27084001	1	トメネシ"6X6	SET SCREW 6X6	
17	S27741001	2	エルホ"	ELBOW	
18	S27557001	1	エアーチューフ"	AIR TUBE	
19	S27039001	1	ソレノイト"ハ"ルフ"	SOLENOID VALVE	
20	S27740001	2	ニップル	NIPPLE	
21	S27038001	1	プラク"	PLUG	
22	S26948001	2	サイレンサー	SILENCER	
23	S26949001	2	モクネシ"4.5	SCREW 4.5	
24	S27050001	1	ケーフ"ル	CABLE	
25	S27022001	2	コネクターピンオス	CONNECTOR PIN (MALE)	
26	S29249001	1	コネクタキャップ6P	CONNECTOR CAP 6P	
27	S29250001	1	コネクターメス6P	CONNECTOR 6P(FEMALE)	
28	S27612001	1	エアーチューフ"	AIR TUBE	
29	S27040001	1	レキ"ュレータ	REGULATOR	
30	S27044001	1	アツリョクケイ	PRESSURE GAUGE	
32	S27048001	1	ホースニップル	HOSE NIPPLE	
33	147733001	1	エアーユニットトリツケイタ	AIR UNIT SET PLATE	
34	101118001	2	マルモクネシ"4.5X20	SCREW 4.5X20	
35	S27502001	1	ケッソクハ"ント"	BAND	
36	S27029001	1	コート"クランプ	CORD CLAMP	
37	S25906001	1	シメネシ"357-40X6	SCREW 357X6	
38	S26999001	1	サ"カ"ネ3.5	WASHER 3.5	

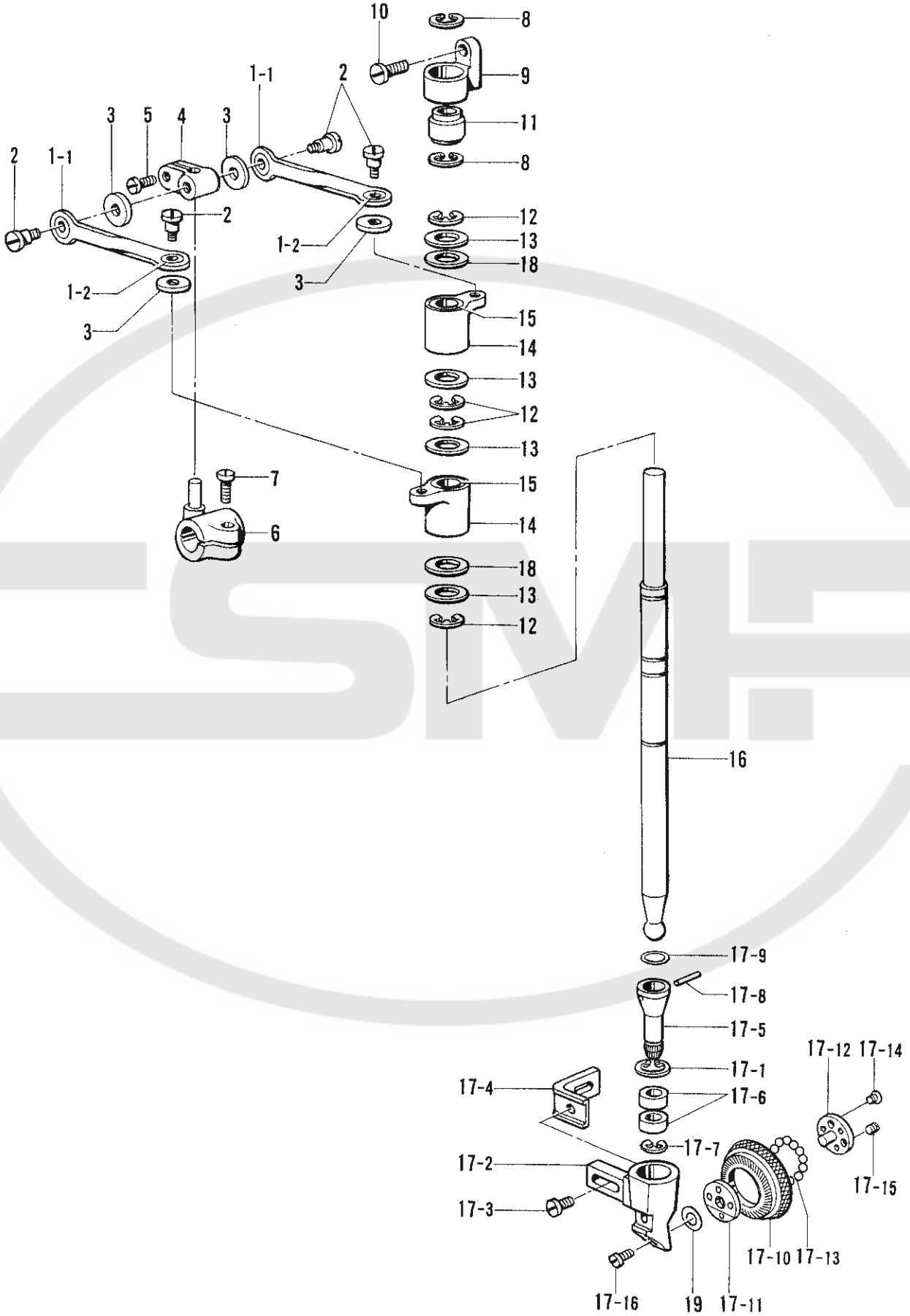
G. ローラー押工関係 / Roller presser foot mechanism / Rollenstoffdrückerfuß / Pied presseur à rouleau / Pie presor de radillo



G. ローラー押エ関係 /Roller presser foot mechanism/Rollenstoffdrückerfuß/ Pied presseur à rouleau/Pie presor de radillo

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
1-1	S27198001	2	オクリロット"	FEED ROD	
1-2	S27199001	4	キュウメンブ"ッシュ	BUSH	
2	S27200001	4	タ"ンネジ"	STUD SCREW	
3	S27201001	4	フエルト	FELT	
4	S27202001	1	オクリウデ"リンク	FEED ARM LINK	
5	S27203001	1	トメネジ"4X4.5	SET SCREW 4X4.5	
6	S27204001	1	オクリウデ"	FEED ARM	
7	S27205001	1	シメネジ"5X10	SCREW 5X10	
8	S27208001	2	トメワC16	STOP RING C16	
9	S27206001	1	ローラーシ"クホルタ"ー	ROLLER SHAFT HOLDER	
10	S27209001	1	シメネジ"6X16	SCREW 6X16	
11	S27207001	1	キュウメンブ"ッシュ	BUSH	
12	S26800001	4	トメワE8	STOP RING E8	
13	S27197001	4	サ"カ"ネ	WASHER	
14	S27192001	2	クラッチケースウケ	CLUTCH CASE	
15	S27193001	2	ローラークラッチ	ROLLER CLUTCH	
16	S27191001	1	ウワオクリローラーシ"ク	UPPER FEED ROLLER SHAFT	
17	S29606001	1	ローラークミ36X4.2	ROLLER ASSEMBLY 36X4.2	
17-1	S27208001	1	トメワC16	STOP RING C16	
17-2	S27391001	1	ローラーホルタ"ー	ROLLER HOLDER	
17-3	S27211001	1	シメネジ"4X8	SCREW 4X8	
17-4	S27392001	1	ローラーホルタ"ーウケ	ROLLER HOLDER BRACKET	
17-5	S27393001	1	ローラーキ"ヤー	ROLLER GEAR	
17-6	S27214001	2	ローラーキ"ヤーBR	ROLLER GEAR (BR)	
17-7	S27215001	1	トメワ	STOP RING	
17-8	S27216001	1	ピ"ン2.5X12	PIN 2.5X12	
17-9	S27217001	1	ローラーシ"クリング"	ROLLER SHAFT RING	
17-10	S27394001	1	ローラーキ"ヤーL	ROLLER GEAR (L)	
17-11	S27219001	1	ローラーウケA	ROLLER HOLDER (A)	
17-12	S27220001	1	ローラーウケB	ROLLER HOLDER (B)	
17-13	S27221001	24	コウキュウ	STEEL BALL	
17-14	S27222001	3	サラネジ"2.5X4	SCREW 2.5X4	
17-15	S27223001	3	トメネジ"2.5X2.5	SCREW 2.5X2.5	
17-16	S27224001	1	シメネジ"2.5X2.5	SCREW 2.5X2.5	
<オプションパーツ /OPTION PARTS>					
17	S29601001	1	ローラークミ 26X4.2	ROLLER ASSEMBLY 26X4.2	
17-1	S27208001	1	トメワC16	STOP RING C16	
17-2	S27210001	1	ローラーホルタ"ー	ROLLER HOLDER	
17-3	S27211001	1	シメネジ"4X8	SCREW 4X8	
17-4	S27212001	1	ローラーホルタ"ーウケ	ROLLER HOLDER SUPPORT	
17-5	S27213001	1	ローラーキ"ヤー	ROLLER GEAR	
17-6	S27214001	2	ローラーキ"ヤーBR	ROLLER GEAR (BR)	
17-7	S27215001	1	トメワ	STOP RING	
17-8	S27216001	1	ピ"ン2.5X12	PIN 2.5X12	
17-9	S21217001	1	ローラーシ"クリング"	ROLLER SHAFT RING	
17-10	S27218001	1	ローラーキ"ヤーL	ROLLER GEAR (L)	
17-11	S27219001	1	ローラーウケA	ROLLER HOLDER (A)	
17-12	S27220001	1	ローラーウケB	ROLLER HOLDER (B)	
17-13	S27221001	24	コウキュウ	STEEL BALL	
17-14	S27222001	3	サラネジ"2.5X4	SCREW 2.5X4	
17-15	S27223001	3	トメネジ"2.5X2.5	SCREW 2.5X2.5	
17-16	S27224001	1	シメネジ"2.5X2.5	SCREW 2.5X2.5	
17	S29606001	1	ローラークミ 36X2.8	ROLLER ASSEMBLY 36X2.8	
17-1	S27208001	1	トメワC16	STOP RING C16	
17-2	S27391001	1	ローラーホルタ"ー	ROLLER HOLDER	
17-3	S27211001	1	シメネジ"4X8	SCREW 4X8	
17-4	S27392001	1	ローラーホルタ"ーウケ	ROLLER HOLDER SUPPORT	
17-5	S27393001	1	ローラーキ"ヤー	ROLLER GEAR	
17-6	S27214001	2	ローラーキ"ヤーBR	ROLLER GEAR (BR)	
17-7	S27215001	1	トメワ	STOP RING	
17-8	S27216001	1	ピ"ン2.5X12	PIN 2.5X12	
17-9	S21217001	1	ローラーシ"クリング"	ROLLER SHAFT RING	

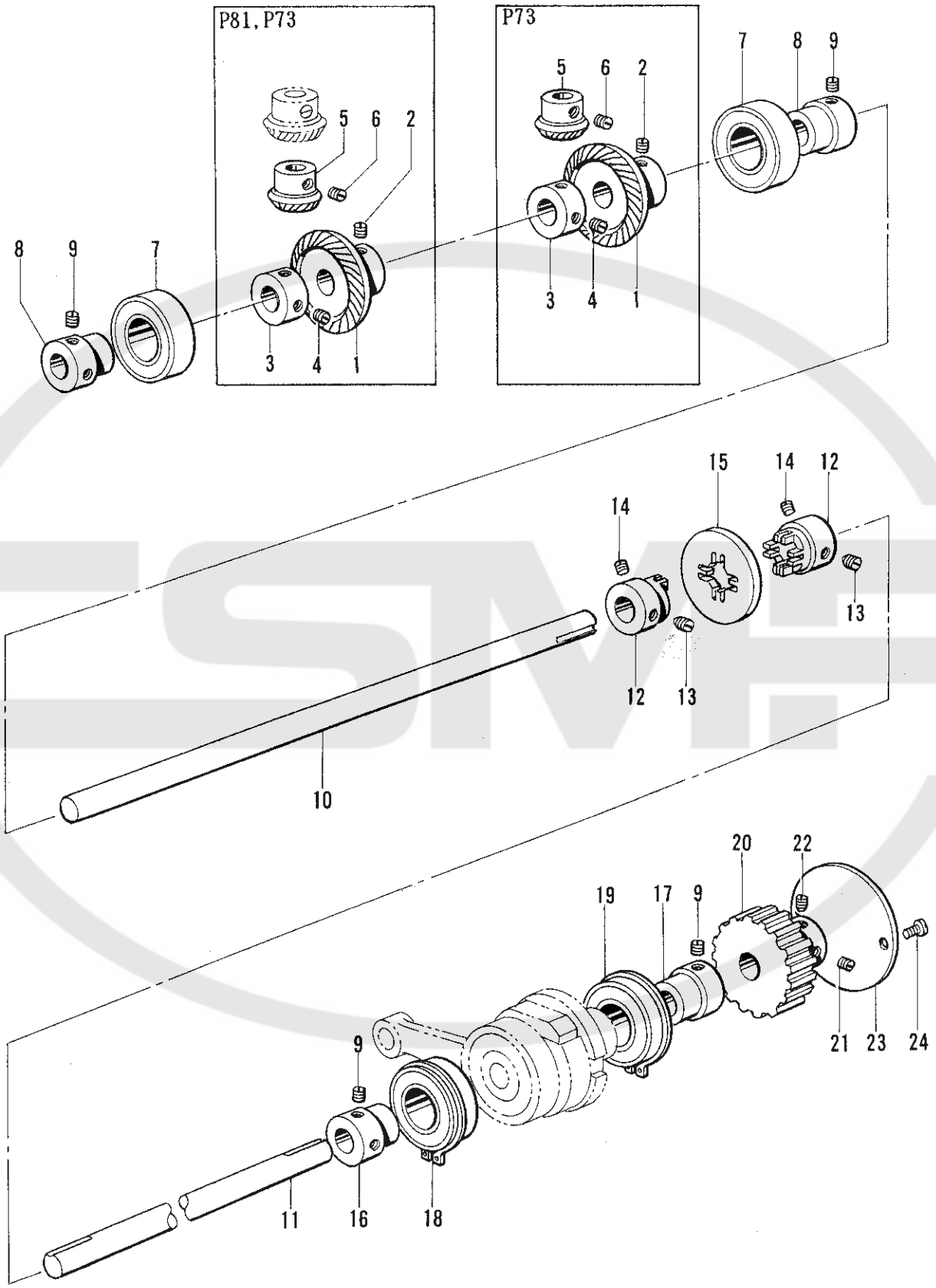
G. ローラー押エ関係 /Roller presser foot mechanism/Rollenstoffdrückerfuß/ Pied presseur à rouleau/Pie presor de radillo



G. ローラー押エ関係 /Roller presser foot mechanism/Rollenstoffdrückerfuß/ Pied presseur à rouleau/Pie presor de radillo

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
17-10	S27395001	1	ローラーギヤーL	ROLLER GEAR (L)	
17-11	S27219001	1	ローラーウケA	ROLLER HOLDER (A)	
17-12	S27220001	1	ローラーウケB	ROLLER HOLDER (B)	
17-13	S27221001	24	コウキュウ	STEEL BALL	
17-14	S27222001	3	サラネジ"2.5X4	SCREW 2.5X4	
17-15	S27223001	3	トメネジ"2.5X2.5	SCREW 2.5X2.5	
17-16	S27224001	1	シメネジ"2.5X2.5	SCREW 2.5X2.5	
18	S27194001	2	スペーサUA(T=0.1)	SPACER (UA) (T=0.1)	
18	S27195001	2	スペーサUB(T=0.15)	SPACER (UB) (T=0.15)	
18	S27196001	2	スペーサUC(T=0.2)	SPACER (UC) (T=0.2)	
19	S27396001	1	Rギヤスペーサ0.1	(R) GEAR SPACER (T=0.1)	
19	S27397001	1	Rギヤスペーサ0.15	(R) GEAR SPACER (T=0.15)	
19	S27398001	1	Rギヤスペーサ0.2	(R) GEAR SPACER (T=0.2)	
19	S27389001	1	Rギヤスペーサ0.3	(R) GEAR SPACER (T=0.3)	
19	S27390001	1	Rギヤスペーサ0.4	(R) GEAR SPACER (T=0.4)	
19	S27225001	1	Rギヤスペーサ0.6	(R) GEAR SPACER (T=0.6)	

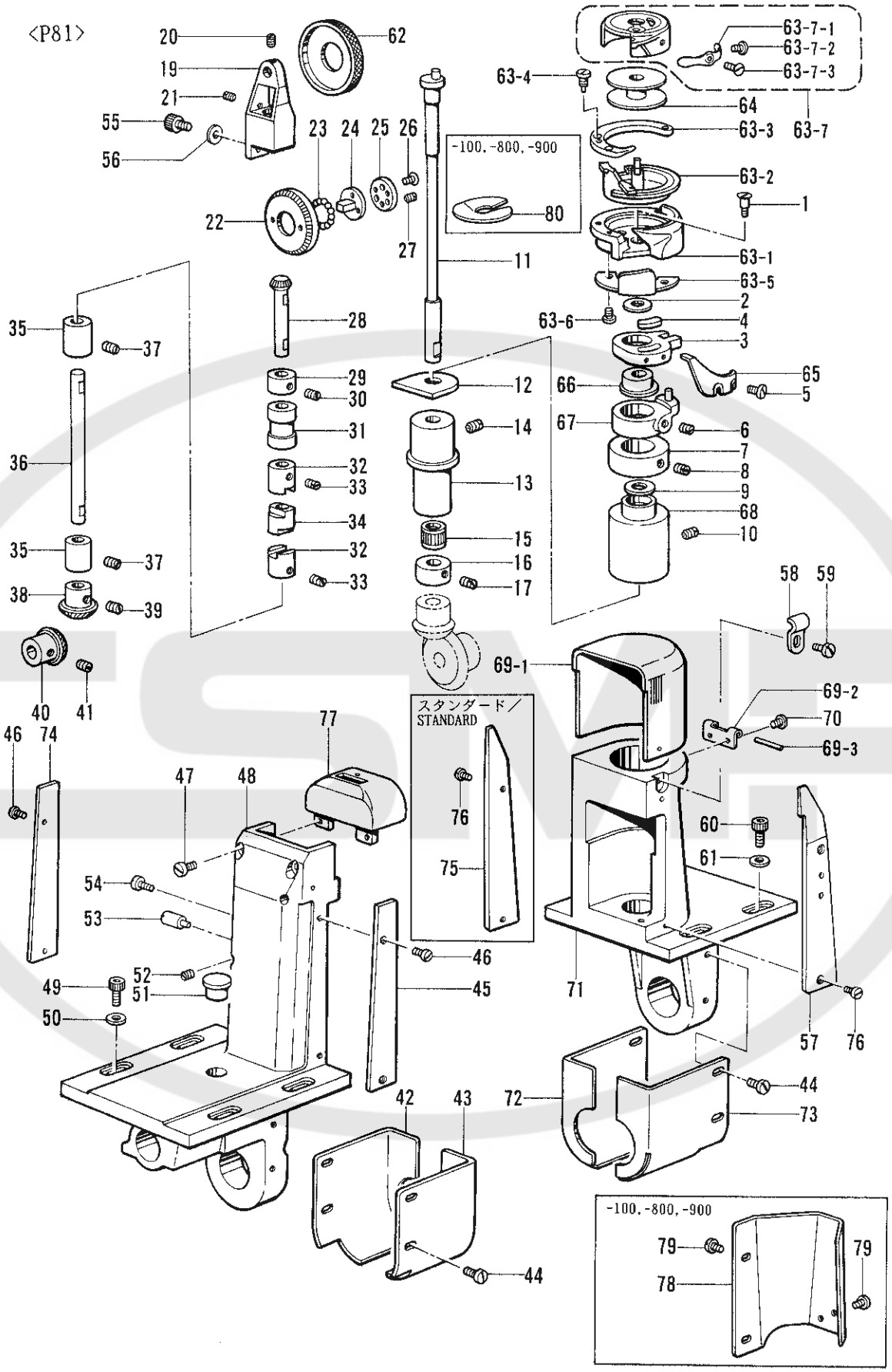
H. 下軸関係/Lower shaft mechanism/Untere Welle/ Mécanisme de l'arbre inférieur/Mecanismo del eje inferior



H. 下軸関係/Lower shaft mechanism/Untere Welle/ Mécanisme de l'arbre inférieur/Mecanismo del eje inferior

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
<P81>					
1	S27253001	1	カマキ"ヤーシタ	ROTARY HOOK GEAR (L)	
2	S27186001	2	トメネジ"6−0.75X5	SET SCREW 6X5	
3	S27241001	1	セットカラー	SET COLLAR	
4	S27255001	2	トメネジ"6X6	SET SCREW 6X6	
5	S27252001	1	カマキ"ヤーウエ	ROTARY HOOK GEAR (U)	
6	S27254001	2	トメネジ"6−0.75X6	SET SCREW 6X6	
<P73>					
1	S27253001	2	カマキ"ヤーシタ	ROTARY HOOK GEAR (L)	
2	S27186001	4	トメネジ"6−0.75X5	SET SCREW 6X5	
3	S27241001	2	セットカラー	SET COLLAR	
4	S27255001	4	トメネジ"6X6	SET SCREW 6X6	
5	S27252001	2	カマキ"ヤーウエ	ROTARY HOOK GEAR (U)	
6	S27254001	4	トメネジ"6−0.75X6	SET SCREW 6X6	
7	S27246001	2	ヘ"アリング"	BEARING	
8	S27248001	2	ヘ"アリング"カラーマエ	BEARING COLLAR (FRONT)	
9	S27251001	8	トメネジ"6−0.75X5	SET SCREW 6X5	
10	S27242001	1	シタジ"クマエ	LOWER SHAFT (FRONT)	
11	S27243001	1	シタジ"クウシロ	LOWER SHAFT (REAR)	
12	S27244001	2	シタジ"クツキ"テ	LOWER SHAFT JOINT	
13	S27109001	2	トカ"リネジ"6−0.75X8	SET SCREW 6X8	
14	S27110001	2	トメネジ"6−0.75X8	SET SCREW6X8	
15	S27245001	1	シタジ"クツキ"テイタ	LOWER SHAFT JOINT PLATE	
16	S27249001	1	ヘ"アリング"カラーナカ	BEARING COLLAR (MIDDLE)	
17	S27250001	1	ヘ"アリング"カラーウシロ	BEARING COLLAR (REAR)	
18	S27247001	1	ヘ"アリング"	BEARING	
19	S27080001	1	ヘ"アリング"6203	BEARING 6203	
20	S27256001	1	タイミング"プーリー	TIMING PULLEY	
21	S27109001	1	トカ"リネジ"6−0.75X8	SET SCREW 6X8	
22	S27110001	1	トメネジ"6−0.75X8	SET SCREW 6X8	
23	S27354001	1	シタジ"クカバ"ー	LOWER SHAFT COVER	
24	S26533001	2	シメネジ"357−40X6	SCREW357X6	

J1. カマ関係/Rotary hook mechanism/Greifervorrichtung/ Mécanisme du crochet rotatif/Mecanismo del cangrejo

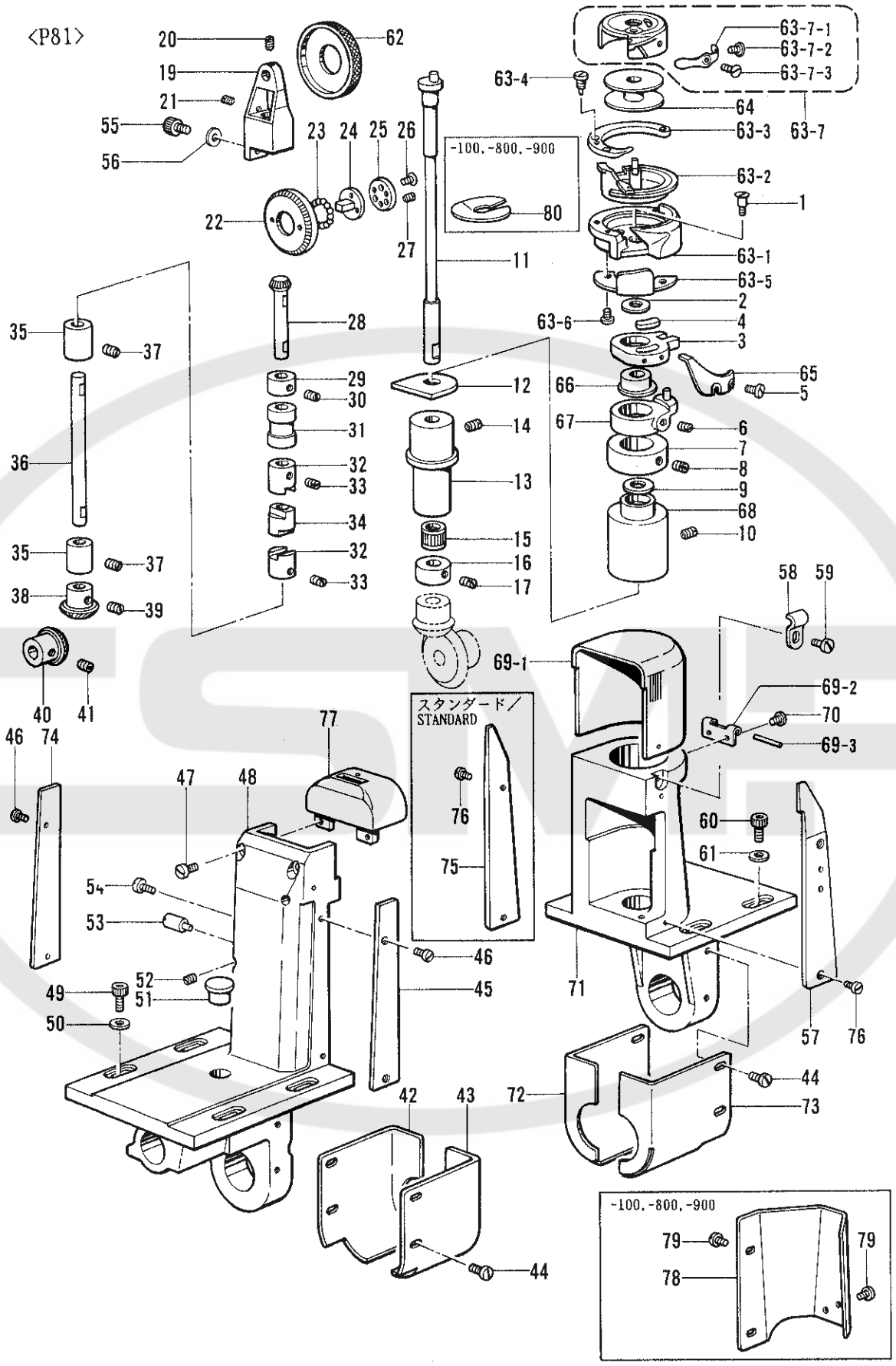


◎ ★印のついている部品の部品コードをお調べの場合は、P.76のゲージ部品一覧をご覧下さい。
◎ If there is a "★" mark, refer to the gauge assembly guide on page 76.
◎ Falls das Zeichen "★" steht, wird auf die Zusammenstellung der Vorrichtungen auf Seite 76 verwiesen.
◎ Si le signe "★" apparaît, se reporter à la page 76 du guide de montage de la jauge.
◎ Si aparece una marca "★", consultar la guía de armado de galga en la página 76.

J1. カマ関係/Rotary hook mechanism/Greifervorrichtung/ Mécanisme du crochet rotatif/Mecanismo del cangrejo

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
<P81>	<スタンダード /STANDARD, -100, -800, -900>				
1	S27337001	1	サラネジ"5X20	SCREW 5X20	
2	S27330001	1	サ"カ"ネ	WASHER	
3	S27333001	1	オープナーレハ"ー	OPENER LEVER	
4	S27334001	1	フェルト	FELT	
5	S27332001	2	シメネジ"3X6	SCREW 3X6	
6	S27145001	1	トメネジ"6ー0.75X7	SET SCREW 6X7	
7	S27327001	1	カマシ"クメタルカラー	ROTARY HOOK SHAFT BUSH COLLAR	
8	S27186001	2	トメネジ"6ー0.75X5	SET SCREW 6X5	
9	S27322001	1	カマシ"クヘ"アリング"U	ROTARY HOOK SHAFT BEARING (U)	
10	S27254001	1	トメネジ"6ー0.75X6	SET SCREW 6X6	
11	S27321001	1	カマシ"ク	ROTARY SHAFT	
12	S27329001	1	フェルト	FELT	
13	S27325001	1	カマシ"クシタメタルD	ROTARY HOOK SHAFT BUSH (D)	
14	S27326001	1	アナトメネジ"6X10	SET SCREW 6X10	
15	S27323001	1	ニート"ルヘ"アリング"	NEEDLE BEARING	
16	S27328001	1	カマシ"クカラー	ROTARY SHAFT COLLAR	
17	S27254001	2	トメネジ"6ー0.75X6	SET SCREW 6X6	
19	S27287001	1	オクリハ"ササエダ"イ	FEED DOG SUPPORT BRACKET	
20	S27286001	2	トメネジ"3X4	SET SCERW 3X4	
21	S27293001	1	トメネジ"4X5	SET SCREW 4X5	
22	S27283001	1	オクリハ"キ"ヤーL	FEED DOG GEAR (L)	
23	S27221001	24	コウキュウ	STEEL BALL	
24	S27285001	1	オクリハ"ササエ	FEED DOG SUPPORT	
25	S27220001	1	ローラーウケB	ROLLER HOLDER (B)	
26	S27222001	3	サラネジ"2.5X4	SCREW 2.5X4	
27	S27223001	3	トメネジ"2.5X2.5	SET SCREW 2.5X2.5	
28	S27284001	1	オクリハ"キ"ヤーS	FEED DOG GEAR (S)	
29	S27291001	1	オクリハ"シ"クカラー	FEED DOG SHAFT COLLAR	
30	S27143001	2	トメネジ"5X4	SET SCREW 5X4	
31	S27292001	1	オクリハ"シ"クメタル	FEED DOG SHAFT BUSH	
32	S27295001	2	ツキ"テカラー	JOINT COLLAR	
33	S27143001	4	トメネジ"5X4	SET SCREW 5X4	
34	S27294001	1	ツキ"テ	JOINT	
35	S27297001	2	ハリイタト"タ"イシ"クメタル	BUSH	
36	S27296001	1	ハリイタト"タ"イシ"ク	NEEDLE PLATE BASE SHAFT	
37	S26968001	2	トメネジ"5X6	SET SCREW 5X6	
38	S27298001	1	オクリキ"ヤーS	FEED GEAR (S)	
39	S27186001	2	トメネジ"6ー0.75X5	SET SCREW 6X5	
40	S27299001	1	オクリキ"ヤーL	FEED GEAR (L)	
41	S27254001	2	トメネジ"6ー0.75X6	SET SCREW 6X6	
42	S27315001	1	キ"ヤカハ"ーL	GEAR COVER (L)	
43	S27316001	1	キ"ヤカハ"ーR	GEAR COVER (R)	
44	S27317001	8	シメネジ"4X8	SCREW 4X8	
45	S27277001	1	ハリイタト"タ"イカハ"ーF	NEEDLE PLATE BASE COVER (F)	
46	S27279001	4	シメネジ"3X8	SCREW 3X8	
47	S27275001	2	サラネジ"4X6	SCREW 4X6	
48	S27276001	2	ハリイタト"タ"イ	NEEDLE PLATE BASE	
49	S27060001	4	アナホ"ルト6X16	BOLT 6X16	
50	S27280001	4	ハ"ネサ"カ"ネ6	SPRING WASHER 6	
51	S26957001	1	ゴ"ムセン11X14	RUBBER CAP 11X14	
52	S27290001	1	トメネジ"4X6	SET SCREW 4X6	
53	S27289001	1	チョウセツヒ"ン	ADJUST PIN	
54	S27288001	1	シメネジ"6X13	SCREW 6X13	
55	S27001001	2	アナホ"ルト5X12	BOLT 5X12	
56	S26587001	2	サ"カ"ネ	WASHER	
57	S27307001	1	カマト"タ"イカハ"ーF	ROTARY HOOK BASE COVER (F)	
58	S27313001	1	マエカハ"ーウケハ"ネ	FRONT COVER SPRING	
59	S27314001	1	シメネジ"3X5	SCREW 3X5	
60	S27060001	4	アナホ"ルト6X16	BOLT 6X16	
61	S27280001	4	ハ"ネサ"カ"ネ6	SPRING WASHER 6	
62		1	オクリハ"	FEED DOG	

J1. カマ関係/Rotary hook mechanism/Greifervorrichtung/ Mécanisme du crochet rotatif/Mecanismo del cangrejo



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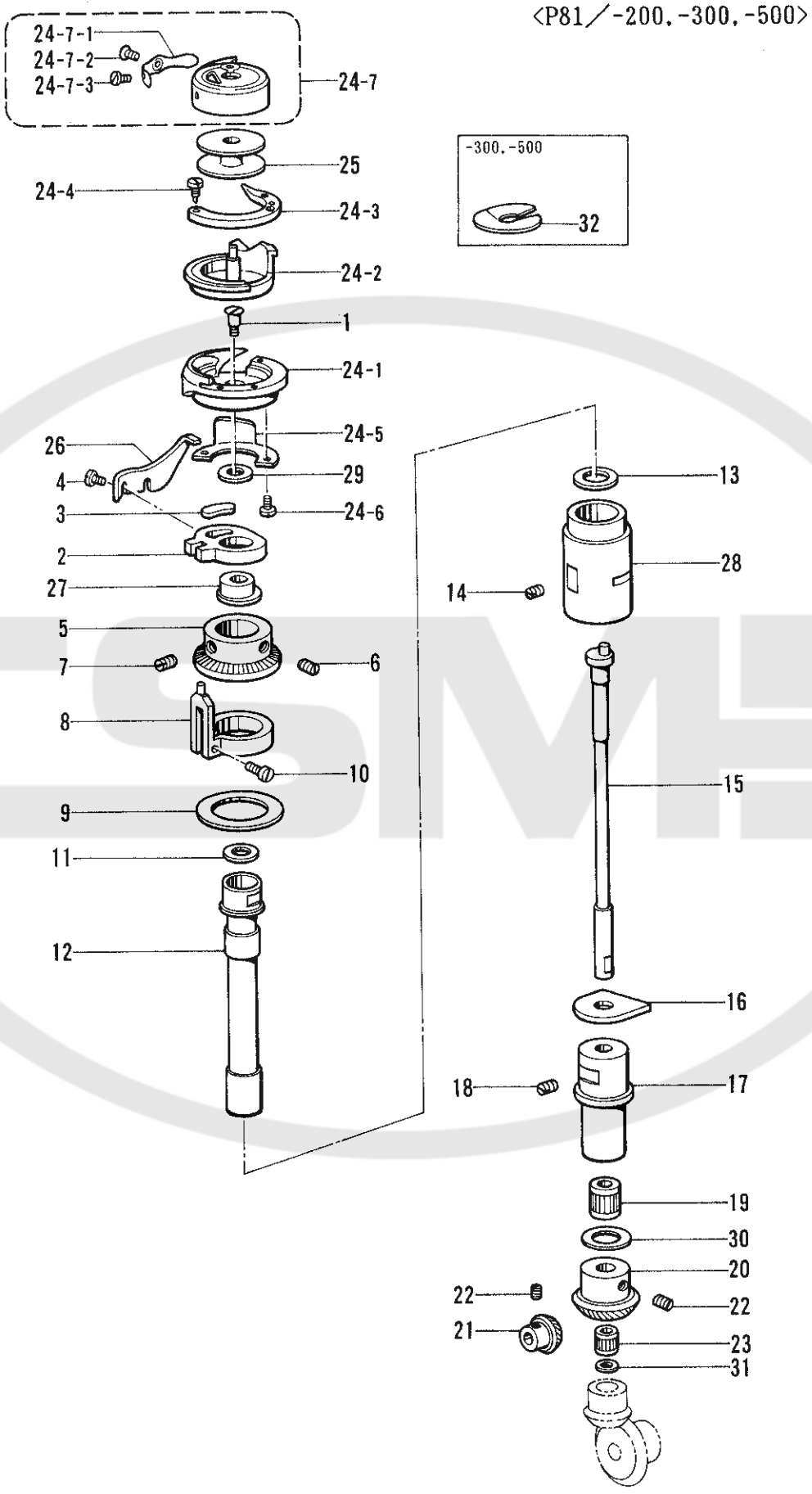
J1. カマ関係/Rotary hook mechanism/Greifervorrichtung/ Mécanisme du crochet rotatif/Mecanismo del cangrejo

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
77	★	1	ハリイタ	NEEDLE PLATE	
	<スタンダード/STANDARD>				
63	★	1	カマクミ	ROTARY HOOK ASSEMBLY	
63-1	S27809001	1	ソトカマ	OUTER ROTARY HOOK	
63-2	S27810001	1	ウチカマ	INNER ROTARY HOOK	
63-3	S27811001	1	ウチカマオサエ	INNER ROTARY HOOK PRESSER	
63-4	S27812001	3	シメネジ"	SCREW	
63-5	S27813001	1	ハリウケ	NEEDLE BRACKET	
63-6	S27814001	2	シメネジ"	SCREW	
63-7	S29039001	1	ホ"ビ"ンケースクミ	BOBBIN CASE ASSEMBLY	
63-7-1	S27816001	1	チョウシバ"ネ	TENSION SPRING	
63-7-2	S27817001	1	シタイトチョウシバ"ネトメ	SPRING STOPPER	
63-7-3	S27818001	1	トメネジ"	SET SCREW	
64	S27320001	1	ホ"ビ"ン	BOBBIN	
65	S27331001	1	ホ"ビ"ンケースオープナー	BOBBIN CASE OPENER	
66	S27335001	1	オープナーヘンシンカラー	OPENER ECCENTRIC COLLAR	
67	S27336001	1	オープナーチョウセツリング"	OPENER ADJUST RING	
68	S27324001	1	カマシ"クメタルU	ROTARY HOOK SHAFT BUSH (U)	
69	S27310001	1	カマカバ"ークミ	ROTARY HOOK COVER ASSEMBLY	
69-1	S27309001	1	カマカバ"ー	ROTARY HOOK COVER	
69-2	S27311001	1	カマカバ"ーササエ	ROTARY HOOK COVER SUPPORT	
69-3	S27312001	1	カマカバ"ーピ"ン	ROTARY HOOK COVER PIN	
70	S27314001	2	シメネジ"3X5	SCREW 3X5	
71	S27306001	1	カマト"タ"イ	ROTARY HOOK BASE	
72	S27315001	1	キ"ヤーカバ"ーL	ROTARY HOOK COVER (L)	
73	S27316001	1	キ"ヤーカバ"ーR	ROTARY HOOK COVER (R)	
74	S27278001	1	ハリイタト"タ"イカバ"ーB	NEEDLE PLATE BASE COVER (B)	
75	S27308001	1	カマト"タ"イカバ"ーB	ROTARY HOOK BASE COVER (B)	
76	S27279001	4	シメネジ"3X8	SCREW 3X8	
	<-100, -800, -900>				
63	★	1	カマクミ	ROTARY HOOK ASSEMBLY	
63-1	S27809001	1	ソトカマ	OUTER ROTARY HOOK	
63-2	S27821001	1	ウチカマ	INNER ROTARY HOOK	
63-3	S27811001	1	ウチカマオサエ	INNER ROTARY HOOK PRESSER	
63-4	S27812001	3	シメネジ"	SCREW	
63-5	S27813001	1	ハリウケ	NEEDLE BRACKET	
63-6	S27814001	2	シメネジ"	SCREW	
63-7	S29040001	1	ホ"ビ"ンケースクミ	BOBBIN CASE ASSEMBLY	
63-7-1	S27816001	1	シタイトチョウシバ"ネ	TENSION SPRING	
63-7-2	S27817001	1	シタイトチョウシバ"ネトメ	SPRING STOPPER	
63-7-3	S27818001	1	トメネジ"	SET SCREW	
64	S27594001	1	ホ"ビ"ン	BOBBIN	
65	S27538001	1	ホ"ビ"ンケースオープナー	BOBBIN CASE OPENER	
66	S27539001	1	オープナーヘンシンカラー	OPENER ECCENTRIC COLLAR	
67	S27540001	1	オープナーチョウセツリング"	OPENER ADJUST RING	
68	S27541001	1	カマシ"クメタルU	ROTARY HOOK SHAFT BUSH (U)	
69	S27544001	1	カマカバ"ークミ	ROTARY HOOK COVER ASSEMBLY	
69-1	S29602001	1	カマカバ"ー	ROTARY HOOK COVER	
69-2	S27545001	1	カマカバ"ーヒンシ"	ROTARY HOOK COVER HINGE	
69-3	S27546001	1	ヒンシ"ピ"ン	HINGE PIN	
70	S26533001	2	シメネジ"357−40X6	SCREW 357X6	
71	S27542001	1	カマト"タ"イ	ROTARY HOOK BASE	
72	S27549001	1	キ"ヤーカバ"ーL	GEAR COVER (L)	
73	S27550001	1	キ"ヤーカバ"ーR	GEAR COVER (R)	
74	S27547001	1	ハリイタト"タ"イカバ"ーR	NEEDLE PLATE BASE COVER (R)	
76	S27279001	2	シメネジ"3X8	SCREW 3X8	
78	S27543001	1	カマト"タ"イカバ"ー	ROTARY HOOK BASE COVER	
79	S26533001	3	シメネジ"357−40X6	SCREW 357X6	
80	S29609001	1	クウテンボ"ウシバ"ネ	BOBBIN TENSION SPRING	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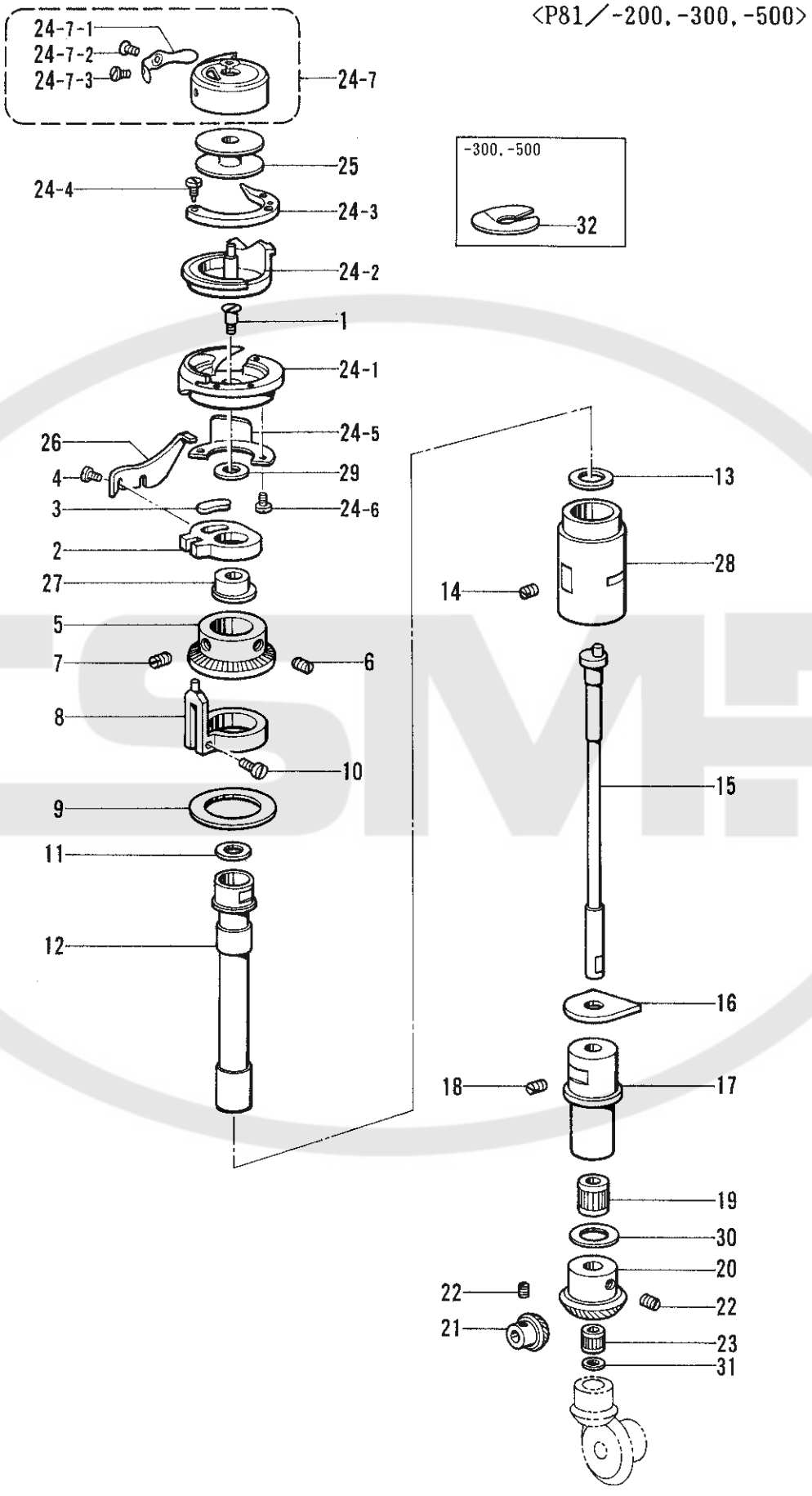
J2. カマ関係/Rotary hook mechanism/Greifervorrichtung/ Mécanisme du crochet rotatif/Mecanismo del cangrejo

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
<P81>	<-200, -300, -500>				
1	S27337001	1	サラネジ"5X20	SCREW 5X20	
2	S27333001	1	オープナーレバー	OPENER LEVER	
3	S27334001	1	フエルト	FELT	
4	S27332001	2	シメネジ"3X6	SCREW 3X6	
5	S27485001	1	オクリハ"キ"ヤ	FEED DOG GEAR	
6	S27251001	1	トメネジ"6-0.75X5	SET SCREW 6X5	
7	S27486001	1	トメネジ"6X4	SET SCREW 6X4	
8	S27462001	1	オープナーチョウセツリング"	OPENER ADJUST RING	
9	S27463001	1	オープナーリング"サ"カ"ネ	WASHER	
10	S27203001	1	シメネジ"4X4.5	SCREW 4X4.5	
11	S27322001	1	カマジ"クヘ"アリング"U	ROTARY HOOK SHAFT BEARING (U)	
12	S27466001	1	オクリキ"ヤシ"ク	FEED GEAR SHAFT	
13	S27467001	1	キ"ヤシ"クヘ"アリング"	GEAR SHAFT BEARING	
14	S27254001	1	トメネジ"6-0.75X6	SET SCREW 6X6	
15	S27321001	1	カマジ"ク	ROTARY HOOK SHAFT	
16	S27475001	1	フエルト	FELT	
17	S27460001	1	カマト"タ"イメタルDL	ROTARY HOOK BASE BUSH (DL)	
18	S27326001	1	トメネジ"6X10	SET SCREW 6X10	
19	S27468001	1	ニート"ルヘ"アリング"	NEEDLE BEARING	
20	S27464001	1	オクリキ"ヤU	FEED DOG (U)	
21	S27465001	1	オクリキ"ヤD	FEED DOG (D)	
22	S27186001	4	トメネジ"6-0.75X5	SET SCREW 6X5	
23	S27323001	1	ニート"ルヘ"アリング"	NEEDLE BEARING	
	<-200>				
24	S27318001	1	カマクミ	ROTARY HOOK ASSEMBLY	
24-1	S27809001	1	ソトカマ	OUTER ROTARY HOOK	
24-2	S27810001	1	ウチカマ	INNER ROTARY HOOK	
24-3	S27811001	1	ウチカマオサエ	INNER ROTARY HOOK PRESSER	
24-4	S27812001	3	シメネジ"	SCREW	
24-5	S27813001	1	ハリウケ	NEEDLE BRACKET	
24-6	S27814001	2	シメネジ"	SCREW	
24-7	S29039001	1	ホ"ビ"ンケースクミ	BOBBIN CASE ASSEMBLY	
24-7-1	S27816001	1	チョウシハ"ネ	TENSION SPRING	
24-7-2	S27817001	1	シタイトチョウシハ"ネトメ	SPRING STOPPER	
24-7-3	S27818001	1	トメネジ"	SET SCREW	
25	S27320001	1	ホ"ビ"ン	BOBBIN	
26	S27331001	1	ホ"ビ"ンケースオープナー	BOBBIN CASE OPENER	
27	S27461001	1	オープナーヘンシンカラー	OPENER ECCENTRIC COLLAR	
28	S27458001	1	カマト"タ"イメタルUL	ROTARY HOOK BASE BUSH (UL)	
	<-300, -500>				
24	S27537001	1	カマクミ	ROTARY HOOK ASSEMBLY	
24-1	S27809001	1	ソトカマ	OUTER ROTARY HOOK	
24-2	S27821001	1	ウチカマ	INNER ROTARY HOOK	
24-3	S27811001	1	ウチカマオサエ	INNER ROTARY HOOK PRESSER	
24-4	S27812001	3	シメネジ"	SCREW	
24-5	S27813001	1	ハリウケ	NEEDLE BRACKET	
24-6	S27814001	2	シメネジ"	SCREW	
24-7	S29040001	1	ホ"ビ"ンケースクミ	BOBBIN CASE ASSEMBLY	
24-7-1	S27816001	1	シタイトチョウシハ"ネ	TENSION SPRING	
24-7-2	S27817001	1	シタイトチョウシハ"ネトメ	SPRING STOPPER	
24-7-3	S27818001	1	トメネジ"	SET SCREW	
25	S27594001	1	ホ"ビ"ン	BOBBIN	
26	S27538001	1	ホ"ビ"ンケースオープナー	BOBBIN CASE OPENER	
27	S27561001	1	オープナーヘンシンリン	OPENER ECCENTRIC WHEEL	
28	S27568001	1	カマト"タ"イメタルUL	ROTARY HOOK BASE BUSH (UL)	
29	S27330001	1	サ"カ"ネ	WASHER	
32	S29609001	1	クウテンホ"ウシハ"ネ	BOBBIN TENSION SPRING	
	<オプションパーツ /OPTION PARTS>				
30	S27469001	1	オクリキ"ヤスヘ°ーサA	FEED GEAR SPACER (A) (T=0.1)	
30	S27470001	1	オクリキ"ヤスヘ°ーサB	FEED GEAR SPACER (B) (T=0.15)	
30	S27471001	1	オクリキ"ヤスヘ°ーサC	FEED GEAR SPACER (C) (T=0.2)	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J2. カマ関係/Rotary hook mechanism/Greifervorrichtung/ Mécanisme du crochet rotatif/Mecanismo del cangrejo

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
31	S27472001	1	ｼﾀｼﾞｸｷﾞﾔｽﾍﾟｰｻA	LOWER SHAFT GEAR SPACER (A) (T=0.1)	
31	S27473001	1	ｼﾀｼﾞｸｷﾞﾔｽﾍﾟｰｻB	LOWER SHAFT GEAR SPACER (B) (T=0.15)	
31	S27474001	1	ｼﾀｼﾞｸｷﾞﾔｽﾍﾟｰｻC	LOWER SHAFT GEAR SPACER (C) (T=0.2)	

J3. カマ関係/Rotary hook mechanism/Greifervorrichtung/ Mécanisme du crochet rotatif/Mecanismo del cangrejo

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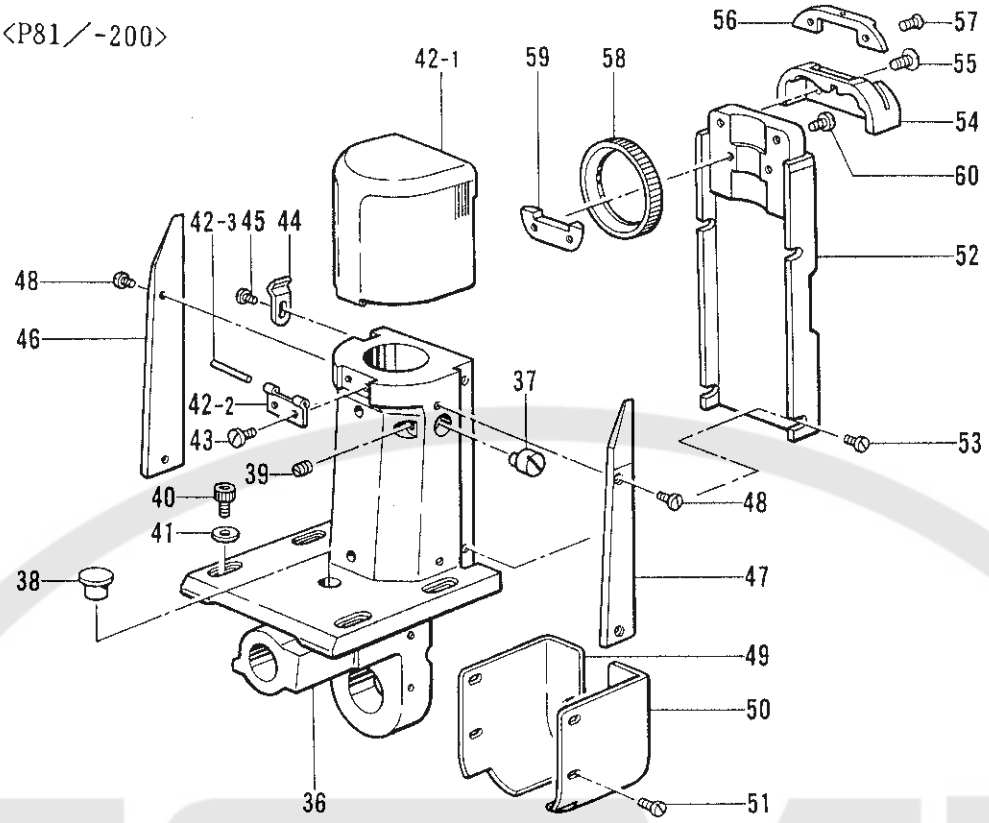

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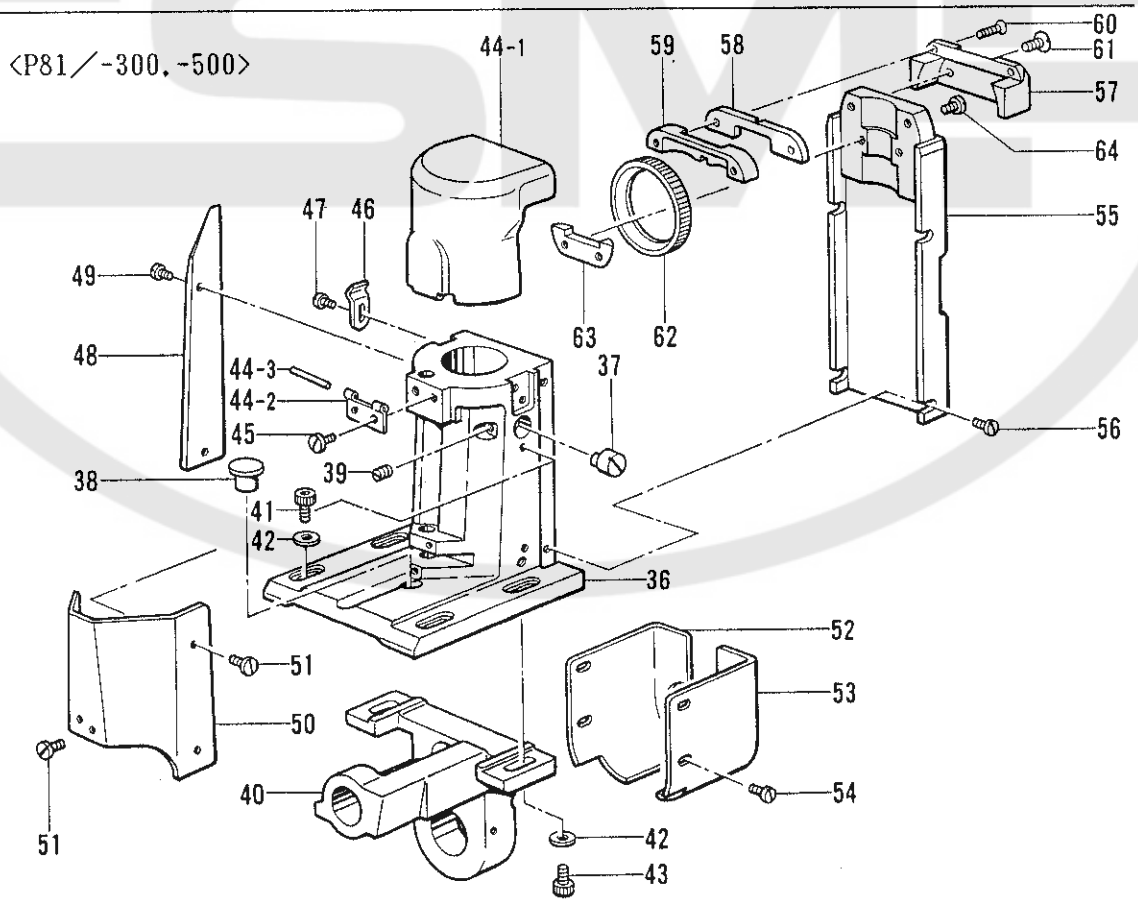
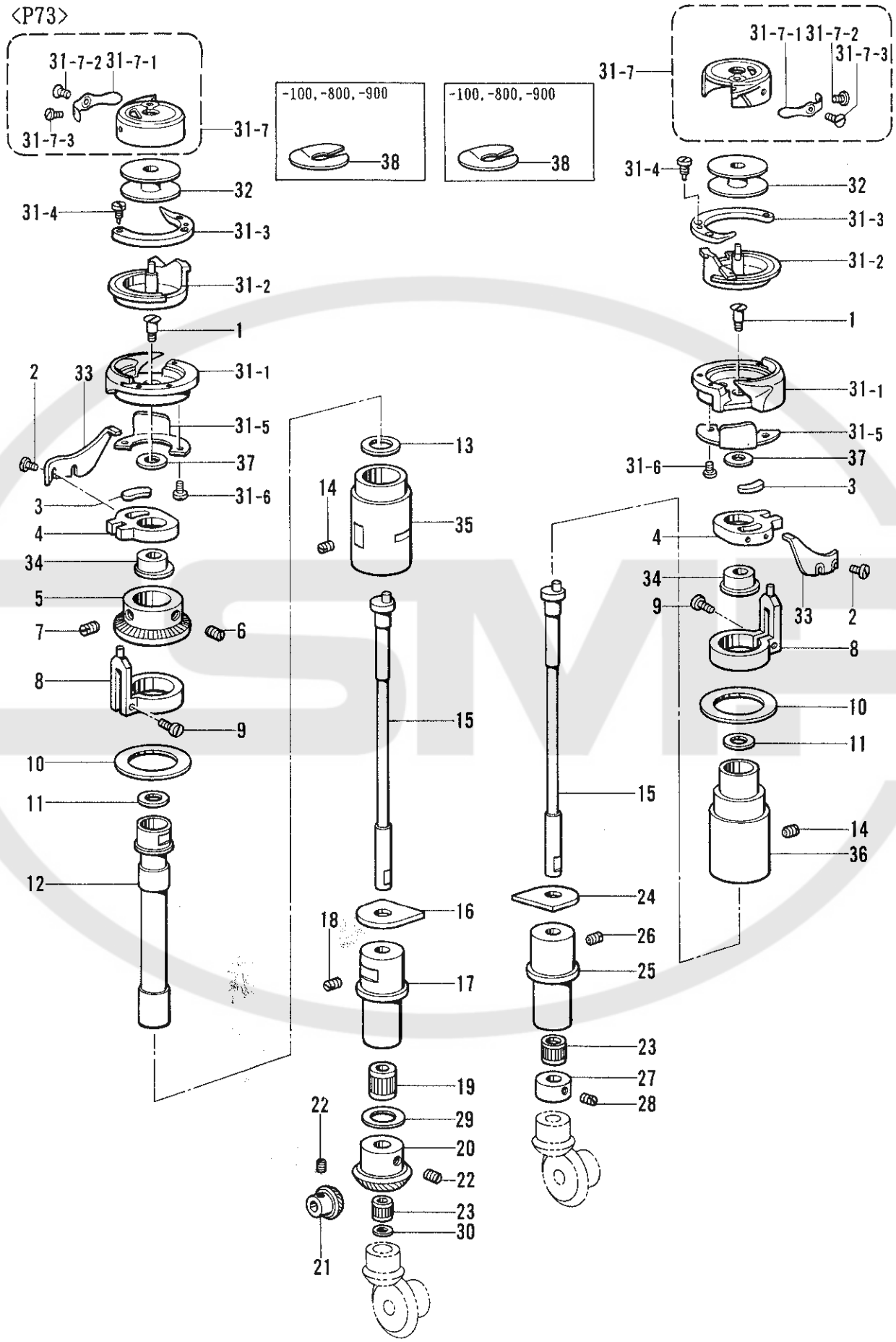


◎ ◆印のついている部品の部品コードをお調べの場合は、P.76のゲージ部品一覧をご覧下さい。
◎ If there is a "◆" mark, refer to the gauge assembly guide on page 76.
◎ Falls das Zeichen "◆" steht, wird auf die Zusammenstellung der Vorrichtungen auf Seite 76 verwiesen.
◎ Si le signe "◆" apparaît, se reporter à la page 76 du guide de montage de la jauge.
◎ Si aparece una marca "◆", consultar la guía de armado de galga en la página 76.

J3. カマ関係/Rotary hook mechanism/Greifervorrichtung/ Mécanisme du crochet rotatif/Mecanismo del cangrejo

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
<P81>	<-200>				
36	S27456001	1	カマト"タ"イL	ROTARY HOOK BASE (L)	
37	S27459001	1	チョウセツピ"ン	ADJUST PIN	
38	S26957001	1	ゴ"ムセン11X14	RUBBER CAP 11X14	
39	S26968001	1	トメネジ"5X6	SET SCREW 5X6	
40	S27060001	4	アナホ"ルト6X16	BOLT 6X16	
41	S27280001	4	ハ"ネサ"カ"ネ6	SPRING WASHER 6	
42	S27310001	1	カマカバ"ークミ	ROTARY HOOK COVER ASSEMBLY	
42-1	S27309001	1	カマカバ"ー	ROTARY HOOK COVER	
42-2	S27312001	1	カマカバ"ーピ"ン	ROTARY HOOK COVER PIN	
42-3	S27311001	1	カマカバ"ーササエ	ROTARY HOOK COVER SUPPORT	
43	S27314001	2	シメネジ"3X5	SCREW 3X5	
44	S27313001	1	マエカバ"ーウケハ"ネ	FRONT COVER SPRING	
45	S27314001	1	シメネジ"3X5	SCREW 3X5	
46	S27677001	1	カマト"タ"イカバ"ーB	ROTARY HOOK BASE COVER (B)	
47	S27676001	1	カマト"タ"イカバ"ーF	ROTARY HOOK BASE COVER (F)	
48	S27279001	4	シメネジ"3X8	SCREW 3X8	
49	S27315001	1	キ"ヤカバ"ーL	GEAR COVER (L)	
50	S27316001	1	キ"ヤカバ"ーR	GEAR COVER (R)	
51	S27317001	4	シメネジ"4X8	SCREW 4X8	
52	S27614001	1	ハリイタト"タ"イ	NEEDLE PLATE BASE	
53	S27317001	4	シメネジ"4X8	SCREW 4X8	
54	S27615001	1	ハリイタ	NEEDLE PLATE	
55	S27275001	2	サラネジ"4X6	SCREW 4X6	
56	◆	1	ホジ"ョハリイタ	SUB NEEDLE PLATE	
57	S27616001	1	サラネジ"2.5X3.8	SCREW 2.5X3.8	
58	S27483001	1	オクリハ"	FEED DOG	
59	S27484001	1	オクリハ"ウケイタ	FEED DOG HOLDER	
60	S27211001	2	シメネジ"4X8	SCREW 4X8	
	<-300, -500>				
36	S27566001	1	カマト"タ"イL	ROTARY HOOK BASE (L)	
37	S27459001	1	チョウセツピ"ン	ADJUST PIN	
38	S26957001	1	ゴ"ムセン11X14	RUBBER CAP 11X14	
39	S26968001	1	トメネジ"5X6	SET SCREW 5X6	
40	S27569001	1	オクリト"タ"イ	FEED BRACKET	
41	S27060001	4	アナホ"ルト6X16	BOLT 6X16	
42	S27280001	6	ハ"ネサ"カ"ネ6	SPRING WASHER 6	
43	S27069001	2	アナホ"ルト6X12	BOLT 6X12	
44	S27544001	1	カマカバ"ークミ	ROTARY HOOK COVER ASSEMBLY	
44-1	S29602001	1	カマカバ"ー	ROTARY HOOK COVER	
44-2	S27545001	1	カマカバ"ーヒンシ"	ROTARY HOOK COVER HINGE	
44-3	S27546001	1	ヒンシ"ピ"ン	HINGE PIN	
45	S26533001	2	シメネジ"357−40X6	SCREW 357X6	
46	S27313001	1	マエカバ"ーウケハ"ネ	FRONT COVER SPRING	
47	S27314001	1	シメネジ"3X5	SCREW 3X5	
48	S27677001	1	カマト"タ"イカバ"ーB	ROTARY HOOK BASE COVER (B)	
49	S27279001	4	シメネジ"3X8	SCREW 3X8	
50	S27543001	1	カマト"タ"イカバ"ー	ROTARY HOOK BASE COVER	
51	S26533001	3	シメネジ"357−40X6	SCREW 357X6	
52	S27570001	1	オクリキ"ヤーカバ"ーL	FEED GEAR COVER (L)	
53	S27571001	1	オクリキ"ヤーカバ"ーR	FEED GEAR COVER (R)	
54	S27317001	4	シメネジ"4X8	SCREW 4X8	
55	S27614001	1	ハリイタト"タ"イ	NEEDLE PLATE BRACKET	
56	S27317001	4	シメネジ"4X8	SCREW 4X8	
57	S27710001	1	ハリイタ	NEEDLE PLATE	
58	◆	1	ホジ"ョハリイタ	SUB NEEDLE PLATE	
59	S27713001	1	ホジ"ョハリイタB	SUB NEEDLE PLATE (B)	
60	S27714001	2	サラネジ"2.38X9.5	SCREW 2.38X9.5	
61	S27275001	2	サラネジ"4X6	SCREW 4X6	
62	S27572001	1	オクリハ"	FEED DOG	
63	S27573001	1	オクリハ"アンナイD	FEED DOG GUIDE (D)	
64	S27211001	2	シメネジ"4X8	SCREW 4X8	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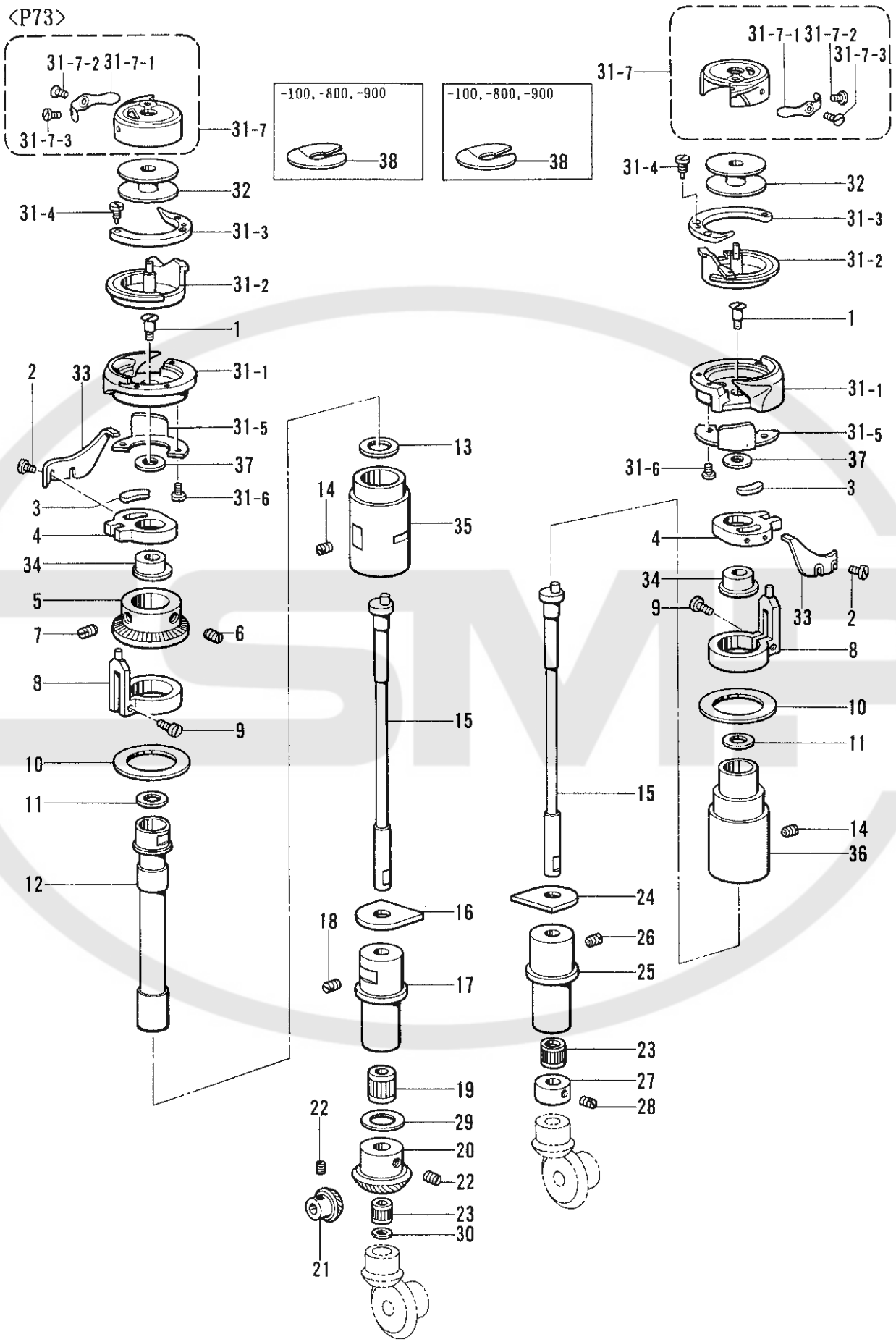
J4. カマ関係/Rotary hook mechanism/Greifervorrichtung/ Mécanisme du crochet rotatif/Mecanismo del cangrejo

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
<P73>					
1	S27337001	2	サラネジ"5X20	SCREW 5X20	
2	S27332001	4	シメネジ"3X6	SCREW 3X6	
3	S27334001	2	フエルト	FELT	
4	S27333001	2	オープナーレバー	OPENER LEVER	
5	S27485001	1	オクリハ"キ"ヤー	FEED DOG GEAR	
6	S27251001	1	トメネジ"6-0.75X5	SET SCREW 6X5	
7	S27486001	1	トメネジ"6X4	SET SCREW 6X4	
8	S27462001	2	オープナーチョウセツリング"	OPENER ADJUST RING	
9	S27203001	2	シメネジ"4X4.5	SCREW 4X4.5	
10	S27463001	2	オープナーリング"サ"カ"ネ	OPENER RING WASHER	
11	S27322001	2	カマシ"クヘ"アリング"U	ROTARY HOOK SHAFT BEARING (U)	
12	S27466001	1	オクリキ"ヤージ"ク	FEED GEAR SHAFT	
13	S27467001	1	キ"ヤージ"クヘ"アリング"	GEAR SHAFT BEARING	
14	S27254001	2	トメネジ"6-0.75X6	SET SCREW 6X6	
15	S27321001	2	カマシ"ク	ROTARY HOOK SHAFT	
16	S27475001	1	フエルト	FELT	
17	S27460001	1	カマト"タ"イメタルDL	ROTARY HOOK BASE BUSH (DL)	
18	S27326001	1	アナトメネジ"6X10	SET SCREW 6X10	
19	S27468001	1	ニート"ルヘ"アリング"	NEEDLE BEARING	
20	S27464001	1	オクリキ"ヤーU	FEED GEAR (U)	
21	S27465001	1	オクリキ"ヤーD	FEED GEAR (D)	
22	S27186001	6	トメネジ"6-0.75X5	SET SCREW 6X5	
23	S27323001	2	ニート"ルヘ"アリング"	NEEDLE BEARING	
24	S27329001	1	フエルト	FELT	
25	S27325001	1	カマシ"クメタルD	ROTARY HOOK SHAFT BUSH (D)	
26	S27326001	1	アナトメネジ"6X10	SET SCREW 6X10	
27	S27328001	1	カマシ"クカラー	ROTARY HOOK SHAFT COLLAR	
28	S27254001	2	トメネジ"6-0.75X6	SET SCREW 6X6	
	<オプションパーツ /OPTION PARTS>				
29	S27469001	1	オクリキ"ヤスペ゜ーサA	FEED GEAR SPACER (A)	
29	S27470001	1	オクリキ"ヤスペ゜ーサB	FEED GEAR SPACER (B)	
29	S27471001	1	オクリキ"ヤスペ゜ーサC	FEED GEAR SPACER (C)	
30	S27472001	1	シタジ"クキ"ヤースペ゜ーサA	LOWER SHAFT GEAR SPACER (A)	
30	S27473001	1	シタジ"クキ"ヤースペ゜ーサB	LOWER SHAFT GEAR SPACER (B)	
30	S27474001	1	シタジ"クキ"ヤースペ゜ーサC	LOWER SHAFT GEAR SPACER (C)	
	<スタンダード /STANDARD>				
31	S27318001	2	カマクミ	ROTARY HOOK ASSEMBLY	
31-1	S27809001	2	ソトカマ	OUTER ROTARY HOOK	
31-2	S27810001	2	ウチカマ	INNER ROTARY HOOK	
31-3	S27811001	2	ウチカマオサエ	INNER ROTARY HOOK PRESSER	
31-4	S27812001	6	シメネジ"	SCREW	
31-5	S27813001	2	ハリウケ	NEEDLE BRACKET	
31-6	S27814001	4	シメネジ"	SCREW	
31-7	S29039001	2	ホ"ビ"ンケースクミ	BOBBIN CASE ASSEMBLY	
31-7-1	S27816001	2	チョウシハ"ネ	TENSION SPRING	
31-7-2	S27817001	2	シタイトチョウシハ"ネトメ	SPRING STOPPER	
31-7-3	S27818001	2	トメネジ"	SET SCREW	
32	S27320001	2	ホ"ビ"ン	BOBBIN	
33	S27331001	2	ホ"ビ"ンケースオープナー	BOBBIN CASE OPENER	
34	S27461001	2	オープナーヘンシンカラー	OPENER ECCENTRIC COLLAR	
35	S27458001	1	カマト"タ"イメタルUL	ROTARY HOOK BASE BUSH (UL)	
36	S27457001	1	カマト"タ"イメタルUR	ROTARY HOOK BASE BUSH (UR)	
	<-100, -800, -900>				
31	S27537001	2	カマクミ	ROTARY HOOK ASSEMBLY	
31-1	S27809001	2	ソトカマ	OUTER ROTARY HOOK	
31-2	S27821001	2	ウチカマ	INNER ROTARY HOOK	
31-3	S27811001	2	ウチカマオサエ	INNER ROTARY HOOK PRESSER	
31-4	S27812001	6	シメネジ"	SCREW	
31-5	S27813001	2	ハリウケ	NEEDLE BRACKET	
31-6	S27814001	4	シメネジ"	SCREW	
31-7	S29040001	2	ホ"ビ"ンケースクミ	BOBBIN CASE ASSEMBLY	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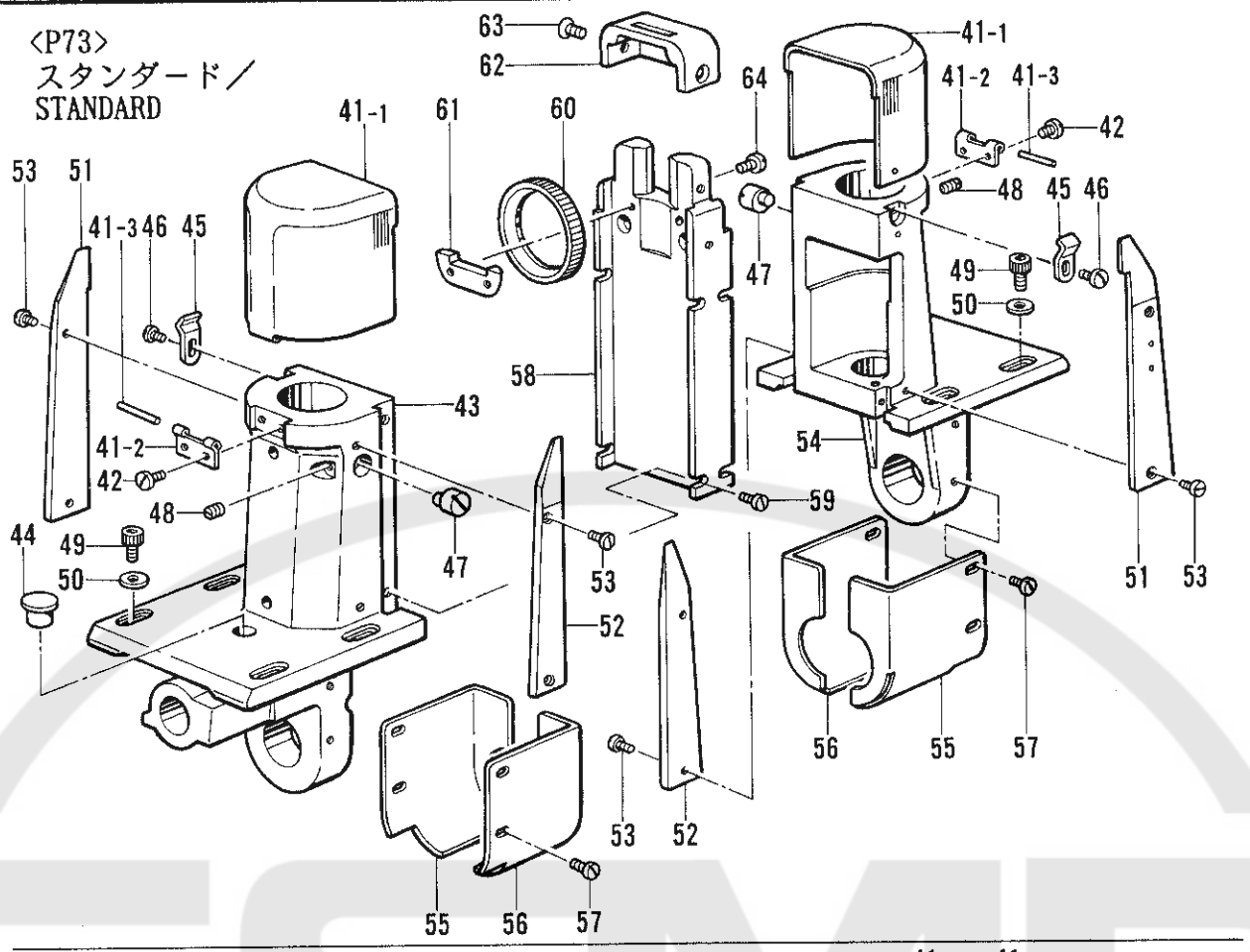
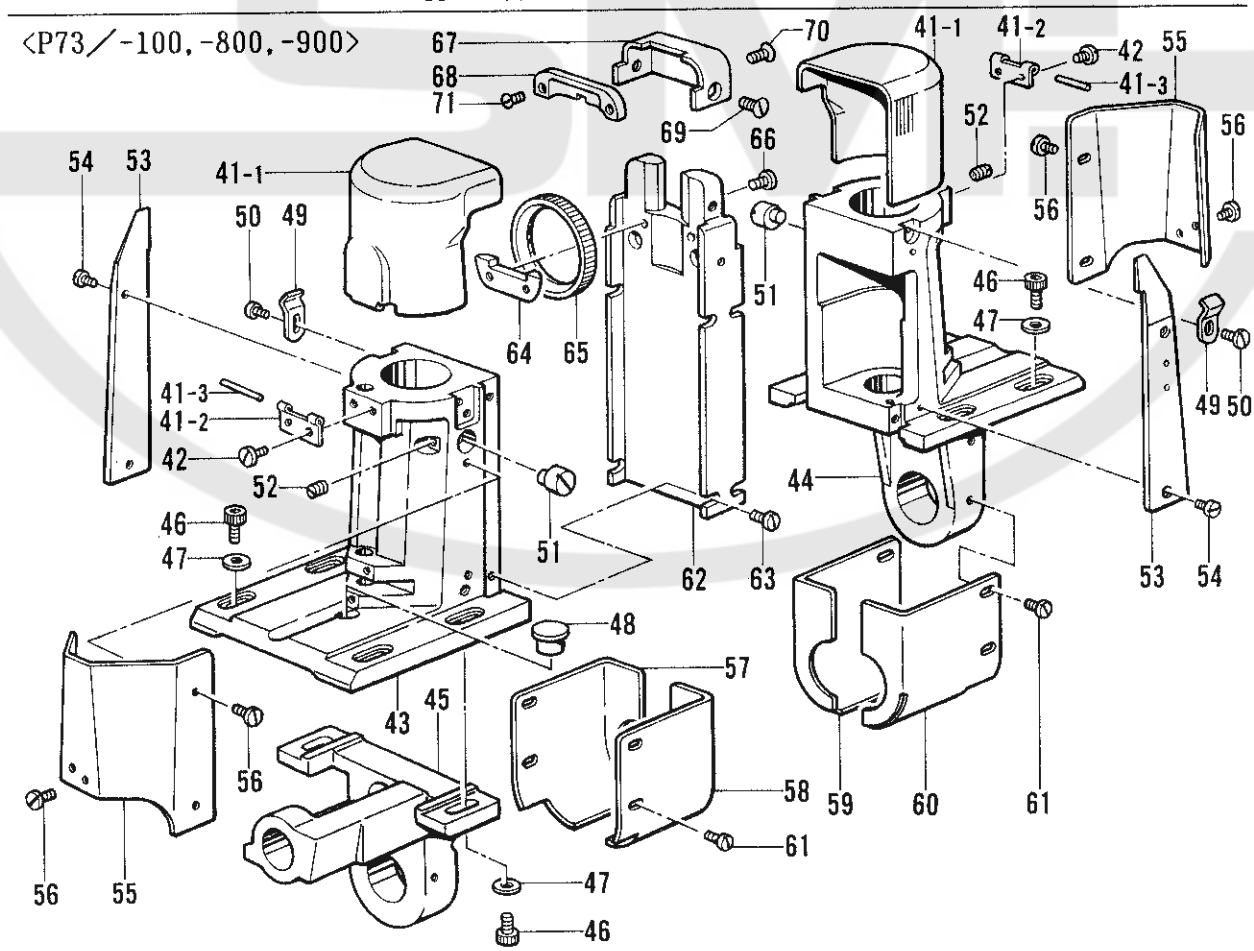
J4. カマ関係/Rotary hook mechanism/Greifervorrichtung/ Mécanisme du crochet rotatif/Mecanismo del cangrejo

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
31-7-1	S27816001	2	シタイトチョウシハ"ネ	TENSION SPRING	
31-7-2	S27817001	2	シタイトチョウシハ"ネトメ	SPRING STOPPER	
31-7-3	S27818001	2	トメネジ"	SET SCREW	
32	S27594001	2	ホ"ヒ"ン	BOBBIN	
33	S27538001	2	ホ"ヒ"ンケースオープ"ナー	BOBBIN CASE OPENER	
34	S27561001	2	オープ"ナーヘンシンリン	OPENER ECCENTRIC WHEEL	
35	S27568001	1	カマト"タ"イメタルUL	ROTARY HOOK BASE BUSH (UL)	
36	S27567001	1	カマト"タ"イメタルUR	ROTARY HOOK BASE BUSH (UR)	
37	S27330001	2	サ"カ"ネ	WASHER	
38	S29609001	2	クウテンホ"ウシハ"ネ	BOBBIN TENSION SPRING	

J5. カマ関係/Rotary hook mechanism/Greifervorrichtung/ Mécanisme du crochet rotatif/Mecanismo del cangrejo

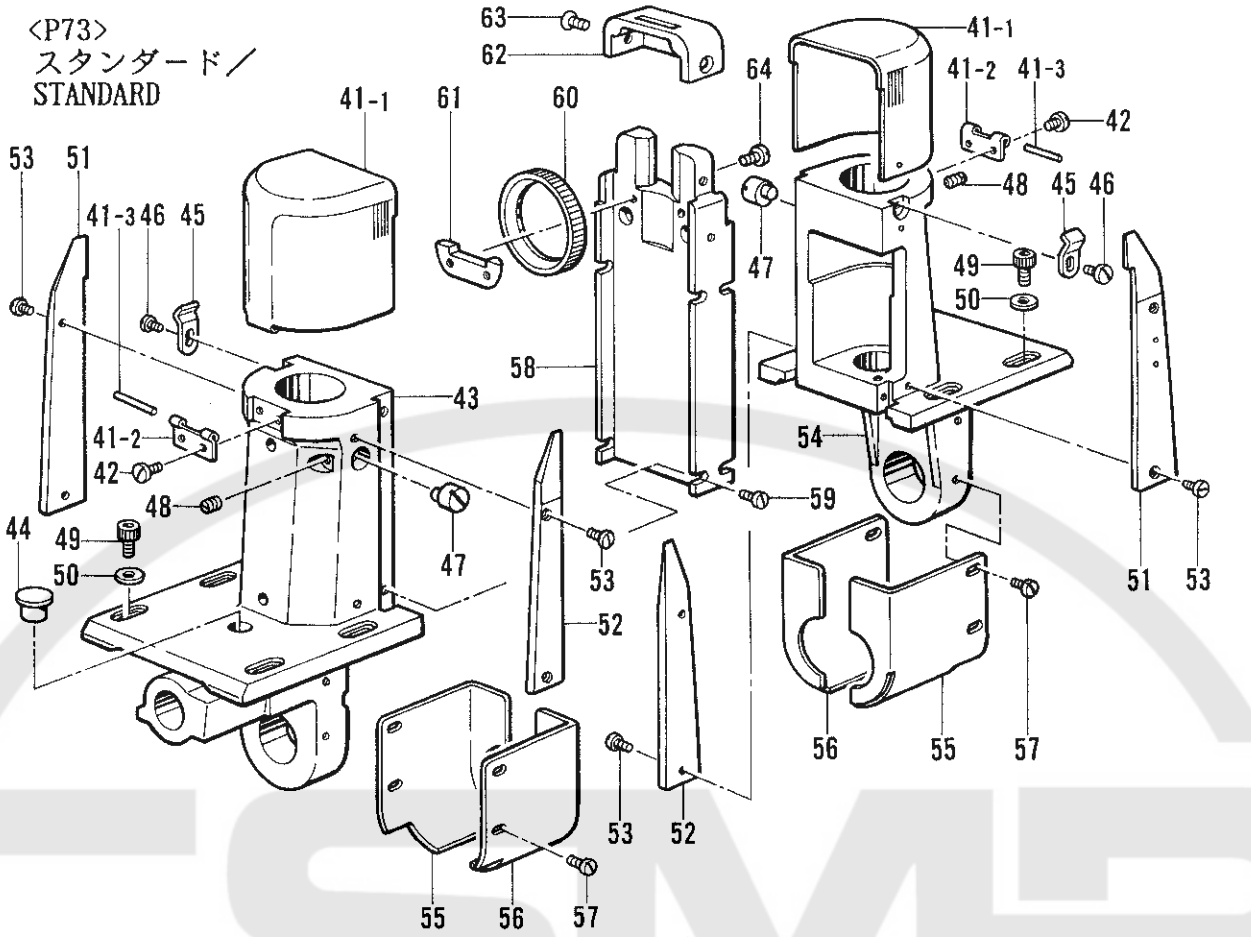




◎ ※印のついている部品の部品コードをお調べの場合は、P.75のゲージ部品一覧をご覧ください。
◎ If there is a "※" mark, refer to the gauge assembly guide on page 75.
◎ Falls das Zeichen "※" steht, wird auf die Zusammenstellung der Vorrichtungen auf Seite 75 verwiesen.
◎ Si le signe "※" apparaît, se reporter à la page 75 du guide de montage de la jauge.
◎ Si aparece una marca "※", consultar la guía de armado de galga en la página 75.

J5. カマ関係/Rotary hook mechanism/Greifervorrichtung/ Mécanisme du crochet rotatif/Mecanismo del cangrejo

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
<P73>					
	<スタンダード/STANDARD>				
41	S27498001	2	カマカバ"ークミ	ROTARY HOOK COVER ASSEMBLY	
41-1	S29603001	2	カマカバ"ー	ROTARY HOOK COVER	
41-2	S27311001	2	カマカバ"ーササエ	ROTARY HOOK COVER SUPPORT	
41-3	S27312001	2	カマカバ"ーピン	ROTARY HOOK COVER PIN	
42	S27314001	4	シメネジ"3X5	SCREW 3X5	
43	S27456001	1	カマト"タ"イL	ROTARY HOOK BASE (L)	
44	S26957001	1	ゴ"ムセン11X14	RUBBER CAP 11X14	
45	S27313001	2	マエカバ"ーウケバ"ネ	FRONT COVER SPRING	
46	S27314001	2	シメネジ"3X5	SCREW 3X5	
47	S27459001	2	チョウセツピ"ン	ADJUST PIN	
48	S26968001	2	トメネジ"5X6	SET SCREW 5X6	
49	S27060001	8	アナボ"ルト6X16	BOLT 6X16	
50	S27280001	8	バ"ネサ"カ"ネ6	SPRING WASHER 6	
51	S27307001	2	カマト"タ"イカバ"ーF	ROTARY HOOK BASE COVER (F)	
52	S27308001	2	カマト"タ"イカバ"ーB	ROTARY HOOK BASE COVER (B)	
53	S27279001	8	シメネジ"3X8	SCREW 3X8	
54	S27455001	1	カマト"タ"イR	ROTARY HOOK BASE (R)	
55	S27315001	2	キ"ヤーカバ"ーL	GEAR COVER (L)	
56	S27316001	2	キ"ヤーカバ"ーR	GEAR COVER (R)	
57	S27317001	8	シメネジ"4X8	SCREW 4X8	
58	※	1	ハリイタウケタ"イ	NEEDLE PLATE HOLDER	
59	S27317001	8	シメネジ"4X8	SCREW 4X8	
60	S27483001	1	オクリバ"	FEED DOG	
61	S27484001	1	オクリバ"ウケイタ	FEED DOG HOLDER	
62	※	1	ハリイタ	NEEDLE PLATE	
63	S27275001	2	サラネジ"4X6	SCREW 4X6	
64	S27203001	2	シメネジ"4X4.5	SCREW 4X4.5	
	<-100, -800, -900>				
41	S27544001	2	カマカバ"ークミ	ROTARY HOOK COVER ASSEMBLY	
41-1	S29602001	2	カマカバ"ー	ROTARY HOOK COVER	
41-2	S27545001	2	カマカバ"ーヒンジ"	ROTARY HOOK COVER HINGE	
41-3	S27546001	2	カマカバ"ーヒンジ"ピ"ン	ROTARY HOOK COVER HINGE PIN	
42	S26533001	4	シメネジ"357-40X6	SCREW 357X6	
43	S27566001	1	カマト"タ"イL	ROTARY HOOK BASE (L)	
44	S27565001	1	カマト"タ"イR	ROTARY HOOK BASE (R)	
45	S27569001	1	オクリト"タ"イ	FEED BASE	
46	S27060001	8	アナボ"ルト6X16	BOLT 6X16	
47	S27280001	10	バ"ネサ"カ"ネ6	SPRING WASHER 6	
48	S26957001	1	ゴ"ムセン11X14	RUBBER CAP 11X14	
49	S27313001	2	マエカバ"ーウケバ"ネ	FRONT COVER SPRING	
50	S27314001	2	シメネジ"3X5	SCREW 3X5	
51	S27459001	2	チョウセツピ"ン	ADJUST PIN	
52	S26968001	2	トメネジ"5X6	SET SCREW 5X6	
53	S27307001	2	カマト"タ"イカバ"ーF	ROTARY HOOK BASE COVER (F)	
54	S27279001	8	シメネジ"3X8	SCREW 3X8	
55	S27543001	2	カマト"タ"イカバ"ー	ROTARY HOOK BASE COVER	
56	S26533001	6	シメネジ"357-40X6	SCREW 357X6	
57	S27570001	1	オクリキ"ヤーカバ"ーL	FEED GEAR COVER (L)	
58	S27571001	1	オクリキ"ヤーカバ"ーR	FEED GEAR COVER (R)	
59	S27549001	1	キ"ヤーカバ"ーL	GEAR COVER (L)	
60	S27550001	1	キ"ヤーカバ"ーR	GEAR COVER (R)	
61	S27317001	8	シメネジ"4X8	SCREW 4X8	
62	※	1	ハリイタウケタ"イ	NEEDLE PLATE HOLDER	
63	S27317001	8	シメネジ"4X8	SCREW 4X8	
64	S27573001	1	オクリバ"アンナイD	FEED DOG GUIDE (D)	
65	S27572001	1	ローラーオクリバ"	ROLLER FEED DOG	
66	S27203001	2	シメネジ"4X4.5	SCREW 4X4.5	
67	※	1	ハリイタ	NEEDLE PLATE	
68	※	1	ホジ"ョハリイタ	SUB NEEDLE PLATE	
69	S27275001	2	サラネジ"4X6	SCREW 4X6	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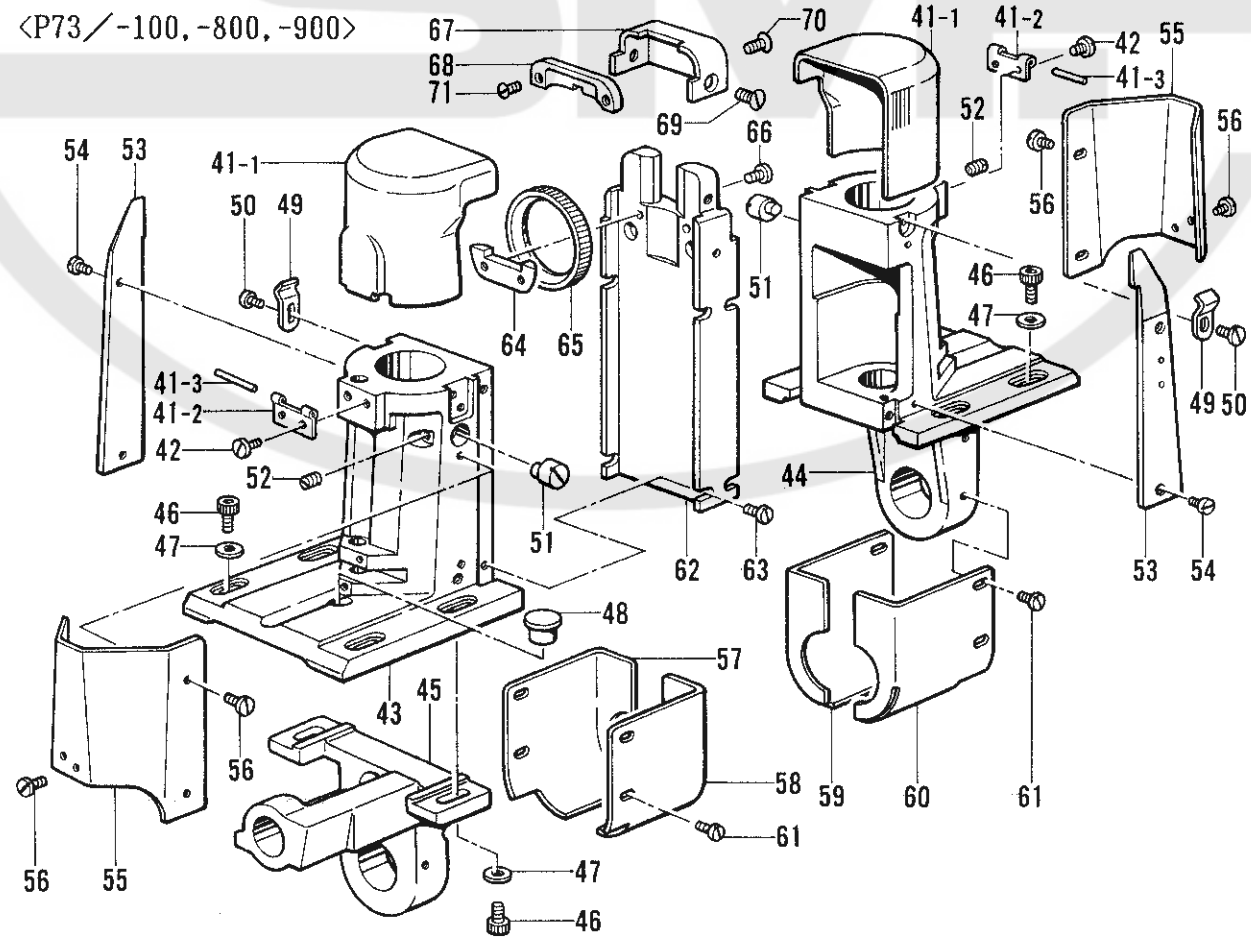
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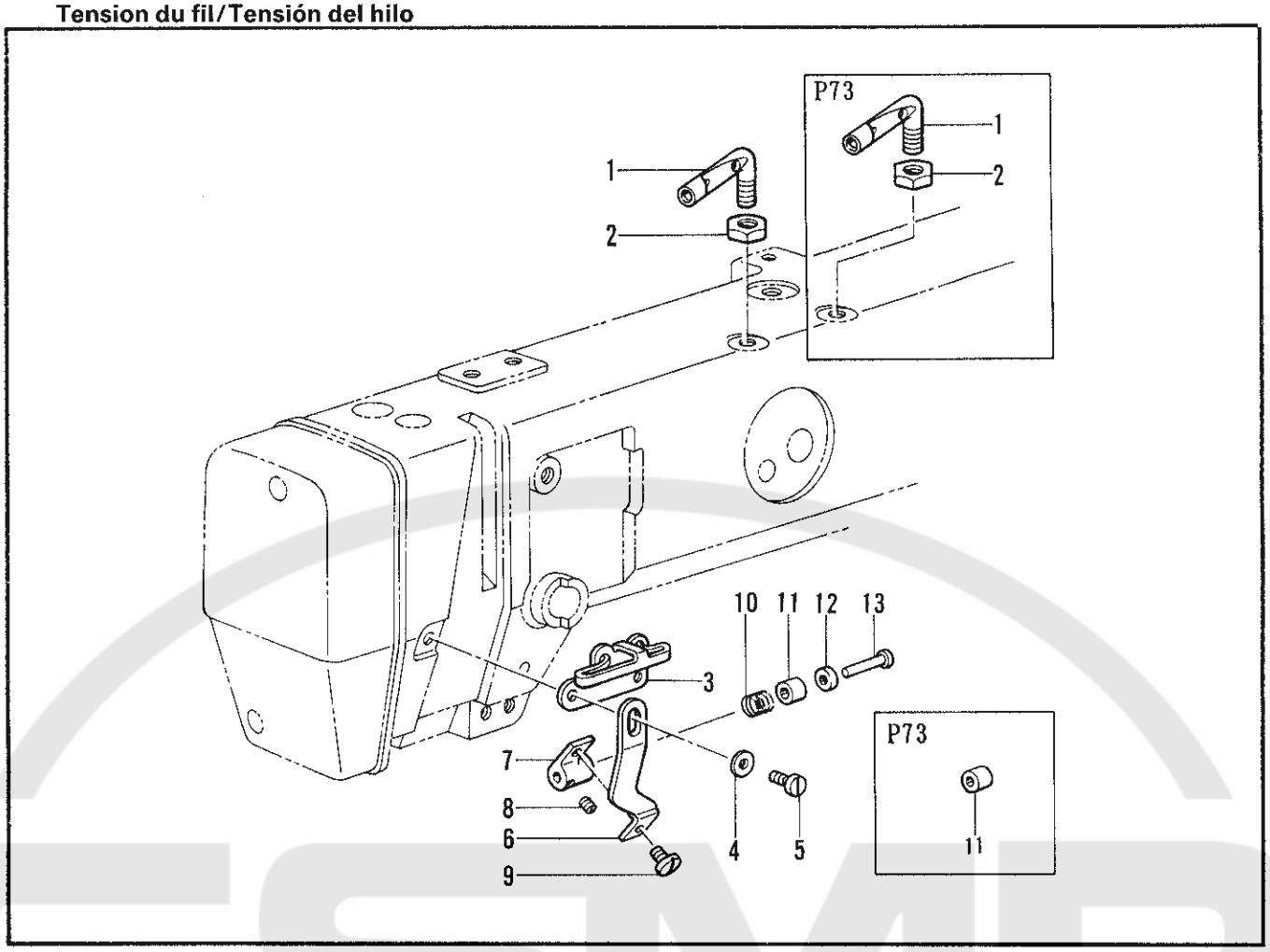
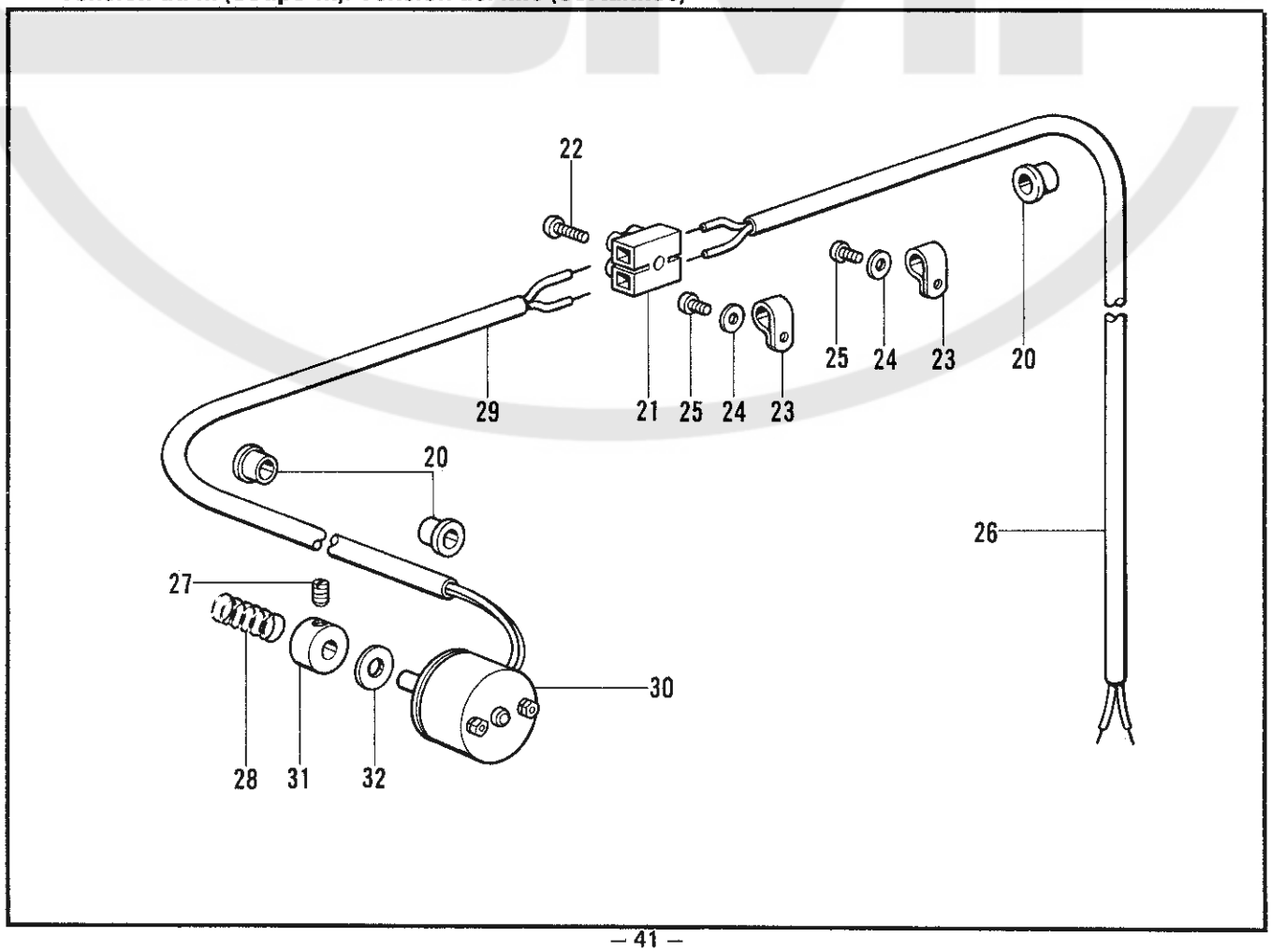
J5. カマ関係/Rotary hook mechanism/Greifervorrichtung/ Mécanisme du crochet rotatif/Mecanismo del cangrejo

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
70	S27574001	1	シメネジ"238−56X13	SCREW 238X13	
71	S25908001	1	サラネジ"238−56X3	SCREW 238X3	

K1. 糸調子関係/Thread tension/Faderspannung/ Tension du fil/Tensión del hilo



K2. 糸調子関係(糸切り)/Thread tension (Thread Trimmer)/Faderspannung (Fadenabschneider)/ Tension du fil (Coupe-fil)/Tensión del hilo (Cortahilos)



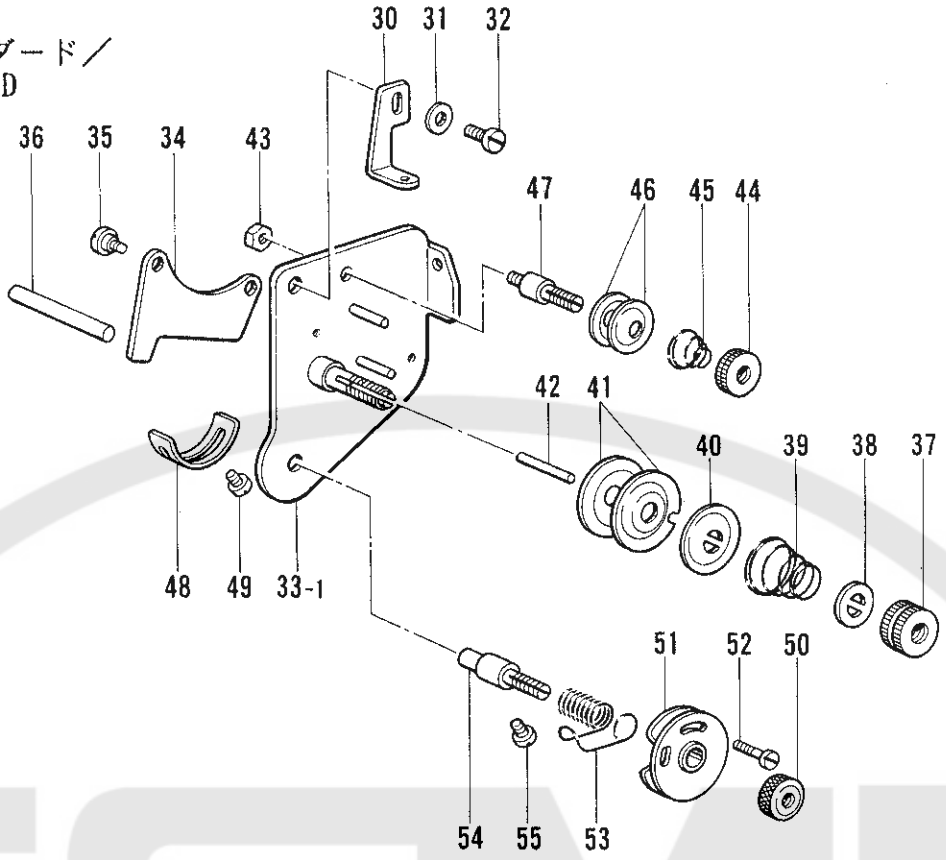
K1. 糸調子関係/Thread tension/Faderspannung/ Tension du fil/Tensión del hilo

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
<P81>					
1	S26208001	1	ウワフタイトアンナイ	UPPER COVER THREAD GUIDE	
2	S26460001	1	ナット5.56	NUT 5.56	
11	S27346001	1	イトアンナイカラー	THREAD GUIDE COLLAR	
13	S27344001	1	イトアンナイササエピン	THREAD GUIDE SUPPORT PIN	
<P73>					
1	S26208001	2	ウワフタイトアンナイ	UPPER COVER THREAD GUIDE	
2	S26460001	2	ナット5.56	NUT 5.56	
11	S27493001	1	イトアンナイカラー	THREAD GUIDE COLLAR	
13	S27492001	1	イトアンナイササエピン	THREAD GUIDE SUPPORT PIN	
3	S27343001	1	イトアンナイM	THREAD GUIDE (M)	
4	S26587001	1	ザ"カ"ネ	WASHER	
5	S27094001	1	シメネジ"5X16	SCREW 5X16	
6	S27351001	1	イトアンナイササエイタ	THREAD GUIDE SUPPORT PLATE	
7	S27349001	1	イトアンナイササエ	THREAD GUIDE SUPPORT	
8	S27345001	1	トメネジ"4X3	SET SCREW 4X3	
9	S27350001	1	シメネジ"4X5	SCREW 4X5	
10	S27348001	1	イトアンナイハ"ネ	THREAD GUIDE SPRING	
12	S27347001	1	イトアンナイリング"	THREAD GUIDE RING	

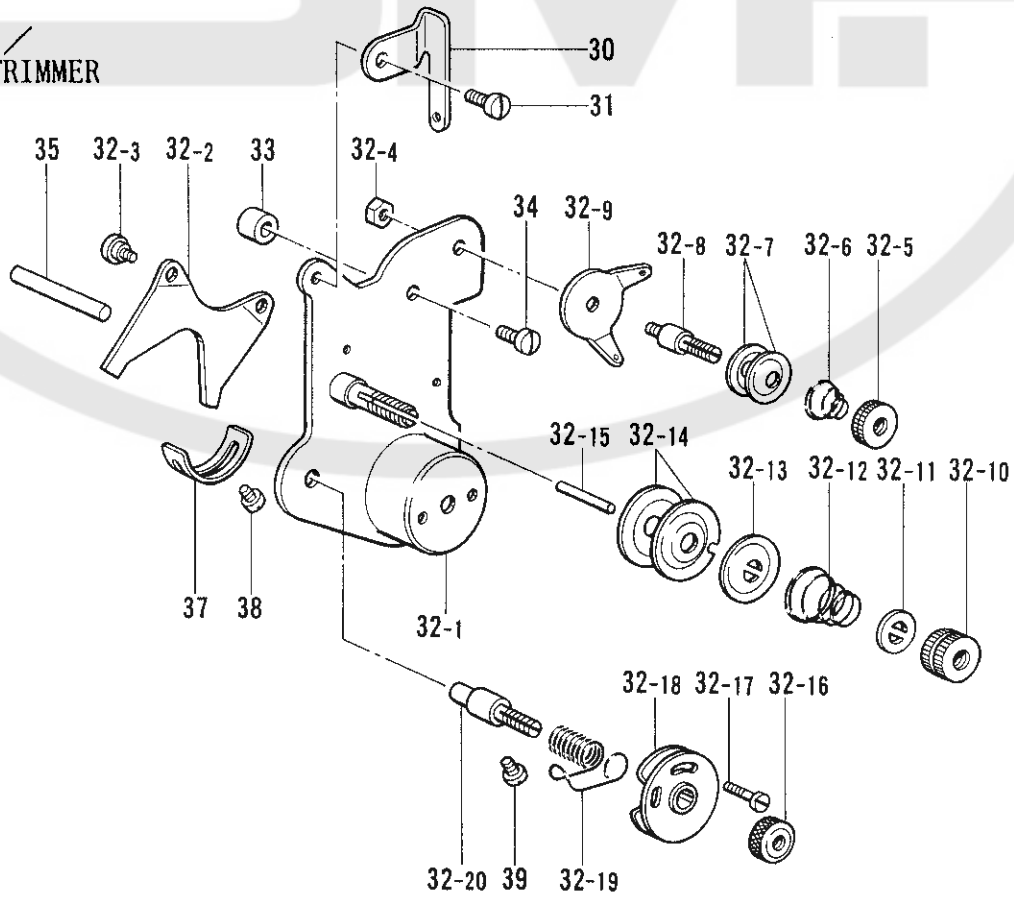
K2. 糸調子関係(糸切り)/Thread tension (Thread Trimmer)/Faderspannung (Fadenabschneider)/ Tension du fil (Coupe-fil)/Tensión del hilo (Cortahilos)

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
<イトキリヨウ /THREAD TRIMMER>					
20	S27592001	3	コート"ブ"ッシュ	CORD BUSH	
21	S27079001	1	タンシタ"イ	TERMINAL BLOCK	
22	S27081001	2	シメネジ"2.5X12	SCREW 2.5X12	
23	S26998001	3	コート"クランプ"	CORD CLAMP	
24	S26999001	3	ザ"カ"ネ3.5	WASHER 3.5	
25	S25920001	3	シメネジ"357-40X8	SCREW 357X8	
26	S27513001	1	スイッチコート"	SWITCH CORD	
27	S26080001	2	アナトメネジ"318-40X5	SET SCREW 318X5	
28	S26990001	1	コイルハ"ネ	COIL SPRING	
29	S26939001	1	ホゴ"チューブ"4	TUBE 4	
	<P81>				
30	S26995001	1	イトユルメソレノイト" 40V	TENSION RELEASE SOLENOID (40V)	
31	S26989001	1	イトユルメカラー	TENSION RELEASE COLLAR	
32	S26988001	1	イトユルメパ"ッキン	TENSION RELEASE PACKING	
	<P73>				
30	S27053001	1	イトユルメソレノイト" 40V	TENSION RELEASE SOLENOID (40V)	
31	S27056001	1	イトユルメカラー	TENSION RELEASE COLLAR	
32	S27054001	1	イトユルメパ"ッキン	TENSION RELEASE PACKING	
<オプションパーツ /OPTION PARTS>					
	<P81>				
30	S26987001	1	イトユルメソレノイト" 24V	TENSION RELEASE SOLENOID (24V)	
	<P73>				
30	S27058001	1	イトユルメソレノイト" 24V	TENSION RELEASE SOLENOID (24V)	

<P81>
スタンダード／
STANDARD



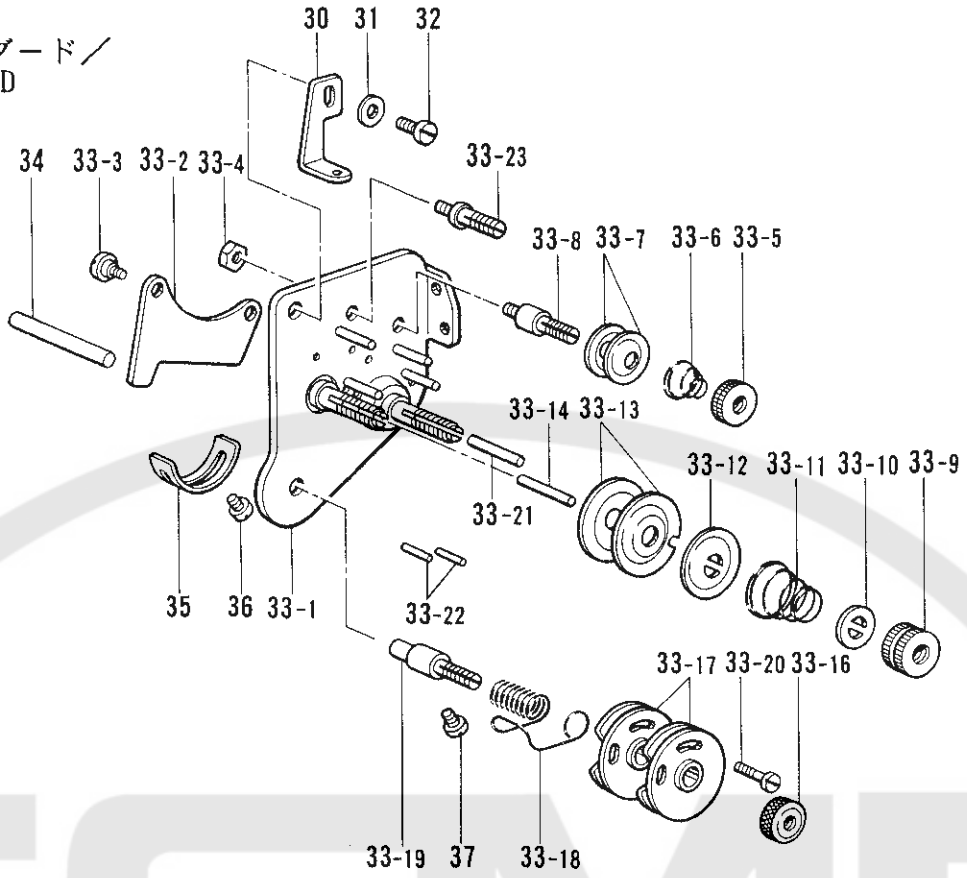
<P81>
イトキリ／
THREAD TRIMMER



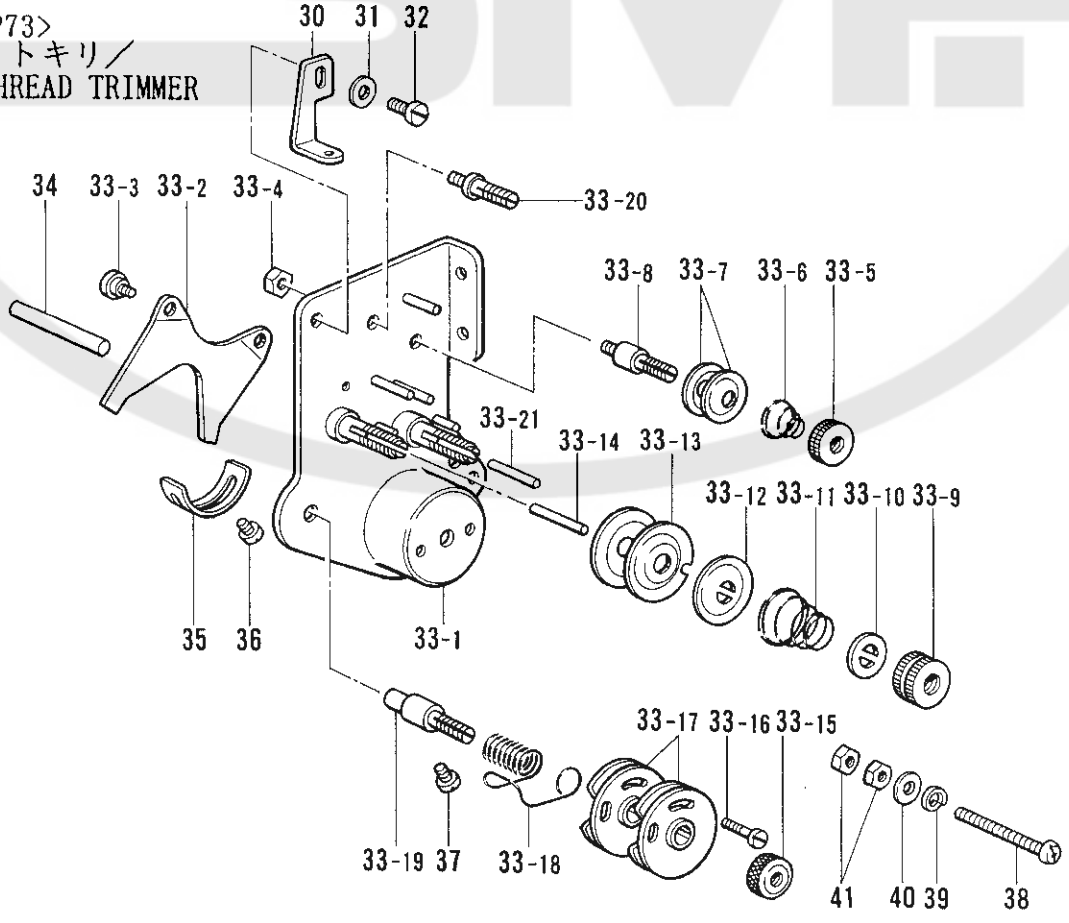
K3. 糸調子関係/Thread tension/Faderspannung/ Tension du fil/Tensión del hilo

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
<P81>					
	<スタンダード /STANDARD>				
30	S27342001	1	チョウシﾀﾞｲｲﾄｶｹ	TENSION RELEASE SOLENOID	
31	S26220001	1	ｻﾞｶﾞﾈ	WASHER	
32	S26554001	1	シメネジ"4.37	SCREW 4.37	
33	S27339001	1	ウワイトチョウシクミ	UPPER THREAD TENSION ASSEMBLY	
34	S26101001	1	イトユルメレバー	TENSION RELEASE LEVER	
35	S26102001	2	ﾀﾞﾝネジ"340-36X2	STUD SCREW 340X2	
36	S27340001	1	イトユルメシﾞｸ	TENSION RELEASE SHAFT	
37	S27341001	1	イトチョウシナット	TENSION NUT	
38	S26983001	1	カラー	COLLAR	
39	S26112001	1	イトチョウシバネ	TENSION SPRING	
40	S26111001	1	チョウシサラオサエ	TENSION DISC PRESSER	
41	S26110001	2	イトチョウシサラ	TENSION DISC	
42	S26170001	1	イトユルメピン	TENSION RELEASE PIN	
43	S26088001	1	ナット437-40	NUT 4.37	
44	S26962001	1	チョウシナット	TENSION NUT	
45	S26963001	1	チョウシバネS	TENSION SPRING (S)	
46	S26961001	2	チョウシサラ	TENSION DISC	
47	S26992001	1	チョウシボウ	TENSION STUD	
48	S26109001	1	イトトリバネストッパ	SPRING STOPPER	
49	S26087001	1	シメネジ"340-36X6	SCREW 340X6	
50	S26116001	1	イトチョウシナット	TENSION NUT	
51	S26113001	1	イトトリバネアンナイ	SPRING GUIDE	
52	S26115001	1	シメネジ"238-80X6.5	SCREW 238X6.5	
53	S26108001	1	イトトリバネ	SPRING	
54	S26169001	1	イトチョウシボウ	TENSION STUD	
55	S26022001	1	シメネジ"437-32X14	SCREW 437X14	
	<イトキリヨウ /THREAD TRIMMER>				
30	S27071001	1	イトカケ	THREAD GUIDE	
31	S26554001	1	シメネジ"4.37	SCREW 4.37	
32	S29604001	1	イトチョウシクミ	THREAD TENSION ASSEMBLY	
32-1	S26922001	1	チョウシﾀﾞｲｸﾐ	TENSION BASE ASSEMBLY	
32-2	S26991001	1	イトユルメイタ	TENSION RELEASE PLATE	
32-3	S26102001	2	ﾀﾞﾝネジ"340-36X2	STUD SCREW 340X2	
32-4	S26088001	1	ナット437-40	NUT 4.37	
32-5	S26962001	1	チョウシナット	TENSION NUT	
32-6	S26963001	1	チョウシバネS	TENSION SPRING (S)	
32-7	S26961001	2	チョウシサラ	TENSION DISC	
32-8	S26960001	1	シタイトチョウシボウ	LOWER THREAD TENSION STUD	
32-9	S27593001	1	ﾌﾟﾘテンションイタ	PRETENSION PLATE	
32-10	S27341001	1	イトチョウシナット	TENSION NUT	
32-11	S26983001	1	カラー	COLLAR	
32-12	S26112001	1	イトチョウシバネ	TENSION SPRING	
32-13	S26111001	1	チョウシサラオサエ	TENSION DISC PRESSER	
32-14	S26110001	2	イトチョウシサラ	TENSION DISC	
32-15	S26170001	1	イトユルメピン	TENSION RELEASE PIN	
32-16	S26116001	1	イトチョウシナット	TENSION NUT	
32-17	S26115001	1	シメネジ"238-80X6.5	SCREW 238X6.5	
32-18	S26113001	1	イトトリバネアンナイ	SPRING GUIDE	
32-19	S26108001	1	イトトリバネ	SPRING	
32-20	S26169001	1	イトチョウシボウ	TENSION STUD	
33	S26937001	1	カラー	COLLAR	
34	S25911001	1	シメネジ"357-40X12	SCREW 357X12	
35	S27340001	1	イトユルメシﾞｸ	TENSION RELEASE SHAFT	
37	S26109001	1	イトトリバネストッパ	SPRING STOPPER	
38	S26087001	1	シメネジ"340-36X6	SCREW 340X6	
39	S26022001	1	シメネジ"437-32X14	SCREW 437X14	

<P73>
スタンダード／
STANDARD

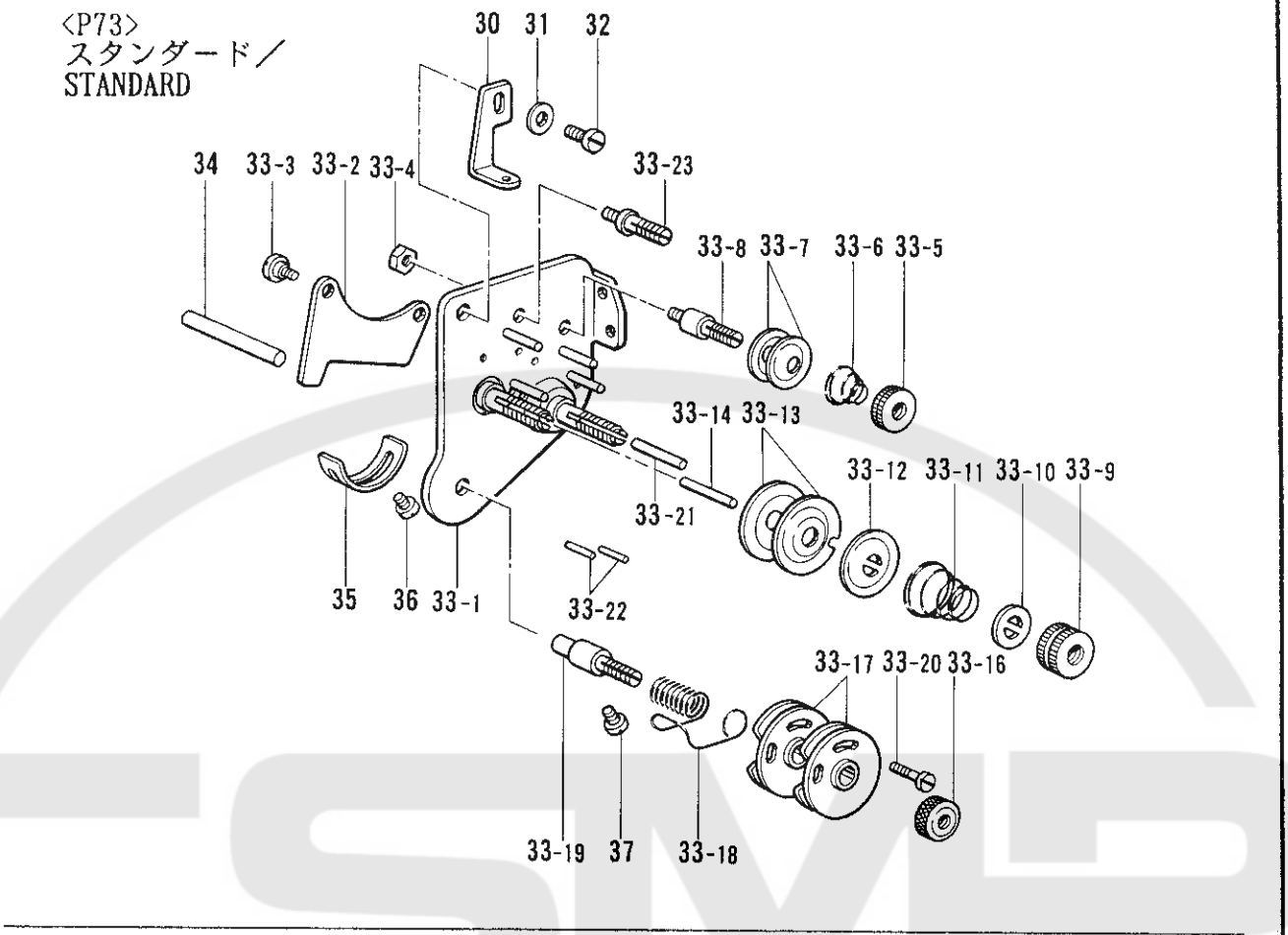


<P73>
イトキリ／
THREAD TRIMMER



K4. 糸調子関係/Thread tension/Faderspannung/ Tension du fil/Tensión del hilo

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
<P73>					
	<スタンダード/STANDARD>				
30	S27342001	1	チョウシタ"イイトカケ	THREAD GUIDE	
31	S26220001	1	サ"カ"ネ	WASHER	
32	S26554001	1	シメネシ"4.37	SCREW 4.37	
33	S27491001	1	ウワイトチョウシクミ	UPPER THREAD TENSION ASSEMBLY	
33-1	S27490001	1	イトチョウシタ"イイタ	TENSION BASE PLATE	
33-2	S26101001	1	イトユルメレハ"ー	TENSION RELEASE LEVER	
33-3	S26102001	2	タ"ンネシ"340−36X2	STUD SCREW 340X2	
33-4	S26088001	2	ナット437−40	NUT 4.37	
33-5	S26962001	2	チョウシナット	TENSION NUT	
33-6	S26963001	2	チョウシハ"ネS	TENSION SPRING (S)	
33-7	S26961001	4	チョウシサラ	TENSION DISC	
33-8	S27057001	1	イトチョウシホ"ウ	TENSION STUD	
33-9	S27341001	2	イトチョウシナット	TENSION NUT	
33-10	S26983001	2	カラー	COLLAR	
33-11	S26112001	2	イトチョウシハ"ネ	TENSION SPRING	
33-12	S26111001	2	チヨウシサラオサエ	TENSION DISC PRESSER	
33-13	S26110001	4	イトチョウシサラ	TENSION DISC	
33-14	S26204001	1	イトユルメピ"ンS	TENSION RELEASE PIN (S)	
33-16	S26116001	1	イトチョウシナット	TENSION NUT	
33-17	S26113001	2	イトトリハ"ネアンナイ	SPRING GUIDE	
33-18	S26199001	1	イトトリハ"ネ	SPRING	
33-19	S26197001	1	イトチョウシホ"ウL	TENSION STUD (L)	
33-20	S26200001	1	シメネシ"238−80X12	SCREW 238X12	
33-21	S26198001	1	イトユルメピ"ンL	TENSION RELEASE PIN (L)	
33-22	S26168001	2	ストレートピ"ン1.9X9	PIN 1.9X9	
33-23	S26992001	1	チョウシホ"ウ	TENSION STUD	
34	S27340001	1	イトユルメシ"ク	TENSION RELEASE SHAFT	
35	S26109001	1	イトトリハ"ネストッパ"	SPRING STOPPER	
36	S26087001	1	シメネシ"340−36X6	SCREW 340X6	
37	S26022001	1	シメネシ"437−32X14	SCREW 437X14	
	<イトキリ /THREAD TRIMMER>				
30	S27342001	1	チョウシタ"イイトカケ	THREAD GUIDE	
31	S26220001	1	サ"カ"ネ	WASHER	
32	S26022001	1	シメネシ"437−32X14	SCREW 437X14	
33	S27559001	1	ウワイトチョウシクミ	UPPER THREAD TENSION ASSEMBLY	
33-1	S29605001	1	チョウシイタクミ	TENSION BASE ASSEMBLY	
33-2	S27055001	1	イトユルメイタ	TENSION RELEASE PLATE	
33-3	S26102001	2	タ"ンネシ"340−36X2	STUD SCREW 340X2	
33-4	S26088001	2	ナット437−40	NUT 4.37	
33-5	S26962001	2	チョウシナット	TENSION NUT	
33-6	S26963001	2	チョウシハ"ネS	TENSION SPRING (S)	
33-7	S26961001	4	チョウシサラ	TENSION DISC	
33-8	S27057001	1	イトチョウシホ"ウ	TENSION STUD	
33-9	S27341001	2	イトチョウシナット	TENSION NUT	
33-10	S26983001	2	カラー	COLLAR	
33-11	S26112001	2	イトチョウシハ"ネ	TENSION SPRING	
33-12	S26111001	2	チョウシサラオサエ	TENSION DISC PRESSER	
33-13	S26110001	4	イトチョウシサラ	TENSION DISC	
33-14	S26204001	1	イトユルメピ"ンS	TENSION RELEASE (S)	
33-15	S26116001	1	イトチョウシナット	TENSION NUT	
33-16	S26200001	1	シメネシ"238−80X12	SCREW 238X12	
33-17	S26113001	2	イトトリハ"ネアンナイ	SPRING GUIDE	
33-18	S26199001	1	イトトリハ"ネ	SPRING	
33-19	S26197001	1	イトチョウシホ"ウL	TENSION STUD (L)	
33-20	S26992001	1	チョウシホ"ウ	TENSION STUD	
33-21	S26198001	1	イトユルメピ"ンL	TENSION RELEASE (L)	
34	S27340001	1	イトユルメシ"ク	TENSION RELEASE SHAFT	
35	S26109001	1	イトトリハ"ネストッパ"	SPRING STOPPER	
36	S26087001	1	シメネシ"340−36X6	SCREW 340X6	
37	S26022001	1	シメネシ"437−32X14	SCREW 437X14	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スタンダード／
STANDARD
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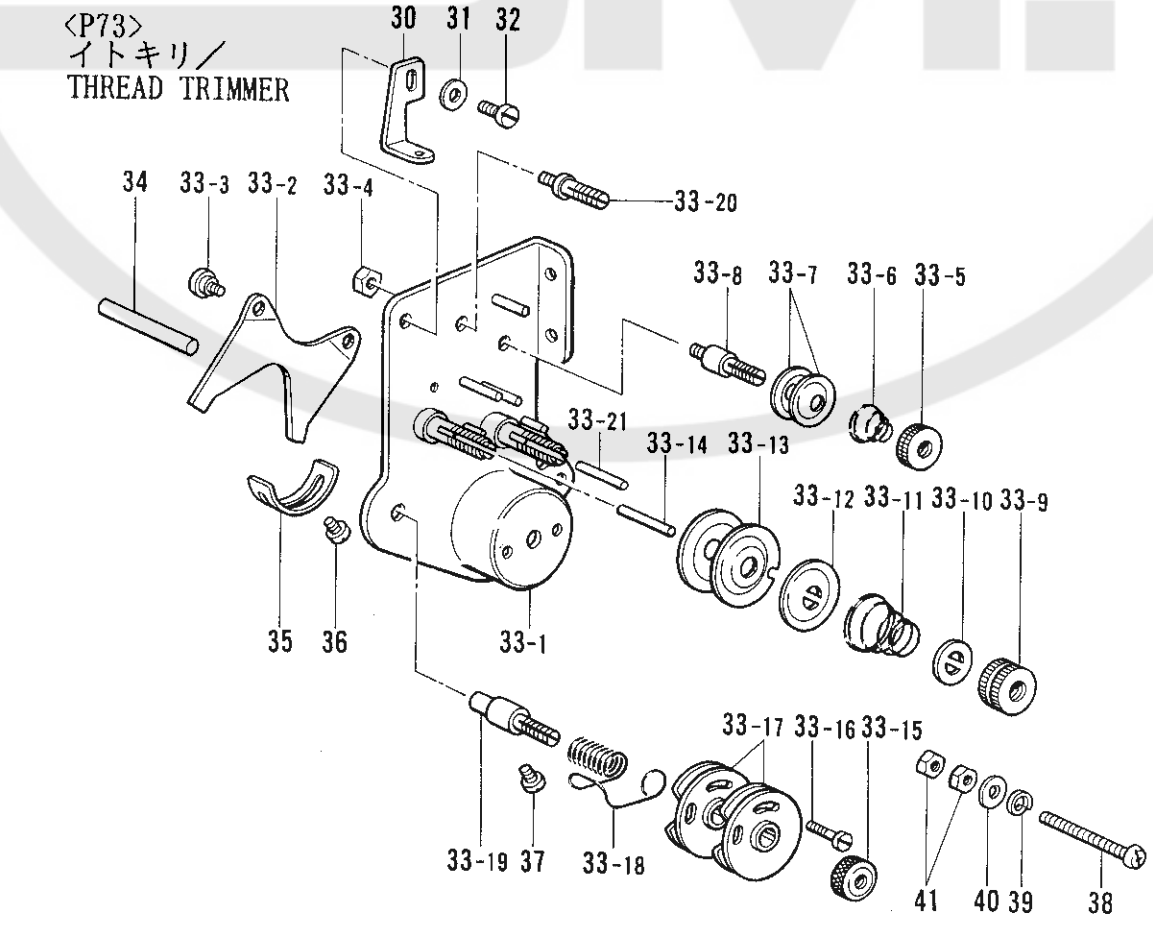
33-18


<P73>
イトキリ／
THREAD TRIMMER
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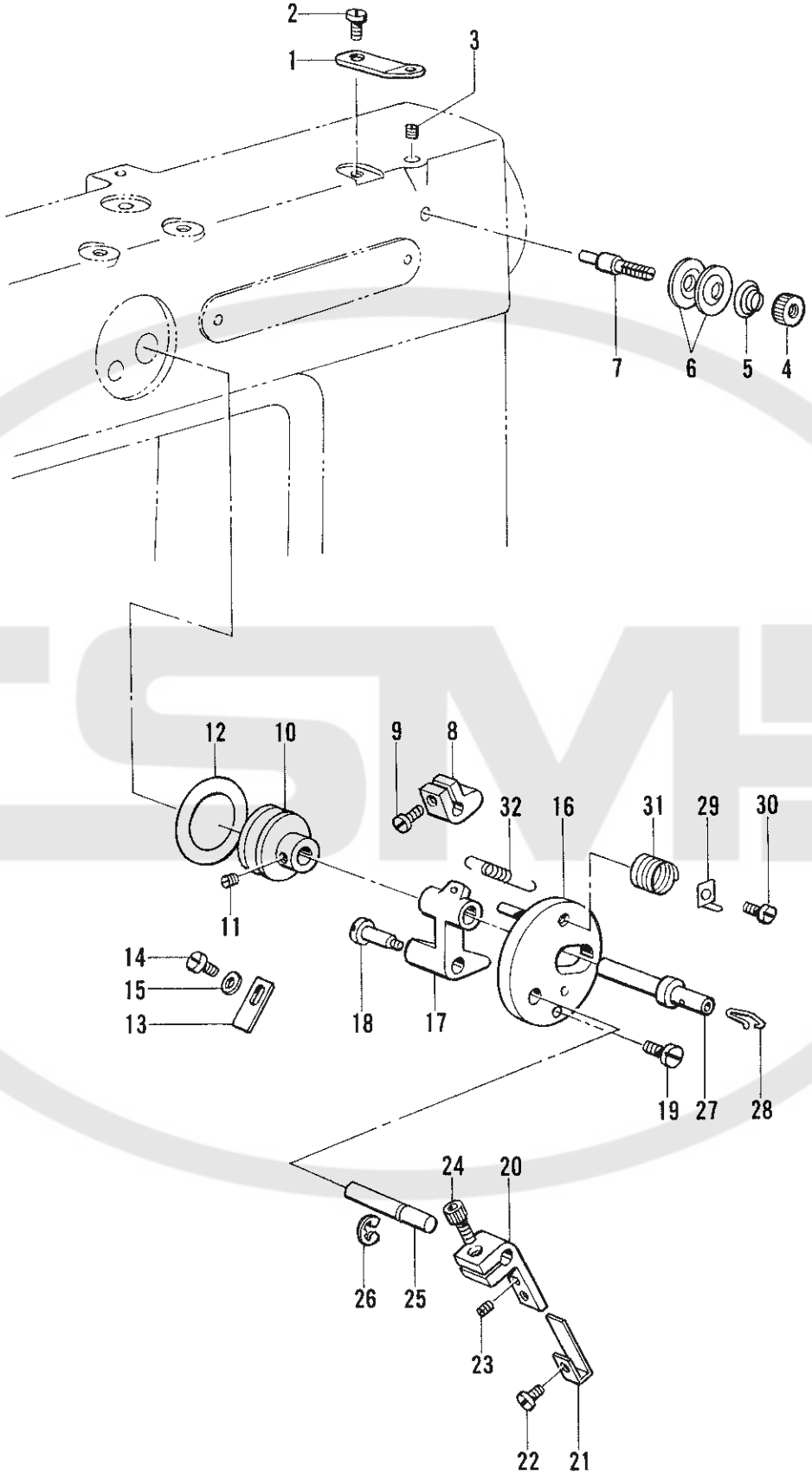
K4. 糸調子関係/Thread tension/Faderspannung/ Tension du fil/Tensión del hilo

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
38	S27068001	1	ﾊﾞﾈｻﾞｶﾞﾈ4	SPRING WASHER 4	
39	S27065001	1	ｼﾒﾈｼﾞ	SCREW	
40	S27066001	2	ﾅｯﾄ4	NUT 4	
41	S27067001	1	ｻﾞｶﾞﾈ4	WASHER 4	

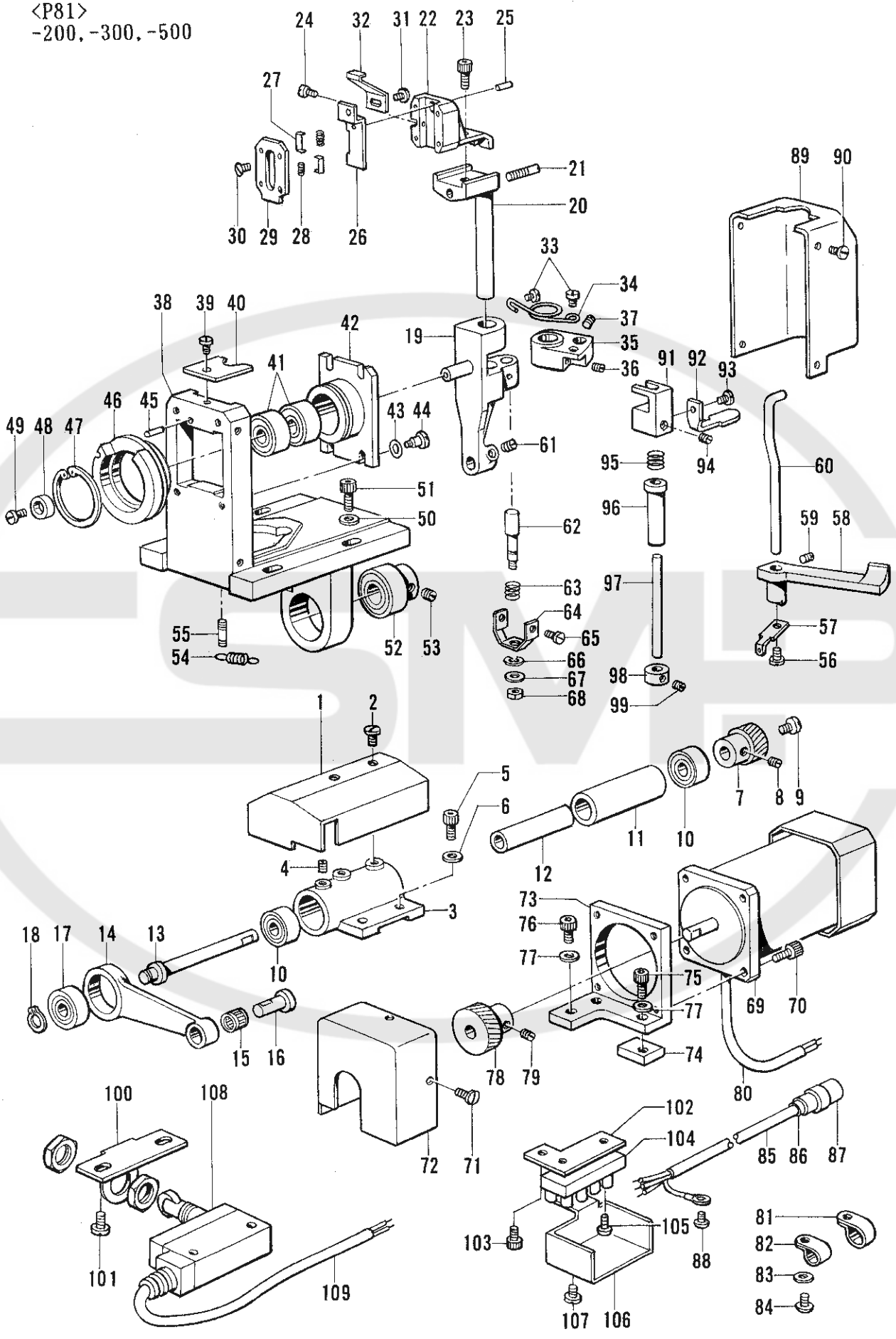
L. 糸巻き関係/Bobbin winder mechanism/Spuler/ Mécanisme du bobineur/Mecanismo del devanador de la canilla



L. 糸巻キ関係/Bobbin winder mechanism/Spuler/ Mécanisme du bobineur/Mecanismo del devanador de la canilla

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
1	S27736001	1	イトマキアンナイ	BOBBIN WINDER GUIDE	
2	S25920001	1	シメネジ"357−40X8	SCREW 357X8	
3	S26955001	1	トメネジ"476−32X9	SET SCREW 476X9	
4	S25924001	1	ナット476−40	NUT 4.76	
5	S26112001	1	イトチョウシバ"ネ	TENSION SPRING	
6	S25923001	2	イトチョウシサラ	TENSION DISC	
7	S27072001	1	チョウシボ"ウ	TENSION STUD	
8	S26979001	1	イトマキバ"ネウケ	SPRING HOLDER	
9	S26969001	1	アナボ"ルト4X10	BOLT 4X10	
10	S26976001	1	イトマキクルマ	BOBBIN WINDER WHEEL	
11	S27738001	2	アナトメネジ"437−40X6	SET SCREW 437X6	
12	S26981001	1	イトマキリング"	BOBBIN WINDER RING	
13	S26978001	1	イトマキイタバ"ネ	BOBBIN WINDER SPRING PLATE	
14	S26906001	1	シメネジ"357−40X6	SCREW 357X6	
15	S26982001	1	サ"カ"ネ	WASHER	
16	S27075001	1	イトマキト"タ"イ	BOBBIN WINDER BRACKET	
17	S27076001	1	イトマキシ"クウケ	BOBBIN WINDER SHAFT HOLDER	
18	S26975001	1	タ"ンネジ"	STUD SCREW	
19	S27082001	1	シメネジ"357−40	SCREW 3.57	
20	S27077001	1	イトマキレバ"ー	BOBBIN WINDER LEVER	
21	S26953001	1	イトマキチョウセツイタバ"ネ	BOBBIN WINDER ADJUST SPRING PLATE	
22	S26057001	1	シメネジ"318−40X3	SCREW 318X3	
23	S26080001	1	アナトメネジ"318−40X5	SET SCREW 318X5	
24	S27028001	1	アナボ"ルト5X10	BOLT 5X10	
25	S26980001	1	イトマキレバ"ージ"ク	BOBBIN WINDER LEVER SHAFT	
26	S25899001	1	トメワ	STOP RING	
27	S27352001	1	イトマキシ"ク	BOBBIN WINDER SHAFT	
28	S27078001	1	イトマキボ"ビ"ンフック	BOBBIN HOOK	
29	S27074001	1	イトマキイトキリメス	THREAD TRIMMER KNIFE	
30	S25911001	1	シメネジ"357−40X12	SCREW 357X12	
31	S27073001	1	イトキリバ"ネ	THREAD TRIMMER SPRING	
32	S26977001	1	イトマキモト"シバ"ネ	BOBBIN WINDER SPRING	

M. サラエメス関係/Edge trimmer mechanism/Kantenmesser Coupe-bord/Cortador de borde

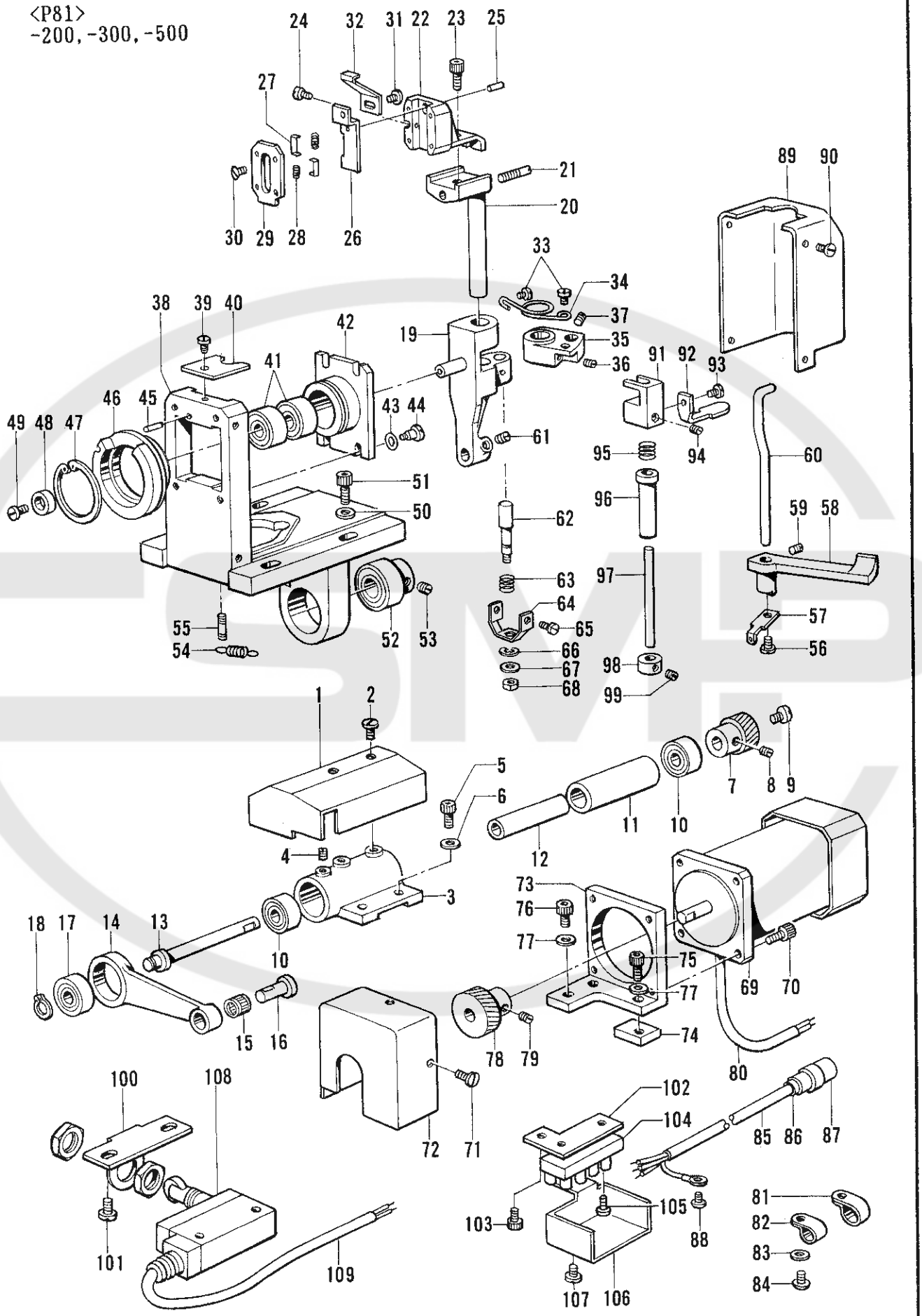


M. サラエメス関係/Edge trimmer mechanism/Kantenmesser Coupe-bord/Cortador de borde

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
<P81>					
	<-200, -300, -500>				
1	S27669001	1	ｷﾞﾔｶﾊﾞｰｸﾐ	GEAR COVER ASSEMBLY	
2	S25906001	2	ｼﾒﾈｼﾞ"357-40X6	SCREW 357X6	
3	S27664001	1	ﾍﾝｼﾝｼﾞｸﾄﾞﾀﾞｲ	ECCENTRIC SHAFT BRACKET	
4	S27317001	1	ｼﾒﾈｼﾞ"4X8	SCREW 4X8	
5	S26973001	2	ｱﾅﾎﾞﾙﾄ6X18	BOLT 6X18	
6	S27280001	2	ﾊﾞﾈｻﾞｶﾞﾈ6	SPRING WASHER 6	
7	S27667001	1	ﾕｳﾄﾞｳｷﾞﾔS	GEAR (S)	
8	S27251001	2	ﾄﾒﾈｼﾞ"6-0.75X5	SET SCREW 6X5	
9	S27211001	1	ｼﾒﾈｼﾞ"4X8	SCREW 4X8	
10	S27124001	2	ﾍﾞｱﾘﾝｸﾞ"608	BEARING 608	
11	S27666001	1	ﾍﾝｼﾝｼﾞｸｶﾗｰL	ECCENTRIC SHAFT COLLAR (L)	
12	S27665001	1	ﾍﾝｼﾝｼﾞｸｶﾗｰS	ECCENTRIC SHAFT COLLAR (S)	
13	S27660001	1	ﾕｳﾄﾞｳﾍﾝｼﾝｼﾞｸ	ECCENTRIC SHAFT	
14	S27661001	1	ﾕｳﾄﾞｳﾚﾝｹﾂﾛｯﾄﾞ	CONNECTING ROD	
15	S27130001	1	ﾆｰﾄﾞﾙﾍﾞｱﾘﾝｸﾞ"BR	NEEDLE BEARING (BR)	
16	S27663001	1	ﾖｳﾄﾞｳﾀﾞｲﾚﾝｹﾂﾋﾟﾝ	CONNECTING PIN	
17	S27662001	1	ﾍﾞｱﾘﾝｸﾞ"309	BEARING 309	
18	S27659001	1	ﾄﾒﾜ	STOP RING	
19	S27629001	1	ｲﾄﾞｳﾊﾚﾊﾞｰ	MOVABLE KNIFE LEVER	
20	S27643001	1	ﾒｽｳｹﾄﾞﾀﾞｲｼﾞｸ	KNIFE HOLDER BRACKET SHAFT	
21	S27644001	1	ﾄﾞﾀﾞｲﾁｮｳｾﾂﾈｼﾞ"	BRACKET ADJUST SCREW	
22	S27635001	1	ｼﾀﾒｽｳｹﾄﾞﾀﾞｲ	LOWER KNIFE HOLDER BRACKET	
23	S27062001	1	ｱﾅﾎﾞﾙﾄ4X12	BOLT 4X12	
24	S27640001	1	ﾋﾟﾝﾈｼﾞ"	PIN SCREW	
25	S27637001	1	ﾋﾟﾝﾈｼﾞ"	PIN SCREW	
26	S27636001	1	ｼﾀﾒｽｳｹ	LOWER KNIFE HOLDER	
27	S27638001	2	ｼﾀﾒｽｳｹﾊﾞﾈｲﾀ	LOWER KNIFE HOLDER SPRING PLATE	
28	S27639001	2	ｼﾀﾒｽｳｹﾊﾞﾈ	LOWER KNIFE HOLDER SPRING	
29	S27641001	1	ｼﾀﾒｽｳｹｵｻｴｲﾀ	LOWER KNIFE HOLDER PRESSER	
30	S27642001	4	ｻﾗﾈｼﾞ"2.5X6	SCREW 2.5X6	
31	S25891001	1	ｼﾒﾈｼﾞ"4X5	SCREW 4X5	
32	S27634001	1	ｼﾀﾒｽ	LOWER KNIFE	
33	S27633001	2	ｼﾒﾈｼﾞ"4X4	SCREW 4X4	
34	S27632001	1	ｷﾘｶｴﾊﾞﾈ	SPRING	
35	S27631001	1	ｷﾘｶｴﾄﾞﾀﾞｲ	SELECTOR BRACKET	
36	S27186001	1	ﾄﾒﾈｼﾞ"6-0.75X5	SET SCREW 6X5	
37	S27254001	1	ﾄﾒﾈｼﾞ"6-0.75X6	SET SCREW 6X6	
38	S27715001	1	ｼﾀﾒｽﾄﾞﾀﾞｲ	LOWER KNIFE BRACKET	
39	S27621001	1	ｲﾄﾞｳﾊﾚﾊﾞｰｶﾊﾞｰS	MOVABLE KNIFE LEVER COVER (S)	
40	S25929001	1	ｼﾒﾈｼﾞ"	SCREW	
41	S27626001	2	ﾍﾞｱﾘﾝｸﾞ"608	BEARING 608	
42	S27623001	1	ｲﾄﾞｳﾊﾚﾊﾞｰｳｹｸﾐ	MOVABLE KNIFE LEVER HOLDER ASSEMBLY	
43	S27625001	4	ｻﾗﾊﾞﾈｻﾞｶﾞﾈ	SPRING WASHER	
44	S27624001	4	ﾀﾞﾝﾈｼﾞ"M4	STUD SCREW M4	
45	S26954001	1	ﾋﾟﾝ3X12	PIN 3X12	
46	S27627001	1	ｶﾗｰ	COLLAR	
47	S27628001	1	ﾄﾒﾜ	STOP RING	
48	S27630001	1	ｶﾗｰ	COLLAR	
49	S27275001	1	ｻﾗﾈｼﾞ"4X6	SCREW 4X6	
50	S27280001	4	ﾊﾞﾈｻﾞｶﾞﾈ6	SPRING WASHER 6	
51	S27060001	4	ｱﾅﾎﾞﾙﾄ6X16	BOLT 6X16	
52	S27248001	1	ﾍﾞｱﾘﾝｸﾞｶﾗｰ	BEARING COLLAR	
53	S27251001	2	ﾄﾒﾈｼﾞ"6-0.75X5	SET SCREW 6X5	
54	S27658001	1	ｻﾄﾞｳﾚﾊﾞｰﾓﾄﾞｼﾊﾞﾈ	SPRING	
55	S27657001	1	ﾋﾟﾝﾈｼﾞ"	PIN SCREW	
56	S26087001	1	ｼﾒﾈｼﾞ"340-36X6	SCREW 340X6	
57	S27656001	1	ﾊﾞﾈｳｹｲﾀ	SPRING HOLDER PLATE	
58	S27654001	1	ｻﾄﾞｳﾚﾊﾞｰ	DIFFERENTIAL LEVER	
59	S27290001	1	ﾄﾒﾈｼﾞ"4X6	SET SCREW 4X6	
60	S27655001	1	ｷﾘｶｴﾄﾞﾀﾞｲｵｼﾎﾞｳ	SELECTOR BRACKET BAR	

M1. サラエメス関係 / **Edge trimmer mechanism / Kantenmesser**
Coupe-bord / Cortador de borde

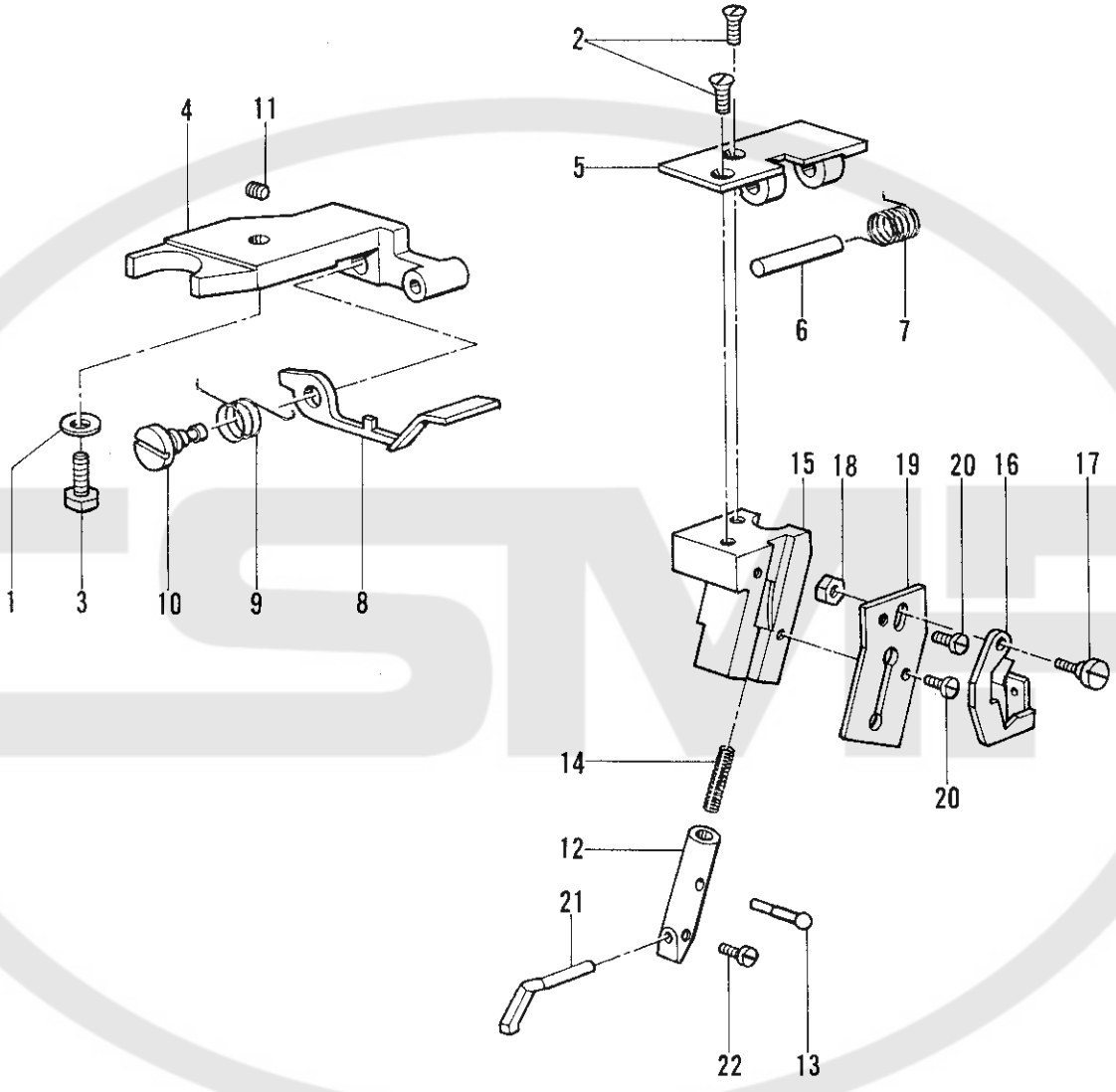
<P81>
-200, -300, -500



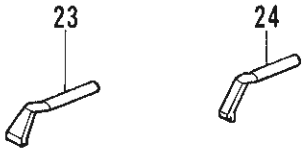
M1. サラエメス関係 / Edge trimmer mechanism / Kantenmesser Coupe-bord / Cortador de borde

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
61	S27145001	1	トメネジ"6−0.75X7	SET SCREW 6X7	
62	S27645001	1	キリカエピン	SELECTOR PIN	
63	S27646001	1	キリカエピンハ"ネ	SPRING	
64	S27648001	1	ハ"ネウケイタ	SPRING HOLDER PLATE	
65	S25926001	2	シメネジ"357−40X6	SCREW 357X6	
66	S25899001	1	トメワ	STOP RING	
67	S27067001	1	サ"カ"ネ4	WASHER 4	
68	S27647001	1	ナット4	NUT 4	
69	S27702001	1	モーター(100V)	MOTOR (100V)	
70	S26935001	4	アナホ"ルト5X14	BOLT 5X14	
71	S25929001	3	シメネジ"	SCREW	
72	S27670001	1	モーターキ"ヤーカハ"ー	MOTOR GEAR COVER	
73	S27671001	1	モータートリツケイタ	MOTOR SET PLATE	
74	S27672001	1	トリツケイタシジ"イタ	SUPPORT PLATE	
75	S27069001	1	アナホ"ルト6X12	BOLT 6X12	
76	S26971001	2	アナホ"ルト6X14	BOLT 6X14	
77	S27280001	3	ハ"ネサ"カ"ネ6	SPRING WASHER 6	
78	S27668001	1	ヨウト"ウキ"ヤLクミ	ROCK GEAR (L) ASSEMBLY	
79	S27145001	2	トメネジ"6−0.75X7	SET SCREW 6X7	
80	S27701001	1	セ"ツエンチューブ"	INSULATION TUBE	
81	S27742001	1	クランプ°	CLAMP	
82	S27029001	3	コート"クランプ°	CORD CLAMP	
83	S26999001	4	サ"カ"ネ3.5	WASHER 3.5	
84	S25920001	4	シメネジ"357−40X8	SCREW 357X8	
85	S27699001	1	ケーブ"ル	CABLE	
86	S27690001	1	ケーブ"ルクランプ°	CABLE CLAMP	
87	S27689001	1	プラグ"	PLUG	
88	S27682001	3	シメネジ"4X8	SCREW 4X8	
89	S27622001	1	イト"ウハレハ"ーカハ"ーL	MOVABLE KNIFE LEVER COVER (L)	
90	S27279001	4	シメネジ"3X8	SCREW 3X8	
91	S27650001	1	カイシ"ョレハ"ーカケ	LEVER HOOK	
92	S27649001	1	カイシ"ョレハ"ー	LEVER	
93	S26985001	1	シメネジ"3X5	SCREW 3X5	
94	S27290001	1	トメネジ"4X6	SET SCREW 4X6	
95	S27651001	1	カイシ"ョレハ"ーハ"ネ	LEVER SPRING	
96	S27653001	1	スイッチシ"クメタル	SWITCH SHAFT BUSH	
97	S27652001	1	スイッチシ"ク	SWITCH SHAFT	
98	S27528001	1	セットカラー	SET COLLAR	
99	S26934001	2	トメネジ"5X5	SET SCREW 5X5	
100	S27674001	1	スイッチトリツケイタ	SWITCH SET PLATE	
101	S25920001	2	シメネジ"357−40X8	SCREW 357X8	
102	S27685001	1	タンシタ"イトリツケイタ	TERMINAL BLOCK SET PLATE	
103	S26974001	1	アナホ"ルト6X10	BOLT 6X10	
104	S27684001	1	タンシタ"イ	TERMINAL BLOCK	
105	S27081001	4	シメネジ"2.5X12	SCREW 2.5X12	
106	S27686001	1	タンシタ"イカハ"ー	TERMINAL BLOCK COVER	
107	S25920001	1	シメネジ"357−40X8	SCREW 357X8	
108	S27673001	1	マイクロスイッチ	MICRO SWITCH	
109	S27700001	1	ケーブ"ル	CABLE	

<P81/-200,-300,-500>



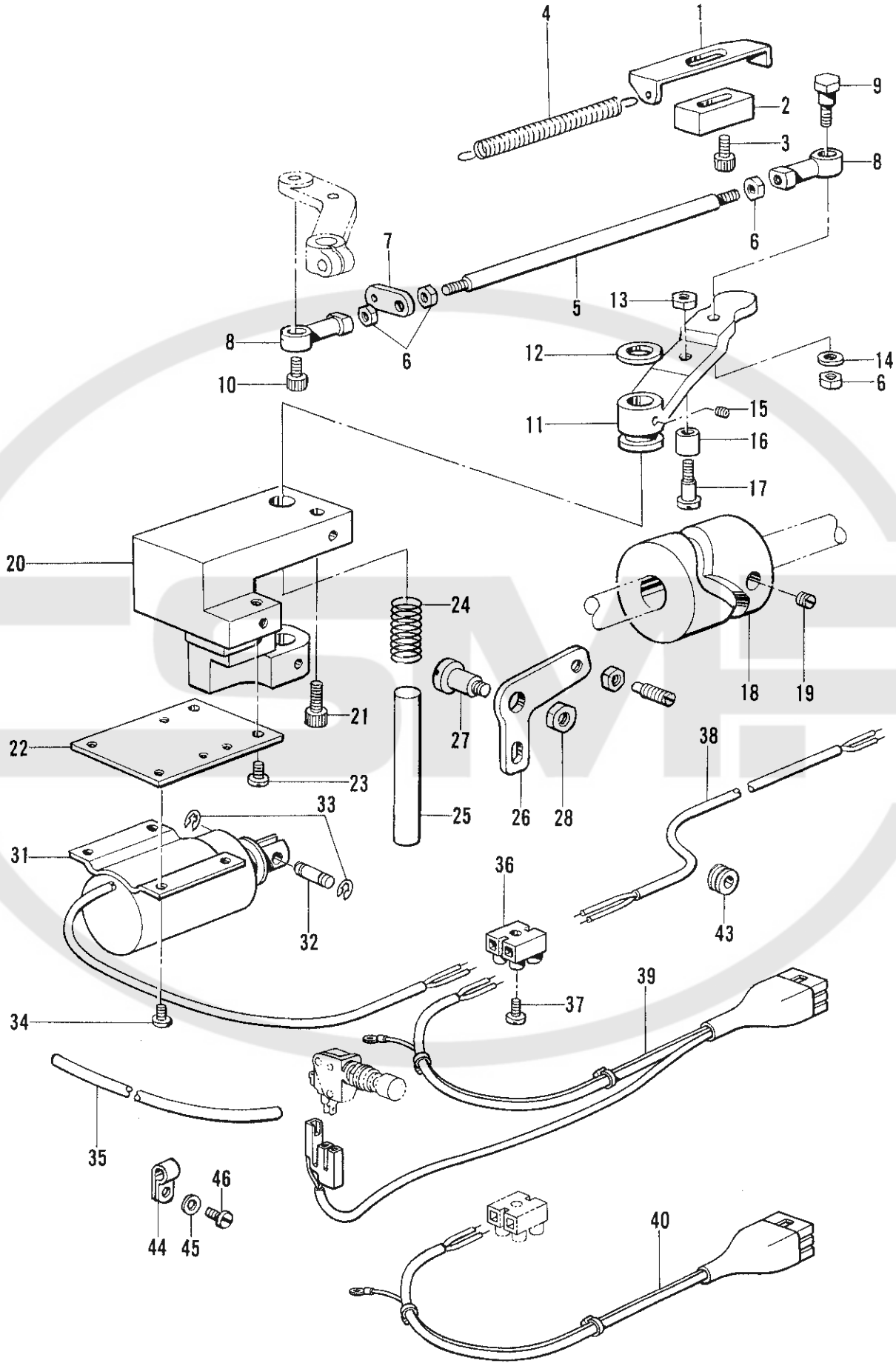
オプション/OPTION PARTS



M2. サラエメス関係 / Edge trimmer mechanism / Kantenmesser
Coupe-bord / Cortador de borde

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
<P81>					
	<-200, -300, -500>				
1	S26587001	1	ｻﾞｶﾞﾈ	WASHER	
2	S26931001	2	ｻﾗﾈｼﾞ437-40X5.5	SCREW 437X5.5	
3	S26970001	1	ｱﾅﾎﾞﾙﾄ5X16	BOLT 5X16	
4	S27399001	1	ｼﾞｮｳｷﾞｳｹﾀﾞｲ	RULER SUPPORT BRACKET	
5	S27400001	1	ｼﾞｮｳｷﾞｷﾘｶｴﾀﾞｲ	RULER SELECTOR BRACKET	
6	S27401001	1	ｷﾘｶｴﾀﾞｲﾋﾟﾝ	PIN	
7	S27402001	1	ｷﾘｶｴﾀﾞｲﾊﾞﾈ	SPRING	
8	S27403001	1	ｷﾘｶｴﾚﾊﾞｰ	SELECTOR LEVER	
9	S27404001	1	ｷﾘｶｴﾚﾊﾞｰﾊﾞﾈ	SELECTOR SPRING	
10	S27405001	1	ｷﾘｶｴﾚﾊﾞｰﾍﾝｼﾝﾋﾟﾝ	SELECTOR PIN	
11	S27406001	1	ﾄﾒﾈｼﾞ4X4X	SET SCREW 4X4	
12	S27408001	1	ｼﾞｮｳｷﾞﾎﾞｳ	RULER BAR	
13	S27409001	1	ｼﾞｮｳｷﾞﾚﾊﾞｰﾋﾟﾝ	RULER LEVER PIN	
14	S27410001	1	ｼﾞｮｳｷﾞﾊﾞﾈ	RULER SPRING	
15	S27411001	1	ｼﾞｮｳｷﾞﾎﾙﾀﾞｰ	RULER HOLDER	
16	S27412001	1	ｼﾞｮｳｷﾞｶｹｶﾈｸﾐ	RULER HOLDER HOOK	
17	S27416001	1	ﾀﾞﾝﾈｼﾞ3X4	STUD SCREW 3X4	
18	S27417001	1	ﾅｯﾄ3	NUT 3	
19	S27418001	1	ｼﾞｮｳｷﾞｱﾝﾅｲｲﾀ	RULER GUIDE PLATE	
20	S27419001	2	ｼﾒﾈｼﾞ3.5X6	SCREW 3.5X6	
21	S27421001	1	ｼﾞｮｳｷﾞC	RULER (C)	
22	S27423001	1	ｼﾒﾈｼﾞ3X3	SCREW 3X3	
	<オプションパーツ /OPTION PARTS>				
23	S27420001	1	ｼﾞｮｳｷﾞA	RULER (A)	
24	S27407001	1	ｼﾞｮｳｷﾞB	RULER (B)	

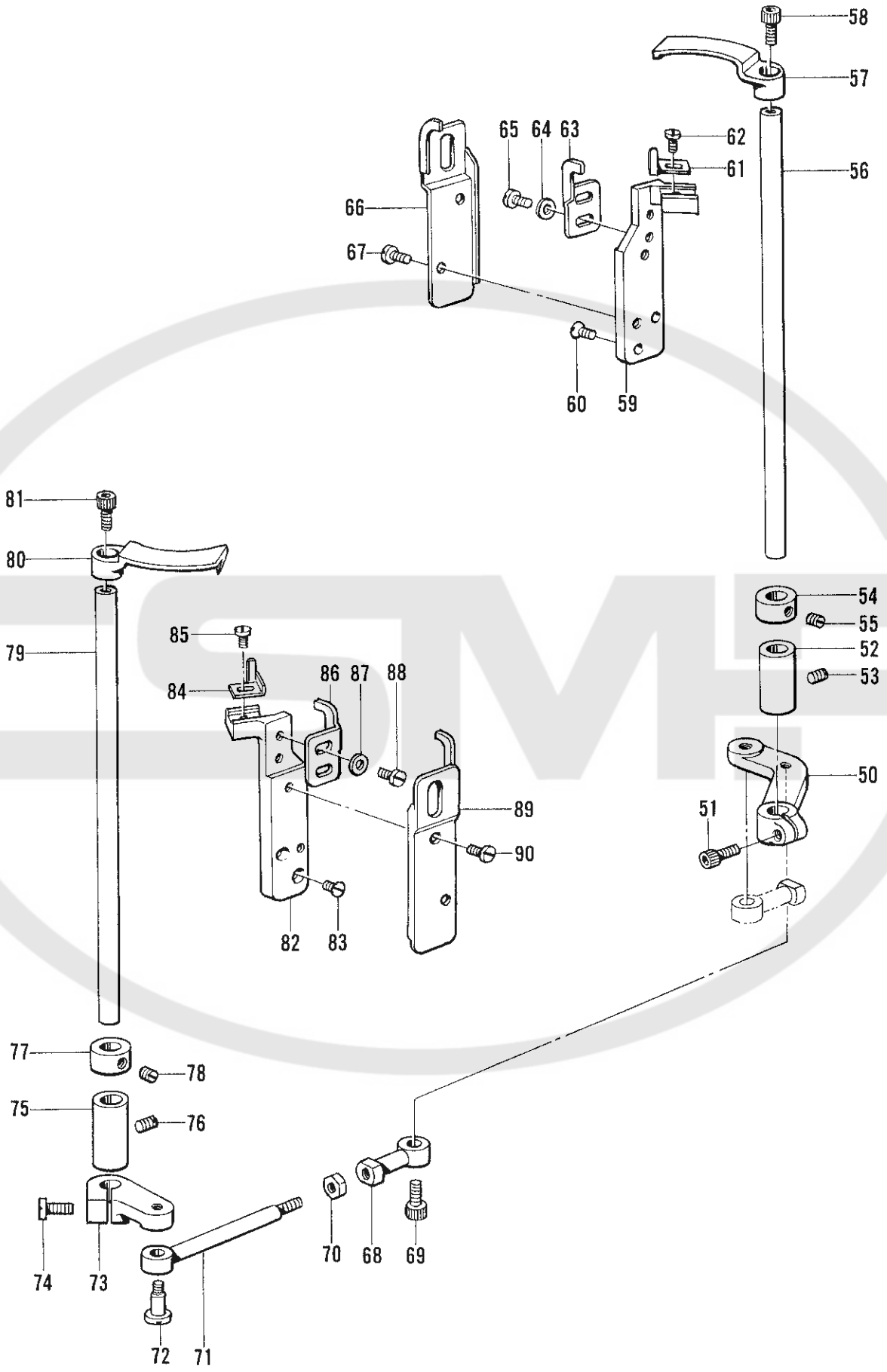
N1. 糸切り関係/Thread trimmer mechanism/Fadenabschneidevorrichtung/ Mécanisme de coupe-fil/Mecanismo de la cortadura de hilos



N1. 糸切り関係/Thread trimmer mechanism/Fadenabschneidevorrichtung/ Mécanisme de coupe-fil/Mecanismo de la cortadura de hilos

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
1	S27521001	1	ｸﾄﾞｳﾚﾊﾞｰｳｹｲﾀ	DRIVING LEVER HOLDER PLATE	
2	S27522001	1	ｸﾄﾞｳﾚﾊﾞｰｽﾄｯﾊﾟ	DRIVING LEVER STOPPER	
3	S26972001	2	ｱﾅﾎﾞﾙﾄ5X20	BOLT 5X20	
4	S27525001	1	ｸﾄﾞｳﾚﾊﾞｰﾊﾞﾈ	CRANK LEVER SPRING	
5	S27523001	1	ﾚﾝｹﾂｼﾞｸ	CONNECTING SHAFT	
6	S25894001	4	ﾅｯﾄ5	NUT 5	
7	S27524001	1	ﾊﾞﾈｶｹ	SPRING HOOK	
8	S27743001	2	ﾂｷﾞﾃ	JOINT	
9	S27744001	1	ﾀﾞﾝﾈｼﾞM5X8	STUD SCREW M5X8	
10	S26935001	1	ｱﾅﾎﾞﾙﾄ5X14	BOLT 5X14	
11	S27516001	1	ｸﾄﾞｳﾚﾊﾞｰ	DRIVING LEVER	
12	S27597001	1	ｶﾝｼｮｳｺﾞﾑ	CUSHION RUBBER	
13	S27727001	1	ﾅｯﾄ476-32	NUT 4.76	
14	S27745001	1	ﾊﾞﾈｻﾞｶﾞﾈ5	SPRING WASHER 5	
15	S26272001	1	ﾄﾒﾈｼﾞ556-32X5	SET SCREW 556X5	
16	S25940001	1	ﾚﾊﾞｰｺﾛ	LEVER ROLLER	
17	S27596001	1	ﾚﾊﾞｰｺﾛﾀﾞﾝﾈｼﾞ	STUD SCREW	
18	S27514001	1	ﾒｽｸﾄﾞｳｶﾑ	CRANK CAM	
19	S26967001	2	ﾄﾒﾈｼﾞ635-28X9.5	SET SCREW 635X9.5	
20	S27515001	1	ｿﾚﾉｲﾄﾞﾄﾞﾀﾞｲ	SOLENOID BRACKET	
21	S27595001	2	ｱﾅﾎﾞﾙﾄ6X25	BOLT 6X25	
22	S27520001	1	ｿﾚﾉｲﾄﾞｼｼﾞｲﾀ	SOLENOID GUIDE PLATE	
23	S25901001	2	ｻﾗﾈｼﾞ437-40X8	SCREW 437X8	
24	S27518001	1	ﾚﾊﾞｰｼﾞｸﾊﾞﾈ	LEVER SHAFT SPRING	
25	S27517001	1	ｸﾄﾞｳﾚﾊﾞｰｼﾞｸ	DRIVING LEVER SHAFT	
26	S27519001	1	ｿﾚﾉｲﾄﾞｸﾗﾝｸ	SOLENOID CRANK	
27	S27002001	1	ﾀﾞﾝﾈｼﾞ	STUD SCREW	
28	S26459001	1	ﾅｯﾄ5.56	NUT 5.56	
29	S27734001	1	ﾅｯﾄ5.95	NUT 5.95	
30	S27598001	1	ﾋﾟﾝﾈｼﾞ	PIN SCREW	
31	S27004001	1	ｿﾚﾉｲﾄﾞ	TUBE SOLENOID	
32	S27006001	1	ﾌﾟﾗﾝｼﾞｬｰﾋﾟﾝ	PLUNGER PIN	
33	S27008001	2	ﾄﾒﾜE2.5	STOP RING E2.5	
34	S27007001	4	ｼﾒﾈｼﾞ3X6	SCREW 3X6	
35	S26939001	1	ﾎｺﾞﾁｭｰﾌﾞ4	TUBE 4	
36	S27079001	1	ﾀﾝｼﾀﾞｲ	TERMINAL BLOCK	
37	S27081001	2	ｼﾒﾈｼﾞ2.5X12	SCREW 2.5X12	
38	S27513001	1	ｽｲｯﾁｺｰﾄﾞ	SWITCH CORD	
44	S26998001	8	ｺｰﾄﾞｸﾗﾝﾌﾟ	CORD CLAMP	
45	S26999001	8	ｻﾞｶﾞﾈ3.5	WASHER 3.5	
46	S25920001	8	ｼﾒﾈｼﾞ357-40X8	SCREW 357X8	
<P81>					
39	S29610001	1	ｽｲｯﾁｺｰﾄﾞｸﾐ	SWITCH CORD ASSEMBLY	
<P73>					
40	S27552001	1	ｽｲｯﾁｺｰﾄﾞｸﾐ	SWITCH CORD ASSEMBLY	

N2. 糸切リ関係/Thread trimmer mechanism/Fadenabschneidevorrichtung/ Mécanisme de coupe-fil/Mecanismo de la cortadura de hilos

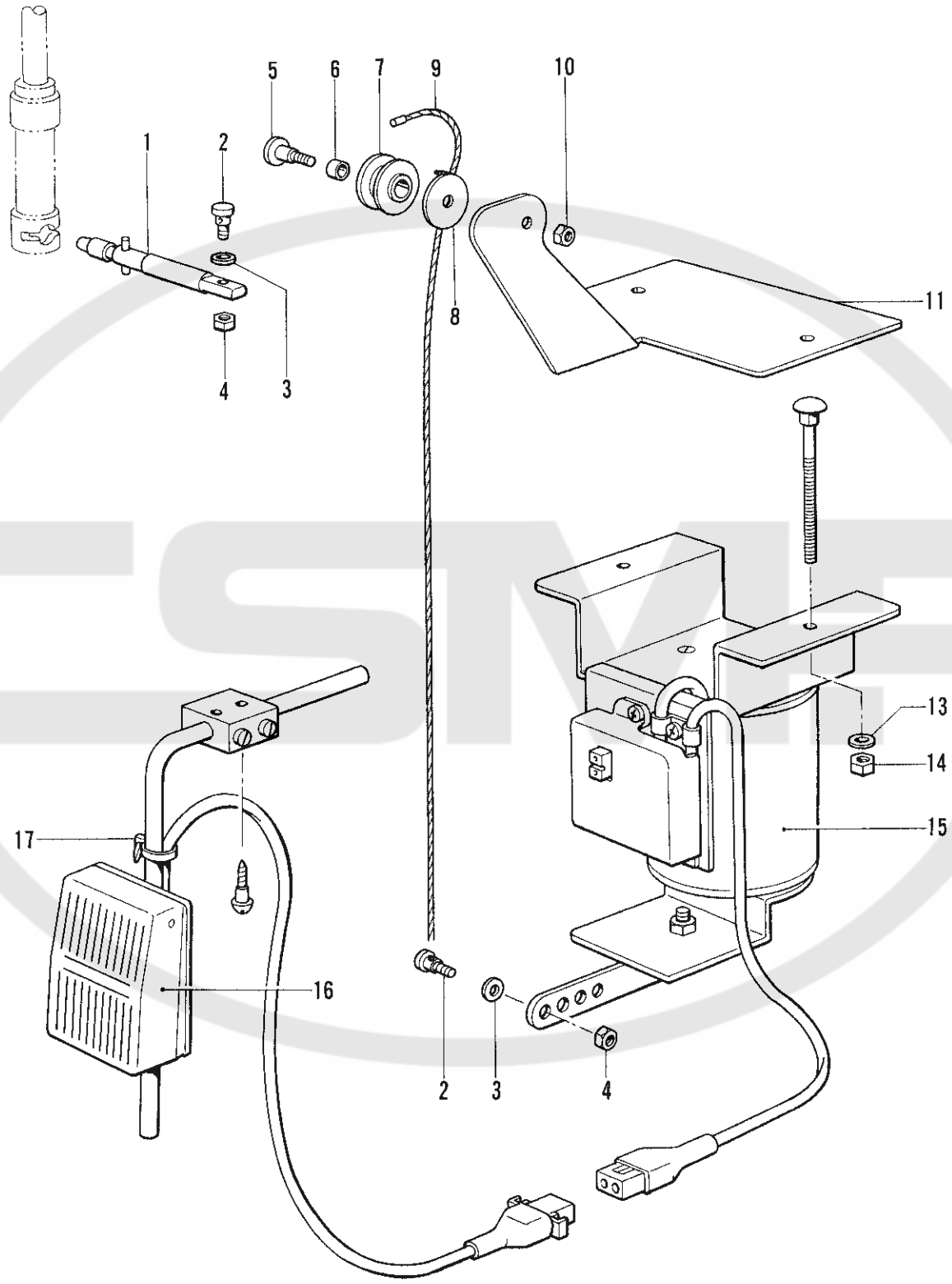


N2. 糸切り関係/Thread trimmer mechanism/Fadenabschneidevorrichtung/ Mécanisme de coupe-fil/Mecanismo de la cortadura de hilos

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
<P81/-100, -800, -900><P73>					
52	S27529001	1	ﾒｽｸﾄﾞｳｼﾞｸﾒﾀﾙ	CRANK SHAFT BUSH	
53	S25927001	1	ﾄﾒﾈｼﾞ4.37	SET SCREW 4.37	
54	S27538001	1	ｾｯﾄｶﾗｰ	SET COLLAR	
55	S26934001	2	ﾄﾒﾈｼﾞ5X5	SET SCREW 5X5	
56	S27527001	1	ｸﾄﾞｳｼﾞｸ	DRIVING SHAFT	
57	S27526001	1	ｲﾄﾞｳﾊ	MOVABLE KNIFE	
58	S27003001	1	ｱﾅﾎﾞﾙﾄ4X8	BOLT 4X8	
59	S27531001	1	ｺﾃｲﾊﾄﾞﾀﾞｲ	FIXED KNIFE BRACKET	
60	S25901001	2	ｻﾗﾈｼﾞ437−40X8	SCREW 437X8	
61	S27533001	1	ｼﾀｲﾄﾎｼﾞｲﾀ	LOWER THREAD HOLDING PLATE	
62	S25919001	1	ｼﾒﾈｼﾞ238−56X4	SCREW 238X4	
63	S27532001	1	ｺﾃｲﾊ	FIXED KNIFE	
64	S26999001	2	ｻﾞｶﾞﾈ3.5	WASHER 3.5	
65	S26926001	2	ｼﾒﾈｼﾞ357−40X6	SCREW 357X6	
66	S27548001	1	ｲﾄﾞｳﾊｶﾊﾞｰ	MOVABLE KNIFE COVER	
67	S26533001	2	ｼﾒﾈｼﾞ357−40X6	SCREW 357X6	
<P81/-300, -500><P73>					
50	S27530001	1	ｲﾄﾞｳﾊﾚﾊﾞｰR	MOVABLE KNIFE LEVER (R)	
51	S27001001	1	ｱﾅﾎﾞﾙﾄ5X12	BOLT 5X12	
68	S27743001	1	ﾂｷﾞﾃ	JOINT	
69	S26935001	2	ｱﾅﾎﾞﾙﾄ5X14	BOLT 5X14	
70	S25894001	1	ﾅｯﾄ5	NUT 5	
71	S27563001	1	ﾚﾊﾞｰLﾂｷﾞﾃ	LEVER (L) JOINT	
72	S27564001	1	ﾀﾞﾝﾈｼﾞM5	STUD SCREW M5	
73	S27562001	1	ｲﾄﾞｳﾊﾚﾊﾞｰL	MOVABLE KNIFE LEVER (L)	
74	S26935001	1	ｱﾅﾎﾞﾙﾄ5X14	BOLT 5X14	
75	S27529001	1	ｸﾄﾞｳｼﾞｸﾒﾀﾙ	DRIVING SHAFT BUSH	
76	S25927001	1	ﾄﾒﾈｼﾞ4.37	SET SCREW 4.37	
77	S27538001	1	ｾｯﾄｶﾗｰ	SET COLLAR	
78	S26934001	2	ﾄﾒﾈｼﾞ5X5	SET SCREW 5X5	
79	S27527001	1	ｸﾄﾞｳｼﾞｸ	DRIVING SHAFT	
80	S27526001	1	ｲﾄﾞｳﾊ	MOVABLE KNIFE	
81	S27003001	1	ｱﾅﾎﾞﾙﾄ4X8	BOLT 4X8	
82	S27531001	1	ｺﾃｲﾊﾄﾞﾀﾞｲ	FIXED KNIFE BRACKET	
83	S25901001	2	ｻﾗﾈｼﾞ437−40X8	SCREW 437X8	
84	S27533001	1	ｼﾀｲﾄﾎｼﾞｲﾀ	LOWER THREAD HOLDING PLATE	
85	S25919001	1	ｼﾒﾈｼﾞ238−56X4	SCREW 238X4	
86	S27532001	1	ｺﾃｲﾊ	FIXED KNIFE	
87	S26999001	2	ｻﾞｶﾞﾈ3.5	WASHER 3.5	
88	S25926001	2	ｼﾒﾈｼﾞ357−40X6	SCREW 357X6	
89	S27548001	1	ｲﾄﾞｳﾊｶﾊﾞｰ	MOVABLE KNIFE COVER	
90	S26533001	2	ｼﾒﾈｼﾞ357−40X6	SCREW 357X6	

P. 電磁押工上ゲ関係/Presser foot lifting solenoid set/Solenoidsatz für die anhebung des stoffdrückerfußes
Jeu de solénoide du releveur du pied presseur/Conjunto solenoide del levantador

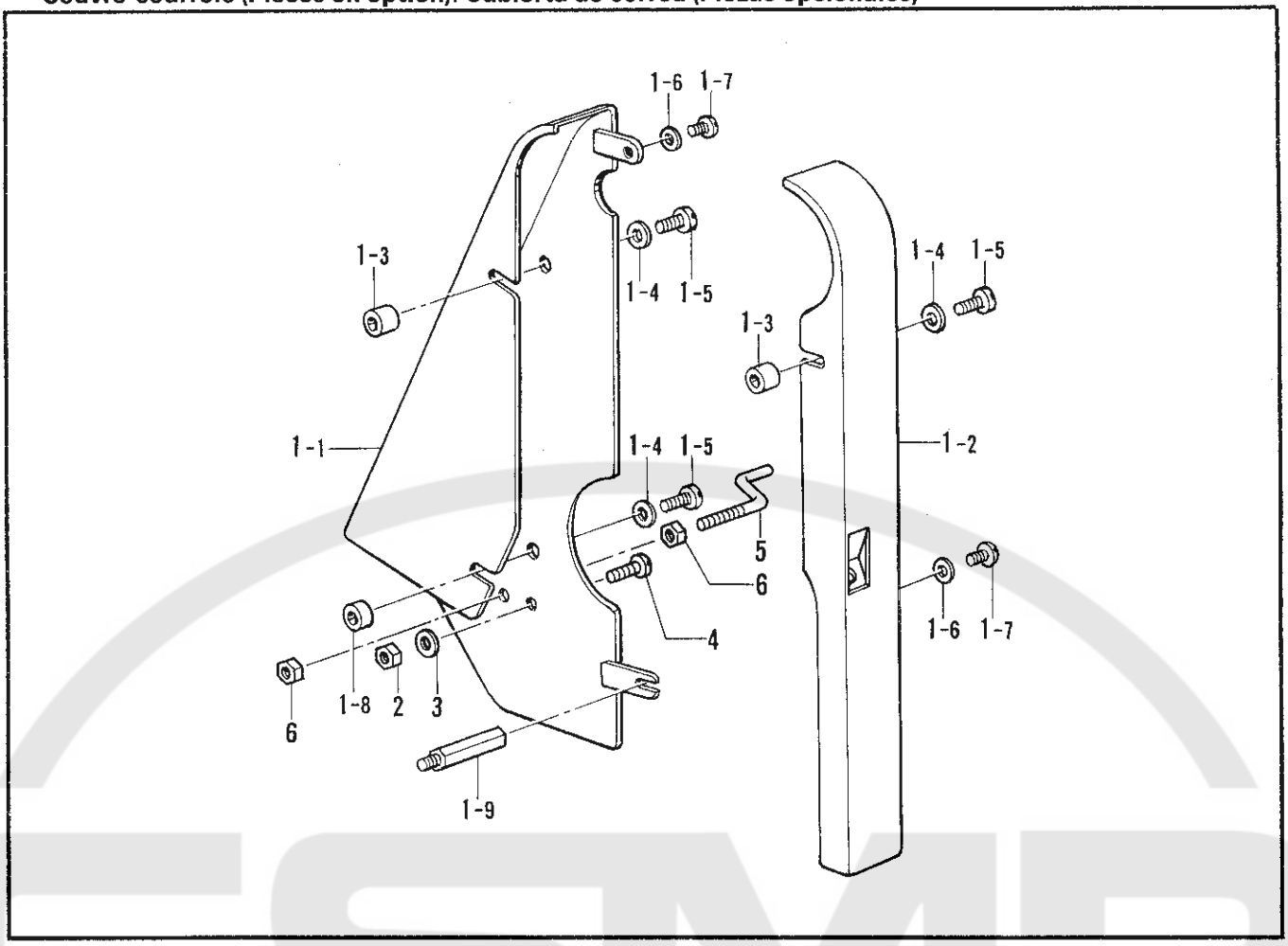
<-900>



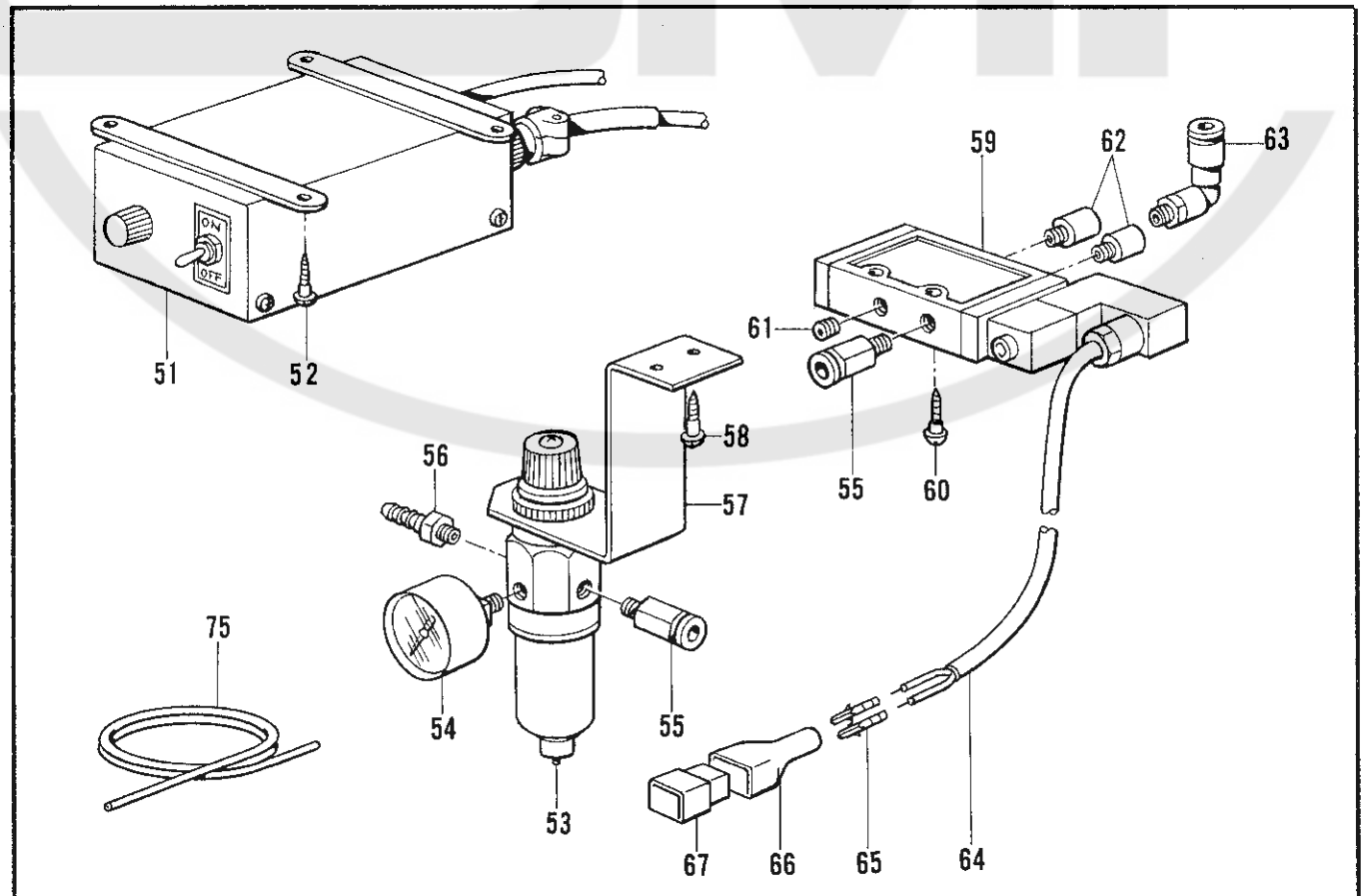
P. 電磁押エ上ゲ関係/Presser foot lifting solenoid set/Solenoidsatz für die anhebung des stoffdrückerfußes Jeu de solénoide du releveur du pied presseur/Conjunto solenoide del levantador

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
<-900>					
1	S29260001	1	ヒザ"アゲ"レンケツホ"ウ	KNEE LIFTER CONNECTING BAR	
2	S29262001	2	ワイヤートメネジ"	SET SCREW	
3	S26058001	2	ヒラサ"カ"ネ	PLAIN WASHER	
4	S29251001	2	ナットM6	NUT M6	
5	S29256001	1	タ"ンネジ"	STUD SCREW	
6	S29254001	1	ローラーカラー	ROLLER COLLAR	
7	S29253001	1	ローラー	ROLLER	
8	S29255001	1	ローラーカハ"ー	ROLLER COVER	
9	S29252001	1	ワイヤー	WIRE	
10	S29257001	1	ナット	NUT	
11	S29261001	1	ローラーウケイタ	ROLLER SUPPORT PLATE	
12	S29263001	2	ホ"ルトM6X1X65	BOLT M6X1X65	
13	S26058001	2	ヒラサ"カ"ネ	PLAIN WASHER	
14	S29251001	2	ナットM6	NUT M6	
15	S29258001	1	テ"ンシ"ソレノイト"クミ	SOLENOID ASSEMBLY	
16	S29259001	1	ヒザ"スイッチクミ	KNEE SWITCH ASSEMBLY	
17	S27052001	1	ケッソクハ"ント"	BAND	

Q. ベルトカバー関係/Belt cover mechanism (Option parts)/Gurtabdeckung (Sonderzubehör)/ Couvre-courroie (Pièces en option)/Cubierta de correa (Piezas opcionales)



Z1. 付属品関係/Accessories/Zubehör/ Accessories/Accesorios



◎ 付属品の明細は変更することがあります。
◎ The details of included accessories are subject to change.
◎ Änderungen in der Aufstellung der Mitgelieferten Zubehöre sind vorbehalten.
◎ Les détails des accessoires inclus sont sujets à des changements.
◎ Los detalles des los accesorios incluídos pueden variar.

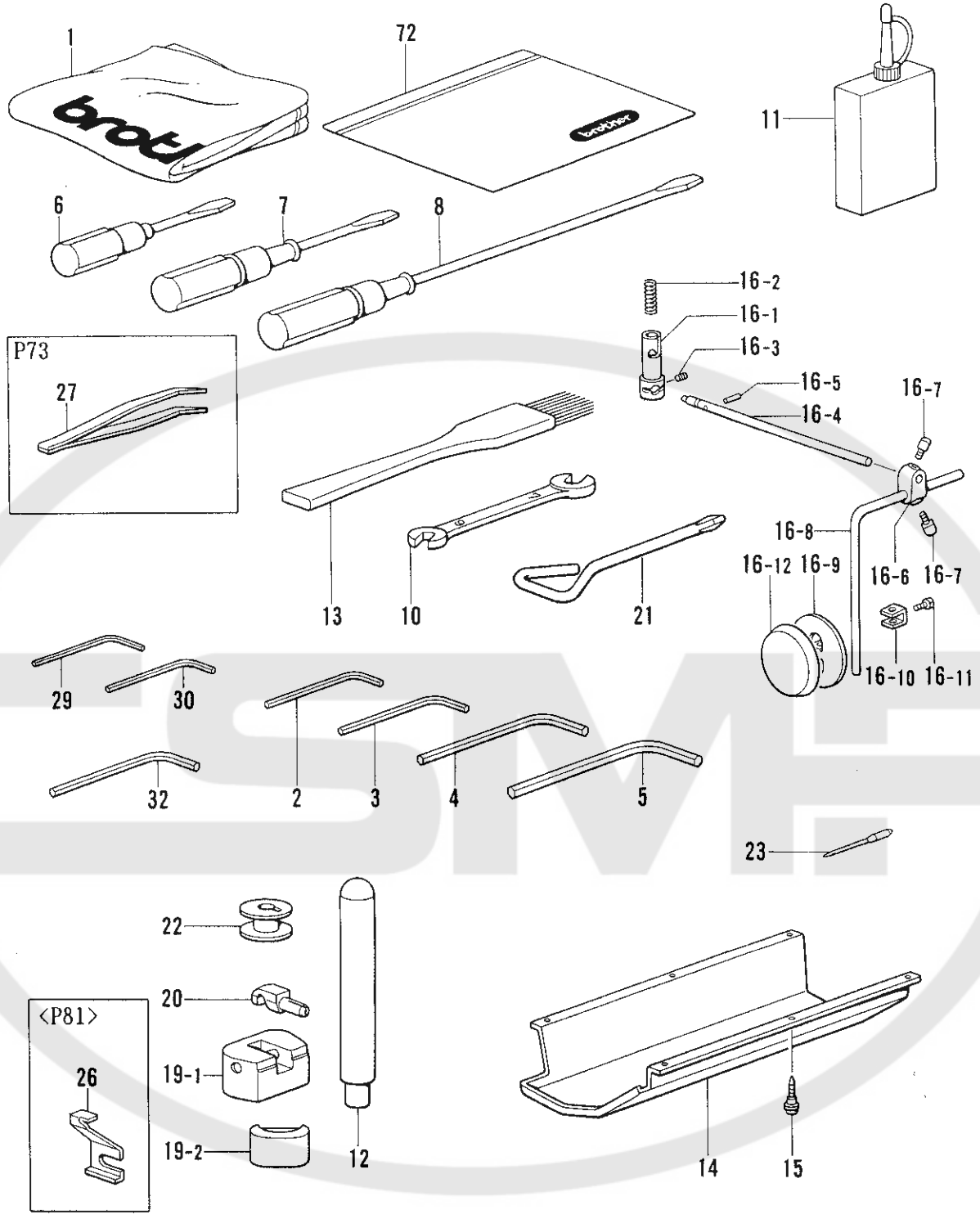
Q. ベルトカバー関係/Belt cover mechanism (Option parts)/Gurtabdeckung (Sonderzubehör)/ Couvre-courroie (Pièces en option)/Cubierta de correa (Piezas opcionales)

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
1	S27358001	1	ﾍﾞﾙﾄｶﾊﾞｰｸﾐ	BELT COVER ASSEMBLY	
1-1	S27357001	1	ﾍﾞﾙﾄｶﾊﾞｰB	BELT COVER (B)	
1-2	S27359001	1	ﾍﾞﾙﾄｶﾊﾞｰF	BELT COVER (F)	
1-3	S27361001	2	ｶﾗｰU	COLLAR (U)	
1-4	S27280001	3	ﾊﾞﾈｻﾞｶﾞﾈ6	SPRING WASHER 6	
1-5	S27364001	3	ｼﾒﾈｼﾞ6X20	SCREW 6X20	
1-6	S26587001	2	ｻﾞｶﾞﾈ	WASHER	
1-7	S27365001	2	ｼﾒﾈｼﾞ5X20	SCREW 5X20	
1-8	S27362001	1	ｶﾗｰD	COLLAR (D)	
1-9	S27363001	1	ﾍﾞﾙﾄｶﾊﾞｰｽﾀｯﾄﾞ	BELT COVER STUD	
<イトキリ /THREAD TRIMMER>					
2	S27066001	1	ﾅｯﾄ4	NUT 4	
3	S27068001	1	ﾊﾞﾈｻﾞｶﾞﾈ4	SPRING WASHER 4	
4	S27000001	1	ｼﾒﾈｼﾞ4X4	SCREW 4X4	
5	S27017001	1	ｹﾝｼｭﾂｷｻｻｴ	SYNCHRONIZER SUPPORT	
6	S27734001	2	ﾅｯﾄ6	NUT 6	

Z1. 付属品関係/Accessories/Zubehör/ Accessories/Accesorios

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
<-200, -300, -500>					
51	S27679001	1	ﾎﾞｯｸｽｸﾐ(100V)	BOX ASSEMBLY (100V)	
52	S26564001	4	ﾓｸﾈｼﾞ4	SCREW 4	
<-800>					
53	S27040001	1	ﾚｷﾞｭﾚｰﾀ	REGULATOR	
54	S27044001	1	ｱﾂﾘｮｸｹｲ	PRESSURE GAUGE	
55	S27740001	2	ﾆｯﾌﾟﾙ	NIPPLE	
56	S27048001	1	ﾎｰｽﾆｯﾌﾟﾙ	HOSE NIPPLE	
57	147733001	1	ｴｱｰﾕﾆｯﾄﾄﾘﾂｹｲﾀ	AIR UNIT SET PLATE	
58	101118001	2	ﾏﾙﾓｸﾈｼﾞ4.5X20	SCREW 4.5X20	
59	S27039001	1	ｿﾚﾉｲﾄﾞﾊﾞﾙﾌﾞ	SOLENOID VALVE	
60	S26949001	2	ﾓｸﾈｼﾞ4.5	SCREW 4.5	
61	S27038001	1	ﾌﾟﾗｸﾞ	PLUG	
62	S26948001	2	ｻｲﾚﾝｻｰ	SILENCER	
63	S27741001	1	ｴﾙﾎﾞ	ELBOW	
64	S27050001	1	ｹｰﾌﾞﾙ	CABLE	
65	S27022001	2	ｺﾈｸﾀｰﾋﾟﾝｵｽ	CONNECTOR PIN (MALE)	
66	S29250001	1	ｺﾈｸﾀｰｷｬｯﾌﾟ6P	CONNECTOR CAP (6P)	
67	S29249001	1	ｺﾈｸﾀｰﾒｽ6P	CONNECTOR 6P(FEMALE)	
75	S29608001	1	ｴｱｰﾁｭｰﾌﾞ	AIR TUBE	

Z2. 付属品関係 / Accessories / Zubehör / Accessories / Accesorios



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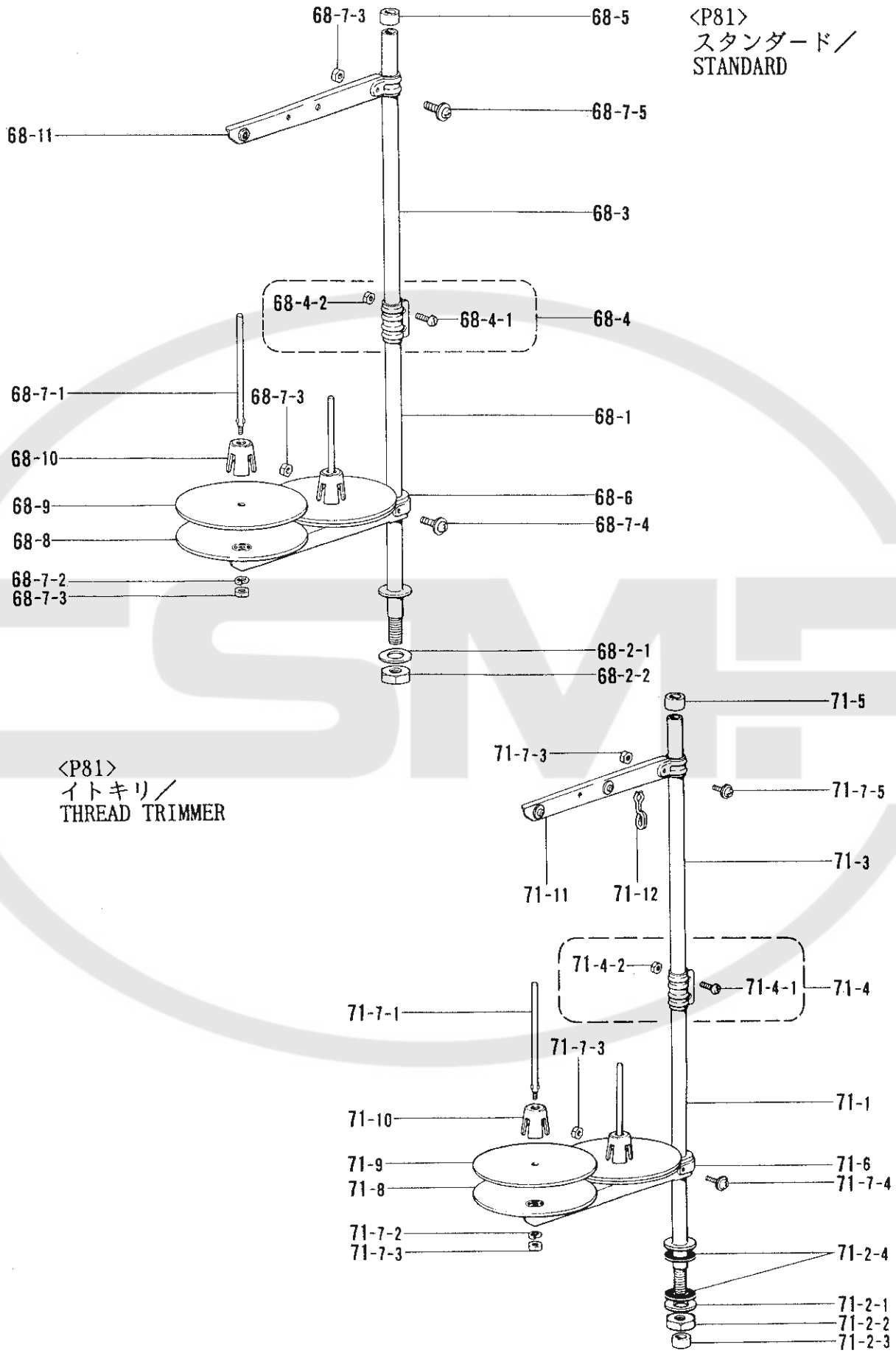
Z2. 付属品関係/Accessories/Zubehör/ Accessories/Accesorios

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
1	144222001	1	----------	HEAD COVER	
2	S27739001	1	6カクホ"ウスハ"ナ2	HEXAGONAL WRENCH 2	
3	S26280001	1	6カクホ"ウスハ"ナ2.5	HEXAGONAL WRENCH 2.5	
4	S26575001	1	6カクホ"ウスハ"ナ4	HEXAGONAL WRENCH 4	
5	S25884001	1	6カクホ"ウスハ"ナ5	HEXAGONAL WRENCH 5	
6	S25933001	1	ト"ライハ"ー	DRIVER	
7	S25932001	1	ト"ライハ"ー	DRIVER	
8	S25931001	1	ト"ライハ"ー	DRIVER	
10	S26936001	1	スハ"ナ6X7	SPANNER 6X7	
11	S25934001	1	ホ"リオイラー	OILER	
12	S26536001	1	アームウケホ"ウ	ARM SUPPORT BAR	
13	S27380001	1	フ"ラシ	BRUSH	
14	S27379001	1	オイルハ"ン	OIL PAN	
15	S26564001	6	モクネシ"4	SCREW 4	
19	S27423001	2	ラハ"ーヒンシ"クミ	RUBBER HINGE ASSEMBLY	
19-1	S27422001	2	ラハ"ーヒンシ"	RUBBER HINGE	
19-2	S27426001	2	トウフ"シキゴ"ム	HEAD CUSHION	
20	S27425001	2	ヒンシ"	HINGE	
21	S25943001	1	フ"ラスト"ライハ"ー	DRIVER	
29	S26148001	1	6カクホ"ウスハ"ナ1.6	HEXAGONAL WRENCH 1.6	
30	S25885001	1	6カクホ"ウスハ"ナ1.5	HEXAGONAL WRENCH 1.5	
32	S26251001	1	6カクホ"ウスハ"ナ3	HEXAGONAL WRENCH 3	
72	122991001	1	フソ"クヒンホ"リフクロ	ACCESSORY BAG	
<P81>					
22	*	5	ホ"ビ"ン	BOBBIN	
23	*	3	ミシンハリDPX7	NEEDLE DPX7	
26	*	1	シタメス	LOWER KNIFE	
<P73>					
22	*	10	ホ"ビ"ン	BOBBIN	
23	S25958090	6	ミシンハリ134X35#90	NEEDLE 134X35 (#90)	
27	S26233001	1	ピンセット	TWEEZERS	
<イトキリ /THREAD TRIMMER>					
73	J00507001	1	シンクロナイサ"ー#12G8	SYNCHRONIZER #12G8	
	<P81>				
24	*	1	サ"カ"ネ	WASHER	
25	*	1	チョウシタ"イイトカケ	THREAD GUIDE	
33	S27526001	1	イト"ウハ	MOVABLE KNIFE	
34	S27532001	1	コテイハ	FIXED KNIFE	
35	S27026001	1	スイッチカナク"	SWITCH	
36	S27024001	2	モクネシ"4	SCREW 4	
37	S27025001	1	スイッチ	SWITCH	
74	S26993001	1	チョウシハ"ネ	TENSION SPRING	
	<P73>				
33	S27526001	2	イト"ウハ	MOVABLE KNIFE	
34	S27532001	2	コテイハ	FIXED KNIFE	
74	S26993001	2	チョウシハ"ネ	TENSION SPRING	
<スタンダード /STANDARD, -100, -200, -300, -500, -800>					
16	S27366001	1	ヒサ"アケ"クミ	KNEE LIFTER ASSEMBLY	
16-1	S27367001	1	ヒサ"アケ"レンケツフ"ッシュ	CONNECTING BUSH	
16-2	S27368001	1	ヒサ"アケ"フ"ッシュハ"ネ	BUSH SPRING	
16-3	S27369001	1	トメネシ"4X10	SET SCREW 4X10	
16-4	S27370001	1	ヒサ"アケ"レンケツホ"ウ	CONNECTING BAR	
16-5	S27371001	1	ストレートピン4X18	PIN 4X18	
16-6	S27372001	1	クランクシ"クタ"キ	CLANK SHAFT HOLDER	
16-7	S27373001	2	ホ"ルト7.94	BOLT 7.94	
16-8	S27374001	1	クランクシ"ク	CLANK SHAFT	
16-9	S27375001	1	ヒサ"アテイタ	KNEE LIFTER PLATE	
16-10	S27376001	1	ヒサ"アテホルタ"ー	KNEE LIFTER HOLDER	
16-11	S27377001	1	ホ"ルト5.95	BOLT 5.95	
16-12	S27378001	1	ヒサ"アテ	KNEE LIFTER	
59	S27290001	1	トメネシ"4X6	SET SCREW 4X6	



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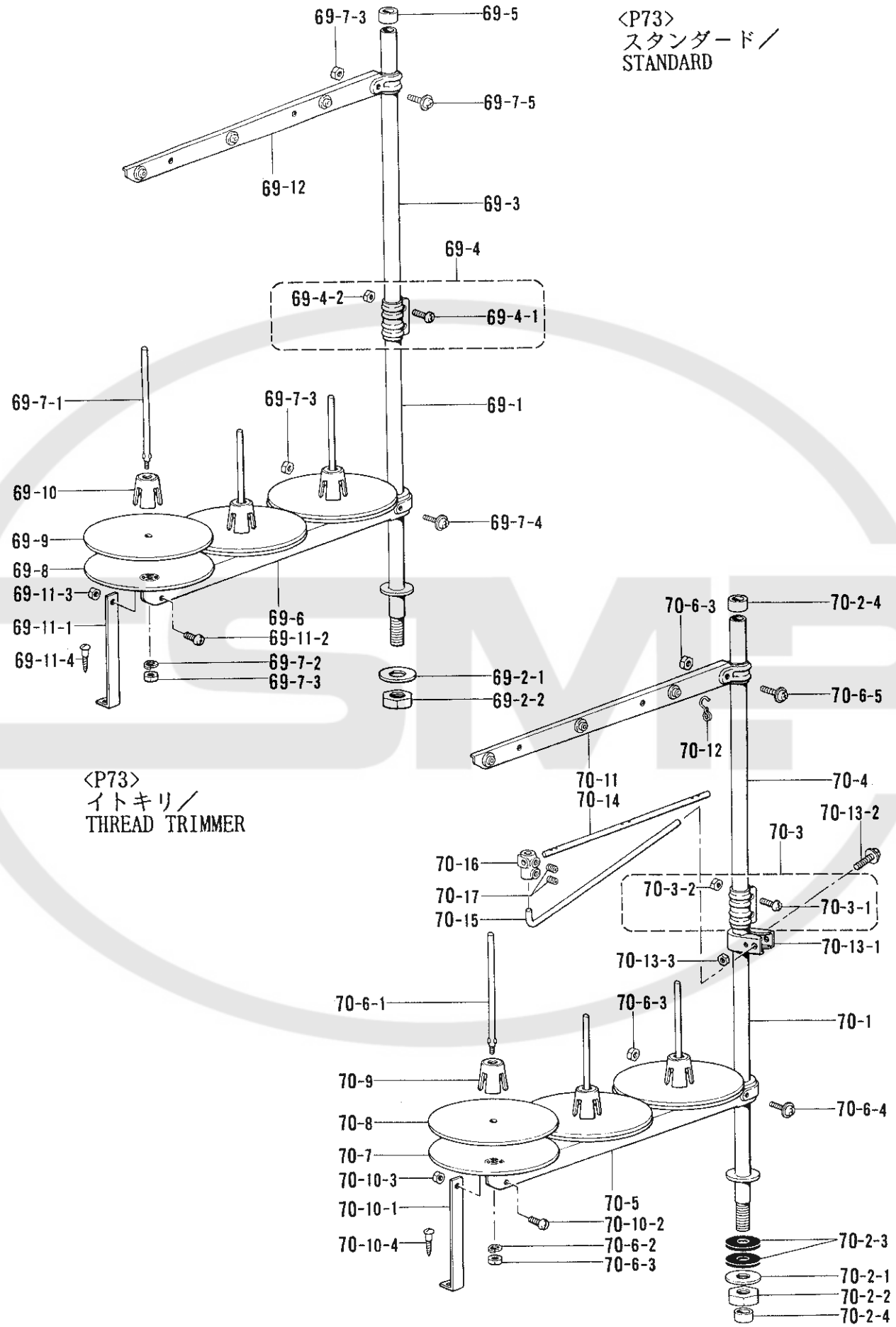
Z3. 付属品関係/Accessories/Zubehör/ Accessories/Accesorios

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
<P81>					
	<スタンダード /STANDARD>				
68	S02762009	1	イトタテダ"イクミ2D	COTTON STAND ASSEMBLY (2D)	
68-1	156112003	1	コラムパ"イプ"D	COLUMN PIPE (D)	
68-2	S02775001	1	パ"イプ"ネジ"セットA	PIPE SCREW SET (A)	
68-2-1	150206002	1	ヒラザ"カ"ネ16	PLAIN WASHER 16	
68-2-2	150191002	1	6カクナット5/8	NUT 5/8	
68-3	150172003	1	コラムパ"イプ"	COLUMN PIPE	
68-4	150106003	1	コラムジ"ョイントクミ	COLUMN JOINT ASSEMBLY	
68-4-1	062501406	2	ナベ"コ5X14	SCREW 5X14	
68-4-2	021500106	2	1シュナット5	NUT 5	
68-5	150174000	1	コラムキャップ"	COLUMN CAP	
68-6	S02778002	1	スプ"ールホルダ"ー2	SPOOL HOLDER 2	
68-7	S02780001	1	スプ"ールネジ"セット2	SPOOL SCREW SET 2	
68-7-1	150179002	2	スプ"ールジ"クB	SPOOL SHAFT	
68-7-2	028050246	2	バ"ネザ"カ"ネ2ー5	SPRING WASHER 2-5	
68-7-3	021500106	4	1シュナット5	NUT 5	
68-7-4	050503006	1	ナベ"コヒラザ"5X30	WASHER SCREW 5X30	
68-7-5	050501406	1	ナベ"コヒラザ"5X14	WASHER SCREW 5X14	
68-8	150180001	2	ウケザ"ラ	SPOOL STAND BASE	
68-9	150182000	2	スプ"ールマット	SPOOL MAT	
68-10	126863001	2	スプ"ールクッション	SPOOL CUSHION	
68-11	S02786002	1	スレッド"ハンガ"ー2	THREAD HANGER 2	
	<イトキリ /THREAD TRIMMER>				
71	S02763202	1	イトタテダ"イクミ2DR	COTTON STAND ASSEMBLY (2DR)	
71-1	156112003	1	コラムパ"イプ"D	COLUMN PIPE (D)	
71-2	S02777001	1	パ"イプ"Dネジ"セットB	PIPE (D) SCREW SET (B)	
71-2-1	150206002	1	ヒラザ"カ"ネ16	PLAIN WASHER 16	
71-2-2	150191002	1	6カクナット5/8	NUT 5/8	
71-2-3	150174000	1	コラムキャップ"	COLUMN CAP	
71-2-4	S01005000	2	イトタテゴ"ム	RUBBER WASHER 16	
71-3	150172003	1	コラムパ"イプ"	COLUMN PIPE	
71-4	150106003	1	コラムジ"ョイントクミ	COLUMN JOINT ASSEMBLY	
71-4-1	062501406	2	ナベ"コ5X14	SCREW 5X14	
71-4-2	021500106	2	1シュナット5	NUT 5	
71-5	150174000	1	コラムキャップ"	COLUMN CAP	
71-6	S02778002	1	スプ"ールホルダ"ー2	SPOOL HOLDER 2	
71-7	S02780001	1	スプ"ールネジ"セット2	SPOOL SCREW SET 2	
71-7-1	150179002	2	スプ"ールジ"クB	SPOOL SHAFT	
71-7-2	028050246	2	バ"ネザ"カ"ネ2ー5	SPRING WASHER 2-5	
71-7-3	021500106	4	1シュナット5	NUT 5	
71-7-4	050503006	1	ナベ"コヒラザ"5X30	WASHER SCREW 5X30	
71-7-5	050501406	1	ナベ"コヒラザ"5X14	WASHER SCREW 5X14	
71-8	150180001	2	ウケザ"ラ	SPOOL STAND BASE	
71-9	150182000	2	スプ"ールマット	SPOOL MAT	
71-10	126863001	2	スプ"ールクッション	SPOOL CUSHION	
71-11	S02786002	1	スレッド"ハンガ"ー2	THREAD HANGER 2	
71-12	S02747101	1	イトカケバ"ネ	SPRING	



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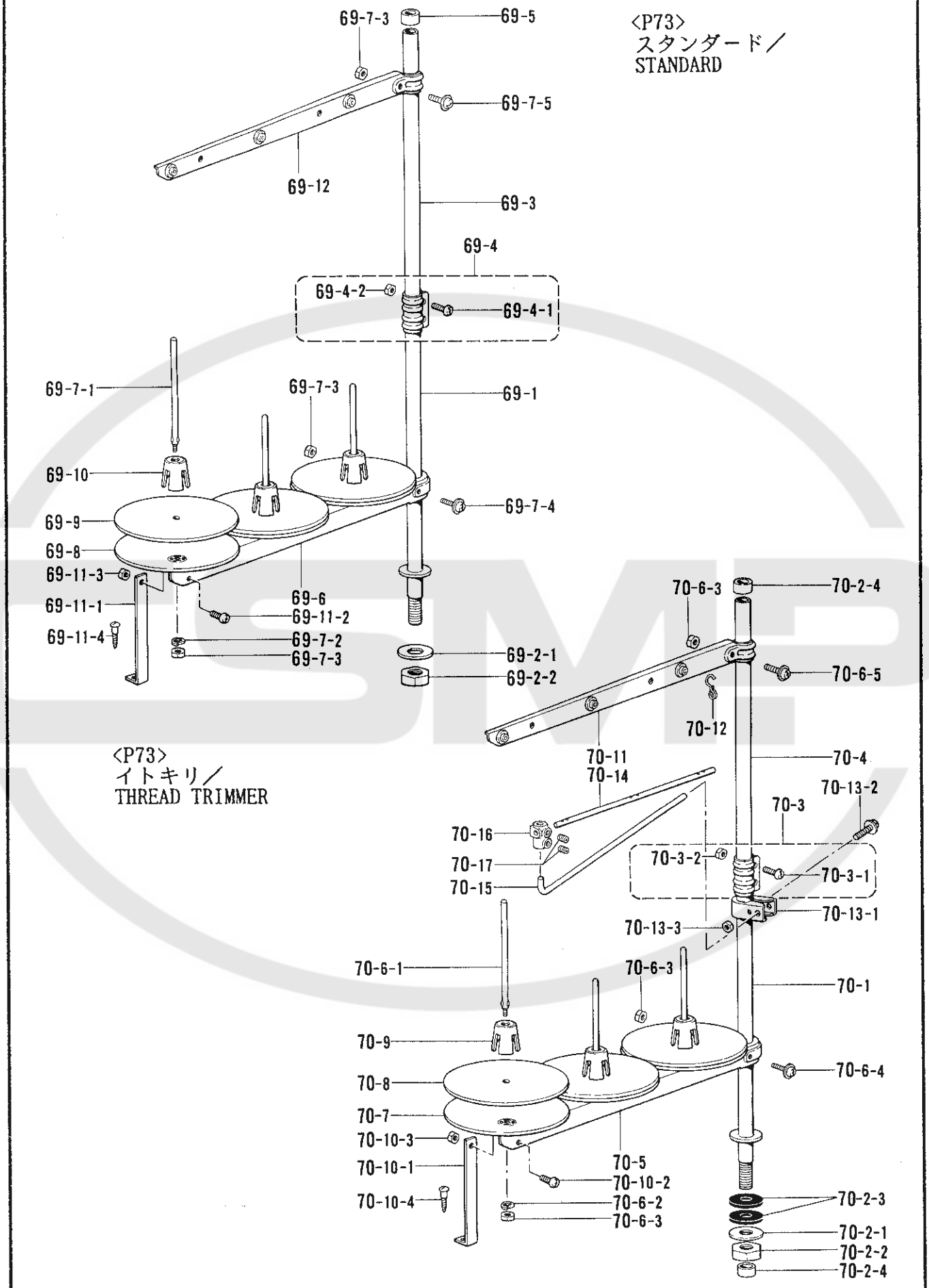
Z4. 付属品関係/Accessories/Zubehör/ Accessories/Accesorios

REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
<P73>					
	<スタンダード/STANDARD>				
69	S02766009	1	イトタテダ"イクミ3D	COTTON STAND ASSEMBLY (3D)	
69-1	156112003	1	コラムパ"イプ"	COLUMN PIPE (D)	
69-2	S02775001	1	パ"イプ"ネジ"セットA	PIPE SCREW SET (A)	
69-2-1	150206002	1	ヒラザ"カ"ネ16	PLAIN WASHER 16	
69-2-2	150191002	1	6カクナット5/8	NUT 5/8	
69-3	150172003	1	コラプ"パ"イプ"	CLUMN PIPE	
69-4	150106003	1	コラプ"ジ"ョイントクミ	CLUMN JOINT ASSEMBLY	
69-4-1	062501406	2	ナベ"コ5X14	SCREW 5X14	
69-4-2	021500106	2	1シュナット5	NUT 5	
69-5	150174000	1	コラムキャップ"	COLUMN CAP	
69-6	S02779009	1	スプ"ールホルダ"ー3	SPOOL HOLDER 3	
69-7	S02782001	1	スプ"ールネジ"セット3	SPOOL SCREW 3	
69-7-1	150179002	3	スプ"ールジ"クB	SPOOL SHAFT (B)	
69-7-2	028050246	3	ハ"ネザ"カ"ネ2-5	SPRING WASHER 2-5	
69-7-3	021500106	5	1シュナット5	NUT 5	
69-7-4	050503006	1	ナベ"コヒラザ"5X30	WASHER SCREW 5X30	
69-7-5	050501406	1	ナベ"コヒラザ"5X14	WASHER SCREW 5X14	
69-8	150180001	3	ウケザ"ラ	SPOOL STAND BASE	
69-9	150182000	3	スプ"ールマット	SPOOL MAT	
69-10	126863001	3	スプ"ールクッション	SPOOL CUSHION	
69-11	S02784009	1	ホルダ"ーササエAセット	HOLDER SUPPORT (A) SET	
69-11-1	150188009	1	スプ"ールホルダ"ーササエA	SPOOL HOLDER SUPPORT (A)	
69-11-2	062501006	1	ナベ"コ5X10	SCREW 5X10	
69-11-3	021500106	1	1シュナット5	NUT 5	
69-11-4	031452206	1	マルモク45X22	SCREW 45X22	
69-12	S02788009	1	スレット"ハンガ"ークミ3	THREAD HANGER ASSEMBLY 3	
	<イトキリヨウ /THREAD TRIMMER>				
70	S07558009	1	イトタテダ"イクミ3DRTHF	COTTON STAND ASSEMBLY (3DRTHF)	
70-1	156112003	1	コラムパ"イプ"D	COLUMN PIPE (D)	
70-2	S02777001	1	パ"イプ"Dネジ"セットB	PIPE (D) SCREW SET (B)	
70-2-1	150206002	1	ヒラザ"カ"ネ16	PLAIN WASHER 16	
70-2-2	150191002	1	6カクナット5/8	NUT 5/8	
70-2-3	S01005000	2	イトタテゴ"ム	RUBBER WASHER	
70-2-4	150174000	2	コラムキャップ"	COLUMN CAP	
70-3	150106003	1	コラムジ"ョイントクミ	COLUMN JOINT ASSEMBLY	
70-3-1	062501406	2	ナベ"コ5X14	SCREW 5X14	
70-3-2	021500106	2	1シュナット5	NUT 5	
70-4	150172003	1	コラムパ"イプ"	COLUMN PIPE	
70-5	S02779009	1	スプ"ールホルダ"ー3	SPOOL HOLDER 3	
70-6	S02782001	1	スプ"ールネジ"セット3	SPOOL SCREW SET 3	
70-6-1	150179002	3	スプ"ールシ"クB	SPOOL SHAFT B	
70-6-2	028050246	3	ハ"ネザ"カ"ネ2-5	SPRING WASHER 2-5	
70-6-3	021500106	5	1シュナット5	NUT 5	
70-6-4	050503006	1	ナベ"コヒラザ"5X30	WAHSER SCREW 5X30	
70-6-5	050501406	1	ナベ"コヒラザ"5X14	WAHSER SCREW 5X14	
70-7	150180001	3	ウケザ"ラ	SPOOL STAND BASE	
70-8	150182000	3	スプ"ールマット	SPOOL MAT	
70-9	126863001	3	スプ"ールクッション	SPOOL CUSHION	
70-10	S02784009	1	ホルダ"ーササエAセット	HOLDER SUPPORT (A) SET	
70-10-1	150188009	1	スプ"ールホルダ"ーササエA	SPOOL HOLDER SUPPORT (A)	
70-10-2	062501006	1	ナベ"コ5X10	SCREW 5X10	
70-10-3	021500106	1	1シュナット5	NUT 5	
70-10-4	031452206	1	マルモク45X22	SCREW 45X22	
70-11	S02788009	1	スレット"ハンガ"ークミ3	THREAD HANGER ASSEMBLY 3	
70-12	S02747101	1	イトカケハ"ネ	SPRING	
70-13	150145009	1	イトアンナイホルダ"ークミ	THREAD GUIDE HOLDER ASSEMBLY	
70-13-1	150185009	1	イトアンナイホルダ"ー	THREAD GUIDE HOLDER	
70-13-2	050503006	1	ナベ"コヒラザ"5X30	WAHSER SCREW 5X30	
70-13-3	021500106	1	1シュナット5	NUT 5	
70-14	142997001	1	イトアンナイ3	THREAD GUIDE 3	



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Z4. 付属品関係/Accessories/Zubehör/ Accessories/Accesorios

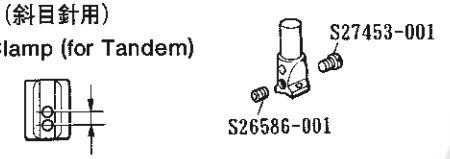
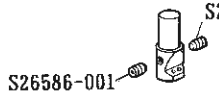
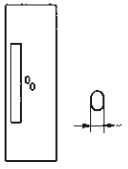
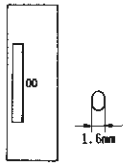
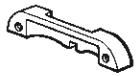
REF.NO.	CODE	Q'TY	ヒンメイ	NAME OF PARTS	RMKS
70-15	S04109001	1	イトアンナイササエホ"ウ	THREAD GUIDE SUPPORT BAR	
70-16	138843001	1	ササエホ"ウツキ"テ	JOINT	
70-17	014060632	2	アナトメ6X6クホ"ミ	SCREW 6X6	

REF.NO.	サブクラス SUB CLASS / ヒンメイ PARTS	P81 -0□5	P81 -2□5	P81 -1□5	P81 -3□5	P81 -5□5
B-35	ウワジクカラー UPPER SHAFT COLLAR	S27112001	←	S27512001	←	←
B-46	トメネジ595-28X* SET SCREW 595-28X*	S26048001(21)	←	S27732001(19)	←	←
B-47	トメネジ595-28X* SET SCREW 595-28X*	S26051001(20)	←	S27733001(19)	←	←
B-48	メモリリング(ベルトカバーツキ) DIAL (WITH BELT COVER)	S27118001(G)	←	←	←	←
B-48	メモリリング(ベルトカバーナシ) DIAL (WITHOUT BELT COVER)	S27119001	←	←	←	←
C1-40	ミシンハリDPX7(#) NEEDLE DPX7 (#)	S25952014(14)	S25951011(11)	S25952014(14)	S25951011(11)	←
E-4	オサエボウ PRESSER BAR	S27141001	←	←	←	S27606001
Z2-22	ボビン BOBBIN	S27320001	←	S27594001	←	←
Z2-23	ミシンハリDPX7(#)(チュウアツモノヨウ) NEEDLE DPX7 (#)(MEDIAM-TICK MATERIALS)	S25952014(14)	S25951011(11)	S25952014(14)	S25951011(11)	←
Z2-23	ミシンハリ(#)(ウスモノヨウ) NEEDLE (#) (THIN MATERIALS)	S29764011(11)	S25950009(9)	---	S25950009(9)	←
Z2-23	ミシンハリ(#) (チュウアツ,フトイトヨウ) NEEDLE (#) (MEDIAM-TICK, TICK MATERIALS)	S25955020(20)	↑	S25954018(18)	↑	←
Z2-24	ザガネ WASHER	---	---	S26220001	←	←
Z2-25	チョウシダイイトカケ THREAD GUIDE	---	---	S27342001	←	←
Z2-26	シタメス LOWER KNIFE	---	S27634001	---	S27634001	---

REF.NO.	サブクラス SUB CLASS / ヒンメイ PARTS	P81 -8□5 -9□5	P73 -0□L	P73 -1□L	P73 -8□L -9□L	
B-35	ウワジクカラー UPPER SHAFT COLLAR	S27512001	S27112001	S27512001	←	
B-46	トメネジ595-28X* SET SCREW 595-28X*	S27732001(19)	S26048001(21)	S27732001(19)	←	
B-47	トメネジ595-28X* SET SCREW 595-28X*	S27733001(19)	S26051001(21)	S27733001(18)	←	
B-48	メモリリング(ヘルトカバーツキ) DIAL (WITH BELT COVER)	S27118001(G)	S27428001(A)	←	←	
B-48	メモリリング(ヘルトカバーナシ) DIAL (WITHOUT BELT COVER)	S27119001	S27429001(B)	←	←	
C1-40	ミシンハリDPX7(#) NEEDLE DPX7(#)	S25952014(14)	S25951011(11)	←	←	
E-4	オサエホウ PRESSER BAR	S27606001	S27141001	←	S27606001	
Z2-22	ボビン BOBBIN	S27594001	S27320001	S27594001	←	
Z2-23	ミシンハリDPX7(#) NEEDLE DPX7 (#)	S25952014(14)	S25958090(90)	←	←	
Z2-23	ミシンハリ(#) NEEDLE (#)	---------	S25957060(60)	←	←	
Z2-24	ザガネ WASHER	S26220001	---------	---------	---------	
Z2-25	チョウシタイトカケ THREAD GUIDE	S27342001	---------	---------	---------	
Z2-26	シタメス LOWER KNIFE	---------	---------	---------	---------	

ゲージ部品一覧表/GAUGE PARTS LIST/LEHRENLISTE/
LISTE DES PIECES D'ECARTEMENT/LISTA DE PIEZAS DE CALIBRADORES

◎ ☆印の部品は、標準部品です。
◎ The ☆ symbol is for Standard parts.
◎ Mit dem Zeichen ☆ Standardteile bezeichnet.
◎ Le symbol ☆ correspond aux pièces normals.
◎ El asterisco ☆ es para piezas normales.

品 名 Name of Parts ＼ 針 幅 Needle Gauge	1.2mm (3/64")	1.6mm (1/16")	2mm (5/64")	2.4mm (3/32")	3.2mm (1/8")	4mm (5/32")	4.8mm (3/16")
ハリダキ（斜目針用） Needle Clamp (for Tandem) 	薄物用 /for Thin materials 2.4mm S27437001			——	——	——	——
	中厚物用 /for Medium materials 2.8mm ☆ S27438001			——	——	——	——
ハリダキ Needle Clamp 	——	——	——	S27439001	S27440001	S27441001	S27442001
ホジョオサエ Sub Presser Foot 	薄物用 /for Thin materials			S27447001	S27448001	S27449001	S27450001
	S27494001	S27495001	S27496001				
	中厚物用 /for Medium materials						
	S27444001	☆ S27445001	S27446001				
ハリイタ（斜目針用） Needle Plate (for Tandem)  針落ち穴 Needle Location Hole	薄物用 /for Thin materials (1.2mm)			——	——	——	——
	S27584001	S27585001	S27586001				
	中厚物用 /for Medium materials (1.6mm)						
	S27581001	☆ S27582001	S27583001				
ハリイタ Needle Plate  針落ち穴 Needle Location Hole	——	——	——	S27587001	S27588001	S27589001	S27590001
ホジョハリイタ Sub Needle Plate 	薄物用 /for Thin materials			中厚物用 /for Medium materials S27580001			
	S27578001	S27577001	S27579001				
	中厚物用 /for Medium materials						
	S27575001	☆ S27576001	S27577001				
ハリイタウケダイ Needle Plate Holder 	S27476001	☆ S27477001	S27478001	S27479001	S27480001	S27481001	S27482001

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★スタンダード /STANDARD, -100, -800, -900

REF.NO / 品名 NAME OF PARTS / サブクラス SUB-CLASS		J1-62	J1-63	J1-77
		オクリバ FEED DOG	カマクミ ROTARY HOOK ASSEMBLY	ハリイタ NEEDLE PLATE
スタンダード STANDARD	＃18～＃22	S27282001	S27319001	S27272001
	標準用 FOR STANDARD	S27281001	S27318001	S27271001
-100 -800 -900	＃8～＃10	S27281001	S27537001	S27535001
	＃18～＃19	S27282001		S27536001
	標準用 FOR STANDARD	S27281001		S27534001

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◆ホジョハリイタ /SUB NEEDLE PLATE

↓	切断巾 CUTTING WIDTH	REF.NO / サブクラス SUB-CLASS / 使用針 USED NEEDLE	J3-56	F3-58
			-200	-300，-500
T	0.8mm	＃9～＃10	S27617001	S27711001
	1.0mm		S29624001	S29597001
	1.2mm		S27618001	S27712001
M	1.2mm	標準 STANDARD ＃11～＃14	S27619001	S27716001
	1.5mm		S29625001	S29598001
	1.8mm		S29626001	S29599001
	2.0mm		S27620001	S27717001
H	1.5mm	＃18～＃22	S29627001	S29621001
	1.8mm		S29628001	S29622001
	2.0mm		S29629001	S29623001

CODE	REF.NO.	PAGE
J00507001	Z2 - 73	66
S01005000	Z3 - 71-2-4	68
	Z4 - 70-2-3	70
S02747101	Z3 - 71-12	68
	Z4 - 70-12	70
S02762009	Z3 - 68	68
S02763202	Z3 - 71	68
S02766009	Z4 - 69	70
S02775001	Z3 - 68-2	68
	Z4 - 69-2	70
S02777001	Z3 - 71-2	68
	Z4 - 70-2	70
S02778002	Z3 - 68-6	68
	Z3 - 71-6	68
S02779009	Z4 - 69-6	70
	Z4 - 70-5	70
S02780001	Z3 - 68-7	68
	Z3 - 71-7	68
S02782001	Z4 - 69-7	70
	Z4 - 70-6	70
S02784009	Z4 - 69-11	70
	Z4 - 70-10	70
S02786002	Z3 - 68-11	68
	Z3 - 71-11	68
S02788009	Z4 - 69-12	70
	Z4 - 70-11	70
S04109001	Z4 - 70-15	72
S07558009	Z4 - 70	70
S21217001	G - 17-9	18
S25884001	Z2 - 5	66
S25885001	Z2 - 30	66
S25886001	D - 25	10
S25891001	M1- 31	52
S25894001	D - 38	10
	N1 - 6	58
	N2 - 70	60
S25898001	D - 33	10
S25899001	E - 24	14
	E - 35	14
	L - 26	50
	M1- 66	54
S25901001	N1 - 23	58
	N2 - 60	60
	N2 - 83	60
S25906001	F - 37	16
	M1- 2	52
S25908001	J5 - 71	40
S25911001	K3 - 34	44
	L - 30	50
S25919001	N2 - 62	60
	N2 - 85	60
S25920001	A - 8	2
	K2 - 25	42
	L - 2	50
	M1- 101	54
	M1- 107	54
	M1- 84	54
	N1 - 46	58
S25923001	L - 6	50
S25924001	L - 4	50
S25926001	M1- 65	54
	N2 - 88	60
S25927001	N2 - 53	60
	N2 - 76	60
S25929001	M1- 40	52
	M1- 71	54
S25931001	Z2 - 8	66

CODE	REF.NO.	PAGE
S25932001	Z2 - 7	66
S25933001	Z2 - 6	66
S25934001	Z2 - 11	66
S25940001	N1 - 16	58
S25943001	Z2 - 21	66
S25950009	Z2 - 23	66
S25951011	C1 - 40	6
	Z2 - 23	66
S25952014	C1 - 40	6
	Z2 - 23	66
S25954018	Z2 - 23	66
S25955020	Z2 - 23	66
S25957016	C2 - 28	8
S25957060	Z2 - 23	66
S25958090	C2 - 28	8
	Z2 - 23	66
S25966001	B - 29	4
S26022001	K3 - 39	44
	K3 - 55	44
	K4 - 32	46
	K4 - 37	46
S26039001	B - 44	4
S26048001	B - 46	4
S26051001	B - 47	4
S26057001	L - 22	50
S26058001	P - 13	62
	P - 3	62
S26080001	K2 - 27	42
	L - 23	50
S26082001	D - 22-3	10
S26087001	K3 - 38	44
	K3 - 49	44
	K4 - 36	46
	M1- 56	52
S26088001	K3 - 32-4	44
	K3 - 43	44
	K4 - 33-4	46
S26101001	K3 - 34	44
	K4 - 33-2	46
S26102001	K3 - 32-3	44
	K3 - 35	44
	K4 - 33-3	46
S26108001	K3 - 32-19	44
	K3 - 53	44
S26109001	K3 - 37	44
	K3 - 48	44
	K4 - 35	46
S26110001	K3 - 32-14	44
	K3 - 41	44
	K4 - 33-13	46
S26111001	K3 - 32-13	44
	K3 - 40	44
	K4 - 33-12	46
S26112001	K3 - 32-12	44
	K3 - 39	44
	K4 - 33-11	46
	L - 5	50
S26113001	K3 - 32-18	44
	K3 - 51	44
	K4 - 33-17	46
S26115001	K3 - 32-17	44
	K3 - 52	44
S26116001	K3 - 32-16	44
	K3 - 50	44
	K4 - 33-15	46
	K4 - 33-16	46
S26148001	Z2 - 29	66

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S26168001	K4 - 33-22	46
S26169001	K3 - 32-20	44
	K3 - 54	44
S26170001	K3 - 32-15	44
	K3 - 42	44
S26197001	K4 - 33-19	46
S26198001	K4 - 33-21	46
S26199001	K4 - 33-18	46
S26200001	K4 - 33-16	46
	K4 - 33-20	46
S26204001	K4 - 33-14	46
S26208001	K1 - 1	42
S26211001	B - 27	4
S26216001	D - 22-4	10
S26217001	D - 22-5	10
S26218001	D - 24	10
S26220001	D - 40	10
	K3 - 31	44
	K4 - 31	46
	Z2 - 24	66
S26233001	Z2 - 27	66
S26250001	F - 14	16
S26251001	Z2 - 32	66
S26272001	N1 - 15	58
S26280001	Z2 - 3	66
S26459001	N1 - 28	58
S26460001	K1 - 2	42
S26533001	B - 40	4
	H - 24	22
	J1 - 70	26
	J1 - 79	26
	J3 - 45	32
	J3 - 51	32
	J5 - 42	38
	J5 - 56	38
	N2 - 67	60
	N2 - 90	60
S26536001	Z2 - 12	66
S26554001	K3 - 31	44
	K3 - 32	44
	K4 - 32	46
S26564001	Z1 - 52	64
	Z2 - 15	66
S26574001	E - 41	14
S26575001	Z2 - 4	66
S26586001	C1 - 32	6
	C2 - 27	8
S26587001	J1 - 56	24
	K1 - 4	42
	M2- 1	56
	Q - 1-6	64
S26800001	D - 44	10
	G - 12	18
S26906001	L - 14	50
S26922001	K3 - 32-1	44
S26926001	N2 - 65	60
S26931001	M2- 2	56
S26934001	M1- 99	54
	N2 - 55	60
	N2 - 78	60
S26935001	M1- 70	54
	N1 - 10	58
	N2 - 69	60
	N2 - 74	60
S26936001	Z2 - 10	66
S26937001	K3 - 33	44
S26939001	K2 - 29	42

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S26939001	N1 - 35	58
S26948001	F - 22	16
	Z1 - 62	64
S26949001	F - 23	16
	Z1 - 60	64
S26951001	B - 23	4
S26952001	B - 24	4
S26953001	L - 21	50
S26954001	M1- 45	52
S26955001	L - 3	50
S26956001	B - 33	4
S26957001	J1 - 51	24
	J3 - 38	32
	J5 - 44	38
	J5 - 48	38
S26959001	B - 15	4
S26960001	K3 - 32-8	44
S26961001	K3 - 32-7	44
	K3 - 46	44
	K4 - 33-7	46
S26962001	K3 - 32-5	44
	K3 - 44	44
	K4 - 33-5	46
S26963001	K3 - 32-6	44
	K3 - 45	44
	K4 - 33-6	46
S26967001	N1 - 19	58
S26968001	J1 - 37	24
	J3 - 39	32
	J5 - 48	38
	J5 - 52	38
S26969001	L - 9	50
S26970001	M2- 3	56
S26971001	M1- 76	54
S26972001	N1 - 3	58
S26973001	F - 8	16
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S26974001	M1- 103	54
S26975001	L - 18	50
S26976001	L - 10	50
S26977001	L - 32	50
S26978001	L - 13	50
S26979001	L - 8	50
S26980001	L - 25	50
S26981001	L - 12	50
S26982001	L - 15	50
S26983001	K3 - 32-11	44
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S26985001	M1- 93	54
S26987001	K2 - 30	42
S26988001	K2 - 32	42
S26989001	K2 - 31	42
S26990001	K2 - 28	42
S26991001	K3 - 32-2	44
S26992001	K3 - 47	44
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	K4 - 33-23	46
S26993001	Z2 - 74	66
S26995001	K2 - 30	42
S26998001	K2 - 23	42
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S26999001	F - 38	16
	K2 - 24	42
	M1- 83	54
	N1 - 45	58
	N2 - 64	60

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S26999001	N2 - 87	60
S27000001	Q - 4	64
S27001001	J1 - 55	24
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S27002001	N1 - 27	58
S27003001	N2 - 58	60
	N2 - 81	60
S27004001	N1 - 31	58
S27006001	N1 - 32	58
S27007001	N1 - 34	58
S27008001	N1 - 33	58
S27017001	Q - 5	64
S27022001	F - 25	16
	Z1 - 65	64
S27024001	Z2 - 36	66
S27025001	Z2 - 37	66
S27026001	Z2 - 35	66
S27028001	L - 24	50
S27029001	F - 36	16
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S27038001	F - 21	16
	Z1 - 61	64
S27039001	F - 19	16
	Z1 - 59	64
S27040001	F - 29	16
	Z1 - 53	64
S27044001	F - 30	16
	Z1 - 54	64
S27048001	F - 32	16
	Z1 - 56	64
S27050001	F - 24	16
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S27052001	P - 17	62
S27053001	K2 - 30	42
S27054001	K2 - 32	42
S27055001	K4 - 33-2	46
S27056001	K2 - 31	42
S27057001	K4 - 33-8	46
S27058001	K2 - 30	42
S27060001	J1 - 49	24
	J1 - 60	24
	J3 - 40	32
	J3 - 41	32
	J5 - 46	38
	J5 - 49	38
	M1- 51	52
S27062001	M1- 23	52
S27064001	D - 36	10
S27065001	K4 - 39	48
S27066001	K4 - 40	48
	Q - 2	64
S27067001	K4 - 41	48
	M1- 67	54
S27068001	K4 - 38	48
	Q - 3	64
S27069001	J3 - 43	32
	M1- 75	54
S27071001	K3 - 30	44
S27072001	L - 7	50
S27073001	L - 31	50
S27074001	L - 29	50
S27075001	L - 16	50
S27076001	L - 17	50
S27077001	L - 20	50
S27078001	L - 28	50
S27079001	K2 - 21	42
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S27080001	B - 42	4
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S27081001	K2 - 22	42
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	N1 - 37	58
S27082001	L - 19	50
S27083001	E - 33	14
S27084001	F - 16	16
S27092001	A - 1	2
S27093001	A - 2	2
S27094001	A - 3	2
	E - 19	14
	K1 - 5	42
S27095001	A - 4	2
S27096001	A - 5	2
S27097001	A - 6	2
	A - 7	2
S27098001	A - 15	2
S27100001	A - 9	2
S27101001	A - 13	2
S27102001	C1 - 15	6
	C2 - 10	8
	D - 17	10
S27103001	C1 - 30	6
	C2 - 22	8
	E - 1	14
S27104001	B - 26	4
S27105001	B - 21	4
S27106001	B - 28	4
S27107001	B - 30	4
S27108001	B - 34	4
S27109001	B - 32	4
	H - 13	22
	H - 21	22
S27110001	B - 31	4
	C1 - 41	6
	C2 - 38	8
	D - 12	10
	H - 14	22
	H - 22	22
S27111001	B - 36	4
S27112001	B - 35	4
S27113001	B - 37	4
S27114001	B - 43	4
S27115001	B - 41	4
S27116001	B - 38	4
S27117001	B - 45	4
S27118001	B - 48	4
S27119001	B - 48	4
S27120001	B - 49	4
S27122001	B - 13	4
S27123001	B - 10	4
S27124001	B - 12	4
	D - 47	10
	M1- 10	52
S27125001	B - 1	4
S27126001	B - 8	4
S27127001	B - 9	4
S27128001	B - 2	4
S27129001	B - 3	4
S27130001	B - 4	4
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S27131001	B - 5	4
S27132001	B - 6	4
S27133001	B - 7	4
S27134001	B - 14	4
S27135001	B - 11	4

CODE	REF.NO.	PAGE
S27136001	B - 16	4
S27137001	B - 19	4
S27138001	B - 20	4
S27139001	B - 17	4
S27140001	B - 18	4
	E - 12	14
S27141001	E - 4	14
S27142001	E - 2	14
S27143001	E - 3	14
	J1 - 30	24
	J1 - 33	24
S27144001	E - 5	14
S27145001	B - 22	4
	E - 6	14
	J1 - 6	24
	M1- 61	54
	M1- 79	54
S27146001	E - 8	14
S27147001	E - 7	14
S27148001	E - 10	14
S27149001	E - 11	14
S27150001	E - 36	14
S27151001	E - 37	14
S27152001	E - 39	14
S27153001	E - 38	14
S27154001	E - 40	14
S27155001	E - 32	14
S27157001	E - 34	14
S27158001	E - 30	14
S27159001	E - 31	14
S27160001	E - 16	14
S27161001	E - 13	14
S27162001	E - 14	14
S27163001	E - 15	14
S27164001	E - 27	14
S27165001	E - 29	14
S27166001	E - 28	14
S27167001	E - 25	14
S27169001	E - 21	14
S27170001	E - 20	14
S27171001	E - 23	14
S27172001	A - 11	2
	E - 22	14
S27173001	E - 17	14
S27174001	E - 18	14
S27175001	C1 - 31	6
S27176001	C1 - 27	6
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S27177001	C1 - 26	6
	C2 - 18	8
S27178001	C1 - 33	6
	C2 - 29	8
S27179001	C1 - 34	6
	C2 - 30	8
S27180001	C1 - 35	6
	C2 - 31	8
S27181001	C1 - 29	6
	C2 - 21	8
S27182001	C1 - 39	6
	C2 - 35	8
S27183001	C1 - 37	6
	C2 - 36	8
S27184001	C1 - 38	6
	C2 - 37	8
S27185001	C1 - 24	6
	C1 - 7	6
	C2 - 16	8

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S27185001	C2 - 7	8
	D - 15	10
S27186001	C1 - 25	6
	C1 - 6	6
	C2 - 17	8
	C2 - 6	8
	D - 16	10
	H - 2	22
	J1 - 39	24
	J1 - 8	24
	J2 - 22	28
	J4 - 22	34
	M1- 36	52
S27187001	C1 - 4	6
	C2 - 4	8
	D - 4	10
S27188001	C1 - 5	6
	C2 - 5	8
	D - 5	10
S27189001	D - 14	10
S27190001	C1 - 3	6
	C2 - 3	8
	D - 3	10
S27191001	G - 16	18
S27192001	G - 14	18
S27193001	D - 46	10
	G - 15	18
S27194001	G - 18	20
S27195001	G - 18	20
S27196001	G - 18	20
S27197001	G - 13	18
S27198001	D - 51-1	10
	G - 1-1	18
S27199001	D - 51-2	10
	G - 1-2	18
S27200001	D - 52	10
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